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SPECIAL PARTS LIST FOR MODEL 2.5LK-3R SPEC 15716E
 FOR STANDARD PARTS REFER TO CATALOG 930-0221 KEY NO. 7
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. W.D. 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas-Gasoline Fuel					
Vacu-Flo Cooling					
Housed					
Hatko					
110-0893	2	Retainer, Valve Spring	515-0122	1	Key, Armature Drive
160-0043	1	Gasket, Breaker Box Mtg.	518-0014	1	Ring, Blower Retaining
145-0469	1	Flange, Carb. Mtg. - 1/4" Thk.	520-0377	2	Stud, Generator Through
141-0078	1	Gasket, Carburetor Mtg.	332-0142	1	Terminal, Solderless
145-0110	1	Spacer, Carb. Mtg. - 1/2" Thk.	* - For Component Parts Refer to Carburetor Parts Group Begin Spec E.		
145-0392	1	Spring, Choke Lock (Wire)			
146-0095	1	*Carburetor, Gas-Gasoline - Electric Choke			
134-0851	1	Scroll, Blower Housing			
134-2956	1	Guard, Scroll			
332-0556	1	Connector, Hatko Lead			
405-2244	1	Housing Kit - Includes Parts Marked # and Other Misc. Unlisted Hardware Items.			
405-1001	1	#Housing (Cover)			
403-0358	1	#Base, Skid			
301-1378	1	#Cover, Instrument Panel			
416-0520	1	#Tray, Battery			
416-0495	1	#Frame, Battery Hold Down			
416-0333	2	#Stud, Battery Hold Down			
416-0077	1	#Cable, Battery - 28"			
416-0385	1	#Cable, Battery - 17"			
337-0036	1	#Strap, Grounding			
505-0089	1	#Nipple, Exhaust			
155-0484	1	#Muffler			
505-0076	1	#Nipple, Oil Drain - 3/8 x 3 1/2			
505-0028	1	#Coupling, Oil Drain - 3/8			
402-0146	4	#Cushion, Rubber Mtg. - Lower			
402-0147	4	#Cushion, Rubber Mtg. - Upper			
405-2147	1	#Panel, Rear Housing			
405-1035	1	#Shield, Rain			
405-0991	1	#Cord - 20" (Door Stop)			
405-0992	1	#Bolt, "U"			
508-0001	1	#Grommet - 1-1/16"			
402-0148	4	#Bushing, Spacer (Mtg. Hdwe)			
301-1385	1	#Panel, Rear Housing Control			
308-0154	1	#Switch, Start-Stop			
338-0520	1	#Harness, Wiring			
201-1305	1	Armature Assembly			
222-1633	1	Coil Assy., Field - Set of 4			

SPECIAL PARTS LIST FOR MODEL 2.5LK-3R SPEC 15716L
 FOR STANDARD PARTS REFER TO CATALOG 930-0221 KEY NO. 7
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. W.D. 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas-Gasoline Fuel Vacu-Flo Cooling Housed Hatko					
110-0893	2	Retainer, Valve Spring	520-0377	2	Stud, Generator Through
160-0043	1	Gasket, Breather Box Mtg.	332-0142	1	Terminal, Solderless
145-0469	1	Flange, Carb. Mtg. - 1/4" Thk.	* - For Component Parts Refer to Carburetor Parts Group Begin Spec E.		
141-0078	1	Gasket, Carburetor Mtg.			
145-0110	1	Spacer, Carb. Mtg. - 1/2" Thk.			
145-0392	1	Spring, Choke Lock (Wire)			
146-0095	1	*Carburetor, Gas-Gasoline - Electric Choke			
134-0851	1	Scroll, Blower Housing			
134-2956	1	Guard, Scroll			
332-0556	1	Connector, Hatko Lead			
405-2244	1	Housing Kit - Includes Parts Marked # and Other Misc. Unlisted Hardware Items.			
405-1001	1	#Housing (Cover)			
403-0358	1	#Base, Skid			
301-1378	1	#Cover, Instrument Panel			
416-0520	1	#Tray, Battery			
416-0495	1	#Frame, Battery Hold Down			
416-0333	2	#Stud, Battery Hold Down			
416-0077	1	#Cable, Battery - 28"			
416-0385	1	#Cable, Battery - 17"			
337-0036	1	#Strap, Grounding			
505-0089	1	#Nipple, Exhaust			
155-0484	1	#Muffler			
505-0076	1	#Nipple, Oil Drain 3/8 x 3 1/2			
505-0028	1	#Coupling, Oil Drain - 3/8			
402-0146	4	#Cushion, Rubber Mtg. - Lower			
402-0147	4	#Cushion, Rubber Mtg. - Upper			
405-2147	1	#Panel, Rear Housing			
405-1035	1	#Shield, Rain			
405-0991	1	#Cord - 20" (Door Stop)			
405-0992	1	#Bolt - "U"			
508-0001	1	#Grommet - 1-1/16"			
402-0148	4	#Bushing, Spacer (Mtg. Hdwe)			
301-1385	1	#Panel, Rear Housing Control			
308-0154	1	#Switch, Start-Stop			
338-0520	1	#Harness, Wiring			
201-1305	1	Armature Assembly			
222-1633	1	Coil Assembly, Field-Set of 4			
515-0122	1	Key, Armature Drive			
518-0014	1	Ring, Blower Retaining			

SPECIAL PARTS LIST FOR MODEL 2.5LK-3R SPEC 15902E
 FOR STANDARD PARTS REFER TO CATALOG 930-0221 KEY NO. 7
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. W.D. 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas-Gasoline Fuel					
Vacu-Flo Cooling					
Housed					
Oil Base Heater					
Hatko					
160-0043	1	Gasket, Breaker Box Mtg.	515-0122	1	Key, Armature Drive
110-0893	2	Retainer, Valve Spring	518-0014	1	Ring, Blower Retaining
145-0469	1	Flange, Carb. Mtg. - 1/4" Thk.	520-0377	2	Stud, Generator Through
141-0078	1	Gasket, Carburetor Mounting	332-0142	1	Terminal, Solderless
145-0110	1	Spacer, Carb. Mtg. - 1/2" Thk.			
145-0392	1	Spring, Choke Lock (Wire)			
146-0095	1	*Carburetor, Gas-Gasoline - Electric Choke			
134-0851	1	Scroll, Blower Housing			
134-2956	1	Guard, Scroll			
332-0556	1	Connector, Hatko Lead			
405-2244	1	Housing Kit - Includes Parts Marked # and Other Misc. Unlisted Hardware Items.			
405-1001	1	#Housing (Cover)			
403-0358	1	#Base, Skid			
301-1378	1	#Cover, Instrument Panel			
416-0520	1	#Tray, Battery			
416-0495	1	#Frame, Battery Hold Down			
416-0333	2	#Stud, Battery Hold Down			
416-0077	1	#Cable, Battery - 28"			
416-0385	1	#Cable, Battery - 17"			
337-0036	1	#Strap, Grounding			
505-0089	1	#Nipple, Exhaust			
155-0484	1	#Muffler			
505-0076	1	#Nipple, Oil Drain - 3/8 x 3-1/2"			
505-0028	1	#Coupling, Oil Drain - 3/8			
402-0146	4	#Cushion, Rubber Mtg. - Lower			
402-0147	4	#Cushion, Rubber Mtg. - Upper			
405-2147	1	#Panel, Rear Housing			
405-1035	1	#Shield, Rain			
405-0991	1	#Cord - 20" (Door Stop)			
405-0992	1	#Bolt, "U"			
508-0001	1	#Grommet - 1-1/16"			
402-0148	4	#Bushing, Spacer (Mtg. Hdwe)			
301-1385	1	#Panel, Rear Housing Control			
308-0154	1	#Switch, Start-Stop			
338-0520	1	#Harness, Wiring			
201-1305	1	Armature Assembly			
222-1633	1	Coil Assembly, Field - Set			

* - For Component Parts Refer to Carburetor Parts Group Begin Spec E.

SPECIAL PARTS LIST FOR MODEL 2.5LK-3R SPEC 15902L
 FOR STANDARD PARTS REFER TO CATALOG 930-0221 KEY NO. 7
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
 WIRING DIAGRAM NO. W.D. 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas-Gasoline Fuel Vacu-Flo Cooling Housed Oil Base Heater Hatko					
160-0043	1	Gasket, Breaker Box Mtg.	201-1305	1	Armature Assembly
110-0893	2	Retainer, Valve Spring	222-1633	1	Coil Assy. Field - Set of 4
145-0469	1	Flange, Carb. Mtg. - 1/4" Thk.	515-0122	1	Key, Armature Drive
141-0078	1	Gasket, Carburetor Mtg.	518-0014	1	Ring, Blower Retaining
145-0110	1	Spacer, Carb. Mtg. - 1/2" Thk	520-0377	2	Stud, Generator Through
145-0392	1	Spring, Choke Lock (Wire)	332-0142	1	Terminal, Solderless
146-0095	1	*Carburetor, Gas-Gasoline- Electric Choke	* - For Component Parts Refer to Carburetor Parts Group Begin Spec E.		
134-0851	1	Scroll, Blower Housing			
134-2956	1	Guard, Scroll			
332-0556	1	Connector, Hatko Lead			
405-2244	1	Housing, Kit - Includes Parts Marked # and Other Misc. Unlisted Hardware Items.			
405-1001	1	#Housing (Cover)			
403-0358	1	#Base, Skid			
301-1378	1	#Cover, Instrument Panel			
416-0520	1	#Tray, Battery			
416-0495	1	#Frame, Battery Hold Down			
416-0333	2	#Stud, Battery Hold Down			
416-0077	1	#Cable, Battery - 28"			
416-0385	1	#Cable, Battery - 17"			
337-0036	1	#Strap, Grounding			
505-0089	1	#Nipple, Exhaust			
155-0484	1	#Muffler			
505-0076	1	#Nipple, Oil Drain - 3/8 x 3-1/2"			
402-0146	4	#Cushion, Rubber Mtg. - Lower			
402-0147	4	#Cushion, Rubber Mtg. - Upper			
405-2147	1	#Panel, Rear Housing			
405-1035	1	#Shield, Rain			
405-0991	1	#Cord - 20" (Door Stop)			
405-0992	1	#Bolt, "U"			
508-0001	1	#Grommet - 1-1/16"			
402-0148	4	#Bushing, Spacer (Mtg. Hdwe)			
301-1385	1	#Panel, Rear Housing Control			
308-0154	1	#Switch, Start-Stop			
338-0520	1	#Harness, Wiring			
505-0028	1	#Coupling, Oil Drain - 3/8"			

SPECIAL PARTS LIST FOR **MODEL** 2.5LK-1R **SPEC** 16675L
FOR STANDARD PARTS REFER TO CATALOG 930-0221 **KEY NO.** 5
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. —

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Electric Start					
Left Side Exhaust					
Rough Service Carburetor (Gas)					
Special Air Cleaner					
Cone Mounts					
110-2344	1	Block Assembly, cylinder- Less Valves			
104-0963	1	Crankshaft			
104-0851	1	Oil Deflector, Crankshaft			
113-0176	1	Ring Set, Piston-Standard			
509-0090	1	Seal Assembly-Intake Valve- Includes Retainer Rings			
505-0181	1	Nipple, Exhaust (1" X 10")			
503-0366	1	Hose, Breather			
167-0554	1	Plug, Spark			
140-1146	1	Housing Assembly, Air Cleaner			
140-1142	1	Gasket, Air Cleaner			
140-1021	1	Top Air Cleaner			
865-0021	1	Nut, Wing, Air Cleaner Top			
140-1031	1	Element Assembly, Air Cleaner			
134-1933	1	Housing Assembly, Blower			
110-0904	1	Rotocap			
102-0625	1	Base, Oil			
146-0197	1	Carburetor-Gas			
149-1280	1	Fuel Line, Pump to Carburetor			
515-0122	1	Key, Armature Drive			
518-0014	1	Ring, Blower Retaining			
232-0029	1	Washer, Blower Retaining			
222-1633	1	Coil Assembly, Field (4 Coils)			
160-1111	1	Gasket, Breaker Box (ventilated)			
332-0952	1	Terminal, Ground			
520-0350	1	Stud, Armature Through			
201-1371	1	Armature Assembly			
234-0048	1	Cover, End Bell			
332-0556	1	Connector, Cut Off Switch			
515-0015	1	Key, Extended Shaft (3/16" X 1 3/4")			

SPECIAL PARTS LIST FOR MODEL 2.5LK-1R SPEC 17039L
 FOR STANDARD PARTS REFER TO CATALOG 930-0221 KEY NO. 5
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
 WIRING DIAGRAM NO. 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Splash Lube System Vacu-Flo Cooled High Air Temperature Cut Off					
515-0015	1	Key, Extended Shaft (3/16 X 1 3/4")			
234-0300	1	Cover End Bell			
201-1371	1	Armature Assembly, Complete			
211-0269	1	Bell, End			

SPECIAL PARTS LIST FOR **MODEL** 2.5LK-1R **SPEC** 17039N
 FOR STANDARD PARTS REFER TO **CATALOG** 930-0221 **KEY NO.** 5
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
WIRING DIAGRAM NO. 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Pressure Lube System					
Vacu-Flo Cooled					
High Air Temperature Cut-Off					
516-0072	2	Pin, Main Bearing Stop			
516-0141	2	Pin, Gearcase Dowel			
515-0015	1	Key, Extended Shaft (3/16 X 1 3/4")			
234-0300	1	Cover, End Bell			
201-1371	1	Armature Assembly, Complete			
211-0269	1	Bell, End			

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SPECIAL PARTS LIST FOR MODEL 2.5LK-3R SPEC 17256L
 FOR STANDARD PARTS REFER TO CATALOG 930-0221 KEY NO. 7
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
 WIRING DIAGRAM NO. W.D. 610-0299-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Mounted Fuel Tank					
Vacu-Flo Cooling					
Housed					
Hatko					
Meter Panel					
145-0469	1	Flange, Carb. Mtg. - 1/4" Thk.	416-0495	1	#Frame, Battery Hold Dow
141-0078	1	Gasket, Carburetor Mounting	201-1305	1	Armature Assembly
145-0110	1	Spacer, Carb. Mtg. - 1/2" Thk.	222-1633	1	Coil Assy, Field - Set 4
134-0851	1	Scroll, Blower Housing	515-0122	1	Key, Armature Drive
134-2956	1	Guard, Scroll	518-0014	1	Ring, Blower Retaining
332-0556	1	Connector, Hatko Lead	520-0377	2	Stud, Generator Through
159-0592	1	Tank, Fuel - 6.5 Gal - Includes Cap	332-0142	1	Terminal, Solderless
159-0007	1	Cap, Fuel Tank	308-0154	1	Switch, Start-Stop - Meter Panel
159-0594	2	Strap, Fuel Tank Hold Down	304-0060	1	Resistor - 1.72 OHM, 25 Watt
501-0005	1	Line, Flexible Fuel	332-0142	2	Terminal, Solderless
504-0013	1	Valve, Fuel Tank Shut-Off	320-0257	2	Breaker, Circuit - 12 A
405-2244	1	Housing Kit - Includes Parts Marked # and Other Misc. Unlisted Hardware Items.	302-0460	2	Ammeter, AC 0-20 Amp
405-1001	1	#Housing (Cover)	302-0421	1	Voltmeter - AC 0-300 V
403-0358	1	#Base, Skid	332-0237	1	Strip, Marker - Meter Panel
301-1378	1	#Cover, Instrument Panel	301-1380	1	Panel, Meter
416-0520	1	#Tray, Battery	320-0202	1	Tie, Circuit Breaker Ha
416-0333	2	#Stud, Battery Hold Down			
416-0077	1	#Cable, Battery - 28"			
416-0385	1	#Cable, Battery - 17"			
337-0036	1	#Strap, Grounding			
505-0089	1	#Nipple, Exhaust			
155-0484	1	#Muffler			
505-0076	1	#Nipple, Oil Drain - 3/8 x 3-1/2			
505-0028	1	#Coupling, Oil Drain - 3/8			
402-0146	4	#Cushion, Rubber Mtg. - Lower			
402-0147	4	#Cushion, Rubber Mtg. - Upper			
405-2147	1	#Panel, Rear Housing			
405-1035	1	#Shield, Rain			
405-0991	1	#Cord - 20' (Door Stop)			
405-0992	1	#Bolt, "U"			
508-0001	1	#Grommet - 1-1/16"			
402-0148	4	#Bushing, Spacer - (Mtg. Hdwe)			
301-1385	1	#Panel, Rear Housing Control			
308-0154	1	#Switch, Start-Stop			
338-0520	1	#Harness, Wiring			

SPECIAL PARTS LIST FOR **MODEL** 2.5LK-8R **SPEC** 17683L
 FOR STANDARD PARTS REFER TO **CATALOG** 930-0221 **KEY NO.** 7
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. W.D. 610-0357-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Special Air Cleaner					
Special Generator					
110-2344	1	Block Assembly, Cylinder	403-1101	1	Plate, Mounting
110-1827	1	Guide, Intake Valve	403-1102	1	Bracket, Mounting - Generator
104-0963	1	Crankshaft	402-0387	4	Strap, Restraining
104-0851	1	Deflector, Crankshaft Oil	402-0385	4	Mount, Vibration
113-0176	1	Ring Set, Piston	337-0112	1	Strap, Ground
509-0090	1	Seal, Intake Valve	220-1818	1	Stator, Generator
520-0746	1	Stud, Valve Compartment Cover	338-0643	1	Harness, Wiring
110-1791	2	Gasket, Valve Compartment	520-0732	1	Stud, Armature Through
110-1783	1	Baffle, Valve Compartment	211-0187	1	Bell, End
123-0996	1	Element, Valve Compartment	BLOCK ASSEMBLY, BRUSH (Includes Brushes, Springs and Leads)		
110-1782	1	Cover, Valve Compartment	212-0352	1	Lower
167-1595	1	Cable, Spark Plug - Res. Type	212-0345	1	Right
102-0690	1	Base, Oil	212-0346	1	Upper
505-0110	1	Plug, Pipe - 3/8"	212-0353	1	Left
505-0688	1	Nipple, Exhaust - 1" x 8"	214-0095	4	Brush, Commutator
503-0366	1	Hose, Breather	212-1232	12	Spring, Brush
160-0043	1	Gasket, Breaker Box Mtg.	357-0020	1	Diode Assembly
145-0469	1	Flange, Carb. Mtg. - 1/4" Thk.	304-0706	2	Bracket, Resistor Mounting
141-0078	1	Gasket, Carburetor Mounting	304-0015	2	Washer, Centering
145-0110	1	Spacer, Carb. Mtg. - 1/2" Thk.	353-0047	1	Resistor
146-0140	1	*Carburetor, Gasoline - Electric Choke (For Replacement Order 146-0197 Carburetor)	201-2487	1	Armature Assembly - Incl Parts Marked #
146-0149	1	Repair Kit, Carburetor (Also Includes Fuel Bowl Mtg. Gasket and Power Needle Assembly Mounting Gasket)	510-0047	1	#Bearing, Ball
140-1142	1	Gasket, Carburetor to Air Cleaner	204-0110	1	#Ring, Collector
140-1145	1	Housing, Air Cleaner (Bottom)	203-0153	1	#Commutator
517-0015	1	Plug, Air Cleaner Housing	232-2316	1	#Hub, Drive
140-0372	1	Tube, Breather Inlet - Air Cleaner	515-0007	1	#Key, Rectangular
140-1021	1	Housing, Air Cleaner (Top)	232-0596	1	Clip, Bearing Stop
140-1031	1	Element, Air Cleaner	232-2107	1	Cover, End Bell
865-0021	1	Nut, Wing - Air Cleaner	205-0090	1	Fan, Generator
149-1280	1	Line, Fuel - Pump to Carb.	234-0362	1	Band, End Bell
231-0164	1	Adapter, Generator To Engine	301-4039	1	Bracket, Control Mtg.
516-0182	8	Pin, Roll - Stator	307-1498	1	Relay, Start Solenoid
134-3399	1	Housing, Blower	330-0006	1	Cover, Outlet Box
134-2380	1	Housing, Cylinder Air	330-0028	1	Box, Outlet
167-0237	1	Plug, Spark - Resistor Type	508-0191	1	Bushing, Nylon - Box Mtg.
160-1111	1	Gasket, Breaker Box Cover	332-0142	1	Terminal, Solderless
			214-0096	8	Brush, Collector Ring

* - For Component Parts Refer to Carburetor Parts Group Begin Spec E.

Parts Not Furnished by ONAN
Control and Related Parts

SPECIAL PARTS LIST FOR **MODEL** 1.7LK-599R **SPEC** 17955L
 FOR STANDARD PARTS REFER TO **CATALOG** 930-0221 **KEY NO.** 7
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
WIRING DIAGRAM NO. (ENG) 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooled					
201-2852	1	Armature Assembly			
515-0122	1	Key, Armature Drive			
518-0014	2	Ring, Blower Retaining			
232-0029	1	Washer, Blower Retaining			
304-0060	2	Resistor, 1.72 ohm-25 Watt			
332-0566	1	Strip, Marker-4 Place			
508-0001	2	Grommet, Rubber (3/4 ID X 1 9/32" OD)			
508-0009	1	Grommet, Rubber (1 ID X 1 9/16" OD)			
508-0002	1	Grommet, Rubber (3/8 ID X 5/8" OD)			
508-0015	2	Washer, Fiber (#8 ID X 7/16 OD X 3/64" Thk)			
304-0015	4	Washer, Center-Resistor			
304-0292	3	Insulator, Resistor			
312-0193	1	Capacitor (.10 MFD-400 VDC)			
307-0312	1	Solenoid, Fuel			
304-0014	2	Washer, Centering			

SPECIAL PARTS LIST FOR **MODEL** 2.5LK-1R **SPEC** 17965L
 FOR STANDARD PARTS REFER TO **CATALOG** 930-0221 **KEY NO.** 5
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling					
Hatko					
102-0625	1	Base, Oil			
160-0043	1	Gasket, Breaker Box Mtg.			
145-0469	1	Flange, Carb. Mtg. - 1/4" Thk			
141-0078	1	Gasket, Carburetor Mounting			
145-0110	1	Spacer, Carb. Mtg. - 1/2" Thk			
134-0851	1	Scroll, Blower Housing			
134-2956	1	Guard, Scroll			
332-0556	1	Connector, Hatko Lead			
402-0373	1	Hardware Set (For 4 Cushion Mounts)			
402-0283	4	Cushion, Mounting			
403-0932	1	Plate, Mounting			
201-1371	1	Armature Assembly			
222-1633	1	Coil Assy, Field -Set of 4			
515-0122	1	Key, Armature Drive			
518-0014	1	Ring, Blower Retaining			
520-0350	1	Stud, Armature Through			
515-0015	1	Key, Generator - Extended Shaft			
211-0269	1	Bell, End			
234-0300	1	Cover, End Bell			
308-0154	1	Switch, Start-Stop			

SPECIAL PARTS LIST FOR MODEL 2.5LK-3R SPEC 18312L
 FOR STANDARD PARTS REFER TO CATALOG 930-0221 KEY NO. 7
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooled Splash Lube System					
516-0072	2	Pin, Main Bearing Stop			
516-0141	2	Pin, Gearcase Dowel			
515-0006	1	Key, Crankshaft-Rear			
160-0043	1	Gasket, Breaker Box Mounting			

SPECIAL PARTS LIST FOR MODEL 2.5LK-1R SPEC 18312N
FOR STANDARD PARTS REFER TO CATALOG 930-0221 KEY NO. 5
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Pressure Lube System Vacu-Flo Cooled					
516-0072	2	Pin, Main Bearing Stop			
516-0141	2	Pin, Gearcase Dowel			
515-0006	1	Key, Crankshaft - Rear			
160-0043	1	Gasket, Breaker Box Mounting			

SPECIAL PARTS LIST FOR MODEL 2.5LK-8R SPEC 19025L
 FOR STANDARD PARTS REFER TO CATALOG 930-0221 KEY NO. 7
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. (ENG) 605-0079

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Electric Start					
Gas Carburetor					
Hi-Compression Head					
Cone Mounts					
110-2344	1	Block Assembly, Cylinder-Less Valves			
104-0963	1	Crankshaft			
104-0851	1	Oil Deflector, Crankshaft			
113-0176	1	Ring Set, Piston-Standard			
509-0090	1	Seal Assembly, Intake Valve- Includes Retainer Rings			
102-0625	1	Base, Oil			
505-0181	1	Nipple, Exhaust (1" X 10")			
503-0366	1	Hose, Breather			
167-0554	1	Plug, Spark			
140-1146	1	Housing Assembly, Air Cleaner			
140-1142	1	Gasket, Air Cleaner			
140-1021	1	Top, Air Cleaner			
865-0021	1	Nut, Wing-Air Cleaner Top			
140-1031	1	Element Assembly, Air Cleaner			
134-1933	1	Housing Assembly, Blower			
515-0122	1	Key, Armature Drive			
518-0014	2	Ring, Blower Retaining			
232-0029	1	Washer, Blower Retaining			
222-1680	1	Coil Assembly, Field (4 Coils)			
204-0092	1	Ring, Collector			
515-0195	1	Key, Woodruff ($\frac{1}{4}$ X $\frac{1}{4}$ X $\frac{1}{2}$)			
211-0298	1	Bell, End			
212-0298	1	Rig, Brush			
520-0878	1	Stud, Armature Through			
211-0299	1	Cover, End Bell			
234-0248	1	Band, End Bell			
508-0084	1	Grommet, End Bell Band			
214-0056	4	Brush, Collector Ring			
201-2728	1	Armature Assembly			
312-0027	1	Capacitor (.5 MFD-200 VDC)			
332-0952	1	Terminal, Ground			
160-1111	1	Gasket, Breaker Box (Ventilated)			

SPECIAL PARTS LIST FOR **MODEL** 2.5LK-8R **SPEC** 19038L
 FOR STANDARD PARTS REFER TO **CATALOG** 930-0221 **KEY NO.** 7
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
WIRING DIAGRAM NO. (ENG) 605-0079

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Electric Start					
Gas Carburetor					
Cone Mounts					
110-2344	1	Block Assembly, Cylinder- Less Valves			
104-0963	1	Crankshaft			
104-0851	1	Oil Deflector, Crankshaft			
113-0176	1	Ring Set, Piston-Standard			
509-0090	1	Seal Assembly-Intake Valve- Includes Retainer Rings			
102-0625	1	Base, Oil			
505-0181	1	Nipple, Exhaust (1" X 10")			
503-0366	1	Hose, Breather			
167-0554	1	Plug, Spark			
140-1146	1	Housing Assembly, Air Cleaner			
140-1142	1	Gasket, Air Cleaner			
140-1021	1	Top, Air Cleaner			
140-1031	1	Element Assembly, Air Cleaner			
134-1933	1	Housing Assembly, Blower			
110-0904	1	Rotocap			
146-0197	1	Carburetor, Gas			
153-0440	1	Housing, Choke			
332-0527	1	Terminal, Wire			
149-1280	1	Fuel Line, Pump to Carburetor			
515-0122	1	Key, Armature Drive			
518-0014	2	Ring, Blower Retaining			
232-0029	1	Washer, Blower Retaining			
222-1680	1	Coil Assembly, Field (4 Coils)			
204-0092	1	Ring, Collector			
212-0298	1	Rig, Brush			
520-0465	1	Stud, Armature Through			
211-0120	1	Cover, End Bell			
234-0248	1	Band, End Bell			
508-0084	1	Grommet, End Bell Band			
214-0056	4	Brush, Collector Ring			
201-2046	1	Armature Assembly			
312-0027	1	Capacitor(.5MFD-200 VDC)			
160-1111	1	Gasket, Breaker Box (Ventilated)			
332-0952	1	Terminal, Ground			
515-0015	1	Key, Generator-Extended Shaft			

SPECIAL PARTS LIST FOR MODEL 2.5LK-1R SPEC 19051L
 FOR STANDARD PARTS REFER TO CATALOG 930-0221 KEY NO. 5
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
 WIRING DIAGRAM NO. (ENG) 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooled Gas Carburetor HATKO Cold Weather Shutter Hi-Compression Head					
515-0122	1	Key, Armature Drive			
518-0014	2	Ring, Blower Retaining			
232-0029	1	Washer, Blower Retaining			
222-1633	1	Coil Assembly, Field (4 Coils)			
304-0060	2	Resistor, 1.72 ohm-25 Watt			
332-0566	1	Strip, Marker-4 Place			
508-0001	2	Grommet, Rubber (3/4 ID X 1 9/32" OD)			
508-0009	1	Grommet, Rubber (1 ID X 1 9/16" OD)			
508-0002	1	Grommet, Rubber (3/8 ID X 5/16" OD)			
508-0015	2	Washer, Fiber (#8 ID X 7/16 OD X 3/64" Thk)			
304-0015	4	Washer, Center-Resistor			
304-0292	3	Insulator, Resistor			
312-0193	1	Capacitor (.10 MFD-400 VDC)			
307-0312	1	Solenoid, Fuel			
304-0014	2	Washer, Centering			
309-0255	1	Switch, Temperature-HATKO			
114-0171	1	Screw, Cylinder Head-HATKO			

SPECIAL PARTS LIST FOR MODEL 1.7LK-52R SPEC 19399L
 FOR STANDARD PARTS REFER TO CATALOG 930-0221 KEY NO. 6
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
 WIRING DIAGRAM NO. 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Splash Lube System					
516-0072	2	Pin, Main Bearing Stop			
516-0141	2	Pin, Gearcase Dowel			
515-0006	1	Key, Crankshaft-Rear			
160-0043	1	Gasket, Breaker Box Mounting			
201-1371	1	Armature Assembly, Complete			
304-0015	4	Washer, Centering (1/2 ID x 3/4 OD)			
234-0047	1	Cover, End Bell			
515-0015	1	Key, Extended Shaft (3/16 x 1 3/4")			

SPECIAL PARTS LIST FOR MODEL 2.5LK-1R SPEC 19399L
 FOR STANDARD PARTS REFER TO CATALOG 930-0221 KEY NO. 5
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
 WIRING DIAGRAM NO. 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Splash Lube System					
516-0072	2	Pin, Main Bearing Stop			
516-0141	2	Pin, Gearcase Dowel			
515-0006	1	Key, Crankshaft-Rear			
160-0043	1	Gasket, Breaker Box Mounting			
234-0047	1	Cover, End Bell			
201-1371	1	Armature Assembly, Complete			
234-0048	1	Cover, End Bell			
515-0015	1	Key, Extended Shaft (3/16 x 1 3/4")			

SPECIAL PARTS LIST FOR MODEL 2.5LK-1R SPEC 19657L
 FOR STANDARD PARTS REFER TO CATALOG 930-0221 KEY NO. 5
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
 WIRING DIAGRAM NO. (ENG) 610-0266 -01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooled Left Side Exhaust					
505-0750	1	Nipple, Exhaust (1" X 9")			
134-2316	1	Housing, Blower-Left Side Exhaust			
515-0122	1	Key, Armature Drive			
518-0014	2	Ring, Blower Retaining			
232-0029	1	Washer, Blower Retaining			
222-1633	1	Coil Assembly, Field (4 Coils)			
304-0060	2	Resistor, 1.72 ohm-25 Watt			
332-0566	1	Strip, Marker-4 Place			
508-0001	2	Grommet, Rubber (3/4 ID X 1 9/32" OD)			
508-0009	1	Grommet, Rubber (1 ID X 1 9/16" OD)			
508-0002	1	Grommet, Rubber (3/8 ID X 5/8 OD)			
508-0015	2	Washer, Fiber (#8 ID X 7/16 OD X 3/64" Thk)			
304-0015	4	Washer, Center-Resistor			
304-0292	3	Insulator, Resistor			
312-0193	1	Capacitor (.10 MFD-400 VDC)			
307-0312	1	Solenoid, Fuel			
304-0014	2	Washer, Centering			

SPECIAL PARTS LIST FOR MODEL 2.5LK-1R SPEC 19951L
FOR STANDARD PARTS REFER TO CATALOG 930-0221 KEY NO. 5
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooled Splash Lube System					
516-0072	2	Pin, Main Bearing Stop			
516-0141	2	Pin, Gearcase Dowel			
515-0006	1	Key, Crankshaft-Rear			
160-0043	1	Gasket, Breaker Box Mounting			
234-0047	1	Cover, End Bell			
201-1371	1	Armature Assembly, Complete			
515-0015	1	Key, Extended Shaft (3/16 x 1 3/4")			

SPECIAL PARTS LIST FOR MODEL 2.5LK-1R SPEC 20208L
 FOR STANDARD PARTS REFER TO CATALOG 930-0221 KEY NO. 5
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0340-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Housed Unit					
Vacu-Flo Cooled					
Splash Lube System					
516-0072	2	Pin, Main Bearing Stop			
516-0141	2	Pin, Gearcase Dowel			
503-0193	1	Hose, Breather (5/16" ID.X 3 3/8" Lg)			
515-0006	1	Key, Crankshaft-Rear			
160-0043	1	Gasket, Breaker Box Mounting			
201-1310	1	Armature Assembly, Complete			
222-1648	1	Coil Assembly, Field (set of 4 coils)			
870-0196	4	Insulator (Nut)			
306-0003	2	Strap, Ground			
508-0006	1	Washer, Insulating			
508-0018	3	Washer, Fiber			
212-1038	1	Strap, Ground			
301-1385	1	Panel, Rear Housing Control			
338-0520	1	Harness, Wiring-Stop Start Switch			

SPECIAL PARTS LIST FOR MODEL 2.5LK-1R SPEC 20244L
 FOR STANDARD PARTS REFER TO CATALOG 930-0221 KEY NO. 5
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0340-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Splash Lube System					
Vacu-Flo Cooled					
516-0072	2	Pin, Main Bearing Stop			
516-0141	2	Pin, Gearcase Dowel			
503-0193	1	Hose, Breather (5/16" ID X 3 3/8" Lg)			
515-0006	1	Key, Crankshaft-Rear			
160-0043	1	Gasket, Breaker Box Mounting			
234-0047	1	Cover, End Bell			
201-1369	1	Armature Assembly, Complete			
222-1648	1	Coil Assembly, Field (set of 4 coils)			
870-0196	4	Insulator (Nut)			
306-0003	2	Strap, Ground			
508-0006	1	Washer, Insulating			
508-0018	3	Washer, Fiber			
212-1038	1	Strap, Ground			
515-0015	1	Key, Extended shaft (3/16 X 1 3/4")			
153-0440	1	Housing & Screw-Choke			

SPECIAL PARTS LIST FOR MODEL 2.5LK-1R SPEC 20255L
 FOR STANDARD PARTS REFER TO CATALOG 930-0221 KEY NO. 5
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. None

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Splash Lube System					
110-2344	1	Block Assembly, Cylinder			
104-1347	1	Crankshaft (Includes Keys)			
104-0851	1	Oil Deflector, Crankshaft			
102-0692	1	Base, Oil			
505-0181	1	Nipple, Exhaust Pipe (1 X 10" Lg)			
503-0366	1	Hose, Breather (5/16 ID X 4 3/4" Lg)			
146-0305	1	Carburetor, Gasoline (Rough Service) Kit (Includes parts Marked *)			
146-0197	1	*Carburetor, Gasoline			
140-1142	2	*Gasket, Air Cleaner			
141-0078	2	*Gasket, Carburetor Mounting			
145-0110	1	*Spacer, Carburetor Mounting			
145-0469	1	*Flange, Carburetor Mounting			
140-1021	1	Housing, Air Cleaner-top			
140-1031	1	Element, Air Cleaner			
140-1146	1	Housing, Air Cleaner Assembly (Includes parts marked **)			
140-0372	1	**Tube, Breather Inlet			
517-0015	1	**Plug, Dot Button			
865-0021	1	Nut, Wing-Air Cleaner(8-32)			
134-1933	1	Housing Assembly, Blower			
167-0054	1	Plug, Spark			
234-0047	1	Cover, End Bell			
201-1371	1	Armature Assembly, Complete			
515-0015	1	Key, Extended Shaft (3/16 X 1 3/4")			
160-1111	1	Gasket, Breaker Box			

SPECIAL PARTS LIST FOR MODEL 2.5LK-8R SPEC 20256L
 FOR STANDARD PARTS REFER TO CATALOG 930-0221 KEY NO. 7
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 605-0079

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Splash Lube System					
110-2344	1	Block Assembly, Cylinder			
104-1347	1	Crankshaft (Includes Keys)			
104-0851	1	Oil Deflector, Crankshaft			
102-0692	1	Base, Oil (Cone Mount)			
505-0181	1	Nipple, Exhaust Pipe (1 X 10" Lg)			
503-0366	1	Hose, Breather (5/16 ID X 4 3/4" Lg)			
146-0305	1	Carburetor, Gasoline (Rough Service) Kit (Includes parts Marked *)			
146-0197	1	*Carburetor, Gasoline			
140-1142	2	*Gasket, Air Cleaner			
141-0078	2	*Gasket, Carburetor Mounting			
145-0110	1	*Spacer, Carburetor Mounting			
145-0469	1	*Flange, Carburetor Mounting			
140-1021	1	Housing, Air Cleaner-Top			
140-1031	1	Element, Air Cleaner			
140-1146	1	Housing, Air Cleaner Assembly (Includes Parts Marked **)			
140-0372	1	**Tube, Breather Inlet			
517-0015	1	** Plug, Dot Button			
865-0021	1	Nut, Wing-Air Cleaner (8-32)			
134-1933	1	Housing Assembly, Blower			
167-0054	1	Plug, Spark			
204-0092	1	Collector Ring			
211-0120	1	Cover, End Bell			
212-0396	1	Rig Assembly, Brush			
214-0056	4	Brush, Collector Ring			
201-2046	1	Armature Assembly, Complete			
222-1680	1	Coil Assembly, Field (set of 4 Coils)			
160-1111	1	Gasket, Breaker Box			
515-0015	1	Key, Extended Shaft (3/16 X 1 3/4")			
234-0248	1	Band, End Bell			

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SPECIAL PARTS LIST FOR MODEL 2.5LK-1R SPEC 20257L
 FOR STANDARD PARTS REFER TO CATALOG 930-0221 KEY NO. 5
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Splash Lube System Vacu-Flo Cooled High Air Temperature Cut Off					
102-0625	1	Base, Oil (Cone Mount)			
402-0373	1	Hardware, Mounting			
403-0932	1	Plate, Mounting			
234-0300	1	Cover, End Bell			
515-0015	1	Key, Extended Shaft (3/16 X 1 3/4")			
201-1371	1	Armature Assembly, Complete			
211-0269	1	Bell, End			

WIRING DIAGRAM NO. 610--0266-01

SPECIAL PARTS LIST FOR **MODEL** 2 5LK-3R **SPEC** 20309L
 FOR STANDARD PARTS REFER TO **CATALOG** 930-0221 **KEY NO.** 7
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. (ENG) 610-0299-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Housed Unit					
Gas Carburetor					
Vacu-Flo Cooled					
Mounted Fuel Tank					
Oil Base Heater					
Meter Panel					
HATKO					
Hi-Compression Head					
515-0122	1	Key, Armature Drive			
518-0014	2	Ring, Blower Retaining			
232-0029	1	Washer, Blower Retaining			
222-1633	1	Coil Assembly, Field (4 Coils)			
304-0060	2	Resistor, 1.72 ohm-25 Watt			
307-0312	1	Solenoid, Fuel			
309-0010	1	Switch, Low Oil Pressure			
332-0556	1	Connector, Cut Off Switch			
308-0097	1	Switch, Toggle			
302-0421	1	Voltmeter, AC (0-300V)			
312-0027	1	Capacitor, .5MFD-200 VDC			
320-0257	2	Breaker, Circuit-12 AMP			
302-0460	2	Ammeter, AC-0 to 20 AMP			
301-1380	1	Housing, Meter Panel			
320-0202	1	Tie, Hand-Circuit Breaker			
332-0237	2	Strip, Marker (Use With 332-0231 Terminal Block)			
332-0231	2	Block, Terminal-2 Place			
301-1385	1	Panel, Control-Start-Stop			
338-0520	1	Harness, Start-Stop Switch			
159-0605	1	Fuel Tank Package (Consists of Following Parts Marked *)			
159-0592	1	*Tank, Fuel-6.5 Gallon (Complete With Following Part-Marked With **)			
159-0007	1	** Cap, Fuel Tank			
159-0594	2	* Band, Gas Tank			
862-0001	2	* Nut (1/4" X 20)			
850-0040	2	* Washer, Lock (1/4")			
501-0005	1	* Line, Flex-Fuel			
504-0013	1	* Cock, Shut-Off			
309-0255	1	Switch, Temperature-HATKO			
114-0171	1	Screw, Cylinder Head-HATKO			

SPECIAL PARTS LIST FOR MODEL 2.5LK-1R SPEC 20567L
 FOR STANDARD PARTS REFER TO CATALOG 930-0221 KEY NO. 5
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
 WIRING DIAGRAM NO. (ENG) 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooled Left Side Exhaust					
301-1279	1	Valve, Fuel Solenoid			
332-0527	1	Terminal, Wire-Electric Choke			
505-0750	1	Nipple, Exhaust (1" X 9")			
134-2316	1	Housing, Blower-Left Side Exhaust			
515-0122	1	Key, Armature Drive			
518-0014	2	Ring, Blower Retaining			
232-0029	1	Washer, Blower Retaining			
222-1633	1	Coil Assembly, Field (4 Coils)			
304-0360	2	Resistor, 1.72 ohm-25 Watt			
332-0566	1	Strip, Marker-4 Place			
508-0001	2	Grommet, Rubber (3/4 ID X 1 9/32" OD)			
508-0009	1	Grommet, Rubber (1 ID X 1 9/16" OD)			
508-0002	1	Grommet, Rubber (3/8 ID X 5/8" OD)			
508-0015	2	Washer, Fiber (#8 ID X 7/16 OD X 3/64" Thk)			
304-0015	4	Washer, Center-Resistor			
304-0292	3	Insulator, Resistor			
312-0193	1	Capacitor (.10 MFD-400 VDC)			
307-0312	1	Solenoid, Fuel			
304-0014	2	Washer, Centering			
332-0556	1	Connector, Cut Off Switch			

SPECIAL PARTS LIST FOR **MODEL** 2.5LK-1R **SPEC** 20890L
FOR STANDARD PARTS REFER TO **CATALOG** 930-0221 **KEY NO.** 5
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooled Splash Lube System					
505-0750	1	Nipple, Exhaust (1 x 9" Lg)			
134-2316	1	Housing Assembly, Blower- Left Side Exhaust			
134-3040	1	Scroll, Vacu-Flo (Mounted Down)			

SPECIAL PARTS LIST FOR MODEL 2.5LK-1R SPEC 21002L
FOR STANDARD PARTS REFER TO CATALOG 930-0221 KEY NO. 5
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooled Splash Lube System					
505-0750	1	Nipple, Exhaust (1 x 9" Lg)			
503-0193	1	Hose, Breather (5/16" ID x 3 3/8" Lg)			
153-0440	1	Housing & Screw-Choke			
134-2316	1	Housing Assembly, Blower- Left Side Exhaust			
134-3040	1	Scroll, Vacu-Flo (Mounted Down)			

SPECIAL PARTS LIST FOR **MODEL** 2.5LK-1R **SPEC** 21163L
 FOR STANDARD PARTS REFER TO **CATALOG** 930-0221 **KEY NO.** 5
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
WIRING DIAGRAM NO. 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooled Splash Lube System					
505-0750	1	Nipple, Exhaust (1 x 9" Lg)			
503-0193	1	Hose, Breather (5/16" ID x 3 3/8" Lg)			
153-0440	1	Housing & Screw, Choke			
134-2316	1	Housing Assembly, Blower- Left Side Exhaust			
134-3041	1	Scroll, Vacu-Flo (Mounted Down)			

SPECIAL PARTS LIST FOR **MODEL** 2.5LK-1R **SPEC** 21312L
 FOR STANDARD PARTS REFER TO **CATALOG** 930-0221 **KEY NO.** 5
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
WIRING DIAGRAM NO. (ENG) 610-0340-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Carburetor					
Hi-Compression Head					
503-0193	1	Hose, Breather			
201-1369	1	Armature Assembly			
234-0048	1	Cover, End Bell			
515-0122	1	Key, Armature Drive			
518-0014	2	Ring, Blower Retaining			
232-0029	1	Washer, Blower Retaining			
222-1648	1	Coil Assembly, Field (4 Coils)			
304-0060	2	Resistor, 1.72 ohm-25 Watt			
508-0001	2	Grommet, Rubber (3/4 ID X 1 9/32" OD)			
508-0009	1	Grommet, Rubber (1 ID X 1 9/16" OD)			
508-0002	1	Grommet, Rubber (3/8 ID X 5/8" OD)			
508-0015	2	Washer, Fiber (#8 ID X 7/16 OD X 3/64" Thk)			
304-0292	1	Insulator, Resistor			
312-0193	1	Capacitor (.10 MFD-400 VDC)			
307-0312	1	Solenoid, Fuel			
304-0014	2	Washer, Centering			
320-0158	1	Breaker, Circuit			
508-0006	1	Washer			
870-0196	4	Insulator			
302-0062	1	Ammeter, DC (45-0-45A)			
301-1138	1	Bracket, Mounting-Control Box			
508-0018	3	Washer, Fiber			
212-1038	1	Strap, Ground			
308-0097	1	Switch, Toggle			
309-0010	1	Switch, Low Oil Pressure			
515-0015	1	Key, Generator-Extended Shaft			

SPECIAL PARTS LIST FOR **MODEL** 2.5LK-1R **SPEC** 21369L
 FOR STANDARD PARTS REFER TO **CATALOG** 930-0221 **KEY NO.** 5
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
WIRING DIAGRAM NO. 610-0340-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooled Splash Lube System					
503-0193	1	Hose, Breather (5/16" 1D X 3 3/8" Lg)			
153-0440	1	Housing & Screw, Choke			
234-0047	1	Cover, End Bell			
201-1369	1	Armature Assembly, Complete			
222-1648	1	Coil Assembly, Field (Set of 4 Coils)			
870-0196	4	Insulator (Nut)			
306-0003	2	Strap, Ground			
508-0006	1	Washer, Insulating			
508-0018	3	Washer, Fiber			
212-1038	1	Strap, Ground			
515-0015	1	Key, Extended Shaft (3/16 x 1 3/4")			

SPECIAL PARTS LIST FOR **MODEL** 2.5LK-3R **SPEC** 21796L
 FOR STANDARD PARTS REFER TO **CATALOG** 930-0221 **KEY NO.** 7
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
WIRING DIAGRAM NO. 610 -0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Splash Lube System					
516-0072	2	Pin, Main Bearing Stop			
516-0141	2	Pin, Gearcase Dowel			
515-0006	1	Key, Crankshaft-Rear			
160-0043	1	Gasket, Breaker Box Mounting			

SPECIAL PARTS LIST FOR **MODEL** 2.5LK-1R **SPEC** 21833L
 FOR STANDARD PARTS REFER TO **CATALOG** 930-0221 **KEY NO.** 5
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
WIRING DIAGRAM NO. (ENG) 610-0323-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Housed Unit					
Vacu-Flo Cooled					
Oil Base Heater					
Hi-Compression Head					
Meter Panel					
HATKO					
Mounted Fuel Tank					
Gas-Gasoline Carburetor					
145-0392	1	Spring, Choke Lock			
309-0255	1	Switch, Temperature-HATKO			
114-0171	1	Screw, Cylinder Head-HATKO			
332-0556	1	Connector-Cut Off Switch			
515-0122	1	Key, Armature Drive			
518-0014	2	Ring, Blower Retaining			
232-0029	1	Washer, Blower Retaining			
222-1633	1	Coil Assembly, Field (4 Coils)			
304-0060	1	Resistor, 1.72 ohm-25 Watt			
301-1379	1	Panel, Meter			
332-0142	2	Terminal, Solderless Lug			
332-0557	1	Fastener, Paper			
312-0162	1	Condenser (0.1 MFD-250 AC/400 DC)			
307-0312	1	Solenoid, Fuel			
308-0097	1	Switch, Toggle-6AMP.			
309-0010	1	Switch, Low Oil Pressure			
320-0018	1	Breaker, Circuit-20 AMP			
302-0418	1	Ammeter-AC (0-30 AMP)			
302-0420	1	Voltmeter-AC (0-150 Volt)			
332-0231	1	Block, Terminal-2 Place			
332-0237	1	Strip, Marker (Use with 332-0231)			
301-1385	1	Panel, Control-Start-Stop			
338-0520	1	Harness, Start-Stop Switch			
159-0605	1	Fuel Tank Package (Consists of Following parts Marked *)			
159-0592	1	*Tank, Fuel-6.5 Gallon (Complete With Following Part-Marked **)			
159-0007	1	** Cap, Fuel Tank			
159-0594	2	* Band, Gas Tank			
862-0001	2	* Nut (1/4"-20)			
850-0040	2	* Washer, Lock (1/4")			
501-0005	1	* Line, Flex-Fuel			
504-0013	1	* Cock, Shut-Off			

SPECIAL PARTS LIST FOR **MODEL** 2.5LK-1R **SPEC** 22398L
 FOR STANDARD PARTS REFER TO **CATALOG** 930-0221 **KEY NO.** 5
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
WIRING DIAGRAM NO. 610-0340-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooled Splash Lube System					
503-0193	1	Hose, Breather (5/16" ID x 3 3/8" Lg)			
153-0440	1	Housing & Screw, Choke			
222-1648	1	Coil Assembly, Field (Set of 4 Coils)			
201-1310	1	Armature Assembly, Complete			
870-0196	4	Insulator (Nut)			
306-0003	2	Strap, Ground			
508-0006	1	Washer, Insulating			
508-0018	3	Washer, Fiber			
212-1038	1	Strap, Ground			

SPECIAL PARTS LIST FOR **MODEL** 2.5LK-1R **SPEC** 22480L
FOR STANDARD PARTS REFER TO **CATALOG** 930-0221 **KEY NO.** 5
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooled Splash Lube System					
110-2344	1	Block Assembly, Cylinder			
234-0047	1	Cover, End Bell			
201-1371	1	Armature Assembly, Complete			
515-0015	1	Key, Extended Shaft (3/16 x 1 3/4")			

SPECIAL PARTS LIST FOR **MODEL** 2.5LK-1R **SPEC** 22696L
 FOR STANDARD PARTS REFER TO **CATALOG** 930-0221 **KEY NO.** 5
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
WIRING DIAGRAM NO. 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Housed Unit Vacu-Flo Cooled Splash Lube System High Air Temperature Cut Off					
159-0605	1	Fuel Tank Package (Consists of Following Parts Marked *)			
159-0592	1	*Tank, Fuel-Mounted (6.5 Gal)			
159-0594	2	*Strap, Mounted Fuel Tank			
159-0007	1	*Cap, Mounted Fuel Tank			
501-0005	1	*Line, Fuel			
504-0013	1	*Cock, Shut-Off			

SPECIAL PARTS LIST FOR MODEL 2.5LK-3R SPEC 22696L
 FOR STANDARD PARTS REFER TO CATALOG 930-0221 KEY NO. 7
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
 WIRING DIAGRAM NO. 610 -0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Housed Unit					
Vacu-Flo Cooled					
High Air Temperature Cut Off					
Splash Lube System					
159-0605	1	Fuel Tank Package (Consists of Following Parts Marked *)			
159-0592	1	*Tank, Fuel-Mounted (6.5 Gal.)			
159-0594	2	*Strap, Mounted Fuel Tank			
159-0007	1	*Cap, Mounted Fuel Tank			
501-0005	1	*Line, Fuel			
504-0013	1	*Cock, Shut-Off			

SPECIAL PARTS LIST FOR **MODEL** 2.5LK-1R **SPEC** 23429L
FOR STANDARD PARTS REFER TO **CATALOG** 930-0221 **KEY NO.** 5
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
		Housed Unit			
		Vacu-Flo Cooled			
		Splash Lube System			
		High Air Temperature Cut Off			
301-1385	1	Panel, Rear Housing Control			
338-0520	1	Harness, Wiring-Stop Start Switch			

SPECIAL PARTS LIST FOR MODEL 1.7LK-52R SPEC 23436L
 FOR STANDARD PARTS REFER TO CATALOG 930-0221 KEY NO. 6
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Low Oil Pressure Cut Off Pressure Lube System					
110-3185	1	Block Assembly, Cylinder			
120-0415	1	Line, Oil			
120-0398	1	Plunger, Oil By-Pass			
120-0140	1	Spring, Oil By-Pass			
516-0072	2	Pin, Main Bearing Stop			
104-1298	1	CrankShaft (includes keys)			
516-0141	2	Pin, Gearcase Dowel			
515-0006	1	Key, CrankShaft-Rear			
160-0043	1	Gasket, Breaker Box Mounting			
201-2953	1	Armature Assembly, Complete			
234-0047	1	Cover, End Bell			
515-0015	1	Key, Extended Shaft (3/16 x 1 3/4")			

SPECIAL PARTS LIST FOR MODEL 2.5LK-1R SPEC 23436L
 FOR STANDARD PARTS REFER TO CATALOG 930-0221 KEY NO. 5
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
 WIRING DIAGRAM NO. 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Pressure Lube System					
Low Oil Pressure Cut Off					
516-0072	2	Pin, Main Bearing Stop			
516-0141	2	Pin, Gearcase Dowel			
515-0006	1	Key, Crankshaft-Rear			
160-0043	1	Gasket, Breaker Box Mounting			
234-0047	1	Cover, End Bell			
201-1371	1	Armature Assembly, Complete			
515-0015	1	Key, Extended Shaft (3/16 x 1 3/4")			

SPECIAL PARTS LIST FOR **MODEL** 2 5LK-8R **SPEC** 23546L
 FOR STANDARD PARTS REFER TO **CATALOG** 930-0221 **KEY NO.** 7
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. (ENG.) 605-0079

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
110-3185	1	Block Assembly, Cylinder (Includes Parts Marked -)	120-0666	1	Cup Assembly, Oil Pump Ir
101-0451	2	- Bearing, Crankshaft - Main	167-0054	1	Plug, Spark - Non Resist
101-0391	2	- Bearing, Camshaft			Type
101-0398	1	- Plate, Rear Bearing (Ex- cludes Bearing)	146-0305	1	Carburetor, Gasoline - El
110-0872	1	- Insert, Exhaust Valve Seat (Stellite)			ric Choke (Rough Servic
110-0902	1	- Guide, Valve - Exhaust	140-1146	1	Housing, Air Cleaner - As
110-1000	1	- Seat, Intake Valve	113-0176	1	Ring Set, Piston
110-3136	1	- Gasket, Valve Guide	102-0069	1	Oil Drain Assembly
110-1827	1	- Guide, Valve - Intake	105-0551	1	Camshaft (Includes Center
110-0445	5	- Nut, Bearing Plate Stud			150-0075)
517-0048	1	- Plug, Expansion - Camshaft	312-0027	1	Condenser (.5 MFD, 200 DC
520-0114	4	- Stud, Rear Bearing Plate Mounting (5/16 X 1-5/16")	204-0092	1	Ring, Collector
520-0532	1	- Stud, Rear Bearing Plate Mounting (5/16 X 1-3/16")	212-0298	1	Brush Rig - Assembly
850-0045	5	- Washer, Lock - Bearing Plate Stud (5/16")	214-0056	4	Brush, AC
516-0141	2	- Pin, Dowel - Gear Cover Locating	201-1589	1	Armature Assembly (Includ
120-0415	1	- Line, Oil - Cylinder Block			Following Parts Marked
509-0090	1	- Seal, Oil - Intake Valve (Includes Retainer Plugs)	203-0009	1	+ Commutator
104-0575	2	- Washer, Crankshaft Thrust Bearing	205-0053	1	+ Blower, Generator
101-0115	1	Gasket Kit, Bearing Plate	510-0047	1	+ Bearing, Ball-Armature
120-0415	1	Line, Oil Transfer	515-0051	1	+ Key, Woodruff (1/4 x 3 1/4"
120-0398	1	Valve, Oil By-pass	515-0122	1	+ Key, Woodruff (1/4 X 1/4 X
120-0140	1	Spring, Oil By-pass Valve			1 1/2" 1
526-0066	1	Washer, Flat - Copper - Oil By-pass Valve (25/64 ID X 9/16 OD X 1/16" THK)	222-1680	1	Coil Assembly, Field (Set
801-0050	1	Screw, Oil By-pass Valve(Hex Head - Cap 3/8-24 X 1")			4 Coils)
120-0651	1	Pump, Oil (Internal Parts Not Sold Separately)	134-1933	1	Housing, Blower
120-0161	1	Gasket Kit, Oil Pump	146-0305	1	Carburetor (Kit) - Includ
309-0237	1	Switch, Low Oil Pressure Cut Off			Mounting Gasket (Includ
104-1298	1	Crankshaft (Kit) (Includes Following Parts Marked *)	140-1142	2	** Gasket
515-0001	1	*Key, Woodruff (#3)	141-0078	2	** Gasket
515-0002	1	*Key, Woodruff (#9)	145-0110	1	** Spacer, Carburetor
102-0692	1	Base, Oil			Mounting
503-0366	1	Hose, Breather (5/16 ID X 4-3/4" Long)	145-0469	1	** Flange
505-0181	1	Nipple, Exhaust Pipe (1 X 10")	153-0440	1	Housing, Choke - Include
149-1280	1	Line, Fuel - Pump to Carburetor			153-0058 Housing
			140-1146	1	Housing, Air Cleaner
			140-1021	1	Top, Air Cleaner Housing
			140-1031	1	Element Assembly, Air Cl
					(Includes Retainer)
			865-0021	1	Nut, Wing - Air Cleaner
			153-0420	1	Adapter, Electric Choke
			153-0113	1	Cover Assembly, Choke
			153-0017	1	Element, Choke - Bimetal
			332-0527	1	Terminal, Wire

SPECIAL PARTS LIST FOR **MODEL** 2.5LK-1R **SPEC** 23870L
 FOR STANDARD PARTS REFER TO **CATALOG** 930-0221 **KEY NO.** 5
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Pressure Lube System					
Vacu-Flo Cooled					
Low Oil Pressure Cut Off					
516-0072	2	Pin, Main Bearing Stop			
516-0141	2	Pin, Gearcase Dowel			
515-0006	1	Key, Crankshaft-Rear			
160-0043	1	Gasket, Breaker Box Mounting			
134-3050	1	Scroll, Vacu-Flo (Includes 134-2956 Guard)			
234-0047	1	Cover, End Bell			
201-1371	1	Armature Assembly, Complete			
515-0015	1	Key, Extended Shaft (3/16 x 1 3/4")			

SPECIAL PARTS LIST FOR **MODEL** 2.5LK-1R **SPEC** 24022L
 FOR STANDARD PARTS REFER TO **CATALOG** 930-0221 **KEY NO.** 5
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
WIRING DIAGRAM NO. 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Housed Unit Splash Lube System Vacu-Flo Cooled High Air Temperature Cut Off Cold Weather Shutter					
301-1385	1	Panel, Rear Housing Control			
338-0520	1	Harness, Wiring-Stop Start Switch			

SPECIAL PARTS LIST FOR **MODEL** 1.7LK-52M **SPEC** 24466L
FOR STANDARD PARTS REFER TO CATALOG 930-0221 **KEY NO.** 2
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 601-0217-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Splash Lube System					
Mounted Fuel Tank					
516-0072	2	Pin, Main Bearing Stop			
516-0141	2	Pin, Gearcase Dowel			
160-1002	1	Coil, Magneto			
515-0006	1	Key, Crankshaft-Rear			
160-0043	1	Gasket, Breaker Box Mounting			
337-0085	1	Strap, Ground			
403-1116	1	Frame, Carrying-(Package) (Includes Parts Marked * Plus Mounting Hardware)			
403-1113	2	*Handle, Carrying Frame			
403-1114	1	*Plate, Carrying Frame			
300-2589	1	Panel Assembly, Meter-Complete (Includes Parts Marked + Plus Mounting Hardware)			
301-7072	1	+Panel, Meter			
302-1469	1	+Ammeter, AC (0-10Amp)			
302-0551	1	+Voltmeter, AC (0-300 Volt)			
320-0535	1	+Breaker, Circuit			
323-1250	1	+Receptacle, 3 Pole			
301-7084	1	Box Assembly, Receptacle			
301-7080	1	Bracket, Receptacle Box Mounting			

SPECIAL PARTS LIST FOR MODEL 2.5LK-1R SPEC 24627L
 FOR STANDARD PARTS REFER TO CATALOG 930-0221 KEY NO. 5
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
 WIRING DIAGRAM NO. 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Splash Lube System Vacu-Flo Cooled High Air Temperature Cut Off					
516-0072	2	Pin, Main Bearing Stop			
516-0141	2	Pin, Gearcase Dowel			
515-0006	1	Key, Crankshaft-Rear			
160-0043	1	Gasket, Breaker Box Mounting			
134-4033	1	Scroll, Vacu-Flo (Includes 134-2956 Guard)			
201-1371	1	Armature Assembly, Complete			
211-0269	1	Bell, End			
234-0300	1	Cover, End Bell			
515-0015	1	Key, Extended Shaft (3/16 x 1 3/4")			

SPECIAL PARTS LIST FOR **MODEL** 2.5LK-1R **SPEC** 24773N
 FOR STANDARD PARTS REFER TO **CATALOG** 930-0221 **KEY NO.** 5
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0370-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Pressure Lube System					
Low Oil Pressure Cut Off					
516-0072	2	Pin, Main Bearing Stop			
516-0141	2	Pin, Gearcase Dowel			
515-0006	1	Key, Crankshaft-Rear			
160-0043	1	Gasket, Breaker Box Mounting			
234-0047	1	Cover, End Bell			
201-1371	1	Armature Assembly, Complete			
301-7543	1	Box Assembly, Control (Includes Part Marked *)			
304-0036	1	*Bracket, Mounting-Control Box			
515-0015	1	Key, Extended Shaft (3/16 x 1 3/4")			

SPECIAL PARTS LIST FOR **MODEL** 2.5LK-1R **SPEC** 24774N
 FOR STANDARD PARTS REFER TO **CATALOG** 930-0221 **KEY NO.** 5
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
WIRING DIAGRAM NO. 610-0370-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Pressure Lube System					
Vacu-Flo Cooled					
Low Oil Pressure Cut Off					
516-0072	2	Pin, Main Bearing Stop			
516-0141	2	Pin, Gearcase Dowel			
515-0006	1	Key, Crankshaft-Rear			
160-0043	1	Gasket, Breaker Box Mounting			
134-3050	1	Scroll, Vacu-Flo (Includes 134-2956 Guard)			
234-0047	1	Cover, End Bell			
201-1371	1	Armature Assembly, Complete			
301-7543	1	Box Assembly, Control (Includes Part Marked *)			
304-0036	1	*Bracket, Mounting-Control Box			
515-0015	1	Key, Extended Shaft (3/16 x 1 3/4")			

SPECIAL PARTS LIST FOR **MODEL** 2.5LK-1R **SPEC** 24805L
 FOR STANDARD PARTS REFER TO **CATALOG** 930-0221 **KEY NO.** 5
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0266-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Pressure Lube System					
Vacu-Flo Cooled					
Low Oil Pressure Cut Off					
516-0072	2	Pin, Main Bearing Stop			
516-0141	2	Pin, Gearcase Dowel			
515-0006	1	Key, Crankshaft-Rear			
160-0043	1	Gasket, Breaker Box Mounting			
134-3050	1	Scroll, Vacu-Flo (Includes			
		134-2956 Guard)			
234-0047	1	Cover, End Bell			

SPECIAL PARTS LIST FOR **MODEL** 2.5LK-1R **SPEC** 24805N
 FOR STANDARD PARTS REFER TO **CATALOG** 930-0221 **KEY NO.** 5
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
WIRING DIAGRAM NO. 610-0370-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Pressure Lube System					
Vacu-Flo Cooled					
Low Oil Pressure Cut Off					
516-0072	2	Pin, Main Bearing Stop			
516-0141	2	Pin, Gearcase Dowel			
515-0006	1	Key, Crankshaft-Rear			
160-0043	1	Gasket, Breaker Box Mounting			
134-3050	1	Scroll, Vacu-Flo (Includes 134-2956 Guard)			
301-7543	1	Box Assembly, Control (Includes Part Marked *)			
304-0036	1	*Bracket, Mounting-Control Box			
234-0047	1	Cover, End Bell			