KOHLER GENERATOR SETS

PARTS SECTION

PARTS IDENTIFICATION

2, 2.5, 3.5, 4, 5, 5.5, 6.5 MODELS

SPECIFICATION NUMBER SERIES 0,50

The model, specification and serial numbers are found on the generator set nameplate located on the generator frame.

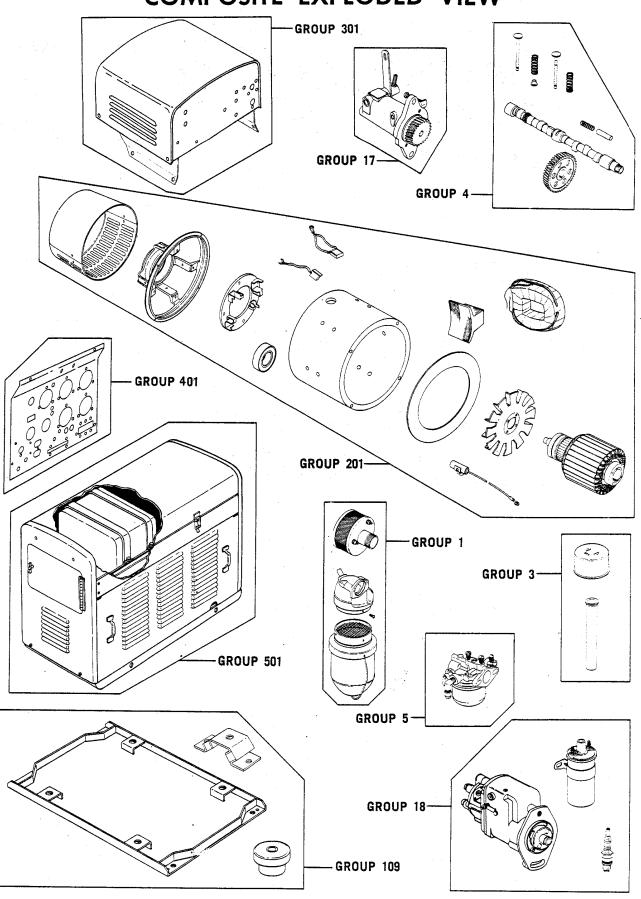
The engine model, specification and serial numbers are found on the engine nameplate located on the engine. Use these numbers to insure correct parts identification.

REVISION NO. 11-74

This is a complete revision.

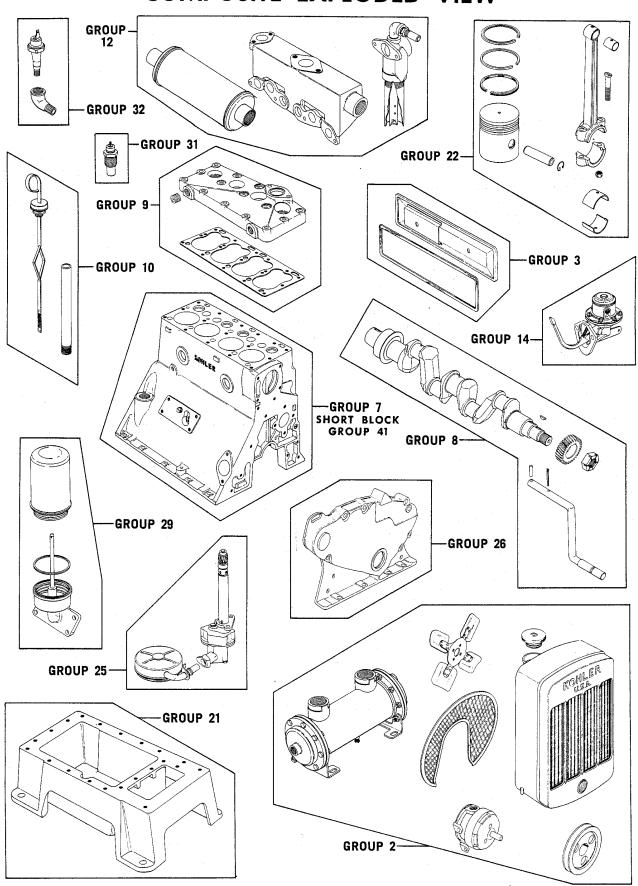


COMPOSITE EXPLODED VIEW



GRID A1

COMPOSITE EXPLODED VIEW



GRID A2

Introduction

This manual contains a complete listing of service replacement parts for Kohler Generator Sets with specification series code 0, 50. These use the Kohler Model L600 Engine. The manual includes the following main sections in the sequence listed.

- 1. Composite Exploded Views: Shows the general reference group location of the main components of the generator set.
- 2. Specification Number Index: Listing of generator set spec numbers arranged in numerical sequence on each page. Group variation numbers are listed in the horizontal line to the right of each spec number.
- 3. Group Parts Lists: Indicates specific parts for each specification. Illustrations of parts are shown for each of the various parts groups. Illustrations are keyed to the parts numbers found in the parts group listings.
- 4. Accessory Parts List: The parts listed in this section are not installed but are shipped with the generator set. Asterisk next to spec number in the index indicates that spec includes accessories. Accessories listed by spec number in numerical sequence.
- 5. Gasket Set Listing: Lists the part number of the gasket set required for complete overhaul of the unit plus a listing of the individual gaskets and seals which are included in the set. Gaskets and seals are also listed individually in the various parts groups.

NUMBER SIGNIFICANCE

There are various numbers which must be used in determining how to identify a part number. The significance of each of these numbers is explained as follows:

SPECIFICATION NUMBER: The generator set specification number, which is found on the nameplate attached to the frame of the generator, indicates model variation or the combination of groups used to build that particular generator set. The spec number is, in effect, a coded number. The first two digits, which are the code designation for generator size and engine model, remain constant in this series while the remaining digits in the spec number are issued in numerical sequence. When the sequential number reaches 99, the next number will be 100, for example; 5099 is followed by 50100-note that the spec number goes from a 4 digit to a 5 digit number in this example.

GROUP NUMBER: The group consists of related parts needed to provide one or more related functions.

GROUP VARIATION NUMBER: There may be various groupings of parts designed to provide the same function, however, with minor differences. Each of these differences necessitates the assignment of a group variation number. Example, dry air cleaner or oil bath air cleaner--both perform the same function, however, use different parts.

PART NUMBER: The part number is the number by which an individual piece part of a generator set is identified and ordered.

HOW TO FIND PART NUMBERS

Following is a step-by-step procedure to be used in identifying and ordering a specific part.

Item to be ordered: ARMATURE ASSEMBLY

- STEP 1: Record the <u>Generator Set</u> specification number from the nameplate on the generator frame. (Sample: 50311D)
- STEP 2: Turn to the composite views to determine the group in which the armature assembly is located. The armature assembly is in Group 201 Generator and Mounting.
- STEP 3: In the Specification Number Index, find specification 50311D in the left-hand vertical column.

 Under Group 201 Generator and Mounting column, locate the variation number assigned to specification 50311D. The variation number is 48.
- STEP 4: Turn to Parts Group 201 Generator and Mounting. Note that the armatures are identified with Index Letter G--under this letter locate Variation 48. Armature assembly C-242245 is assigned to this variation.

| GRID | 2 | 2 | ਲ | | 5 | 75 | D2 | Z | 74 | 05 | DS | 90 | D7 | D8 | D13 | D14 | D14 | E1 | 딢 | ᇤ | E1 | E2 | E4 | E4 | E9 | F10 | F12 |
|--|----------------------------|-----------------------|-----------------|-------------------------------|-----------------------|---------------------------------|------------------|--------------------------|-----------------------|-----------------------|-----------------------|------------------------------|-----------------------|---------------------------|-----------------------|--|------------------|-----------------------|---------------|----|----|-----------------------|-----|---------------------------------|---------------------------------|----------------------------|---------------------------------|
| GROUP TITLE | AIR INTAKE | BAFFLES & SHROUD | BREATHER & VENT | CAMSHAFT | & VALVES | CARBURETOR | CRANKCASE | CRANKSHAFT | CYLINDER HEAD | DIPSTICK | EXHAUST | FUEL PUMP | GOVERNOR | IGNITION | OIL PAN | PISTON & ROD | OIL PUMP | GEAR COVER | OIL FILTER | | | SHORT BLOCK | | - | CONTROLLER & MOUNTING | | HOUSING R MOUNTING |
| Group No. | 1 | 2 | 3 | 1 | 4 | . 5 | 7 | 8 | 9 | 10 | 12 | 14 | 17 | 18 | 21 | 22 | 25 | 26 E R | 29 | 31 | 32 | 41 | 109 | 201 | 301 | 401 | 501 |
| SPEC. NO. 613G* 615H* 616G* 617H* 619H* | | 4 5 4 5 1 | | | 1 1 1 1 1 1 1 | 39 2 39 38 11 | 1 1 1 1 | | 2 1 2 2 2 | 55555 | V A | R I 2 1 2 2 2 | 3 3 3 3 | I 0 1 1 1 1 | N 2 2 2 2 2 2 2 | N U I I I I I I I I I I I I I I I I I I I | M B 1 1 1 1 1 1 | 1 1 1 | . | | | 1 1 1 1 | | 37 47 42 35 200 | 33 32 53 300 | 11 19 13 4 400 | 7 1 7 9 500 |
| 620H 621H* 622H* 623G* 624H* | 1 1 1 1 1 | 14 4 6 | | 1 1 1 1 1 | 1 | 35 1 12 12 34 11 | 1 1 1 | 1 1 1 1 1 | 1 1 3 2 2 | 5 5 4 5 5 | 1 1 3 1 | 2 1 1 2 2 | 1 3 1 3 3 | 1 1 1 1 | 2 2 5 2 2 | - l - 1 - 1 - 1 | 1 1 1 1 1 | 1 1 1 1 1 | | | | 1 1 1 1 1 | | 203 204 | 301 302 303 303 | 16 401 14 402 | 15 501 1 500 |
| 625H* 627H* 628H* 630H* | 1 1 1 2 2 | 11 4 | 100 | T 1 1 1 | 1 1 2 1 | 12 2 11 9 | 1 1 1 1 | 1 1 1 1 1 | 3 1 2 1 | 4 4 5 4 4 | 3 1 1 3 | 1 1 2 4 2 | 1 3 3 3 3 | 1 1 1 1 1 | 5 1 2 8 1 | 1 1 1 1 1 | 1 4 1 1 | 1 1 1 1 1 | | | - | 1 1 1 1 | | 206 228 203 | 304 305 306 307 308 | 403 | 502 |
| 632H* 633H* 635H* 636H* 639H* | 2 1 1 2 1 | 1 | | 1 | 2 1 2 1 | 4 11 28 4 2 | 1 1 1 1 1 1 | 1 1 1 | 1 2 2 1 | 4 5 5 4 4 | 2 1 1 2 | 4 2 2 4 1 | 2 1 3 1 3 | * 1 1 1 1 | 9 2 2 9 | 1 1 1 1 | 1 1 1 1 1 | 1 1 1 1 1 | | | | 1 | | 208 208 229 | 309 300 310 306 311 | 404 404 | 500 501 |
| 640H* 642H* 643H* 644G* 646H* | 1 1 2 1 2 | 12 | | 1 1 1 1 | 1 2 1 2 | 2 33 13 8 4 | 1 1 1 1 1 | | 1 3 1 1 | 4 4 4 5 4 | 1 3 2 1 2 | 1 1 4 1 4 | 3 3 3 1 | 0 1 1 0 1 1 1 | 1 5 9 2 9 | 1 1 1 1 | 4 1 1 4 | 1 1 1 1 | | | | 1 | | | 305 312 313 18 309 | 17 | 6 |
| 647H* 648H* 650H* 651H* 652H* | 2 2 1 1 2 | 4 | | 1 1 1 1 | 2 1 1 2 | 13 9 1 17 9 | 1 1 1 | 20 20 1 1 20 | 1 1 3 1 | 4 4 4 4 4 | 3 3 1 3 3 | 4 1 2 4 | 3 3 3 3 | 1 1 1 1 | 8 8 1 5 | 1 1 1 1 | 1 1 1 | 1 1 1 1 | | | | 1 1 1 | | 232 | 313 309 308 314 315 | | |
| 653H* 654H* 655H* 656H* 657H* | 1 2 2 1 2 | 12 11 10 | |] 1 1 1 1 1 | 1 2 2 1 2 | 6 4 9 4 9 | 1 1 1 1 | 1 1 20 1 20 | 2 1 1 1 | 5 4 4 4 4 | 1 2 3 2 3 | 2 4 4 1 4 | 3 3 3 3 3 | 1 1 1 1 | 2 9 8 1 8 | 1 1 1 1 | 1 |]]]] | | | | 1 1 1 1 1 | | 212 233 205 203 233 | | 405 | 503 |
| 659H* 662H* 663H* 664H* 665H* | 2 1 2 1 2 | | | 1 1 1 1 | 2 1 2 1 2 | 14 17 29 1 4 | 1 1 1 | 1 1 20 1 | 3 1 1 | 4 4 4 4 4 | 2 3 3 1 2 | 4 2 4 1 4 | 3 1 3 | 1 1 1 1 | 9 5 8 1 9 | 1 1 1 1 | 1 1 1 | | | | | 1 1 1 | | 203 233 203 | 317 306 309 303 307 | | |
| 666H* 669H* 670H* 674H* 678H* | 1 1 1 2 2 | 12 | |]]]]] | 1 1 2 2 | 17 32 17 4 14 | 1 1 1 1 | 1 1 1 1 1 | 3 3 1 | 4 4 4 4 4 | 3 3 2 2 | 2 2 2 4 4 | 3 3 | 1 1 1 | 5 5 9 | 1 1 | 111111 | 1 | | | | 1 1 1 | | 233 | 304 37 303 318 320 | | |
| 679H* 680H* 681H* 683H* 691H* | 1 2 2 2 3 3 | 12 | 2 6 | 1 1 1 1 1 | 1 2 2 1 2 | 4 29 2 13 | 1 | 1 20 1 | 1 1 1 | 4 4 4 5 4 | 2 3 1 | 1 | 3 1 3 | 1 1 | 8 2 | 1 | 1 1 4 | 1 1 1 | | | | 1 1 1 1 1 | | 233 234 203 212 213 | 306 311 | 405 | 50 |
| 696H* 697H* 698H* 699H* 700H* | 2 1 1 1 1 | | | 1 1 1 1 1 | 2 1 1 1 | 9 31 5 2 | 1 1 | 1 | 1 1 | 4 4 4 4 | 1 | | 3 | 1 | 1 | 1 1 | 1 | 1 | | | | 1 1 1 1 1 | | 233 39 235 216 217 | 52 312 322 | | |
| 702H* 713H* 714H* 715H* 721H* | | | | 1 1 1 1 |] 1 1 1 | 3 2 22 1 18 |]]] | 1 1 | 1 1 | 4 4 4 4 5 | 1 | 1 2 | 3 |] | 1 | 1 1 | 4 | 1 1 | | | | 1 | | 217 219 129 236 200 | 323 | |) 50 |

| GRID | ಶ | 2 | 5 | 5 | C12 | D2 | Z | D4 | 22 | DS | D6 | 20 | 8 | D13 | D14 | D14 | = | ű. | 5 | 딥 | E2 | E4 | E 4 | E9 | F10 | F12 |
|---|-----------------------------|--------------------------|-----------------|----------------------|------------------------------|------------------|---------------------------|------------------|------------------|------------------------|-----------------------|-----------------------|-----------------|------------------------|------------------|-----------------------|------------------|------------|----------------|------------------------|------------------------|-----------------|--|---------------------------------|-------------------|-----------------------|
| GROUP TITLE | AIR INTAKE | BAFFLES & SHROUD | BREATHER & VENT | CAMSHAFT & VALVES | CARBURETOR | CRANKCASE | CRANKSHAFT | CYLINDER HEAD | DIPSTICK | EXHAUST | FUEL PUMP | GOVERNOR | GNITION | OIL PAN | PISTON & ROD | OIL PUMP | GEAR COVER | OIL FILTER | HI-TEMPERATURE | OIL PRESSURE CUTOUT | SHORT BLOCK | SKID & MOUNTING | | CONTROLLER | PANEL & MOUNTING | HOUSING & MOUNTING |
| Group No. | 1 | 2 | 3 | 4 | 5 | 7 | 8 | 9 | 10 | 12 | 14 | 17 ^ T | 18 | 21 | 22 | 25 | 26 | 29 | 31 | 32 | 41 | 109 | 201 | 301 | 401 | 501 |
| SPEC. NO. | 10 A 10 | | 251% | 1 | Mala 1 | | 69(7 ₂) | Γ. | ×Ý.U | V A | RI | A T | \$ P | | NU | Γ. | RES. | Γ | 15.5 | Γ | .=:/.= | Γ | | | | |
| 723H* 724H* 727H* 732H* 733H* | 1 1 2 2 2 | 1 1 2 2 | | 1 | 1 18 30 21 24 | 1 1 1 | 1 1 1 |]]]] | 4 5 4 1 | 1 1 2 2 | 1 1 2 4 4 | 3 3 3 1 | 1 | 1 2 1 3 3 | 1 1 1 1 | 4 4 1 1 1 1 | 1 1 1 1 | | | | 1 1 1 1 | | 217 208 217 217 217 220 | 300 310 300 324 325 | 404 | 501 |
| 735H* 737H* 738H* 739H* 740H* | 2 2 1 2 2 2 | 3 6 11 | | 2 1 2 | 26 26 32 9 | 1 1 | 20 20 1 20 20 | 1 3 1 | 4 4 4 | 3 3 3 3 | 4 2 4 | 3 3 1 3 3 |] 1 | 8 8 5 8 8 | |]]]] | 1 | | | | 1 1 1 1 1 | | 217 236 234 233 203 | 324 310 326 314 303 | | |
| 741H* 742H* 743H* 744H* 747H* | 1 3 1 1 2 | 5 5 | ŀ. | 1 | 11 2 5 2 13 | | | 2 1 1 1 | 4 4 4 | 1 1 1 1 3 | 2 1 | 3 3 | 1 | 2 1 1 1 8 |] 1 | 1 | 1 | | | | 1 1 1 1 | | 208 212 212 212 221 210 | 301 311 311 327 320 | 406 | 501 |
| 749H* 750H* 751H* 752H* 758H* | 2 2 2 1 1 | 11 11 11 4 | | 2 2 1 | 13 | 1 1 | 20 20 1 |]]]] | 4 4 5 | 3 3 3 1 | 4 4 1 | 3 3 3 | 1 1 1 | 8 8 8 2 6 | 1 1 | 1 1 1 1 2 | 1 | | | | T T T T | | 203 210 233 228 34 | 306 313 309 306 34 | 403 | 502 10 |
| 759H* 762H* 768H* 772H* 774H* | 1 20 1 2 2 2 | 5 2 | | 1 1 2 | 15 98 2 14 4 | 1 1 | 20 1 1 | 1 1 1 | 4 5 4 | 12 12 2 2 | 1 | 1 3 3 3 | 1 | 6 99 2 9 | 1 1 | 1 1 | 1 1 1 | | | | 1 1 1 1 | | 34 210 221 210 233 | 34 313 327 313 309 | 407 | 503 |
| 775H* 776H* 778H* 783H* 789G* | 2 2 2 1 20 | 12 2 12 4 99 | | 2 2 1 | 21 4 1 | 1 1 | 1 1 1 | 1 1 | 1 4 4 | 2 2 2 1 12 | 4 4 1 | 3 3 2 | 1 | 9 3 9 1 99 | 1 1 1 | 1 | 1 | | | | 1 1 | | 203 233 203 223 220 | 306 314 303 306 325 | | |
| 791H* 794H* 795H* 797H* 798H* | 1 1 1 21 | 4 4 1 5 98 | | 1 | 11 11 2 2 97 | 1 1 1 | 1 1 1 | 2 2 1 1 | 5 5 4 | 1 1 1 13 | 2 1 1 | 3 1 2 | 1 | | 1 | 1 | 1 | 1 | | | 1 1 1 | | 228 212 237 209 203 | 303 309 328 312 306 | 402 408 409 | 502 |
| 801H* 802H* 803H* 804H* 806H* | 1 1 1 1 | 4 4 4 4 | | 1 | 1 1 1 31 1 | 1 1 1 | | 1 1 1 | 4 5 4 |]]]] | 1 2 | 3 | 1 1 1 | 2 1 2 1 |] | 1 1 | 1 1 1 | | | | 1 | 1 | 238 233 212 35 233 | 302 314 35 | 410 401 | |
| 807H* 810H* 812H* 814H* 815H* | 1 1 1 1 21 | 4 4 4 98 | | | 3 11 1 1 1 97 | 1 1 1 | 1 1 1 | 1 2 1 1 | 5 5 4 | 1 1 1 13 |] | 3 3 3 | 1 | 1 2 2 1 98 | 1 | 1 | 1 1 | | | | 1 | | 233 212 228 203 203 | 303 329 | 401 402 | |
| 816H* 817H* 818H* 821H* 822H* | 1 1 1 1 | 4 4 4 4 | | 1 1 | 3] 1 3 1 |]]]] | 1 1 1 | 1 1 1 | 4 4 4 | 1 1 1 | 2 1 | 3 3 | 1 1 1 | 1 1 | 1 1 1 | 1 | 1 | | | | 1 1 | | 36 203 203 203 207 | 303 | | |
| 824H* 826H* 828H* 829H* 830H* |] | 4 4 4 4 |] | | 1 3 1 1 3 | 1 1 1 1 | 1 1 1 | 1 1 1 | 4 4 | 1 1 | 1 2 1 1 2 | 3 2 3 |]]] | 1 1 1 1 |] | 1 1 1 | 1 1 | | | | 1 | | 225 225 223 205 205 | 330 | | |
| 832H* 837H* 838H* 840H* 841H* | 20 1 21 1 | 99 1 98 1 | | | 99 18 97 3 | 1 1 1 | 1 |]]] | 5 4 4 | 12 1 13 1 | 1 | 3 3 1 | 1 1 | 99 2 98 1 | 1 | 4 | 1 | | | | 1 | | | | 404 | 504 |

| MDEX GRID | 3 | 2 | ક | 5 | | 5 | D 2 | 2 | 7 | 22 | DS | 8 | 07 | D8 | D13 | D14 | D14 | ü | Е | ā | E1 | E2 | E4 | E4 | E9 | F10 | F12 |
|--|-------------------------------|------------------------|---|---------------------------------------|---|-------------------------|------------------|------------------------|------------------|-----------------------|--------------------|-----------------------|-----------------------|-----------------------|-------------------------|-----------------------|-----------------------|--------------------------|--------------|-----------------------|----|-----------------------|-----|--|---------------------------------|-------------------------------|------------|
| GROUP TITLE | AIR INTAKE | BAFFLES & SHROUD | BREATHER & VENT | _ | | CARBURETOR | CRANKCASE | CRANKSHAFT | CYLINDER HEAD | ргрятіск | EXHAUST | FUEL PUMP | GOVERNOR | IGNITION | OIL PAN | PISTON & ROD | OIL PUMP | GEAR COVER | S OIL FILTER | HI-TEMPERATURE CUTOUT | | | | | ೦ಷ | PANEL & MOUNTING | HOUSING |
| Group No. | * | 2 | 3 | 4 | | 5 | 7 | 8 | 9 | 10 | 12 | 14 | 17 1. T | 18 | 21 | 22 | 25 | 26 | 29 | 31 | 32 | 41 | 109 | 201 | 301 | 401 | 501 |
| SPEC. NO. | Ota Æ | | · . | | _ [| 22.1 | | .5.2 | | | V A | R I | A T | I 0 | N | N U | M B | 140,32 | | | | · • | | 34 | 34 | 5. j. | |
| 342H* 878H* 880H* 884H* 885H* | 1 1 1 1 | 7 1 1 5 5 | | | 1 | 15 1 2 2 2 | 1 |]]]] |]]]] | 1 4 4 4 4 | 1 |] 1 1 1 | 1 1 3 3 | i I I | 10 1 1 1 | 1 | 2 1 1 1 | 1 1 1 1 | | | | | | 234 237 212 235 | 332 328 311 312 | | |
| 887H* 888H* 890H* 891H* | 20 20 1 1 | 99 99 1 4 | | i 1 | 1 | 99 99 1 1 2 | 1 | 20 20 1 1 |]]]] | 4 4 4 5 5 | 12 12 1 1 | 1 1 1 1 | 3 3 1 3 3 |] ! ! ! ! | 99 99 1 2 2 | 1 1 1 1 | 4 4 1 1 | 1 1 1 | | | | | - | 203 234 234 212 212 | 306 331 332 309 311 | 408 405 | 502 503 |
| 394H* 895H* 898H* 899H* | 1 | 5 4 5 4 | | III | 1 | 2 3 2 3 | 1 1 1 | 1 1 1 1 | 1 1 1 | 5 4 4 4 4 |]]]] | 1 2 1 2 2 | 3 3 2 3 3 | 1 1 1 1 | 2 1 1 1 1 | 1 1 1 1 1 | 1 1 1 1 4 | 1 1 1 | | | | 1 1 1 1 | | 239 233 240 203 217 | 312 309 311 306 324 | 411 | 503 |
| 901H* 902H* 924H* 950G* 953G* | 1 1 1 | 1 1 1 | | 1 1 1 1 1 1 1 1 1 1 | 1 | 1 3 16 2 23 | 1 1 2 1 | 1 1 1 1 1 | 1 1 1 2 | 1 5 | 1 1 | 1 2 3 1 2 | 3 3 1 3 3 | 1 | 1 1 6 2 2 | #E-1 | 1 4 2 4 |] | | | | 1 1 1 1 | | 233 217 41 38 38 | 309 324 56 | 15 14 14 | 13 |
| 957G* 958G* 962G* 981G* 1108G* | 1 1 1 | 5 | | 1 1 1 1 1 | 1 | 8 8 6 2 | 1 1 1 | 1 1 1 1 | 1 2 1 | 5 5 5 | 1 | 1 1 2 1 | 3 3 3 3 |] - - | 2 2 2 2 | 1 | 1 1 | 1 | | | | 1 1 1 1 1 | | 37 33 226 227 31 | 33 32 333 | 11 13 405 405 402 | 50 |
| 1111G* 1125G* 1137G* 1219G* 1403G* | 1 1 1 1 | 5 | | 1 1 1 1 | 111111111111111111111111111111111111111 | 2 8 8 2 22 | 1 1 |] 1 1 1 | 1 1 1 | 4 4 4 | 1 1 1 | 1 1 1 1 2 | 3 3 3 3 | 1 1 | | 1 1 1 | 1 | 1 1 | | | | 1 1 1 1 1 | | 55 32 31 67 204 | 33 32 | | |
| 1407G* 1472G* 1509G* 5010A* 5010B* | 1 | 1 | ; | 1 1 1 1 | 1 | 25 2 3 1 | 1 1 1 | T | 1 | 4 4 4 | | 1 1 2 1 | 3 | 1 | | 1 | 4 | 1 1 1 | | | | 1 1 1 1 | | 220 30 31 1 | 325 32 1 26 | | |
| 5010D* 5011A* 5011B* 5011D* 5012A* |] 1 1 1 2 | | 5 5 |]]]]] | 1 1 1 1 2 | 1 1 1 1 9 | 1 1 1 | 1 1 1 1 20 | | 4 4 4 | 1 | 1 | 333 | 1 | 1 | 1 1 1 | 1 | 1 7 4 1 4 1 4 1 | | | | 1 1 1 1 | | 1 2 2 2 3 | 22 65 | | |
| 5012B* 5012C* 5012D* 5013A* 5013B* | 2 4 4 2 2 | 11 | | 1 1 1 | 2 2 2 2 2 2 | 9 9 9 4 4 | 1 1 1 | | | 4 4 4 | 3 3 2 | 4 | 3 | | 8 | 3 1 3 1 9 1 | | | | | | 1 1 1 1 | | 33333 | 65 65 | | |
| 5013C* 5014A* 5014B* 5014C* 5014D* | 4 2 2 4 | 1: | 2 | 1 1 1 | 2 2 2 2 2 2 | 4 4 4 4 4 | 1 1 1 | 1 | | 1 4 1 4 1 4 | 2 2 2 2 2 | 4 | | 3 1 | 9 |) 1 | | 1 1 | | | |]]] | | 32 22 22 22 22 22 22 22 22 22 22 22 22 2 | 23 | | |
| 5015A* 5015B* 5015C* 5015D* 5016A* | 2 2 4 4 2 2 3 |) 1) 1 1 1 1 | 1 | 1 1 1 1 1 1 | 2 2 2 2 2 2 | 9 9 9 9 | 1 1 | 20 20 20 20 | | | 3333 | 3 4 | | 3 ' | | 8 1 | | 1 | | | | 1 | | 2 | | 2 | |
| 5016B* 5016C* 5016D* 5017A* 5017B* | 2 | 2 1 | 1 | 1 1 1 | 2 2 2 1 1 | 9 9 9 1 | 1 | 20 |)) | 1 . 4 | 1 3 | 3 4 | 1 | 3 3 | | 8 8 1 | 1 | 1 1 4 | 1 | | | | | | 1 20 | 5 B 4 | |

| SPEC. NO. INDEX | | | | | | | | | | | | | | | | | | | | | | - | | | | |
|--|----------------------------|----------------------------|-----------------------|-----------------------|---------------------------|------------------|--------------------------|------------------|----------------------------|-----------------------|-----------------------|-----------------------|--|-----------------------|-----------------------|-----------------------|-----------------------|------------|----------------|----|----------------------------|-----|----------------------------|----------------------------|------------------|-----------------------|
| GRID | 2 | 2 | દ | C11 | C12 | D2 | 2 | 2 | 92 | 02 | 8 | 20 | 98 | D13 | D14 | D14 | <u> </u> | ā | ē | ū | 23 | E4 | 7 | E3 | F10 | F12 |
| GROUP TITLE | AIR INTAKE | BAFFLES & SHROUD | | CAMSHAFT & VALVES | CARBURETOR | CRANKCASE | CRANKSHAFT | CYLINDER HEAD | ргрятиск | EXHAUST | FUEL PUMP | GOVERNOR | IGNITION | OIL PAN | PISTON & ROD | 01L PUMP | GEAR COVER | OIL FILTER | HI-TEMPERATURE | - | SHORT BLOCK | | | | | HOUSING & MOUNTING |
| Group No. | A A | 2 | 3 | 4 | 5 | 7 | 8 | 9 | 10 | 12 | 14 | 17 17 | 18 I 0 | 21 | 22 | 25 | 26 | 29 | 31 | 32 | 41 | 109 | 201 | 301 | 401 | 501 |
| SPEC. NO. | | _ | 14.2 | | | Γ. | | | | V A | R I | A T | | | N U | Ι | 2.9.44 | | | | i va | | | | 2.44 | |
| 5017D* 5018A* 5018B* 5018D* 5019A* | 1 1 1 1 1 | 5 5 5 5 5 | 1 1 1 1 1 | 1 | 11113 | 1 1 | | 1 1 1 | 4 4 4 4 |] | 1 1 1 2 | ~~~ | | 7 | | 4 4 4 4 4 | | | | | | | 2 1 1 1 | 69 5 28 70 | | |
| 5019B* 5019D* 5020A* 5021A* 5021B* | 1 1 1 1 | 5 5 5 1 1 | 1 1 1 1 1 | 1 1 1 | 3 3 2 1 1 | 1 |]]]]] | 1 1 1 | 4 4 4 4 4 | 1 1 1 1 | 2 2 1 1 1 | 33333 | A STATE OF THE STA | 1 | 1 1 1 1 | 4 4 1 4 4 | 11111 | | | | 1 1 1 1 1 | | 1 1 4 5 5 | 26 68 6 7 21 | | |
| 5022A* 5023A* 5024A* 5024B* 5024D* | 1 1 1 1 1 | 1 1 5 5 5 | 1 1 1 1 1 | 1 1 1 | 2 1 3 3 3 | 1 1 1 | 1 1 1 1 1 | 1 1 1 | 4 4 4 4 | 1 1 1 | 1 1 2 2 2 | 3 3 3 3 3 | |]]] | 1 1 1 1 1 | 4 4 4 4 4 | | | | | 1 1 1 1 | | 6 5 2 2 2 | 9 8 2 22 65 | | |
| 5025A* 5026A* 5026B* 5027A* 5027B* | 1 2 2 2 2 2 | 1 12 12 11 11 | | 1 2 2 2 2 | 1 13 13 13 13 | 1 1 1 1 | 1 1 20 20 | 1 1 1 | 4 4 4 4 4 | 1 2 2 3 3 | 1 4 4 4 4 | 33333 | 1 1 1 1 | 1 9 9 8 8 | 1 | 4 1 1 1 | | | | | | | 7 8 8 8 | 10 11 24 11 24 | | |
| 5028A* 5028B* 5028C* 5028D* 5029A* | 2 2 4 4 1 | 12 12 12 12 12 | 1 1 1 1 1 | 2 2 2 2 1 | 4 4 4 1 | 1 1 1 | 1 1 1 1 |]]]] | 4 4 4 4 4 | 2 2 2 2 1 | 4 4 4 4 1 | 3 3 3 3 3 | | 9 9 9 1 | 111111 | 1 1 1 4 | | | | | | | 1119 | 1 26 26 68 2 | | |
| 5029B* 5029D* 5030A* 5030B* 5031A* | | 5 13 13 | 1 1 1 1 | 1 | 1 1 1 1 2 |]]]] | 1 1 1 1 | 1 1 1 1 | 4 4 4 4 5 | 1 1 1 1 | 1 1 1 1 | 3 3 3 3 3 | コココゴロ | 1 1 1 1 2 | 1 1 1 1 1 | 4 4 1 1 4 | | | | |] | | 996 | 22 65 5 28 | 1 | 1 |
| 5032A* 5032B* 5032D* 5033A* 5033B* | 11122 | 5 5 5 11 11 | 1 1 1 1 | 1 1 2 2 | തനനാന | 1 1 1 | 1 1 1 20 20 | 1 1 1 | 44444 | 1 1 3 3 | 2 2 2 4 4 | 33333 | 1111 | 1 1 1 8 8 | T T T | 4 4 4 1 1 | | | | | 1 1 1 1 | | 2 2 2 1 | 4 27 69 5 28 | | |
| 5033C* 5033D* 5034A* 5035D* 5036A* | 4 4 1 3 2 | 11 11 5 5 11 | | 2 2 1 2 2 | ವಿನಿರುವ | 1 1 1 | 20 20 1 1 20 | 1 1 1 1 | 44454 | 3 1 1 3 | 4 4 2 1 4 | 33333 | 1 | 8 8 1 2 8 | | 1 1 1 4 | | | | | 1 1 1 1 1 1 | | 1 1 10 8 | 28 70 6 6 | 3 | 2 |
| 5036B* 5037A* 5037B* 5037D* 5038A* | 2 1 1 | 11 5 5 5 5 | | 2 1 1 1 | - | 1 1 1 1 | 20 1 1 1 | 1 1 1 1 | 46564 | 3 | 4 | 33333 | | 8 2 2 2 1 | 1 1 1 1 1 | 1 4 4 4 1 | | | | | I I I I | | 8 12 12 12 11 | 24 4 39 73 12 | 4 4 4 | 3 3 |
| 5039A* 5040A* 5041D* 5042A* 5042B* | | 1 5 5 5 5 | 1 1 1 1 1 | 7 | WWW57 | 1 | 1 1 1 1 1 | 1 1 1 | 4 4 4 4 |] | 11122 | 33333 | 1 1 1 1 | 1 1 1 | 1 1 1 1 | 4 1 1 4 4 | | - | | | I I I I I | | 13 2 11 1 | 13 6 12 5 28 | | |
| 5042D* 5043A* 5043B* 5043D* 5044A* | | 5 6 6 5 |]]]] [|] | 3 17 17 17 17 | 1 | 1 1 1 | 1 3 3 3 | 4 4 4 5 | 1 3 3 3 | 2 2 2 2 1 | 33333 | | 1 5 5 5 2 | 1 1 1 1 | 4 4 4 4 4 | 1 1 1 1 | | | | | | 1 1 1 1 14 | 70 5 28 70 5 | 5 | 3 |
| 5044B* 5044D* 5045A* 5045B* 5045D* | 1 1 1 1 | 5 5 5 5 5 5 |]]]]] | 1 | 1 1 1 1 |]]] | | 1 1 1 1 | 5 5 5 5 5 5 | 1 | | 3 3 3 3 |] | 2 2 2 2 2 | 1 1 1 1 | 4 4 4 4 |] 1 1 1 1 | | | - | | | 14 14 12 12 12 | 40 74 2 22 77 | 5 4 4 4 | 3 3 3 3 |

| SPEC. NO. INDEX | 8 | 2 | ह | 5 | C12 | 20 | Z | 20 | 20 | 20 | 8 | 20 | 8 | D13 | 410 | D14 | Б | ш | ū | E E | EZ | E4 | 7 | E | 5 | F12 |
|--|----------------------------|-------------------------------|-----------------------|-----------------------|--------------------------|------------------|----------------------------|------------------|-----------------------|-----------|-----------------------|-----------------------|------------------|------------------------|-----------------|-----------------------|---------------------------------------|----|------------|-----------------|-----------------------|------|----------------------------------|----------------------------|-------------|-------------|
| GROUP TITLE | AIR INTAKE | BAFFLES & SHROUD | BREATHER & VENT | CAMSHAFT & VALVES | TOR. | CRANKCASE | CRANKSHAFT | CYLINDER HEAD | DIPSTICK | EXHAUST | FUEL PUMP | GOVERNOR | IGNITION | OIL PAN | PISTON & ROD | OIL PUMP | GEAR COVER | | Æ | PRESSURE OUT | SHORT BLOCK | TING | | | TING | HOUSING R |
| Group No. | 1 | 2 | 3 | 4 | 5 | 7 | 8 | 9 | 10 | 12 | 14 | 17 | 18 | 21 | 22 | 25 | 26 | 29 | 31 | 32 | 41. | 109 | 201 | 301 | 401 | 501 |
| SPEC. NO. | | | Managara (1940) | | Barreran | , | r navezo esta | | 02000021408 | V. A | RI | A T | I 0 | N | ΝU | ΜВ | ΕR | | raves reen | | e 4 75. | | 100 01, 277 | | | |
| 5046B* 5046B* 5046C* 5046D* 5047A* | 2 2 4 4 2 | 11 11 11 11 11 | 1 1 1 1 | 2 2 2 | 99994 | 1 1 1 | 20 20 20 20 20 |]]]] | 4444 | 33332 | 4 4 4 4 4 | 33333 | | 88899 | |]]] | 11111 | • | | · | | | 2 2 2 2 2 2 | 4 27 27 69 14 | | |
| 5047B* 5047C* 5047D* 5048A* 5049A* | 2 4 4 1 1 | 12 12 12 1 1 5 |]]]] | 2 1 | 4 4 4 2 1 | 1 1 1 | 1 1 1 1 | 1 1 1 1 | 4 4 4 5 5 | 2 2 2 1 1 | 44411 | 33333 | | 99922 | | 1 1 4 4 | | | | | 1 1 1 1 | | 2 2 2 6 15 | 25 25 67 15 | 6 | 4 3 |
| 5049B* 5049D* 5050A* 5050B* 5050D* | | 5 14 15 15 | 1 1 1 1 |]]] | 1 35 4 4 | 1 1 1 | 1 1 1 1 | 1 1 1 1 | 56544 | 1 1 2 2 | 1-21-1 | 33733 | | 2 2 2 1 1 | شا در حو در بنو | 4 1 4 4 | | | | | | | 15 15 1 1 | 29 71 5 28 70 | 6 6 | 3 |
| 5051A* 5051B* 5051D* 5052A* 5053A* | | 5 5 5 1 7 | 1 1 1 1 | 1 1 1 1 | I STITE | 1 | T 1 1 1 | 1 1 1 2 | 44441 | 1 | 1112 | 33331 | | 1 1 6 | | 4 4 4 2 | | | | | | | 15 15 15 6 12 | 15 29 71 4 | 7 | 5 |
| 5053B* 5053D* 5054A* 5054B* 5054C* | | 7 7 12 12 12 | 1 1 1 1 | 1 2 2 2 | 11 11 4 4 |]]] | 11111 | 2 2 1 1 | 444 | 1 2 2 2 2 | 2 2 4 4 4 | 3333 | | 66999 | | 2 2 1 1 | 1 1 1 1 | | | | | | 12 12 2 2 2 | 39 73 4 27 27 | 7 7 | 5 5 |
| 5054D* 5055A* 5056A* 5056B* 5056C* | 4 1 2 2 4 | 12 5 11 11 | 1 1 1 1 | 2 1 2 2 2 | 45999 | 1 1 1 | 1 20 20 20 20 |]]]] | 4 4 4 4 | 2 1 3 3 3 | 4 2 4 4 4 | 3 3 3 3 | 7777 | 9 1 8 8 8 | 11-1-1 |]]] | 1 1 1 1 | , | | | | | 2 17 2 2 2 2 | 69 12 14 25 25 | | |
| 5656D* 5057A* 5057B* 5057D* 5058A* | 4 1 1 1 1 1 | 11 5 5 5 | 1 1 1 1 1 | 2 1 1 1 1 | 9 1 1 18 | 1 1 1 | 20 1 1 1 |] | 4 4 4 4 5 | 3 | 4 1 1 1 1 | 3 3 3 3 3 |]]]] | 8 1 1 1 2 | | 1 4 4 4 | 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | | | | | | 2 18 18 18 19 | 67 17 30 72 8 | 8 | 8 |
| 5059A* 5059B* 5059D* 5060A* | 1 1 1 1 | 55557 | 1 1 1 1 | 1 | 1 1 1 5 18 | 1 | | 1 1 1 | 4 4 4 5 | 1 | 1 1 1 2 1 | 3 3 3 3 3 | 1 1 1 1 | 1 1 1 2 | | 4 4 4 1 4 |] | | | | 11-1- | - | 20 20 20 21 21 22 | 5 28 70 6 10 | 10 | 3 |
| 5062A* 5062B* 5062D* 5063A* | | 5 5 5 4 5 | I I I I I |] | 1 1 1 11 11 | 1 | | 1 1 2 2 | 4 4 5 5 | 1 | 1 1 1 2 2 | 33333 | 1 1 1 1 1 | 1 1 2 2 | | 4 4 4 1 4 |]]]] | | | | 1 1 1 | | 23 23 23 15 15 | 5 28 70 20 71 | 6 6 | 3 |
| 5064A* 5064B* 5064D* 5065A* 5065B* | 1 1 1 2 2 | 4 4 12 12 | 1 1 1 1 | 1 1 1 2 2 | 11 11 11 4 4 | 1 | | 2 2 2 1 | 5 5 5 4 4 | 1 1 2 2 2 | 2 2 2 4 4 | 3 3 3 3 3 | 1 1 1 1 | 2 2 2 9 9 | |]]] | 1 1 1 1 1 | | | | 1 1 1 1 | | 14 14 14 1 | 5 40 74 5 28 | 5 5 5 | 3 3 3 |
| 5065C* 5065D* 5066A* 5067A* 5067B* | 4 4 1 1 | 12 12 5 6 | 1 1 2 1 1 | 2 2 1 1 | 4 4 37 12 12 |]]]] | | 1 1 3 3 | 4 4 7 4 4 | 2 2 3 3 | 4 4 1 1 1 | 3 3 1 1 | 1 1 1 1 | 9 9 11 5 5 | | 1 | 1 | | | | 1 1 1 1 1 | | 1 1 15 15 | 28 70 19 15 29 | | |
| 5067D* 5068A* 5069A* 5069B* 5070A* | 1 1 1 | 6 | 1 1 1 1 | 1 | 12 18 3 3 | 1 1 1 | | 3 1 1 1 | 4 5 4 4 | 3 1 1 1 | 1 2 2 2 | 1 3 3 3 3 | | 5 2 1 1 | 1 1 1 | 1 4 4 4 | 1 | | | | | | 15 25 5 5 | 71 10 7 21 9 | 10 | 3 |

| SPEC. NO. INDEX | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|-----------------------|-------------------------------|-----------------------|----------------------|----------------------------|-----------------|-------------------------|-------------------|-----------------------|-----------------------|-----------------------|-----------------------|------------------------|------------------------|------------------------|-----------------------|---------------------------------------|-------------|---|--|-----------------------|-----------------|----------------------------|----------------------------|--------------|----------------|
| GRID | 2 | 2 | 5 | C11 | C12 | 02 | 72 | 72 | 90 | 90 | De | 20 | 08 | D13 | D14 | D14 | ū | ш | ū | ā | E2 | G E4 | E4 | E3 | G F10 | F12 |
| GROUP TITLE | ATR INTAKE | BAFFLES & SHROUD | - | CAMSHAFT & VALVES | CARBURETOR | CRANKCASE | CRANKSHAFT | CYLINDER HEAD | DIPSTICK | EXHAUST | FUEL PUMP | GOVERNOR | 🕱 IGNITION | 01L PAN | R PISTON & ROD | OIL PUMP | S GEAR COVER | SOIL FILTER | MI-TEMPERATURE | N OIL PRESSURE | SHORT BLOCK | SKID & MOUNTING | | CONTROLLER MOUNTING | | 105 HOUSING |
| Group No. | 1 | 2 | 3 | 4 | 5 | 7 | 8 | 9 | 10 | 12 V A | 14 R I | 17 A T | I 0 | | N U | L | L | 27 | 31 | 32 | 41 | 109 | 201 | 301 | 401 | |
| SPEC. NO. | 1 | 5 | 1 | 1 | 1 | 1 | 11 | 1 | 5 | 1 | 1 | 3 | 1 | 2 | | 4 | | | 5.75 | | 1 | | 14 | 1 | 5 | 3 |
| 5071A* 5071B* 5071D* 5072A* 5073A* | | 5 5 1 | i 1 1 1 | 1 | 1 1 2 3 | 1 | † 1 1 1 | 1 1 1 | 5 5 5 4 | i 1 1 | i 1 1 2 | 3 3 3 3 | 1 1 1 | 2221 | i 1 | 4 4 4 4 | 1-1-1 | - | | | 1 1 1 | | 14 14 43 5 | 26 68 8 | 5 5 12 | 3 3 1 |
| 5074A* 5074B* 5074D* 5075A* 5075B* | 1 1 1 1 | 5 5 5 5 5 | I I I I | 1 1 1 1 1 | 11 11 11 36 36 | 1 1 1 | 1 1 1 1 1 | 2 2 2 1 | 5 5 5 4 4 | 1 1 1 1 | 2 2 2 5 5 | 3 3 3 3 | 1 1 1 1 | 2 2 2 1 1 | 1 1 1 1 | 4 4 4 4 4 |] 1 1 1 | | | | 1 1 1 1 | | 12 12 12 12 1 | 4 39 73 5 28 | 4 4 4 | 3 3 3 |
| 5975D* 5076A* 5077A* 5078B* 5079A* | | 5 1 1 5 | 1 1 1 1 | | 36 1 2 1 | 1 1 1 | 1 1 1 1 1 | 1 1 1 | 4 4 4 5 4 | 1 1 | 51 1 1 1 | 3 3 3 3 3 | 1 1 1 1 | 1 1 1 2 | 1 1 1 1 | 4 4 4 4 | 1 1 1 1 | | | | 1 1 1 1 1 | | 1 26 27 28 29 | 70 10 9 23 8 | 4 | 3 |
| 5080A* 5081B* 5081C* 5082B* 5083A* | 1 2 4 1 | 5 2 12 1 6 | 2 1 1 1 1 | 2 2 1 | 37 21 21 1 1 |]]] | 1 1 1 1 | 1 1 1 3 | | 1 2 2 1 3 | 1 4 4 1 2 | 3 3 3 3 3 | 1 1 1 1 1 | 12 3 3 1 5 | 1 1 1 1 | 1 1 4 4 | 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | | | | 1 1 1 1 | | 60 5 5 29 15 | 19 21 21 21 29 | | |
| 50830* 50848* 5084C* 5085B* 5085C* | 1 2 4 2 4 | 6 11 11 2 12 | 1 | 2 2 2 | 17 9 9 7 7 | 1 | 1 20 20 1 1 | 3 1 1 1 | 4 4 4 | 3 3 2 2 | 4 | 3 | | 5 8 9 9 | 1 1 1 1 |]]] | 1 1 1 1 | | | | 1 1 1 1 | | 15 20 20 8 8 | 71 26 26 24 24 | | |
| 5086B* 5086C* 5087B* 5087C* 5087D* | 2 4 2 4 4 | 12 12 11 11 | 1 | 2 2 2 | 4 4 9 9 | 1 | 1 20 20 20 | | 4 4 | 2 2 3 3 | 4 4 4 | 3 3 | 1 1 1 | 8 8 | 1 | 1 1 1 | | | | | 1 1 1 1 | | 9 9 9 9 | 23 23 22 22 65 | | |
| 5088B* 5088D* 5089A* 5090B* 5090C* | 1 1 1 2 4 | 5 5 1 17 17 | T | 1 1 2 | 1 1 2 4 4 | 1 1 | 1 1 1 1 | 1 1 1 | 4 | 1 | 1 1 4 | 3 3 | 1 | 1 1 9 | 1 | 4 4 1 |]]] | | 7. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. | |] 1 1 1 1 | | 9 9 6 2 2 | 27 69 27 27 | | |
| 5090D* 5091B* 5091C* 5092B* 5093B* | 4 2 4 1 1 | 17 17 17 1 1 5 | 1 1 1 1 | 2 2 1 | 4 4 4 18 | 1 1 1 | 1 1 1 1 1 |]]] | 4 1 5 | 2 2 | 4 4 1 | 3 3 | 21 21 | 15 2 | 1 1 | 1 1 4 | 1 1 1 | | | | 1 1 1 1 | | 2 1 1 19 20 | 69 28 28 21 28 | 8 | 3 |
| 5093D* 5094B* 5094C* 5095B* 5095D* | 1 2 4 1 1 | 5 3 11 5 5 | | 2 2 1 | 3 26 26 3 3 | 1 1 1 | 1 20 1 |]]]] | 4 4 4 | 3 3 | 4 4 2 | 3 | 1 | 8 8 1 | 1 1 1 | 1 1 4 | 1 1 1 | | | | 1 1 1 1 1 | | 20 5 5 15 15 | 70 21 21 29 71 | | |
| 5096B* 5096D* 5097A* 5098B* 5098D* | 1 1 1 1 1 | 5 5 5 4 4 | | 1 1 | 3 3 1 11 11 | 1 1 | 1 | 1 1 2 | 4 5 5 | 1 1 | 1 2 | 3 | | 1 2 2 | | 4 | | | | 1. The state of th | 1 1 1 1 | | 9 9 12 14 14 | 22 65 55 40 74 | 5 | 11 12 12 |
| 5099B* 5099D* 50100B* 50100D* 50101A* | 1 1 1 1 | 5 5 5 4 |] | | 3 3 1 1 40 | 1 | 1 | | 5 5 | 1 | 1 1 1 | 3 | | 1 2 2 | | | 1 | | | | 1 1 1 1 | | 20 20 14 14 40 | 40 | 5 5 | 14 14 |
| 50102A* 50103A* 50104A* 50105B* 50106A* | 1 1 1 1 2 | 1 4 1 5 18 | | 1 1 1 1 | 31 2 3 | 1 | 1 1 | 1 | 5 4 | 1 | 1 2 | | 3 1 | 1 2 1 | 2 1 | | | | | |]]]] | | 22 44 43 20 15 | 42 | | 3 |

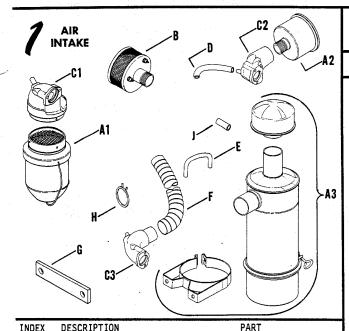
| SPEC. NO. INDEX | | | | | | | | | | | | | | | <u>. </u> | | | | | | | | | | <u> </u> | |
|---|-----------------------|----------------------------|------------------------|----------------------------|--------------------------|------------------|--------------------------|-----------------------|-----------------------|-----------------------|----------------------------|------------------|-----------------------|----------------------------|--|-----------------------|-----------------------|------------|-------------|----|-----------------------|-----------------|----------------------------|----------------------------|----------|-----------------------|
| GRID | হ | 24 | C11 | C1 | C12 | D2 | 04 | D4 | D2 | 05 | 90 | 6 | 80 | D13 | D14 | D14 | <u> </u> | ш | ū | 교 | E2 | E 4 | 7 | 8 | F10 | F12 |
| GROUP TITLE | AIR INTAKE | BAFFLES & SHROUD | BREATHER & VENT | CAMSHAFT & VALVES | CARBURETOR | CRANKCASE | CRANKSHAFT | CYLINDER HEAD | DIPSTICK | EXHAUST | FUEL PUMP | GOVERNOR | IGNITION | OIL PAN | PISTON & ROD | OIL PUMP | GEAR COVER | OIL FILTER | | | | SKID & MOUNTING | | | | HOUSING & MOUNTING |
| Group No. | 1 | 2 | 3 | 4 | 5 | 7 | 8 | 9 | 10 | 12 | 14 | 17 | 18 | 21 | 22 | 25 | 26 | 29 | 31 | 32 | 41 | 109 | 201 | 301 | 401 | 501 |
| SPEC. NO. | (Janes DA | i | Ne S | Τ | | | C (4, 6). | | | V A | RI | A T | 1 1 1 | | N U | мв | E R | | | | - 11.14 | | | | | |
| 50106D* 50107B* 50107D* 50108B* 50108D* | 2 1 1 1 1 | 18 5 5 5 5 |] 1 1 1 | 1 1 1 | 41 3 3 3 3 | 1 1 |]]]] | 1 1 1 | 4 4 4 3 | 2 1 1 1 | 1 2 2 2 2 | 3 3 3 3 | | 51111 | 1 1 1 1 | 4 4 4 4 4 |]]] | | | | | | 15 9 9 18 18 | 71 27 69 30 72 | | |
| 50109C* 50109D* 50100C* 50110D* 50111C* | 4 4 4 4 4 | 12 12 12 12 12 | 1 1 1 1 1 | 2 2 2 2 2 2 | 4 4 4 4 9 | 1 1 1 | 1 1 1 1 20 | 1 1 1 1 | 4 4 4 4 4 | 2 2 2 2 3 | 4 4 4 4 4 | 3 3 3 3 | 1 1 1 | 99998 |] 1 1 1 | 1 1 1 1 | - - - - | | | | 1-1-1-1-1 | | 3 3 3 3 2 | 22 65 57 75 22 | | |
| 50111D* 50112C* 50112D* 50113C* 50113D* | 4 4 4 4 4 | 11 11 11 12 12 | 1 1 1 1 | 2 2 | 9 9 9 4 4 | 1 1 1 1 | 20 20 20 1 1 | 1 1 1 1 | 4 4 4 4 4 | 3 3 2 2 | 4 4 4 4 4 | 33333 | 1 1 1 1 | 88899 | 1 1 1 1 1 | 1 1 1 | | | | | 1 1 1 | | 3 2 2 2 2 2 | 65 27 69 23 65 | | |
| 50114A* 50115A* 50116B* 50116D* 50117C* | 1 1 1 1 4 | 4 5 5 5 12 | T T T T | 1 | 40 2 1 1 4 | 1 1 1 | 1 1 1 1 1 | 1 1 1 | 1 5 4 4 4 | 1 1 1 1 2 | 5 1 1 1 6 | 3 3 3 3 | 1 1 1 1 1 | 13 2 1 1 9 | 1 1 1 1 | 3 1 4 4 1 | 1 1 1 1 | | | |]]]] | | 40 46 23 23 23 | 58 12 26 68 59 | 18 | 2 |
| 50117D* 50118C* 50118D* 50119C* 50119D* | 4 4 4 4 4 | 12 11 11 12 12 | 1 1 1 1 1 | 2 2 2 | 4 9 9 4 4 | 1 1 1 1 | 1 20 20 1 1 | 1 1 1 | 4 4 4 4 4 | 2 3 3 2 2 | 6 6 6 4 4 | 3 3 3 3 | 1 1 1 2 2 | 9 8 8 9 9 | 1 1 1 1 | 1 1 1 1 | 1 1 1 1 | | l I | 1 |] 1 1 1 1 | | 2 2 2 2 2 2 | 76 59 76 22 65 | | |
| 50120C* 50120D* 50121B* 50122A* 50123B* | 4 4 1 1 | 20 20 5 4 15 | 1 1 1 1 | 2 1 1 | 9 9 3 40 4 | 1 1 1 1 | 1 1 1 1 1 | 4 4 1 1 | 1 1 4 1 4 | 3 3 1 1 2 | 1 1 2 5 1 | 3 3 3 3 | 4 4 1 3 1 | 15 15 1 13 | 1 1 1 1 | 4 4 4 3 4 | 1 1 1 1 1 | | 1 | 1 | 1 1 1 1 1 | | 2 2 1 40 2 | 22 65 45 60 27 | | |
| 50123D* 50124A* 50125D* 50126D* 50127A* | 1 1 3 4 1 | 15 1 5 21 5 | 1 1 1 1 2 | | 4 3 1 4 37 | 1 1 1 1 | 1 1 1 1 1 | 1 1 1 4 | 4 4 4 1 8 | 2 1 1 2 | 1 2 1 1 | 3 3 3 3 | 1 1 1 4 1 | 1 1 1 14 12 | 1 1 1 1 | 4 4 4 4 | 1 1 1 1 1 | | 1 | 1 | 1 1 1 1 1 | 1 | 2 7 2 48 62 | 69 10 69 65 78 | - | |
| 50128D* 50129D* 50130D* 50131D* 50132D* | 1 4 4 4 4 | 5 11 20 20 21 |]]] | 2 2 2 | 1 9 9 9 | 1 1 1 1 | 1 20 1 1 | 1 1 4 4 4 | 4 4 1 1 | 1 3 3 3 2 | 1 4 1 1 | 3 3 3 3 | 1 1 4 4 4 | 1 8 15 15 14 | 1 1 1 1 1 | | 1 1 1 1 | |]]] | 1 | 1 1 1 1 1 | 1 | 50 51 52 48 52 | 71 79 81 65 81 | | |
| 50133D* 50134D* 50135D* 50136A* 50137D* | 4 4 4 1 1 | 20 21 20 4 21 | 1 1 1 | 2 2 1 | 9 4 9 42 4 | 1 1 1 1 | 1 1 1 1 | 4 1 1 4 4 | 1 1 1 1 | 3 2 3 1 2 | 1 6 6 5 | 3 3 3 3 | 4 4 4 3 4 | 15 14 15 13 14 |]]]] | 4 4 4 3 4 | 1 1 1 1 | | 1 1 | 1 | 1 1 1 | 1 1 | 52 48 52 40 52 | 81 | | |
| 50138D* 50139D* 50140D* 50141D* 50142D* | 4 4 4 4 1 | 21 20 21 20 5 | 1 | 2 2 2 | 4 9 4 9 43 | 1 1 1 | 1 1 1 1 | 4 4 4 4 | 1 1 1 1 5 | 2 3 2 3 1 | 1 1 1 1 1 5 | 3 3 3 4 | 4 4 4 4 1 | 14 15 14 15 2 | 1 1 | 4 4 | 1 1 1 | | 1 1 | 1 | 1 1 1 1 | 1 1 | 48 53 53 53 14 | 68 68 70 | 5 | 16 |
| 50143D* 50144A* 50145D* 50146D* 50147D* | 4 1 4 4 4 | 21 4 20 20 21 | 1 1 1 1 1 | 1 2 2 | 4 42 9 9 | 1 1 1 | 1 1 1 1 | 1 4 4 4 4 | 1 1 1 1 | 2 1 3 3 2 | 6 5 1 1 4 | 3 3 3 3 | 4 5 4 4 | 14 13 15 15 14 | 1 1 1 1 1 1 1 | 4 4 | | | 1 | 1 | 1 1 1 1 | 1 | 40 54 48 | | | |
| 50148D* 50149D* 50150D* 50151A* 50152D* | 1 4 1 1 | 5 20 5 1 5 | 1 1 1 1 | 1 1 | 1 9 37 28 37 | 1 1 1 | 1 | 1 1 1 2 1 | 4 1 4 5 4 | 1 3 1 1 | 1 6 1 2 | 3 3 3 3 | 1 | 1 15 1 2 | 1 1 1 | 4 4 4 1 4 | 1 1 1 | | 1 | 1 | 1 1 1 | 1 | 1 48 1 19 | 86 | 8 | 3 |

| SPEC. NO. | | | | | · · · · · | | | | | | | | | | | | | | | | · | | | | | |
|---|----------------------------|--------------------------|-----------------------|----------------------|---------------------------|-----------------|-----------------------|-----------------------|-----------------------|------------------|-----------------------|-----------------------|------------------------|-------------------------|-----------------------|-----------------------|------------------|------------|-------------|----|-----------------------|--------------|----------------------------|----------------------------|----------|------------------|
| GRID | ಶ | 2 | ਙ | 5 | C12 | D 2 | Z | 4 | DS | DS | 90 | 20 | 80 | D13 | D14 | D14 | E1 | 딥 | E | E1 | E2 | E4 | E 4 | E3 | F10 | F12 |
| GROUP TITLE | AIR INTAKE | BAFFLES & SHROUD | BREATHER & VENT | CAMSHAFT & VALVES | CARBURETOR | CRANKCASE | CRANKSHAFT | CYLINDER HEAD | DIPSTICK | EXHAUST | FUEL PUMP | GOVERNOR | GNITION | OIL PAN | PISTON & ROD | OIL PUMP | GEAR COVER | OIL FILTER | | | SHORT BLOCK | | - | CONTROLLER | | HOUSING MOUNTING |
| Group No. | 1 | 2 | 3 | 4 | 5 | 7 | 8 | 9 | 10 | 12 | 14 | 17 | 18 | 21 | 22 | 25 | 26 | 29 | 31 | 32 | 41 | 109 | 201 | 301 | 401 | 501 |
| SPEC. NO. | 7430/4 | | H. H. | | | | 6 | Γ. | N. | | RI | | I 0 | | | M B | E R | | eV, y | | | 05 | 25 | ···- | 7.50 | |
| 50153D* 50154D* 50155D* 50156D* 50157A* | 1 1 4 4 1 | 5 20 21 1 | 1 1 1 1 | 2 | 36 11 13 4 1 | 1 | | 1 2 4 1 1 | 4 5 1 1 4 | 1 3 2 1 | 5 2 4 6 1 | 3 5 3 3 | 1 4 4 1 | 1 2 15 14 | | 4 1 1 4 4 | 1 1 1 1 | 1 | 1 | 1 | | 35 1 1 | 35 12 56 52 57 | 73 84 81 8 | 4 | 3 |
| 50158D* 50159D* 50160D* 50162A* 50163A* | 4 4 4 1 1 | 20 20 21 4 4 | 1 1 1 1 | 2 2 1 | 44 9 4 45 31 | 1 1 | 1 1 1 1 1 | 4 4 4 1 1 | 1 1 1 4 4 | 3 2 1 | 4 1 1 5 2 | 3 3 3 3 3 | 4 4 4 1 1 | 15 15 14 1 | 1 1 1 1 | 1 4 4 4 1 | 1 1 1 1 | | 1 1 1 | 1 | 1 1 1 1 | 1 | 48 15 54 58 58 | 88 71 80 89 89 | | |
| 50164D* 50165D* 50166D* 50167A* 50168D* | 1 1 4 1 | 5 5 21 4 5 | 1 | 1 2 1 | 37 1 4 42 1 | 1 1 1 | 1 1 1 1 1 | 1 1 4 5 | 4 5 1 1 5 | 1 1 2 1 | 1 1 1 5 1 | 3 3 3 3 | 1 1 4 6 1 | 1 2 14 13 2 | 1 1 1 1 1 | 4 4 4 4 | 1 1 1 1 | | 1 | 1 | 1 1 1 1 1 | 1 | 1 14 53 1 14 | 90 90 70 82 90 | 20 20 | 3 12 |
| 50169A* 50170D* 50171A* 50172D* 50173D* | 1 1 1 1 | 1 5 22 5 5 | 1 1 2 2 1 | 1 1 1 | 1 11 37 37 37 | 1 1 1 1 | 1 1 1 1 |]] | 4 5 1 8 4 |]]]] | 1 2 1 1 | 3 3 3 3 |] 1 1 1 | 1 2 16 12 | 1 1 1 1 1 | 4 4 4 4 | 1 | | | | 1 1 1 | | 26 14 61 15 2 | 10 91 19 92 93 | 5 | 12 |
| 50174A* 50175D* 50176D* 50177D* 50178A* | 1 4 1 1 | 1 20 14 1 |] 1 1 1 | 2 1 1 | 18 9 35 1 2 | 1 | 1 1 1 | 4 1 1 | 4 1 4 4 4 | 1 3 1 1 | 1 1 5 1 | 5 3 3 3 | 1 | 1 15 1 1 | 1 1 1 1 1 1 1 | 4 | 1 | | 7 | 1 | 1 1 1 1 | 1 | 5 53 2 63 63 | 8 90 69 99 95 | | |
| 50179D* 50180D* 50181A* 50182A* 50183D* |]]]] | 1 18 1 5 5 | | 1 1 | 1 36 22 36 36 | 1 | 1 1 1 1 1 1 | 1 | 4 4 | 1 2 1 1 | 1 5 2 5 2 | 3 3 | 1 1 1 | 5 1 1 | 1 1 1 1 | 1 4 4 | 1 1 | | | | 1 1 1 1 | | 63 63 6 15 | 103 69 95 9 94 | | |
| 50184A* 50185D* 50186A* 50187A* 50188D* | 1 1 3 | 1 1 5 5 5 | 1 | 1 | 2 1 2 37 36 | 1 1 |] 1 1 1 | 1 1 1 | 5 4 4 4 4 | 1 1 1 | 1 1 5 1 5 | 3 | 1 1 1 | | 1 1 1 | 4 4 | 1 1 1 | | | | 1 1 1 1 1 | | 65 64 2 2 39 | 97 6 93 98 | 19 | |
| 50189D* 50190D* 50191D* 50192D* 50193D* | 1 1 1 1 5 | 5 5 5 | |]] 1 | 1 8 8 8 46 |] | 1 1 | 1 1 | 5 4 4 | I I I | 1 1 | 3 | 1 1 1 | 2 1 1 | 1 1 1 | 4 | 1 | | | | 1 1 1 1 | | 14 33 31 32 48 | 101 101 102 | 5 13 | 1 |
| 501940* 501950* 501970* 501980* 501990* | 5 1 1 4 | 5 25 | | 1 1 2 | 46 1 1 4 3 | 5 1 1 | 1 1 1 | 1 1 4 | 1 1 1 | 1 1 2 |] | 3 | 1 1 4 | 1 14 14 | 1 1 1 | 1 4 |]]] | | | 1 | 1 1 1 1 1 | 1 | 48 2 53 57 14 | 69 70 80 | | |
| 50200D* 50201D* 50202D* 50203D* 50204D* | 1 1 5 1 1 4 | 5 | 1 1 | 1 2 1 | 36 36 46 36 9 | 1 1 1 | 1 2 1 | 1 4 | 4 2 5 | 111 | 5 7 5 | 6 | 1 7 1 | 1 17 2 | 1 | 4 | 1 2 1 | | | | 1 | 3 | 14 | 98 69 74 | 5 | 1 |
| 50205D* 50206D* 50207D* 50208D* 50209D* | 1 1 4 1 4 | 5 20 4 | | 1 2 1 | 3 8 9 39 4 | 1 1 1 | 1 | 1 4 2 | 5 1 5 | 1 3 1 | 1 1 2 | 3 3 3 | 1 4 | 15 2 | 1 | 4 | 1 1 1 | | 1 | |] | 1 | . 33 | 102 69 | 17 13 | |
| 502100* 502110* 502120* 502130* 502140* | 4 1 1 1 1 4 | 5 5 5 | | 1 | 8 36 | 1 | 1 | | 5 4 4 | 1 | 1 1 | 3 | 1 1 | 1 1 | 1 1 1 | 4 | | | 1 | | 1 1 | | 32 31 2 | 102 106 69 | 17 | |

.

| SPEC. NO. INDEX | ತ | 3 | ક | 113 | C12 | 20 | ¥ | 점 | D2 | 20 | 92 | 20 | 8 | D13 | D14 | D14 | ā | 2 | П | <u> </u> | 집 | 7 | 7 | 8 | E- | F12 |
|---|-----------------------|----------------------------------|----------------------------|-----------------------|----------------------------------|------------------|----------------------------|-----------------------|----------------------------|--------------------------|----------------------------|-----------------------|-----------------------|--------------------------|-----------------------|-----------------------|----------------------------|------------|----------------------------|----------|-----------------------|-----------------------|----------------------------------|-------------------------------|------|-----------------------|
| GROUP TITLE | AIR INTAKE | BAFFLES & SHROUD | BREATHER & VENT | CAMSHAFT & VALVES | CARBURETOR | CRANKCASE | CRANKSHAFT | CYLINDER HEAD | DIPSTICK | ЕХНАИЅТ | FUEL PUMP | GOVERNOR | IGNITION | OIL PAN | PISTON & ROD | OIL PUMP | GEAR COVER | OIL FILTER | | - | | | | CONTROLLER & MOUNTING | | HOUSING & MOUNTING |
| Group No. | S.A. | 2 | 3 | 4 | 5 | 7 | 8 | 9 | 10 | 12 | 14 | 17 | 18 | 21 | 22 | 25 | 26 | 29 | 31 | 32 | 41 | 109 | 201 | 301 | 401 | 501 |
| SPEC. NO. | | | | | | | (esa) | | 5 | V A | R I | A T | I 0 | _ | N U | | E R | | | , | | | | | 1050 | |
| 50215D* 50216D* 50217D* 50218A* 50219D* | 1 1 4 1 4 | 5 21 26 20 | 1 1 2 1 | 1 2 1 2 | 55 36 4 37 9 | 1 1 15 7 | | 1 3 4 1 4 | 4 4 1 2 1 | 3 2 1 3 | 25 | 33333 | 1 4 1 4 | 1 5 14 18 15 | 11111 | 4 4 4 4 4 | 1 1 1 1 | | 7 - |] | 1 | 1 3 1 | 1 66 61 70 | 90 70 65 19 68 | | |
| 50220D* 50221D* 50222D* 50223D* 50224D* | 1 1 1 5 | 5 1 5 5 23 | 1 1 1 1 4 | 1 1 1 2 | 37 3 1 37 46 | 1 |]]] 1 2 | 1 1 1 4 | 4 4 5 4 2 |] | 1 2 1 1 7 | 33336 | 11117 | 1 1 2 1 17 | 1 1 1 1 1 | 4 4 4 4 4 | 1 1 1 1 2 | | | 1 | | 3 | 1 63 69 15 52 | 107 103 73 108 81 | 4 | 3 |
| 50225D* 50226D* 50227D* 50228D* 50229D* | 5555- | 24 23 24 23 1 | 4 4 4 4 1 | 2 2 2 2 1 | 46 46 46 46 1 | 7 7 7 | 2 2 2 1 | 4 4 4 4 1 | 2 2 2 2 2 4 |]]]]]]]] | 7 7 7 7 7 | 6 6 6 3 | 77771 | 17 17 17 17 | 1111 | 4 4 4 4 4 | 2 2 2 2 2 1 | | 11-1 | 1 |] | 3 3 3 3 | 52 48 48 53 71 | 81 65 65 68 103 | | |
| 50230D* 50231D* 50232D* 50233D* 50234D* | 5655- | 24 24 23 24 5 | 4 4 4 4 1 | 2 2 2 2 1 | 46 46 46 46 3 | 7777 | 22221 | 4 4 4 4 | 2 2 2 2 4 |]]]]]]]] | 7 7 7 7 7 2 | 66663 | 7 7 7 7 1 | 17 17 17 17 | 1 1 1 1 1 | 4 4 4 4 | 2 2 2 2 2 | | | 1 |] | 3333 | 68 66 66 66 2 | 81 65 65 69 93 | | |
| 50235D* 50236D* 50237D* 50238D* 50239D* | 31 55 1 | 5 1 24 24 24 5 | 1 1 4 4 | 1 1 2 2 1 | 3 1 46 46 8 | | 1 1 2 2 1 | 1 1 4 4 | 4 4 2 2 5 |]]]]] | 2 1 7 8 | 3 6 6 3 | 1 1 7 7 | 1 1 17 17 2 | 1 1 1 1 | 4 4 4 4 | 1 1 2 2 1 | | 1 | 1 | 1 1 1 | 3 | 2 63 48 52 32 | 69 109 69 81 110 | 17 | 17 |
| 50240D* 50241D* 50242D* 50243D* 50244D* | | 5 23 24 24 24 | 1 4 4 4 4 | 1 2 2 2 2 2 | 37 46 46 46 46 | 7 7 7 7 | 1 2 2 2 2 | 1 4 4 4 | 5 2 2 2 2 |]]]]]]] | 1 8 7 7 | 36666 | 1 7 7 7 | 2 17 17 17 | | 4 4 4 4 | 1 2 2 2 2 2 | | 1 1 1 |] | 1 1 1 1 | 3 3 3 3 | 12 52 53 53 52 | 93 81 90 68 80 | 4 | 3 |
| 50245D* 50246D* 50247D* 50248D* 50249D* | -665- | 5 23 23 24 6 | 1 4 4 4 1 | 1 2 2 2 1 | 3 46 46 46 17 | 1 1 1 | 1 2 2 2 1 | 1 4 4 4 3 | 3 2 2 2 4 | 1 11 11 11 3 | 2 7 8 8 2 | 3 6 6 3 | 1 7 7 7 | 1 17 17 17 5 | 1 1 1 1 1 1 1 | 4 4 4 4 | 1 2 2 2 2 | | 1 1 1 | 1 | 1 1 1 1 | 3 3 3 | 15 53 48 48 18 | 71 70 65 65 72 | | |
| 50250D* 50251D* 50252D* 50253D* 50254D* | 1 1 1 5 | 6 6 5 23 |]]] 1 1 4 | 1 1 1 2 | 36 36 17 3 46 | 1 1 1 | 1 1 1 1 2 | 3 3 1 4 | 4 4 4 4 2 | 3 3 3 1 | 5 5 2 2 7 | 3 3 3 2 6 |]]]] 7 | 5 5 1 17 | 1 1 1 1 | 4 4 4 4 | 1 1 1 2 | | 1 | 1 | 1 1 1 1 1 | 3 | 15 35 20 23 52 | 71 35 70 70 80 | | |
| 50255D* 50256D* 50257D* 50258D* 50259D* | 1 5 5 5 5 | 26 27 27 27 27 | 2 4 4 4 4 | | 37 46 46 46 46 46 | 5 1 1 1 | 1 2 2 2 2 2 | 1 4 4 4 4 | 2 2 2 2 2 | 15 11 11 11 | 1 7 8 7 7 | 3 6 6 6 | 1 7 7 7 7 | 18 17 17 17 | 1 1 1 1 | 4 4 4 | 1 2 2 2 2 | | 2 2 2 2 2 | 1 | 1 1 1 1 1 | 4 3 3 3 3 | 61 52 52 52 52 48 | 19 81 81 80 65 | | |
| 50260D* 50261D* 50262D* 50263D* 50264D* | 5 5 5 5 5 | 27 27 27 27 27 27 | 4 4 4 4 | 2 | 46 46 46 46 46 | 1 1 1 | 2 2 2 2 2 2 | 4 4 4 4 4 | 2 2 2 2 2 | 11 11 11 11 | 7 8 7 7 7 | 6 6 6 6 | 7 7 | 17 17 17 17 | 1 1 1 | 4 4 4 | 2 2 2 2 2 2 | | 2 2 2 2 2 2 | 1 1 | 1 | 3 3 3 3 | 66 48 53 48 53 | 65 65 68 69 70 | | |
| 50265D* 50266D* 50267D* 50268D* 50269A* | 1 1 5 1 | 5 5 27 1 |] 1 4 1 | 1 2 1 | 55 37 46 1 2 | 1 1 1 1 | 1 1 2 1 | 1 1 4 1 | 4 4 2 4 4 |]]]]] | 2 1 7 1 | 3 3 6 3 3 |] 7 1 |] 17 17 1 |]]]] | 4 4 4 | 1 1 2 1 | | 2 | 1 | 1 1 1 | 3 | 14 2 48 64 63 | 111 105 | | |
| 50270D* 50271D* 50272D* 50273D* 50274A* | 3 5 5 1 | 5 27 27 5 1 | 1 4 4 1 | | 3 46 46 2 2 22 | 1 1 1 | 1 2 2 1 1 | 1 4 4 1 1 | 4 2 2 4 4 | 11 11 1 | 2 7 7 1 2 | 3 6 6 3 3 | 7 7 1 | 1 17 17 1 | 1 1 1 | 4 4 | 1 2 2 1 | | 2 2 | 1 | 1 1 1 1 | | | | | |

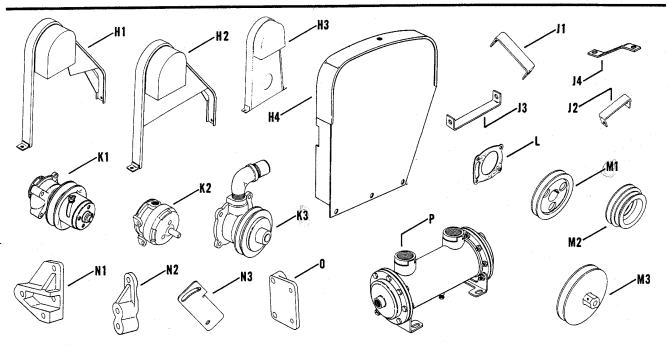
| SPEC. NO. | | ······ | | | | | | | | | | | | | | | | | | | | | ·, | | | |
|---|----------------------------|---------------------------|-----------------------|-----------------------|----------------------------|-----------|----------------------------|-----------------------|-----------------------|----------------------|----------------------------|-----------------------|-----------------------|---------------------------|------------------|-----------------------|-----------------------|------------|--------------------------|------------------------|---------------------------|------------------|----------------------------|---------------------------------|------------------|-----------------------|
| GRID | ន | 2 | C11 | 5 | C12 | D2 | D4 | D4 | DŞ | D2 | 2 | 20 | 8 | D13 | D14 | D14 | Ē | <u>u</u> | ω | ᇤ | E2 | E4 | E4 | ដ | F10 | F12 |
| GROUP TITLE | AIR INTAKE | BAFFLES & SHROUD | BREATHER & VENT | CAMSHAFT & VALVES | CARBURETOR | CRANKCASE | CRANKSHAFT | CYLINDER HEAD | DIPSTICK | EXHAUST | FUEL PUMP | GOVERNOR | IGNITION | OIL PAN | PISTON & ROD | OIL PUMP | GEAR COVER | OIL FILTER | HI-TEMPERATURE CUTOUT | OIL PRESSURE CUTOUT | SHORT BLOCK | SKID & MOUNTING | GENERATOR & MOUNTING | CONTROLLER & MOUNTING | PANEL & MOUNTING | HOUSING & MOUNTING |
| Group No. | 1 | 2 | 3 | 4 | 5 | 7 | 8 | 9 | 10 | 12 | 14 | 17 | 18 | 21 | 22 | 25 | 26 | 29 | 31 | 32 | 41 | 109 | 201 | 301 | 401 | 501 |
| SPEC. NO. | | | | | | | | | P | V A | RI | A T | 10 | N | ΝU | ΜВ | E R | | 1 | | | | | | | |
| 50275D* 50276D* 50277D* 50278D* 50279D* | ចច ១ ១ ១ - | 27 24 24 27 5 | 4 4 4 4 1 | 2 2 2 2 1 | 46 46 46 46 37 | 1 1 1 | 2 2 2 2 2 1 | 4 4 4 4 1 | 2 2 2 2 5 | 11 11 11 11 | 7 7 7 8 1 | 66663 | 7 7 7 7 | 17 17 17 17 2 | 1 | 4 4 4 4 4 | 2 2 2 2 1 | | 2 1 1 2 | 1 |]]]] | 3 3 3 3 | 73 66 54 48 12 | 105 113 80 105 93 | 4 | 12 |
| 50280D* 50281D* 50282D* 50283D* 50284D* | 5 5 5 1 1 5 | 24 24 27 5 27 | 4 4 4 1 1 | 2 2 2 1 2 | 46 46 46 1 46 | 1 1 1 | 2 2 2 1 2 | 4 4 4 1 4 | 2 2 2 4 2 | 11 11 11 11 | 7 7 7 1 | 6 6 6 3 6 | 7 7 7 1 7 | 17 17 17 1 1 | 1 1 1 1 | 4 4 4 4 | 2 2 2 1 2 | | 1 1 2 2 | 1 | 1 1 1 1 | 3 3 3 | 48 48 48 1 52 | 105 113 113 116 117 | | |
| 50285D* 50286D* 50287D* 50288D* 50289D* | 1 5 1 1 | 5 27 5 5 5 | 1 4 2 1 | · 1 1 | 1 46 37 1 3 | 1 1 1 1 | 1 2 1 1 | 1 4 1 1 | 5 2 8 4 4 | 1 11 1 | 1 7 1 1 1 2 | 3 6 3 3 3 | 1 7 1 1 | 2 17 12 1 | 1 1 1 1 | 4 4 4 4 4 | 1 2 1 1 | | 2 | 1 | 1 1 1 1 | 3 | 78 53 62 77 77 | 118 119 120 121 121 | | 12 |
| 50290D* 50291D* 50292D* 50293D* 50294D* | 5 5 1 5 5 | 27 24 5 27 27 | 4 4 1 4 4 | 1 2 | 46 46 3 46 46 | 1 | 2 2 1 2 2 2 | 4 4 1 4 4 | 2 2 4 2 2 |]]]]]]]] | 7 7 2 7 7 | 6 6 3 6 | 7 7 1 7 7 | 17 17 1 17 17 | 1 1 1 1 | 4 4 4 4 4 | 2 2 1 2 2 | | 2 1 2 2 | 1 | 1 1 1 1 | 3 3 3 | 79 79 76 54 53 | 132 132 118 124 122 | | |
| 50295D* 50296D* 50297D* 50298D* 50299D* | 5 1 1 1 | 27 1 5 29 6 | 4 1 1 2 1 | 1 | 46 18 3 1 17 | 1 1 1 | 2 1 1 1 1 | 4 1 1 1 3 | 2 5 4 1 4 | 11 1 1 3 | 7 1 2 1 2 | 6 3 3 3 3 | | 17 2 1 17 5 | 1 1 1 1 | 4 4 4 4 | 1 1 1 | | 2 | 1 | 1 1 1 1 1 | 3 | 48 80 32 53 64 | 123 103 102 125 112 | 21 | 3 |
| 50300D* 50301D* 50302D* 50303D* 50304D* | 5 1 1 5 1 | 24 30 5 24 5 | 4 1 1 4 2 | 1 1 2 | 46 1 6 46 37 | 1 1 | 2 1 1 2 1 | 4 1 2 4 1 | 2 4 5 2 9 | 11 1 1 | 7 1 2 7 1 | 6 3 3 6 5 | 1 1 7 | 17 1 2 17 19 | 1 1 1 1 | 4 | 1 1 2 | | 1 | 1 | 1 1 1 1 | 3 | 53 12 10 52 15 | | 3 | 2 |
| 50305A* 50306D* 50307A* 50308D* 50309D* | 1 5 1 1 | 1 24 1 26 5 | 1 4 1 1 | 2 1 1 | 2 46 2 1 | 1 1 1 1 | 1 2 1 1 | 1 1 1 | 5 2 5 2 4 | 1 11 1 1 | 1 7 1 | 2 6 3 3 | 7 1 | 17 2 17 17 | 1 1 1 1 | 4 4 | 1 | | 1 | 1 |] | 3 | 82 52 80 53 1 | 117 | 19 22 | 1 |
| 50310D* 50311D* | 5 5 | 24 24 | 4 | | 46 46 | 1 | 2 2 | 4 | 2 2 | 11 | 7 | 6 | | 17 17 | 1 | 1 . | | | 1 | 1 | 1 | 3 3 | | | | |



| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|--|----------------|------|
| | Use stock of original par before ordering replaceme | | |
| A1 | Filter, air I | 240259 | 1 |
| A2 | Filter, air 2,20,21 | 240685 | 1 |
| A3 | Filter, air 3 | A-240883 | 1 |
| В | Arrestor, flame 4,5 | 241476 | 1 |
| C1 | Adapter, air filter | A-240868 | 1 |
| C2 | Adapter, air filter 2,4,20,21 | A-240866 | 1 |
| C3 | Adapter, air filter 3 | A-240885 | 1 |
| D | Line 5/16 I.D. x 2-3/8 (Replaced by X-484-19) 1,20,21 | X-386-39 | 1 |
| | Line 1/4 I.D. x 4 (Replaced by X-386-15) 2 | 240871 | 1 |
| | Line 1/4 I.D. x 4-1/2 4 | X-386-15 | 1 |
| E . | Line 5 | 241246 | 1 |
| F | Hose, flexible 3 | 274130 | 1 |
| G | Spacer, bar 3 | 240884 | 1 |
| Н | Clamp, hose 3 | X-309-7 | 2 |
| J | Tube 1/4 I.D. x 1 20 | 240870 | 1 |

| , 1 - ÷ | | COOLANT SYSTEM |
|---------------|--|---------------------|
| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER QTY. |
| | Use stock of original par before ordering replaceme | rt number ent. |
| A | Radiator (Includes cap) 1,4,5,7,8,13,14,22,25, 26,29,30 | A-240982 1 |
| В | Cap, radiator 1,4,5,7,8,13,14,22,25, 26,29,30 | 240815 1 |
| C , | Bracket, support 26,29 | 241397 1 |
| D · | Bracket, overflow tube 23,27 | 241276 1 |
| E | Guard, fan 1,4,5,7,8,13,14,22,25, 26,29,30 | 240189 1 |
| F | Blade, fan 11-1/16 dia. 1,4,5,10,13,14,15,22,25 26,29,30 | 5, 240182 1 |
| | Blade, fan 11-1/2 dia. (Replaced by 241375) 7,8 | 240416 1 |
| G | Belt 30 outside length 1,4,6,10,17,18 | 240181 1 |
| | Belt 40 outside length 2,12,21,23,24,27,98 | 240788 1 |
| | Belt 38 outside length 3,11,20,99 | 240894 1 |
| | Belt 31 outside length 5,7,8,13,14,15,22,25, 26,29,30 | 265100 1 |
| | | |
| | KONLER KONEA | D |
| 9 | | E |
| | F G | |
| | | COOLANT SYSTEM |





| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|--|----------------|------|---------------|---|----------------|------|
| н | Guard, belt 2,12,21,98 | 240425 | 1 | К3 | Pump, water - assembly (Engine) 23,24,27 | A-241320 | 1 |
| H2 | Guard, belt 3,11,20,99 | 240896 | 1 | L | Gasket, water pump | 240146 | 1 |
| Н3 | Guard, belt 6,17 | 240993 | 1 | M1 | Pulley, crankshaft | | · |
| | 18 | 241142 | 1 | | 5-1/8 dia. 1,4,6,10,18,23,24,27 | 240144 | Ţ |
| Н4 | Guard, belt 23,24,27 | 241299 | 1 | | Pulley, crankshaft 6 dia. 5,7,8,13,14,15,22,25, | 240709 | . 1 |
| Jl | Bracket, guard 2,12,98 | 240745 | 1 | M2 | 26,29,30 Pulley, crankshaft | 240709 | ' |
| | 20 | 241157 | 1 | 112 | 5-1/8 dia. 2,3,11,12,17,20,21,24, | | |
| J2 | Bracket, guard 3,11,99 | 240897 | 1 | мз | 98,99 Pulley, pump | 240778 | 1 |
| J3 | Bracket, guard 21 | 241167 | 1 | ''- | 2,3,11,12,20,21,23,24, 27,98,99 | 240791 | 1 |
| J 4 | Bracket, guard 23,24,27 | 241256 | 1 | N1 | Bracket, pump 3,11,99 | 240889 | 1 |
| к1 | Pump, water - assembly (Engine) | | | N2 | Bracket, pump 20 | 241159 | 1 |
| | 1,4,5,6,7,8,10,13,14, 15,22,25,26,29,30,98, 99 | B-240647 | 1 | ИЗ | Bracket, pump 23,24,27 | 241277 | 1 |
| | 2,3,11,12,17,18,20,21 | A-241040 | 1 | 0 | Spacer, pump | 240700 | , |
| K2 | Pump, water - assembly (Lift) | | | : | 2,12,98,99 | 240790 | 7 |
| | 2,3,11,12,20,21,23,24, 27,98,99 | A-240777 | 1 | P · | Exchanger, heat 2,12,18,21,98 | A-240779 | 1 |

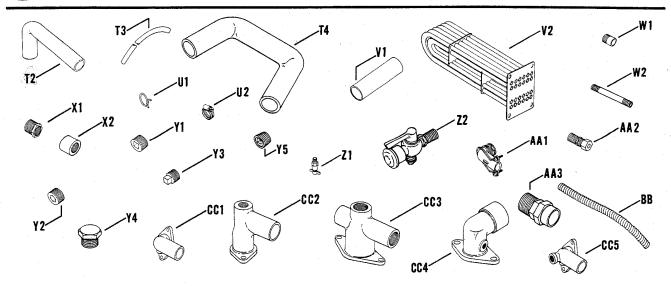
SERIES 0, 50



| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|---|----------------|----------|---------------|---------------------------------|---------------------|-------|
| 11 | Bracket, heat exchanger 2,12,21,98 | 241146 | 1 | (R8-C0) | ITINUED) 20 | S-404 | 2 |
| Q2 | Bracket, heat exchanger | | | | 23,24,27 | X-211-8 | 2 |
| | (DiscontinuedNot Available) 18 | 241141 | 1 | R9 | Elbow 3,11,20 | 266431 | 1 |
| R1 | Elbow 2,12,18,21 | 168841 | . 1 | R10 | Elbow 3,11,20 | 250057 | 1 |
| | 6 | 168841 | 2 | R11 | Elbow 3,11,20 | 266055 | 1 |
| R2, | Elbow 2,18 | 266430 | 2 , | R12 | Elbow 13 | X-207-1 | 1 |
| | 3,11,12,20,21 | 266430 | 1 | R13 | Elbow | X-207-1 | , |
| R3 | Elbow 2,12,13,17,18,21 | 256076 | 1 | KID | 23,24,27 | X - 274 - 6 | 1 |
| | 23,24,27 | 266076 | 2 | R14 | Elbow 23,24,27 | X-391-1 | 1 |
| R4 | Elbow 2,12,18,21 | 280523 | 1 | R15 | Elbow 98 | 168842 | 1 |
| R5 | Elbow 2,12,21 | X-265-3 | 2 | R16 | Elbow 98 | 168840 | 1 |
| R6 | Elbow 2,12,18,21 | 280568 | 1 | | 98 | 168840-1 | 1 |
| R7 | Elbow 3,11,20,98 | 168843 | 1 | ° \$1 | Adapter 2,3,11,17,20 | 265095 | 1 |
| R8 | E1bow | 1000+3 | , | | 12,18,21 | 265095 | 2 |
| | 3 | X-211-3 | 1 | \$2 | Adapter 3,11 | 241054 | . 1 |
| | 3,11 | S-404 | 1 | Τl | Hose 1-1/4 I.D. x 4 | | |
| | 7 | X-211-10 | 1 | | 1,4,5,7,8,14,22,2 | | 1 |
| | 13 | X-211-2 | 2 | | 3,11 | X-272-8 | 1 |
| | 18 | X-211-1 | . 1 | 1 | 3, 11 | (T1- CONTINUED NEXT | PAGE) |
| | Q1 CONTROL OF THE PROPERTY OF | Q2 R1 | R | 2 | R3 R11 | R4 | R5 |
| | R8 R8 | R9 / | ~50 > | R10 | SI | R12 | ii - |
| R13 | R14 | R15 | R16 | /\ | S2 | | |







INDEX LETTER GRID INDEX LETTER GRID INDEX LETTER GRID

T1-V1 C7 V1-Z1 C8 Z1-WW C9

| NDEX TR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QT' |
|-------------|--|----------------|------|---------------|--|---------------------------|-----|
| F1-CON | TINUED) Hose 1-1/4 I.D. x 5-1/4 1,4,5,7,8,13,14,22,25, | | | Т4 | Hose 5/8 I.D. x 9-3/32 24 | 241525 | 1 |
| | 26,29,30 | 240192 | 1 | U1 | Clamp, hose 5/8 I.D. 1,4,5,7,8,13,14,22,25, | | |
| | Hose 1-1/4 I.D. x 4-1/4 2,12,17,18,21 | X-272-5 | 1 | | 26,29,30 98 | 240190 240190 | 4 |
| | Hose 1-1/4 I.D. x 2 2,12,18,21 | X-272-4 | 2 | | Clamp, hose 15/16 I.D. 3,11,20 | X-309-3 | 2 |
| | 13,17 | X-272-4 | 1 | | Clamp, hose 1/2 I.D. | | |
| | Hose 1-1/4 I.D. x 6 2,12,17,18,21 | X-272-1 | 1 | и 2 | 21,23 Clamp, hose | X-309-14 | 1 |
| | Hose 1-1/4 I.D. x 9 3,6,11 | X-272-6 | ī | - | 1-15/16 min. 2-1/4 max. 2,12,18,21 | X - 426 - 4 | 8 |
| | Hose 1-1/4 I.D. x 2-1/2 3,11,20 | X-272-2 | 1 | | 3,6,11,17,20 | X-426-4 | 6 |
| | Hose 5/8 I.D. x 8-5/8 3,11,20 | X-312-23 | 1 | | 23,24,27 Clamp, hose | X-426-4 | 4 |
| | Hose 1-1/4 I.D. x 3-1/4 | X-272-3 | 1 | | 1/2 min., 1-3/8 max. 23,24,27 | X-426-3 | ; |
| | Hose 1-1/4 I.D x 5 | X-272-10 | 1 | V1 - | Tube, 1-1/8 O.D. x 5 2,18 | 168834 | • |
| | Hose 1-1/4 I.D. x 3-1/2 | X-272-13 | 1 | | Tube 1/2 0.D. x 7-7/8 2,12,21,98 | 240787 | • |
| | Hose 1-1/4 I.D. x.6-1/2 23,24,27 | X-272-15 | . 1 | | Tube 1-1/8 0.D. x 2 2,12,18,20 | X-201-7 | 1 |
| | Hose, oil proof 5/8 I.D. x 10 | | _ | | Tube 1-1/8 O.D. x 2-1/4 3,11 | X-201-27 | 1 |
| | 23,27 Hose, molded | X-577-14 | 1 | | Tube 1-1/8 0.D. x 9-1/2 3,11,20 | X-201-16 | . 1 |
| | 1-1/4 I.D. x 11-3/16 23,24,27 | X-693-4 | 1 | : | Tube 1-1/8 O.D. x 12 6 | X-201-19 | 1 |
| | Hose 5/16 I.D. x 20 23,27 | X-386-32 | 1 . | | Tube 1/4 0.D. x 10 8 | X-208-10 ONTINUED NEXT | 1 |

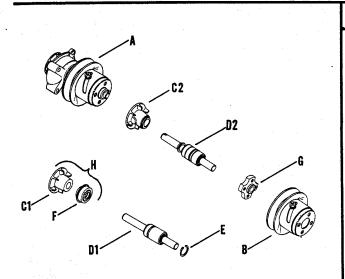
| NDEX TR. VI-CON | DESCRIPTION VARIATION NUMBER TINUED) Tube 1-1/8 0.D. x 5-1/2 12,21 Tube, bundle 23,27 Nipple 3/8 x 1-1/2 3,11,20,23 | PART NUMBER X-201-21 241279 | QTY. 1 | INDEX LTR. X 2 | DESCRIPTION VARIATION NUMBER Bushing, reducer 3 11,20 | PART NUMBER 266432 | QTY. 2 |
|-----------------------|---|--------------------------------------|-----------|----------------------|---|--------------------------|-----------|
| 2 | Tube 1-1/8 0.D. x 5-1/2 12,21 Tube, bundle 23,27 Nipple 3/8 x 1-1/2 | 241279 | | | 3 | | 2 |
| | 12,21 Tube, bundle 23,27 Nipple 3/8 x 1-1/2 | 241279 | | w., | | | 2 |
| | Tube, bundle 23,27 Nipple 3/8 x 1-1/2 | 241279 | | ,,, | 11 20 | | |
| | 23,27 Nipple 3/8 x 1-1/2 | | 1 | 1 107 | 11,20 | 241158 | 2 |
| | 3,11,20,23 | | | Y1 . | Plug, sq. hd. ctsk. 1,4,5,6,7,8,10,11,12, 13,14,15,17,21,22,24,26 | | |
| | | X-227-4 | 1 | | 27,29,30,98 | X-75-3 | . 1 |
| | 23,24,27 | X-227-3 | 3 | | 2,12,21 | X-75-11 | 1 |
| | Nipple 1 x 2-1/2 | | | | 3 | X-75-18 | 1 |
| | 6 | X-229-1 | 1 | Y 2 | Plug, hex. hd. ctsk. | | |
| | Nipple 3-1/2 x 15 | X-518-1 | 1 | - | 3,11,20 | X-75-32 | 1 |
| | · · · · · · · · · · · · · · · · · · · | X-510-1 | 1 | . Y3 | Plug, sq. hd. | X-75-6 | 1 |
| | Nipple 1-1/4 x 5 23 | X-224-7 | 1 | | | | - |
| 2 | Nipple 1/4 x 7/8 | | | | 13 | X-75-13 | 2 |
| | 6 | A-109 | - 2 | | 13 | X-75-1 | 1 |
| | Nipple 1 x 4-1/2 | X-218-10 | 1 | | 18 | X-75-9 | 1 |
| | | X-210-10 | ' | | 20,24,25,27 | X - 75 - 4 | 1, |
| | Nipple 1/2 x 7-1/2 18 | X-209-2 | 2 | | 23 | x = 75 - 4 | 2 |
| 1 | Bushing, reducer 3/8 x 1/2 | | _ | Y 4: | Plug, solfd 24 | 241288 | 1 |
| | 2,12,18 | X-202-28 | 1 | Y5 | Plug, sq. hd. ctsk. | | |
| | Bushing, reducer 3/4 x 1/2 | | | | 98 | 240426 | 1 |
| | 3 Bushing, reducer | 153659 | 1 | Z1 | Valve, drain 1,4,5,6,10,14,15,17, 22,25,26,29,30,98,99 | X-256-2 | 2 |
| | 1/4 x 3/4 | X-202-12 | 1 | | 2,3,11,12,18,20,21 | X-256-2 | 3 |
| | 0 | X-202-12 | 1 | | | CONTINUED NEXT | _ |
| | DD2 - DD2 | | ١ | 1 | (21- | CONTINUED NEXT | PAGE / |
| | DD1 OD2 | KK1 | | | KK2 | FF | -EE |
| | | | ∕RR3 |) | NN S | PP | |
| | RR1 | | | | V V | VW > |) _ |
| | RR2 | <i>Y</i> | 11 | 0 | VV | COOLANT SYSTEM | |

INDEX LETTER GRID
Z1-WW C9



| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|---|----------------|------|---------------|---|----------------|------|
| Z1-C01 | YTINUED) | | | (JJ-CON | TINUED) | | |
| | 8,13,23,27 | X-256-2 | 1 | | Thermostat 138° 3,6,11,18,20,24 | 241138 | . 1 |
| | 23,24,27 | X-256-4 | 1 | _ | | 241100 | • |
| 7 2 | Valve, drain | | | KK1 | Housing, thermostat 1,4,5,7,8,10,13,14,15, | | |
| . 4 | 7 | X-255-1 | 2 | | 22,25,26,29,30 | 240162 | 1 |
| | 8 | X-255-1 | 1 | KK2 | Housing, thermostat | | |
| | o , | X-255-1 | • | NNL | 2,6,11,12,17,18,20,21, | | |
| AAT | Connector, conduit | DA-2138 | 2 | | 23,24,27 | 240825 | 1 |
| | • | 5N-2100 | - | LL | Stud, thermostat housing | | |
| AA 2 | Connector, tubing | X-325-1 | 1 | | 3-7/8 ALL | 240159 | 2 |
| | | × 020 , | · | | ALL | 240135 | |
| AA3 | Connector, pump outlet 98 | 168839 | 1 | MM | Gasket, thermostat housing | 240160 | 1 |
| | | | | 1 | ALL | 240100 | ' |
| | 98 | 240816 | ī | NN | Thermometer | 152657 | 1 |
| ВВ | Conduit 22 length | | _ | l | 2,3,18,98 | 153657 | |
| | 6 | X-222-11 | 1 | | 99 | 153657-2 | 1 |
| 001 | Elbow, water inlet | | | 00 | Cap | | |
| | 1,2,3,4,5,6,7,8,10,11, 12,15,17,18,20,21,22, | | | | 23 | 258037 | 1 |
| | 25,26,29,30 | 240167 | 1 | | 29,30 | 241309 | 1 |
| CC 2 | Elbow, water inlet | | | | - | | |
| | 3,6,11,20 | 241068 | 1 | | Cap, pressure 27 | 258126 | 1 |
| | 6,98,99 | 240890 | 1 | ,, | | | |
| | | 2.5223 | · | PP | Neck, filler 23 | 241272 | .] |
| CC3 | Elbow, water outlet 3,99 | 240899 | 1 | | 27 | 241311 | 1 |
| 0.0.4 | | | | | 27 | 241311 | |
| CC4 | Elbow, water inlet 13,98,99 | 240430 | ١ | QQ | Gasket, solid cap 24 | 241289 | 1 |
| | | | | | 24 | 241203 | |
| CC5 | Elbow, water inlet 14 | 241098 | 1 | RRI | Valve, solenoid 6 | X-350-2 | 1 |
| 303 | Cooker dulah albay | | | | • | | |
| ומכ | Gasket, inlet elbow ALL | 240168 | 1 | | 18 | X-350-7 | 1 |
| 200 | Cashab salab alban | | | RR2 | Valve, shut-off | | _ |
| 002 | Gasket, inlet elbow 3,6,11,20,98,99 | 240489 | ī | | 6 | X-381-2 | 1 |
| | Con montfold | | | | 18 | X-381-1 | 1 |
| ΕE | Cap, manifold 23,24,27 | 241278 | 1 | RR3 | Valve, solenoid | | |
| F | Cooket inlet outlet | | | , KKS | 13 | 241090 | 1 |
| Г | Gasket, inlet-outlet adapter | | , | ss | Plate, cover | | |
| | 23,24,27 | 241260 | 1 | 33 | 23,24,27 | 241253 | 1 |
| G | Gasket, inlet-outlet | | | тт | Key | | |
| | adapter inner 23,24,27 | 241261 | 1 | l '' | 1,2,3,4,5,6,7,8,10,11, | | |
| | 23,27,27 | 241201 | ' | | 12,13,14,15,17,18,21,22, 24,25,26,27,29,30 | X-45-1 | 1 |
| Н | Plate, water injection 24 | 241291 | 1 | | , , , , , , | | • |
| | | 67163I | 1 | UÜ | Tank, expansion 98 | 240488 | 1 |
| | Thousenstat 1700 | | | | | 2.0.50 | • |
| J | Thermostat 170° | | | | T | | |
| J | 1,2,4,5,7,10,12,13,14, 15,17,21,22,23,25,26, | | _ | ۷۷ | Tee, outlet 98 | 240682 | 1 |
| IJ | 1,2,4,5,7,10,12,13,14, | 150752-2 | 1 | VV WW | 98 Line, water | 240682 | . 1 |

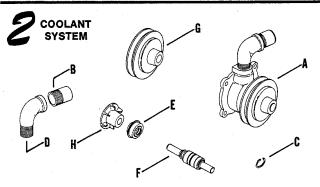




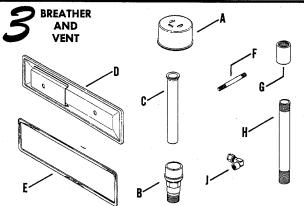
| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|--|----------------|------|
| A | Pump, water - assembly (Engine) 1,4,5,6,7,8,10,13,14, 15,22,25,26,29,30,98, 99 | B-240647 | 1 |
| | 2,3,11,12,17,18,20,21 | A-241040 | 1 |
| В | Hub, fan 1,2,3,4,5,6,7,8,10,11, 12,13,14,15,17,18,20,21, 22,25,26,29,30,98,99 | 153266 | 1 |
| C1 | Impeller 1,4,5,6,7,8,10,13,14, 15,22,25,26,29,30,98,99 | 240149-1 | 1 |
| C 2 | Impeller 2,3,11,12,17,18,20,21 | 241055 | 1 |
| ום | Bearing 1,4,5,6,7,8,10, 3,14,15, 22,25,26,29,30,98,99 | 240152 | . 1 |
| D2 | Bearing 2,3,11,12,17,18,20,21 | 241056 | 1 |
| E | Ring, snap 1,2,3,4,5,6,7,8,10,11,12 13,14,15,17,18,20,21,22, 25,26,29,30,98,99 | , 240154 | 1 |
| F | Seal 1,2,3,4,5,6,7,8,10,11,12 13,14,15,17,18,20,21,22, 25,26,29,30,98,99 | 240300 | 1 |
| G | Hub, flange 1,2,3,4,5,6,7,8,10,11,12 13,14,15,17,18,20,21,22, 25,26,29,30,98,99 | 240153 | 1 |
| H | Repair kit (Includes C1 & F) 1,4,5,6,7,8,10,13,14, 15,22,25,26,29,30,98,99 | 240648 | 1 |

| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER QTY. |
|---------------|---|---------------------|
| A | Pump, water - assembly (Lift) 2,3,11,12,20,21,23,24, 27,98,99 | A-240777 1 |
| В | Impeller 2,3,11,12,20,21,23,24, 27,98,99 | 240983 1 |
| С | Seal 2,3,11,12,20,21,23,24, 27,98,99 | 240984 1 |
| D | Bearing, ball 2,3,11,12,20,21,23,24, 27,98,99 | 266840 1 |
| E | Gasket, end cover 2,3,11,12,20,21,23,24, 27,98,99 | 240991 1 |
| F | Cover, end 2,3,11,12,20,21,23,24, 27,98,99 | 241061 1 |
| G | Cam 2,3,11,12,20,21,23,24, 27,98,99 | 240990 1 |
| Н | Shaft 2,3,11,12,20,21,23,24, 27,98,99 | 241004 1 |
| J | "0" ring 2,3,11,12,20,21,23,24, 27,98,99 | 241060 1 |
| K | Shield, bearing 2,3,11,12,20,21,23,24, 27,98,939 | 1 |
| L | Shield, rotating 2,3,11,12,20,21,23,24, 27,98,99 | 266841 1 |
| М | Slinger, stationary 2,3,11,12,20,21,23,24, 27,98,99 | 266842 1 |
| E- | F B C A | G K D COOLANT |
| | | SYSTEM |

2,3,4

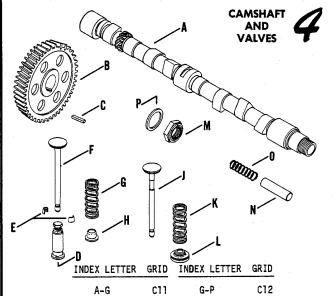


| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|--|----------------|------|
| A | Pump, water - assembly (Engine) 23,24,27 | A-241320 | 1 |
| В | Pipe 23,24,27 | X-229-6 | 1 |
| С | Ring, snap 23,24,27 | 240154 | ı |
| D | Elbow 23,24,27 | 151385 | 1 |
| E | Seal 23,24,27 | 240300 | 1 |
| F | Bearing and shaft 23,24,27 | 241282 | 1 |
| G | Pulley 23,24,27 | 241284 | 1 |
| Н | Impeller 23,24,27 | 241364 | 1 |



| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|-------------------------------------|----------------|------|
| A | Breather 1,2,4 | B-240172 | 1 |
| В | Adapter, breather 1,2,4 | 240170 | 1 |
| С | Pipe, adapter breather vent 1 | 240796 | 1 |

| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|---------------------------------|----------------|------|
| Đ | Cover, valve | | |
| | 1,2 | A-240863 | 7 |
| | 4 | 241259 | 1 . |
| E | Gasket, valve cover 1,2,4 | 240163 | 1 |
| F | Stud, valve cover 1,2,4 | 240726 | 2 |
| G | Coupling 2,4 | X-216-13 | 1 |
| H | Pipe 2,4 | X-206-15 | 1 |
| J | Elbow 4 | X-344-3 | 1 |



| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|--|-------------------|-------|
| | Use stock of original before ordering replace | | |
| A | Camshaft (Replaced by 241532) 1,2 | 240022-2 | 7 |
| В | Gear, camshaft 1,2 | 240135 | 1 |
| С | Key 1,2 | X - 45 - 1 | 1 |
| D | Tappet, valve (Replaced by D-240327) 1,2 | A-240327 | 8 |
| E | Keeper, valve (Pair) 1,2 | 240013 | 8 |
| F | Valve, intake 1,2 | 240010 | 4 |
| G | Spring, intake valve | 240457 | 4 |
| | | (G-CONTINUED NEXT | PAGE) |

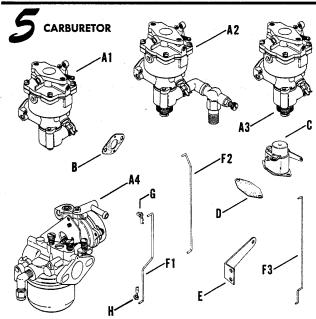
PART NUMBER

ILLUSTRATION ON GRID C11

INDEX LTR.

DESCRIPTION VARIATION NUMBER

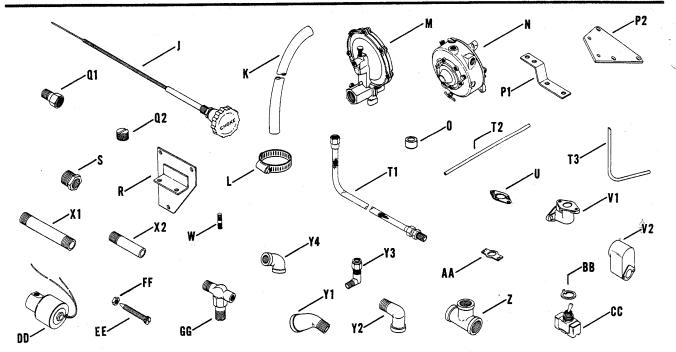
| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | | | | | |
|---------------|---|----------------|------|--|--|--|--|--|
| 'G-CONT | 'G-CONTINUED) | | | | | | | |
| 1 | Spring, intake valve (Replaced by 241533) 2 | 241024 | . 4 | | | | | |
| H | Retainer, valve spring 1,2 | 240458 | 4 | | | | | |
| J | Valve, exhaust 1,2 | 240360 | 4 | | | | | |
| K | Spring, exhaust valve | 240704 | 4 | | | | | |
| | 2 | 241023 | 4 | | | | | |
| L | Rotator, valve | 240702 | 4 | | | | | |
| M | Nut 1,2 | X-101-2 | 1 | | | | | |
| N | Plug, thrust 1,2 | A-591 | 1 | | | | | |
| 0 | Spring, thrust plug 1,2 | A-592 | 1 | | | | | |
| P | Washer, camshaft 1,2 | 240137-1 | ī | | | | | |



| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|---|------------------------|------|
| | Use stock of original before ordering replacement | part number cement. | |
| A1 | Carburetor - assembly 1,2,8,12,15,33,37 | (Grid C14) D-240460 | 1 |
| | 16,18,19,25 | D-241016 | 1 |

| L | LIR. | VARIATION NUMBER | NUMBER | VIY. |
|---|------|--|-------------------|------|
| I | A 2 | Carburetor - assembly (Grid (3,5,6,11,17,29,31,32, | | 1 |
| l | | 35,38,39,40,41,55 | D-240722 | |
| | | 22,23,30,34 | D-241017 | 1 |
| I | | 36,42,45 | A-241129 | 1 |
| | | 43 | A-241183 | 1 |
| | A 3 | Carburetor - assembly (Grid 4,7,9,13,14,44,95,97, 98,99 | D-240510 | 1 |
| l | | 10,21,24,26 | D-241018 | 1 |
| | A 4 | Carburetor - assembly (Grid 28 | D2) A-241239-S | 1 |
| l | | 46 | A-241402 | 1 |
| I | В | | A-241402 | • |
| | D | Gasket, carburetor 1,2,3,4,5,6,7,8,9,10, 11,12,13,14,15,16,17, 18,19,21,22,23,24,25,26, 29,30,31,32,33,34,35,36, 37,38,39,40,41,42,43,44, 45,46,55,95,97,98,99 | 210223 | 1 |
| l | | 28 | 210223 | 2 |
| | С | | £10223 | ۵. |
| İ | C | Choke, 12 volt 1,3,4,9,11,12,16,17,18, | | |
| Ì | | 21,26,29,30,31,32,35, 38,41,97,99 | 265042 | 1 |
| 1 | | 37,40,44,55 | 240309 | 1 |
| | | Choke, 24 volt 7,8,24,25,95 | 240286 | 1 |
| ı | | 13,14,15,39,98 | 265046 | 1 |
| | D | Gasket, choke 1,3,4,7,8,9,11,12,13, 14,15,16,17,18,21,24,25, 26,29,30,31,32,35,37,38, 39,40,41,44,55,95,97,98, 99 | 240285 | 1 |
| | Ε | Bracket, choke 33 | 241066 | 1 |
| | F1 | Rod, choke 1,3,8,11,15,16,18,25, 30,31,35,37,38,39,40, 41,55 | 240288 | 1 |
| | F2 | Rod, choke 4,7,14,21,24 | 241005 | 1 |
| - | F3 | Rod, choke 9,12,13,17,26,29,32,44, 95,97,98,99 | 240421 | 1. |
| | G | Clip, choke upper 1,3,8,9,11,12,13,15,16, 17,18,25,26,29,30,31, 32,35,37,38,39,40,41, | | |
| _ | | 44,55,95,97,98,99 | 240291 | 1 |
| | H | Clip, choke lower 1,3,7,8,9,11,12,13,15, 16,17,18,25,26,29,30, 31,32,35,37,38,39,40, 41,44,55,95,97,98,99 | 240292 | 1 |
| | | 4,14,21,24 | 240292 | 2 |
| | | , • • • • | | |
| | | . * | | |
| | | | | |





| INDEX LETTER | GRID | INDEX LETTER | GRID |
|--------------|------|--------------|------|
| J-T2 | C13 | T3-GG | C14 |

| INDEX _TR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|--|----------------|------|---------------|--|----------------------|------|
| | Control, choke 2,5,6,10,19,22,23,33, | | | P2 | Bracket, regulator 6,11,23,29,34,38,39 | 244046 | 1 |
| ζ. | 34 Hose 1/4 I.D. x 4 | 240876 | 1 | Q1 | Plug, air vent 35 | 151377 | 1 |
| ` | (Replaced by X-386-15) 28 | 240871 | 1 | Q2 | P1ug 35 | X-75-12 | 1 |
| | Hose 5/8 I.D. x 31-1/2 | X-312-15 | 1 | | 36,40,42,45 | X-75-17 | 1 |
| | Hose 5/8 I.D. x 24 35 | X-312-18 | 1 | R | Bracket, vaporizer - regulator mounting 35 | 241099 | 1 |
| | Hose 1/4 I.D. x 4-1/2 46 | X-386-15 | 1 | s | Bushing, reducer 3/4 x 3/8 3,5,6,11,17,22,23,29,30, | | |
| | Clamp, hose 1/2 min., 1-3/8 max. 35 | X-426-3 | 4 | | 31,32,34,36,38,39,40,41, 43,45,55 Bushing, reducer 1/2 x 3/8 | X-202-31 X-202-28 | 1 2 |
| | Regulator, gas 3,5,6,11,17,22,23,29, 30,31,32,34,36,38,39, 40,41,43,45,55 | B-240492 | 1 | ΤÌ | 35 Line, fuel 12-3/16 3,5,17,22,34,36,40,41, 43,55 | 240721 | 1 |
| ľ | Vaporizer - Regulator 35 | 266737 | 1 | | 30,31,32,45 | 241041 | 1 |
| | Spacer, regulator bracket 6,11,23,29,34,38,39 | 244054 | 3 | | Line, fuel 30-3/16 6,11,23,29 | 2,44205 | 1 |
| 1 | Bracket, regulator | 21,004 | • | | 34,38,39 | X-504-9 | 1 |
| | 3,5,17,22,30,31,32,36, 40,43,45,55 | 240723 - | . 1 | | Line, fuel 14 35 | 266138 | 1 |
| | 41 | 241140 | 1 | Т2 | Line, fuel | X-208-12 | 1 |

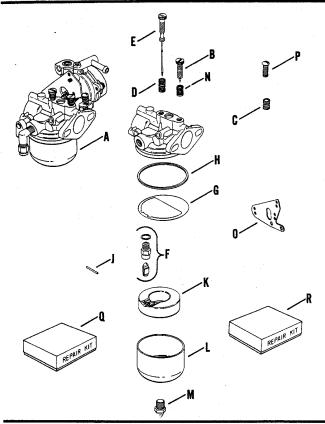
| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY |
|---------------|---|----------------|------|---------------|---|-------------------|-------------|
| T-CONT | INUED) | | | | Use stock of original pa | rt number | |
| Т3 | Line, fuel 46 | 241344 | . 1 | A1 | before ordering replacem | ent. | |
| U | Gasket, intake elbow | | | A 1 | Carburetor - assembly 1,2,8,12,15,33,37 | D-240460 | 1 |
| • | 46 | 241258 | 1 | | 16,18,19,25 | D-241016 | 1 |
| V 1 | Elbow, intake 28 | 241365 | 1 | A2 | Carburetor - assembly 3,5,6,11,17,29,31,32, | | |
| | 46 | 241267 | 1 | | 35,38,39,40,41,55 | D-240722 | 1 |
| V 2 | Elbow, intake | 041060 | , | | 22,23,30,34 | D-241017 | 1 |
| | 46 | 241262 | 1 | | 36,42,45 | A-241129 | · 1 |
| W | Stud 1/4 - 20 x 1 28,46 | 232960 | 2 | | 43 | A-241183 | 1 |
| x 1 | Nipple 1/2 x 1-3/16 35 | X-209-2 | 2 | А3 | Carburetor - assembly 4,7,9,13,14,44,95,97, 98,99 | D-240510 | 1 |
| | Nipple 3/4 x 2 | | _ | | 10,21,24,26 | D-241018 | 1 |
| | 43 | X-206-2 | 1 | В | Adapter | 5 211010 | • |
| X 2 | Nipple 3/8 x 1-1/2 35 | X-227-3 | 4 | | 4,7,9,13,14,21,24,26, 44,95,97,98,99 | 151282 | 1 |
| Y 1 | Elbow 6,11,23,29,34,38,39 | X-274-6 | 1 | | | B | <u></u> ~∨v |
| | 35 | X-274-3 | 1 | | | E | _[|
| | 35 | X-274-9 | 3 | 6 | | J / | |
| Y 2 | Elbow 6,11,23,29,34,38,39 | SA-472 | 1 - | A1 - | | GASKET REPAIR | R KIT |
| | 35 | EH-2248 | 1 | | | | |
| Y 3 | Elbow 16 | A-822 | 1 | | A2 | | _H |
| | Elbow (Discontinued Not Available) 46 | B-892 | 1 | | AA2 - AA1 - C - G | F | |
| Y 4 | E1bow 43 | X-215-2 | 1 | | N-W | <i>9</i> | / |
| Z | Tee, pipe 35 | X-203-13 | 2 | | | K | NE KIT |
| A.A | Plate, instruction 35 | 151508 | 1 | ļ · | | | REPAIN |
| 3B | Ring, lock 35 | 151511 | 1 | | P BB | en z | |
| cc | Switch, toggle 35 | 151510 | 1 | | | | |
| D D. | Valve, solenoid shut-off 35 | A-267591 | 1 | | A3 P | , v | |
| EE | Valve, needle 95,98,99 | 150305 | 1 | | | | (|
| FF | Nut, hex. 95,98,99 | X-78-2 | 1 | ' | | | |
| GG | Body, needle valve 95,98,99 | 220482 | 1 | | INDEX LETTER GRID INDEX | | |
| | | | | | A1-B C14 C- | DD D1 CARBURETOR | 6 |

Continued on Grid D1



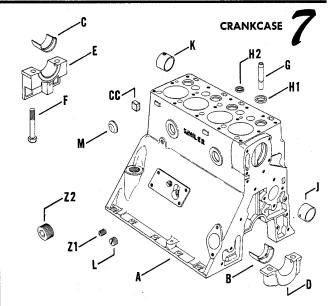
ILLUSTRATION ON GRID C14

| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY |
|---------------|--|----------------|------|---------------|---|----------------|-----|
| | | | | (R-CON | TINUED) | | |
| С | Plug 4,7,9,13,14,21,24,26, 44,95,97,98,99 | X-75-9 | 1 | · | Adapter, gasoline 4,7,9,13,14,21,24,26, 95,97,98,99 | ,44, 240975 | 1 |
| D | Gasket, body (Replaced by 240391) ALL | 240387 | 1 | S | Elbow 3,5,6,11,17,22,23,29 31,32,34,35,36,38,39 41,42,43,45,55 | | . 1 |
| | Kit, throttle lever (DiscontinuedNot Available) ALL | 241526 | 1 | Т | Nozzle, gas 3,5,6,11,17,22,23,29 31,32,34,35,36,38,39 41,42,43,45,55 | ,30, | 1 |
| F | Needle and seat with gasket ALL | D-260 | 1 | U | Nut, adjusting 3,5,6,11,17,22,23,29 | | · |
| G | Pin, float lever | D-257 | .1 | | 31,32,34,35,36,38,39, 41,42,43,45,55 | ,40, 150284 | 1 |
| H | Line, copper 4,7,9,13,14,21,24,26, | X-302-4 | 1 | V | Reducer 4,7,9,13,14,21,24,26 95,97,98,99 | ,44, D-228 | • |
| j | 44,95,97,98,99 Elbow 4,7,9,13,14,21,24,26, | X-3U2-4 | 1 | W | Valve, needle 3,5,6,11,17,22,23,29 31,32,34,35,36,38,39 | ,40, | |
| | 44,95,97,98,99 | X-299-1 | 2 | | 41,42,43,45,55 | 150305 | • |
| K | Screw, drain ALL | 240377 | 1 | X | Nut, hex. 3,5,6,11,17,22,23,29 31,32,34,35,36,38,39 | ,40, | |
| L | Gasket, Venturi (Replaced by 240391) ALL | 240231 | 1 | Y | 41,42,43,45,55 Body, needle valve 3,5,6,11,17,22,23,29 | X-78-2 | |
| М | Float ALL | 240228 | 1 | 9 | 31,32,34,35,36,38,39 41,42,43,45,55 | 153796 | , |
| N | Kit, main jet nozzle ALL | 241528 | 1 | Z | Kit, main adjustment s (Includes BB) ALL | crew 241527 | |
| 0 | Felt, drain 1,2,8,12,15,16,18,19, 21,22,23,24,25,26,30, 33,34,37 | 240877 | 1 | AA1 | Venturi 1,2,3,4,5,6,7,8,9,11 13,14,15,17,29,31,32 | ,33, | |
| • | Lock, felt 1,2,8,12,15,16,18,19,21, | | | ,,, | 35,36,37,38,39,40,41 43,44,45,55,95,97,98 | | |
| | 22,23,24,25,26,30,33,34, | 220091 | 1 | AA2 | Venturi 16,18,19,21,22,23,24 26,30,34 | ,25, 240249 | |
| j | Gasket, adapter 4,7,9,13,14,21,24,26, 44,95,97,98,99 | 240511 | 1 | 88 | Gasket ALL | A-1579 | |
| ₹ | Adapter, gas nozzle 3,5,6,11,17,22,23,29,30, | | | cc | Repair kit, carburetor ALL | 240771 | |
| | 31,32,34,35,36,38,39,40, 41,42,43,45,55 | 240719 | 1 | DD | Repair kit, gasket ALL | 240391 | |



| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|--|----------------|------|
| A | Carburetor - assembly (Includes B thru P) 28 | A-241239-S | 1 |
| | 46 | A-241402 | 1 |
| В | Screw, idle speed adjusting 28,46 | 200438 | 1 |
| C | Spring, idle speed adjusting 28,46 | 232555 | 1 . |
| D | Spring, main fuel adjusting needle 28,46 | 200383 | 1 |
| Ε | Needle, main fuel adjusting 28,46 | 241242 | 1 |
| F | Needle and seat (w/gasket) 28,46 | 200443 | 1 |
| G | Gasket, anti-splash 28,46 | 200439 | 1 |
| H | Gasket, fuel bowl 28,46 | 200375 | 1 |
| J | Pin, float hinge 28,46 | 200376 | 1 |
| K | Float 28,46 | 200408 | 1 |
| L . | Bowl, fuel 28,46 | 200418 | 1 |

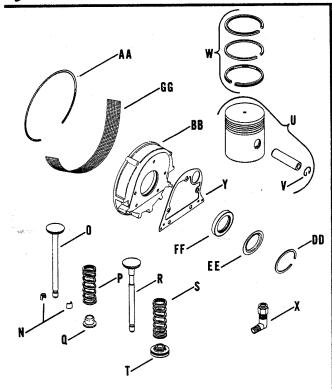
| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|---|----------------|------|
| М | Nut, fuel bowl 28,46 | 200420 | 1 |
| N | Spring, idle fuel adjusting 28,46 | 200380 | 1 |
| 0 | Bracket, automatic choke 28,46 | 241468 | 1 |
| P | Screw, idle adjusting 28,46 | X-51-11 | 1 |
| Q | Repair kit, automatic choke (Includes heater housing, pin, gasket, baffle, screws, retainers and link, lever and pin assembly.) 28,46 | 277469 | 7 |
| R | Repair kit, carburetor 14,46 | 231555 | 11 |



| INDEX LETTER | GRID | INDEX LETTER | GRID | INDEX LETTER | GRID |
|--------------|------|--------------|------|--------------|------|
| A-B | D2 | B-Z2 | D3 | AA-GG | D4 |

| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|--|--------------------------|------|
| - | Use stock of original part before ordering replacemen | number t. | |
| Α | Block, cylinder - assem. (Includes B thru X) 1,2,4,5 | C-240903 | 1 |
| B . | Bearing, main - Std. (Pr.) (Front & Center) 1,2,4,5 | 240072 | 2 |
| • | Bearing, main002 U.S. | 240073 | |
| | Bearing, main010 U.S. (B-CO | 240074 NTINUED NEXT P | AGE) |





| | INDEX | LETTER | GRID | INDEX | LETTER | GRID |
|---|-------|--------|------|-------|--------|------|
| ð | B- | Z2 | D3 | AA- | -GG | D4 |

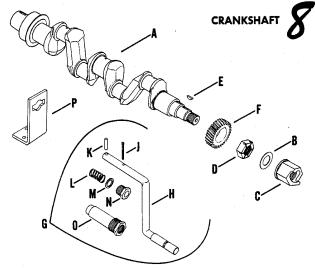
| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|---------------------------------------|----------------|------|
| (B-CONT | INUED) | | |
| | Bearing, main020 U.S. | 240075 | |
| | Bearing, main030 U.S. | 240076 | |
| С | Bearing, rear - Std. (Pr.) | 240585 | 1 |
| | Bearing, rear002 U.S. | 240586 | |
| | Bearing, rear010 U.S. | 240587 | |
| | Bearing, rear020 U.S. | 240588 | |
| | Bearing, rear030 U.S. | 240589 | |
| D | Cap, main bearing (Front & Center) | | |
| | 1,2,4,5 | 240094 | 2 |
| E | Cap, main bearing (Rear) | 240399 | 1 |
| F | Screw, main bearing cap 1,2,4,5 | 240097 | 6 |
| G | Guide, valve 1,2,4,5 | 241019 | 8 |
| н1 | Insert, exhaust valve | 240008 | 4 |
| H2 | Insert, intake valve 1,2,4,5 | 240731 | 4 |
| | 1,2,4,5 Insert, intake valve | | · |

| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART Number | QTY. |
|---------------|---|----------------|------|
| J | Bushing, camshaft (Front) 1,2,4,5 | 240018 | 1 |
| K | Bushing, camshaft (Center & Rear) 1,2,4,5 | 240020 | 2 |
| L | P1ug 1,2,4,5 | 240299 | 2 |
| M | Plug, expansion 1,2,4,5 | X-230-14 | 4 |
| N | Keeper, valve (Pr.) 1,2,4,5 | 240013 | 8 |
| 0 | Valve, intake 1,2,4,5 | 240010 | 4 |
| P | Spring, intake valve (Replaced by 241533) 1,2,4,5 | 241024 | 4 |
| Q | Retainer, valve spring 1,2,4,5 | 240458 | 4 |
| R | Valve, exhaust | 240360 | 4 |
| S | Spring, exhaust valve 1,2,4,5 | 241023 | 8 |
| T | Rotator, valve | 240702 | 8 |
| U | Piston - assembly Std. (Includes pin & retainers) 1,2,4,5 | A-240946 | 4 |
| | Piston - assembly010 (Includes pin & retainers) | A-240948 | |
| | Piston - assembly020 (Includes pin & retainers) | A-240950 | |
| | Piston - assembly030 (Includes pin & retainers) | A-240952 | |
| | Piston - assembly040 (Includes pin & retainers) | A-240954 | |
| ٧. | Retainer, piston pin 1,2,4,5 | 240059 | 8 |
| W | Ring set - Std. (Enough for 4 cylinders) 1,2,4,5 | 240967 | 1 |
| | Ring set010 | 240968 | |
| | Ring set020 | 240969 | |
| | Ring set030 | 240970 | |
| X | E1bow | A-822 | 1 |
| Y | Gasket, generator adapter 1,2,4,5 | 240396 | 1 |
| Z 1 | Plug, slotted 1,2,4,5 | X-75-17 | 5 |
| Z2 | Plug, hex. ctsk. 1,2,4,5 | X-75-31 | 5 |

ILLUSTRATION ON GRID D2 D3

| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|---------------------------------|----------------|------|
| AA | Guard, generator fan 1,5 | 241122 | 1 |
| ВВ | Adapter, generator 1,4,5 | 240599-S | ĭ |
| | 2 | 240508 | 1 |
| СС | Seal, rear bearing 1,2,4,5 | 240401 | 2 |
| DD | Ring, retaining 1,2,4,5 | 240397 | 1 |
| EE | Trough, oil 1,2,4,5 | 240177 | 1 |
| FF | Seal, rear oil 1,2,4,5 | 240178 | 1 |
| GG | Screen, generator | 240974 | 1 |

| | | The state of the s | | |
|---|---------------|--|----------------|------|
| | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
| | Н | Crank, hand 21 | 244002 | 1 |
| | J | Pin, cotter 1/8 x 1-1/4 21 | X-37-1 | 1 |
| | К | Pin, starting crank 21 | A-596 | 1 |
| | L | Spring, crank 21 | C-1209 | 1 |
| | М | Washer 21 | X-25-62 | 1 |
| | N | Guide, starting crank (DiscontinuedNot Available) 21 | C-1202 | 1 |
| | 0 | Sleeve, crank 21 | 244003 | 1 |
| • | P | Bracket, crank 20 | 240892 | 1 |
| | | | CYLINDER | a |



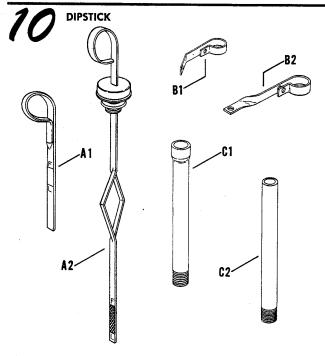
| G- | | CYLINDE HEAD | 4 |
|-------|-------------|--------------|---|
| INDEX | DESCRIPTION | PART | |

| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|---|----------------|------|
| | Use stock of original part before ordering replacement | | |
| A | Crankshaft 1,2,20,21 | 240840 | 1 |
| В | Shim, crank jaw 1,20,21 | 153196 | 2 |
| С | Jaw, crank 1,20,21 | 153195 | 1 |
| D | Nut (Replaced by X-80-1) | X-119-21 | 1 |
| Ε | Key, woodruff 1,2,20,21 | X-45-1 | 1 |
| F | Gear, drive 1,2,20,21 | 240138 | 1 |
| G | Crank, starting - assembly (Includes items H thru 0) 21 | A-244001 | 1 |

| LTR. | VARIATION NUMBER | NUMBER | QTY. |
|------|--|-------------------|------|
| | Use stock of original pa before ordering replacem | rt number ent. | |
| · A | Head, cylinder 1,2,3,4,5 | 240957-2 | 1 |
| В | Gasket, head 1,2,3,4,5 | 241453 | 1 |
| С | Screw, hex. hd. 3/8 - 16 x 2-1/8 1,3 | 240158 | 14 |
| | 2,5 | 240158 | 11 |
| | 4 | 240158 | 13 |
| | Screw, hex. hd. 3/8 - 16 x 3-1/2 2 | 244047 | 3 |
| | Screw, hex. hd. 3/8 - 16 x 2-1/4 5 | 271077 | . 2 |
| D | Plug 1,2,3,4,5 | X-75-3 | 2 |
| Ε | Eyebolt (Replaced by 241216-S) 4,5 | 241216 | 1 |

10,12 10 DIPSTICK

SERIES 0, 50

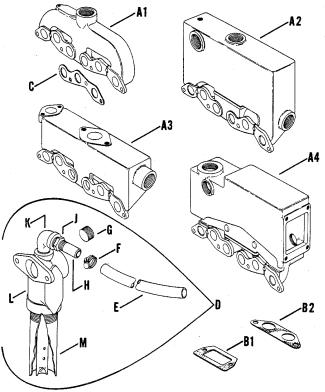


| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|---------------------------------|----------------|------|
| A 1 | Dipstick 1,4,5,7,8,9 | 240405 | 1 |
| | 2 | 241271 | 1 |
| A2 | Dipstick 7,8,9 | A-241109 | ī |
| B1 | Brace, oil fill 7 | 241012 | 1 |
| B2 | Brace, oil fill 8 | 241111 | 1 |
| C1 | Tube, oil fill 4 | 241065 | 1 |
| | 5 | 241069 | 1 |
| C2 | Tube, oil fill 7,8,9 | 241108 | 1 |

12 INTAKE & EXHAUST MANIFOLD

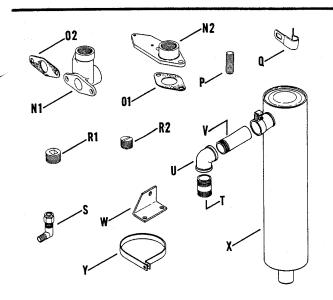
| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|---|----------------|------|
| A 1 | Manifold 1,15 | 240166 | 1 |
| A 2 | Manifold - assembly (Includes BI) 2 | A-240523 | 1 |
| A3 | Manifold 3,12,13 | 240486 | . 1 |
| A 4 | Manifold - assembly (Includes B2) 10,11 | A-241266 | 1 |
| B1 | Gasket, manifold 2 | 240999 | 1 |

| - | | | | |
|---|---------------|--|----------------|------|
| | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
| | B2 | Gasket, manifold 10,11 | 241274 | 1 |
| | С | Gasket, manifold flange 1,3,4,5,10,11,12,13, 15 | 240165 | 2 |
| | D | Elbow, exhaust - assem. (Includes E thru M) 5,11 | A-241322 | 1 |
| | E | Hose, rubber 5,11 | X-312-27 | 1 |
| | F | Clamp, hose 5,11 | X-426-3 | 1 |
| | G | Plug 5,11 | X-75-19 | 1 |
| | н | Pipe 5,11 | X-227-3 | 1 |
| | J | Bushing, reducer 5,11 | X-202-28 | 1 |
| | K | Tube, diffusion (w/elbow) 5,11 | 241293 | 1 |
| | L | Elbow, exhaust | 241292 | 1 |
| | М | Pipe 5,11 | X-224-2 | 1 |
| | | | | |



INTAKE & EXHAUST 12

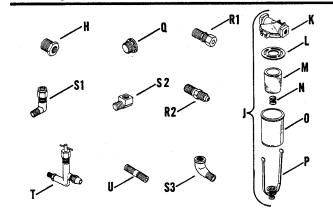
12,14



| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|---------------------------------|----------------|------|
| V | Pipe 15 | A-867 | 1 |
| W | Bracket, muffler 15 | 241312 | 1 |
| · X | Muffler 15 | 241316 | 1 |
| Υ | Strap, muffler 15 | 241313 | 1 |

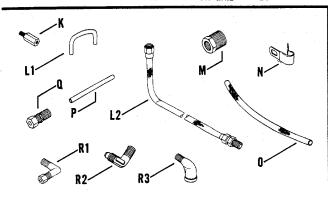
| | | FUEL PUMP | 4 |
|---------------|---|----------------|------|
| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
| A | Pump, fuel 1,2,3,4,6,7,8 | A-241196 | 1 |
| В | Gasket, fuel pump 1,2,3,4,5,6,7,8 | 240260 | 1 |
| С | Repair kit, fuel pump 1,2,3,4,6,7,8 | 241197 | 1 |
| D | Cover 5 | 285601 | 1 |
| ΕΊ | Line, fuel 1,3,4 | 240284 | 1 |
| | 6,8 | 241344 | 1 |
| E2 | Line, fuel 2 | 240320 | 1 |
| E3 | Line, flexible fuel 6,8 | 270727 | 1 |
| F | Vaive, solenoid fuel shut-off 6,8 | 280489 | 1 |
| G | Bracket, solenoid fuel shut-off 6,8 | 241134 | 1 |
| B | E2 E3 F | C E1 | G |
| | | FUEL PUMP | 14 |

| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|---------------------------------|---------------------------|------|
| N1 | Elbow, exhaust 2 | 240943 | 1 |
| | 4,10 | 241220 | 1 |
| N2 | Elbow, exhaust 3,12,13 | 240423 | 1 |
| 01 | Gasket, exhaust elbow 2,3 | 240422 | 2 |
| | 12,13 | 240422 | 1 |
| 02 | Gasket, exhaust elbow 4,5,10,11 | 241254 | 1. |
| P | Stud, exhaust elbow 2,3,12,13 | 240598 | 2 |
| Q | Clip, tube | 270154 | 1 |
| Rī | Plug, sq. ctsk. | X-75-19 | 1 |
| | 2 | X-75-22 | 1 |
| | 3 | X-75-19 | 2 |
| | 4,10 | X - 75 - 35 | 1 |
| R2 | Plug, slotted | X-75-17 | 1 |
| S | Elbow, compression 2 | A-822 | ī |
| T | Nipple 15 | X-210-8 | 1 |
| ប | Elbow 15 | X-215-14 | . 1 |
| | | | |



| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|---|------------------|------|
| Н | Bushing, reducer 6 | X-202-27 | 1 |
| | 8 | X-202-27 | 2 |
| J | Filter, fuel – assembly (Includes K thru P) 6,8 | A-241201 | 1 |
| K | Body, filter 6,8 | 270785 | 1 |
| L | Gasket, ring bowl 6,8 | 270690 | 1 |
| M | Element, ceramic 6,8 | 270782 | 1 |
| N | Spring, filter retaining 6,8 | 270783 | 1 |
| 0 | Bowl, filter 6,8 | 270691 | 1 |
| P | Retainer, spring 6,8 | 270784 | 1 |
| Q | Bushing 6,8 | X-579-1 | 1 |
| R1 | Connector 1,2,3,6,8 7,8 | X-258-5 D-244 | 1 |
| R2 | Connector 6,8 | X-296-1 | 1 |
| \$1 | Elbow 1,2,3,4,6 | A-822 | 1 |
| | 8 | X-265-1 | 1 |
| S2 | Elbow 2 | X-555-2 | 1 |
| S 3 | Elbow 2 | X-211-10 | 1 |
| T | Valve, shut-off 2 | DA-2094 | ī |
| U | Nipple 6,8 | X-217-7 | 1 |

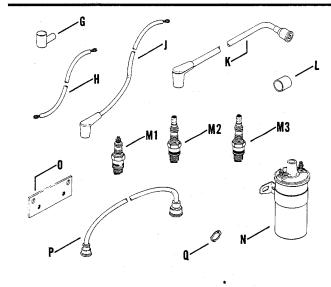
| | | GOVERNOR / | 7 |
|---------------|---|----------------|------|
| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
| | Use stock of original p before ordering replace | eart number | |
| A | Governor - assembly (1800 RPM) (Replaced by G-240679) | | , |
| | 1,3,6 Governor - assembly | F-240679 | Ì |
| | (1500 RPM) 2 | D-240678 | 1 |
| * B | Gasket, governor 1,2,3,4,5,6 | 240195 | 1 |
| C | Gear, governor 1,2,3,6 | 240818 | 1 |
| י פ | Actuator 5 | A-285993 | ī |
| Ε | Arm, actuator 4 | 241185 | 1 |
| | 5 | 286249 | 1 |
| F | Amplifier 5 | A-241205 | 1 |
| G | Bracket, actuator mtg. 4,5 | 241184 | 1 |
| Н | Ball joint (Replaced by 237130) 1,2,3 | 240255 | 2 |
| | Ball joint 4 | 271097 | 2 |
| | Ball joint (Replaced by 237130) 6 | 275868 | 2 |
| J | Rod, throttle 1,2,3 | 240256 | 1 |
| | 4 | 266620 | 1 |
| | 5 | 241226 | 1 |
| | 6 /G ~/H & | X-352-8 | 1 |
| | F | E S | |
| •@ • | | D D | C |
| INDEX LE | TTER GRID INDEX LETTER GRI . D7 K-S D8 | GOVERNOR | 7 |



| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|-------------------------------------|----------------|------|
| K | Extension, ball joint 5 | 241225 | 1 |
| Li | Line 1,2,3,6 | 240699 | 1 |
| L2 | Line, flexible 5 | 285188 | 2 |
| M | Bushing, reducer 1/8 x 3/8 4 | D-228 | 1 |
| | Bushing, reducer 1/8 x 1/4 5 | X-202-27 | 1 |
| N | Clip 5 | 270154 | 2 |
| 0 | Conduit, non-metallic 5 | X-547-8 | 1 |
| | 5 | X-684-1 | 1 |
| P | Tubing, copper 1/4 O.D. x 8 4 | X-208-15 | 1 |
| | Tubing, copper 1/4 O.D. x 14 | X-208-12 | 1 |
| Q | Connector 4 | X-258-5 | 1 |
| R1 | Elbow 1,2,3,6 | A-822 | 2 |
| | 4 | A-822 | 3 |
| R2 | Elbow 5 | x-447-10 | 1 |
| R3 | Elbow 5 | X-211-10 | 1 |
| S | Spring, governor 1,3,6 | 240216 | 1 |
| • | 2 | 240858 | 1 |

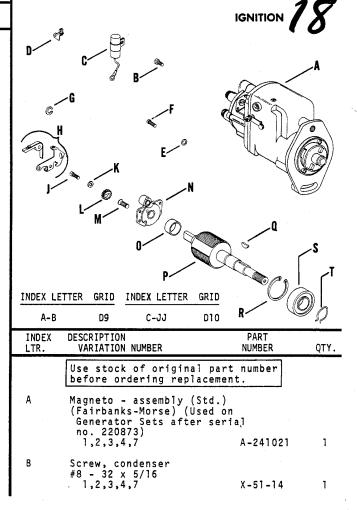
IGNITION 18

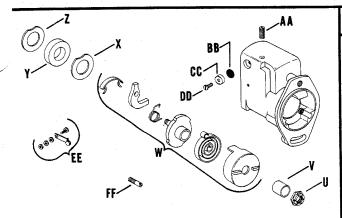
| | | • | |
|---------------|---|----------------|-----------|
| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
| | Use stock of original part before ordering replacemen | number t. | |
| A | Magneto - assembly (Fairbanks-Morse) (Wico XH-2006 was used prior to serial no. 220873. Replace with complete A-241021 assembly.) 1,2,3,4,7 | A-241021 | 1 |
| B1 | Distributor - assembly (Not Shown) (Fairbanks-Morse FM-B4B44. Replacement parts not available from Kohler Co. For complete re- placement use Kit 241529.) | | |
| | 5 | A-241182 | 1 |
| В2 | Distributor - assembly (Delco-Remy 1111462) 6 | A-241211 | 1 |
| C . | Gasket, magneto & distributor mounting 1,2,3,4,5,6,7 | 240295 | 1 |
| D | Gear, magneto (Std.) 1,2,3,4,7 | 240591 | 1 |
| E | Gear, distributor 5,6 | 240294 | 1 |
| F | Nut, distributor drive gear 5,6 | 241209 | 1 |
| | B2 E | C C | JOSEPHAN, |
| | | IGNITION | 8 |



| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|--|----------------|------|
| G | Cover, terminal 3,5 | 271485 | 4 |
| H | Cable, magneto-Set (Std.) (Includes 1 each of 240594, 240595, 240596 and 240597) 1.2 | 240593 | . 1 |
| | Cable, magneto - spark plug #1 1,2 | 240593 | 1 |
| | Cable, magneto - spark plug #2 1,2 | 240595 | 1 |
| | Cable, magneto - spark plug #3 1,2 | 240596 | 1 |
| | Cable, magneto - spark plug #4 1,2 | 240597 | 1 |
| J | Cable, magneto - spark plug #1 (Resistor) 3,4,5,7 | 241143 | 1 |
| | Cable, magneto - spark plug #2 (Resistor) 3,4,5,7 | 241144 | 1 - |
| | Cable, magneto - spark plug #3 (Resistor) 3,4,5,7 | 241145 | 1 |
| • | Cable, magneto - spark plug #4 (Resistor) 3,4,5,7 | 270975 | 1 |
| K | Cable, distributor (Spark plug #1 & #2) 6 | 270613 | 2 |

| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|--|----------------|------|
| (K-CONT | INUED) | | |
| | Cable, distributor (Spark plug #3 & #4) 6 | 270614 | 2 |
| L | Ring, cable 1,2,3,4,5,7 | 150595 | 1 |
| MI | Plug, spark (Knurled nut) (Replaced by 270321-S) l | 220040-S | 4 |
| M2 | Plug, spark (Resistor) 2,4,7 | 232604-5 | 4. |
| МЗ | Plug, spark (Solid post) 3,5,6 | 270321-S | 4 |
| N | Coil, ignition 6 | 241213 | 1 |
| . 0 | Bracket, ignition coil 6 | 241208 | 1 |
| P . | Lead, coil to distributor 6 | 241210 | 1 |
| Q | Washer I,2,4,7 | 153963-1 | 1 |



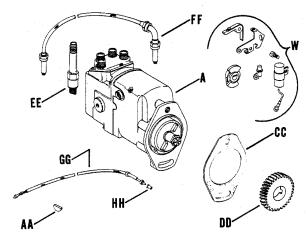


| - | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---|---------------|--|----------------|------|
| - | С | Condenser 1,2,3,4,7 | 266562 | 1 |
| | D | Wick and holder | A-266311 | 1 |
| | E | Washer, contact support (Replaced by X-25-9) 1,2,3,4,7 | 153883 | . 1 |
| | F | Screw, contact support 1,2,3,4,7 | X-51-17 | . 1 |
| | G · | Ring, fulcrum pin snap 1,2,3,4,7 | 153981 | 1 |
| | Н | Points, breaker - Set 1,2,3,4,7 | 266240 | 1 |
| | J | Screw, contact support 1,2,3,4,7 | X-49-2 | 1 |
| | K | Washer, contact support (Replaced by X-25-9) 1,2,3,4,7 | 153990 | 1 |
| | L | Gear, rotor 1,2,3,4,7 | 241070 | 1 |
| | M | Screw, support #8 - 32 x 3/8 1,2,3,4,7 | X - 31 - 5 | 4 |
| | N | Support, bearing 1,2,3,4,7 | 241500 | 1 |
| | 0 | Bearing, rotor cam end 1,2,3,4,7 | 270759 | 1 |
| | P • | Rotor, magnetic 1,2,3,4,7 | 241171 | 1 |
| | Q | Key, impulse 1,2,3,4,7 | 266285 | 1 |
| | R | Ring, rotor end bearing snap 1,2,3,4,7 | 153982 | 1 |
| | s ". | Bearing, rotor drive end 1,2,3,4,7 | 153888 | 1 |

| N | GRID | D9 | D10 | | 0 |
|---|-------|----|---|----------------|------|
| | INDE) | (| DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
| | T | | Ring, rotor gear snap 1,2,3,4,7 | 153983 | 1 |
| | U | | Nut, coupling 1,2,3,4,7 | 270773 | 1 |
| | ٧ | | Bushing, gear 1,2,3,4,7 | 270758 | 1 |
| | W | | Coupling, impulse 1,2,3,4,7 | 241173 | . 1 |
| | X | | Washer, rotor seal (Outer) 1,2,3,4,7 | 153995 | 1 |
| | Υ | | Seal, rotor drive end 1,2,3,4,7 | 153890 | 1 |
| | Z | | Washer, rotor seal (Inner) 1,2,3,4,7 | 266264 | 7 |
| | AĄ | | Setscrew, coil 1/4 - 20 x 7/8 1,2,3,4,7 | 241181 | 2 |
| | ВВ | | Screen, vent (Replaced by 241516) 1,2,3,4,7 | 271251 | 2 |
| | CC | | Cover, vent (Replaced by 241516) 1,2,3,4,7 | 271250 | 2 |
| | DD | | Screw, vent cover 1,2,3,4,7 | X-49-25 | 2 |
| | EE | | Switch, ground 1,2,3,4,7 | 266833 | 1 |
| | FF | | Pin, pawl stop 1,2,3,4,7 | 241175 | 1 |
| ١ | GG | | Knob, cable outlet 1,2,3,4,7 | 266475 | 4 |
| | нн | | Screw, end cap cover 1,2,3,4,7 | 266298 | 2 |
| | JJ | | Cap, distributor 1,2,3,4,7 | 266804 | 1 |
| 2 | | GG | KK MM PPP | 00 SS- | |
| | | | QQ | | الو |

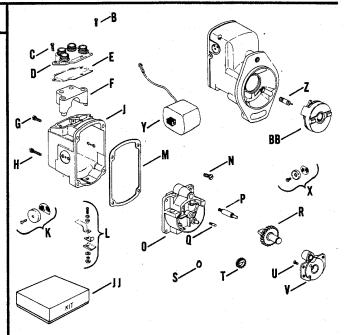
ILLUSTRATION ON GRID D10

| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART Number | QTY. |
|---------------|---|----------------|------|
| KK | Rotor, distributor 1,2,3,4,7 | 241047 | 1 |
| LL | Clip, rotor spring 1,2,3,4,7 | 266769 | 1 |
| MM | Gear, distributor shaft 1,2,3,4,7 | 241498 | 1 |
| NN | Gasket, distributor cap 1,2,3,4,7 | 266906 | 1 |
| 00 | Screw, end cap cover #8 - 32 x 9/16 1,2,3,4,7 | 241131 | 4 |
| PP | Seal, distributor shaft 1,2,3,4,7 | 241501 | 1 |
| QQ | Cap, end 1,2,3,4,7 | A-241057 | 1 |
| RR | Gasket, end cover cap 1,2,3,4,7 | 153996 | 1 |
| SS | Coil 1,2,3,4,7 | 241045 | 1 |



| INDEX LETTER | GRID | INDEX LETTER | GRID |
|--------------|------|--------------|------|
| A-AA | 011 | BB-JJ | D12 |

| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|--|----------------|------|
| A | Magneto - assembly shielded (Fairbanks-Morse XE4B-44B) (Includes B thru BB) | A-241133 | 1 |
| В | Screw, end cap cover #8 - 32 x 3/8 | X-51-12 | 1 |
| С | Screw, end cap cover #8 - 32 x 1/2 | X-51-15 | 2 |
| D | Cover, end cap | 153978 | 1 |
| Ε | Gasket, end cap cover | 153977-1 | . 1 |
| F | Block guide | 241139 | 1 |
| G | Screw, end cap #10 - 24 x 5/8 | X-15-15 | 2 |

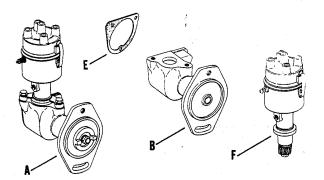


| INDEX LETTER | GRID | INDEX LETTER | GRID |
|--------------|------|--------------|------|
| A-AA | D11 | BB-JJ | D12 |

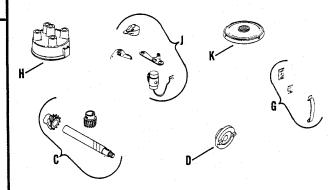
| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|---|----------------|------|
| Н | Screw, end cap #10 - 24 x 1-1/8 | X-15-18 | 2 |
| J | Cap, end | 153986 | 1 |
| К | Kit, end cap screen | 241515 | 1 |
| L | Kit, ground strap | 241517 | 1 |
| M | Gasket, end cap | 153996-1 | 1 |
| N | Screw, distributor block #8 - 32 x 1/2 | X-15-15 | 4 |
| 0 | Cover, distributor | 153991 | 1 |
| p · | Rod, high tension | 153979-1 | 1 |
| Q | Brush and spring | 153922 | 1 |
| R | Gear, distributor shaft | 153889 | 1 |
| S | Ring, rotor gear retaining | 153981 | 1 |
| . T | Gear, rotor | 241070 | 1 |
| U | Screw, bearing support | X-31-5 | 1 |
| ٧ | Support, bearing | 241177 | 1 |
| W | Kit, ignition | 241518 | 1 |
| X | Kit, housing screen | 241516 | 1 |
| Y | Coil, magneto | 241045 | 1 . |
| Z | Pin, pawl stop | 241175 | 1 - |
| AA | Key | 266285 | 1 |

ILLUSTRATION ON GRID D11

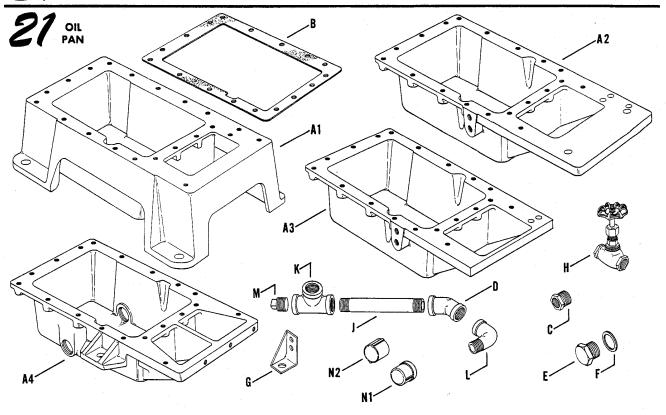
| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART Number | QTY. |
|---------------|--|----------------|------|
| вв | Coupling, impulse | 241173 | 1 |
| CC | Gasket, mounting | 241190 | 1 |
| DD | Gear, magneto | 240591 | 1 |
| EE - | Plug, spark | 240705-S | 4 - |
| FF | Cable, spark plug #1 & 3 | A-240340 | 2 |
| | Cable, spark plug #4 | A-240341 | 1 |
| | Cable, spark plug #2 | A-240342 | 1 |
| | For complete cable set order Kit #240339 | | |
| GG | Wire, ground | 7012-8 | 1 |
| нн | Insulator, lead | 153970 | 1 |
| IJ | Kit, shielded magneto conversion | 241441 | 1 |







| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|---|----------------|------|
| А | Distributor - assembly (Delco-Remy 1111462) 6 | A-241211 | 1 |
| В | Housing 6 | 241507 | 1 |
| С | Kit, gear 6 | 241512 | 1 |
| ם . | Coupling, drive shaft 6 | 241511 | 1 |
| E | Gasket 6 | 241508 | 1 |
| F | Cap, distributor 6 | A-241490 | 1 |
| G | Kit, spring & clip 6 | 241513 | 1 |
| Н | Cap, distributor 6 | 241491 | 1 |
| J | Kit, ignition 6 | 241514 | 1 |
| К | Cover, housing 6 | 241492 | 1 |

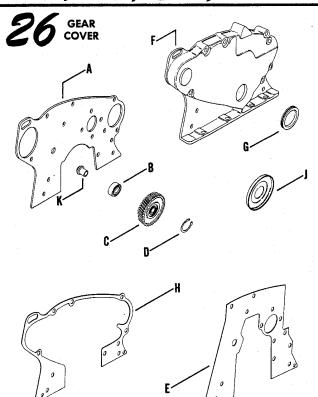


| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|---------------------------------------|----------------|------|---------------|------------------------------------|----------------|------|
| Al | Pan, oil 1,2,10,11,12,13,19 | 240576-1 | 1 | J | Pipe 3/4 x 5-3/4 3,4,10 | X-206-8 | 1 |
| | 3,9,98 | 240794 | 1 | į | Pipe 1/2 x 2 | | _ |
| | 4,5,8,99 | 240893 | 1 | | 6 | X-209-6 | 1 |
| | 6 | 241058 | 1 | | Pipe 1/2 x 5-1/2 6 | X-209-7 | 1 |
| A2 | Pan, oil 14,16 | 241161 | ī | | Pipe 3/4 x 6-3/4 | X-206-11 | 1 |
| A3 | Pan, oil 15 | 241160 | , 1 | | Pipe 3/4 x 2-1/2 12 | X-206-4 | - 1 |
| A 4 | Pan, oil 17,18 | 241251 | 1 | | Pipe 3/4 x 5-1/2 | X - 206 - 5 | 1 |
| В | Gasket, oil pan ALL | 240403 | 1 | · | Pipe 3/4 x 6 16,19 | X-206-15 | 1 |
| С | Bushing, reducer 6 | 153659 | ī | К | Tee 11,12,16,19 | A-108 | 1 |
| D | Elbow 12 | X-225-8 | 1 | L | Elbow, street 1,2,3,4,6,8,9,10,11, | | |
| E | Plug, drain 1,2,5,8,9,98,99 | 241062 | 1 | м | 12,13,16,18,19,98,99 Plug, sq. hd. | SA-472 | 1 |
| F | Gasket, drain plug 1,2,5,8,9,98,99 | 241063 | 1 | | 11,12,13,14,15,16,17, 18,19 | X-75-6 | . 1 |
| G | Bracket, mounting 14,15,16 | 241163 | 2 | NI | Cap, pipe 3,4,10 | X-268-1 | 1 |
| Н | Valve 6 | 244014 | 1 | N 2 | Cap, pipe 6 | X-268-5 | 1 |

22,25

| | | | <u> </u> | <u></u> | | 011 07 | | |
|---------------|--|----------------|--------------|---------------|---|----------------|------|--|
| 2 | PISTON AND ROD | (Q) | | | | OIL PUMP | 5 | |
| | \c\{\c\}\c\ | |) , / | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | |
| | | F \ | | | Use stock of original parabefore ordering replacement | | | |
| | | | | A | Pump, oil - assembly 1,3,4 | A-241248 | 1 | |
| | | | G | | Pump, oil - assembly (Replaced by A-241248) 2 | A-240105 | 1 | |
| | B | | | В | Float, pump 1,2,3,4 | 240118 | 1 | |
| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | С | Gauge, oil pressure | 240981 | 1 | |
| A | Piston - assembly Std. (Includes pin & retainers) | | | | 2 | 150653 | 1 | |
| | l Piston - assembly010 | A-240946 | 4 | D | Ball, steel 1,2,3,4 | 240098 | 1 | |
| | (Includes pin & retainers) | A-240948 | | E | Spring, relief valve | | | |
| | Piston - assembly020 (Includes pin & retainers) | A-240950 | | | (Replaced by 50 089 01) 1,2,3,4 | 240100-1 | 1 | |
| | Piston - assembly030 (Includes pin & retainers) | A-240952 | | F | Screw, relief valve (Replaced by 277694) | 240102 | 1 | |
| В | Retainer, piston pin 1 | 240059 | 8 | G | Pin, cotter 1,2,3,4 | X-37-1 | 1. | |
| C · | Ring set - Std. (Enough for 4 cylinders) 1 | 240967 | 1 | Н | Plug 3,4 | X - 75 - 17 | 1 | |
| | Ring set010 | 240968 | | | | | F | |
| | Ring set020 | 240969 | | | | | | |
| | Ring set030 | 240970 | | | | 1 | | |
| D | Bushing, piston pin | 240063 | 4 | | 0 E | | | |
| E | Bearing, connecting rod - Std. (Pair) | 240065 | 4 | | G | A | | |
| | Bearing, connecting rod002 | 240066 | | | | | | |
| | Bearing, connecting rod010 | 240067 | | | | | | |
| | Bearing, connecting rod020 | 240068 | | | | | | |
| | Bearing, connecting rod030 | 240069 | - | | B | ₹ Rea | | |
| F | Rod, connecting (Includes D, G & H) 1 | A-240062 | 4 | | | C | y | |
| G | Nut, connecting rod | X-119-4 | 8 | | | | | |
| н | Bolt, connecting rod | 240064 | 8 | | | OIL PUMP | 0 | |

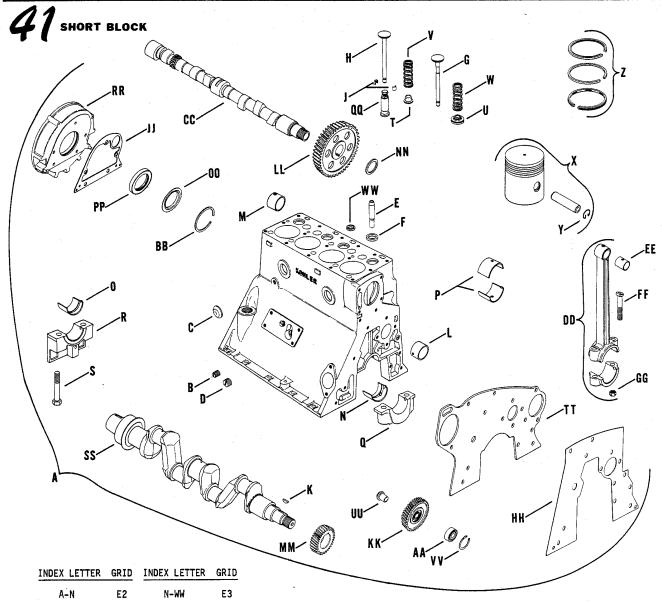
26,29,31,32



| | | OIL FILTER | 9 |
|--------------|---|----------------|------|
| INDE LTR. | | PART NUMBER | QTY. |
| Α | Filter, oil 1 | A-240763 | 1 |
| В | Element, oil filter (Includes gasket) l | 270197 | 1 |
| С | Gasket, oil filter | 240323 | 1 |
| | A C | | |

HIGH TEMPERATURE CUTOUT

| INDEX | DESCRIPTION | PART | | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|-------|--|---------------------|------|---------------|------------------------------------|-------------------------|------|
| LTR. | VARIATION NUMBER | NUMBER | QTY. | Α | Switch, temperature | | |
| | Use stock of original pa before ordering replacem | art number ment. | | | (205°) 1 Switch, temperature | 240976 | 1 |
| A | Plate, front support 1,2 | 240128 | 1 | : | (225°) 2 | 241308 | 1 |
| 8 | Bearing, idler gear 1,2, | 240132 | 1 | | A A | HIGH TEMPERATURE CUTOUT | 31 |
| C | Gear, idler 1,2 | 240133 | 1. | | | OIL PRESSURE | 9 |
| D | Ring, snap 1,2 | 7035 | 2 | | - | ситоит 🥔 | 6 |
| E . | Gasket, front support | 240127-1 | . , | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
| F | Cover, gear (Replaced by 240141) | | ' | A B | Switch, oil pressure | 240980 | 1 |
| | 1,2 | 240142-A | 1 | P | Elbow, oil pressure | X-211-10 | 2 |
| G | Seal, front oil | 240143 | 1 | | A A | | |
| Н | Gasket, gear cover 1,2 | 240140 | ı | | | | |
| J | Slinger, front oil | 240139 | 1 | | B | OIL _ | |
| K | Bushing, idler gear 1,2 | 240130 | 1 | | | PRESSURE CUTOUT | 2 |

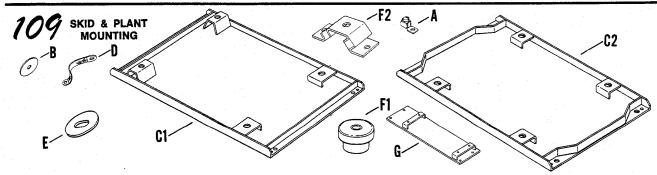


| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|--|----------------|------|---------------|---|----------------|------|
| | Use stock of original par before ordering replacement | | | G | Valve, intake 1 | 240010 | 4 |
| Α . | Short Block - assembly (Includes B thru WW) | | | Н | Valve, exhaust I | 240360 | . 4 |
| В | 1 Plug, 1/8 | D-240903 | . 1 | J | Keeper, valve (Pair) | 240013 | . 8 |
| _ | 1 | X-75-17 | 5 | Κ | Key, woodruff | X-45-1 | 1 |
| С | Plug, expansion 1 | X-230-14 | 4 | L | Bushing, camshaft (Front) | 240018 | 1 |
| D | Plug 1 | 240299 | 2 | М | Bushing, camshaft | | |
| Ε | Guide, valve 1 | 241019 | 8 | | (Center & Rear) 1 | 240020 | . 2 |
| F | Insert, exhaust valve | 240008 | 4 | N | Bearing, main-Std. (Pair) (Front & Center) | 240072 | 2 |

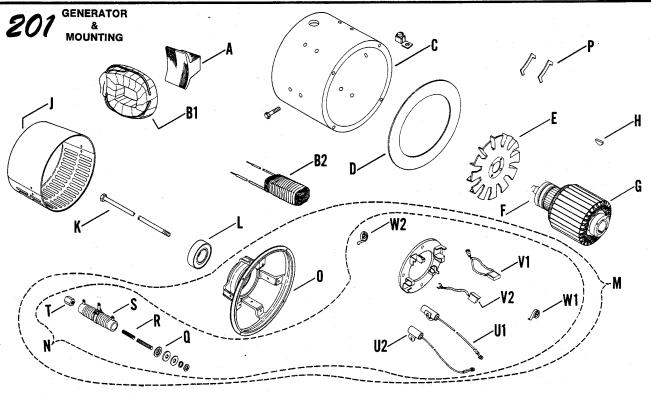
41.1 GRID E2

ILLUSTRATION ON GRID E2

| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|----------------|--|----------------|------|---------------|--|----------------|------|
| (N-CON | INUED) | | | Z | Ring set - Std. (Enough for 4 cylinders) | | |
| | Bearing, main002 U.S. | 240073 | | | 1 | 240967 | 1 |
| | Bearing, main010 U.S. | 240074 | | | Ring set010 | 240968 | |
| | Bearing, main020 U.S. | 240075 | | | Ring set020 | 240969 | |
| | Bearing, main030 U.S. | 240076 | · | | Ring set030 | 240970 | |
| 0 | Bearing, rear-Std. (Pair) | 240585 | 1 | AA | Bearing, idler gear l | 240132 | 1 |
| | Bearing, rear002 U.S. | 240586 | | ВВ | Ring, retaining | | |
| | Bearing, rear010 U.S. | 240587 | | • | 1 | 240397 | 1 |
| | Bearing, rear020 U.S. | 240588 | | cc | Camshaft (Replaced by 241532) | | |
| | Bearing, rear030 U.S. | 240589 | | | 1 | 240022-2 | 1 |
| P _. | Bearing, connecting rod - Std. (Pair) | 240065 | 4 | סס | Rod, connecting (Includes EE, FF & GG) | A-240062 | 4 |
| | Bearing, connecting | 240066 | | EE | Bushing, piston pin 1 | 240063 | 4 |
| | Bearing, connecting rod010 | 240067 | | FF | Bolt, connecting rod | 240064 | 8 |
| | Bearing, connecting rod020 | 240068 | | GG | Nut, connecting rod | X-119-4 | 8 |
| | Bearing, connecting rod030 | 240069 | | нн | Gasket, front support 1 | 240127-1 | 1 |
| Q | Cap, main bearing (Front & Center) | | | JJ | Gasket, generator bracket | 240396 | 1 |
| | 1 | 240094 | 2 | KK | Gear, idler l | 240133 | 1 |
| R | Cap, main bearing (Rear) l | 240399 | 1 | LL | Gear, camshaft l | 240135 | 1 |
| S | Screw, main bearing 1 | 240097 | 6 | ММ | Gear, crankshaft l | 240138 | 1 |
| Т | Retainer, valve spring | 240458 | 4 | NN | Washer, camshaft l | 240137-1 | 1 |
| U | Rotator, valve spring 1 | 240702 | 4 | 00 | Trough, oil | 240177 | 1 |
| ٧ | Spring, exhaust valve | 241023 | 4 | PP | Seal, rear oil 1 | 240178 | 1 |
| W | Spring, intake valve (Replaced by 241533) l | 241024 | 4 | QQ | Tappet, valve (Replaced by D-240327) l | A-240327· | 8 |
| X | Piston - assembly Std. (Includes pin & retainers) | | 4 | RR | Bracket, generator suppor 1 | t 240599-S | 1 |
| | Piston - assembly010 (Includes pin & retainers) | A-240946 | 4 | ss | Crankshaft 1 | 240840 | 1 |
| | Piston - assembly020 | | | ΤT | Plate, front support | 240128 | 1 |
| | (Includes pin & retainers) Piston - assembly030 | | | UÜ | Bushing, idler gear | 240130 | 1. |
| | (Includes pin & retainers) | A-240952 | | ٧٧ | Ring, snap 1 | 7035 | 2 |
| Υ | Retainer, piston pin 1 | 240059 | 8 | WW | Insert, intake valve | 240731 | 4 |



| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|---------------------------------|----------------|------|---------------|---------------------------------|----------------|------|
| Α . | Terminal, grounding 3 | X-377-11 | 1 | E | Washer, sltd. | 248304 | 4 |
| В | Washer 1/2 1,3 | 153374 | 4 | F1 | Mount, vibro | 258021 | 4 |
| C1 | Skid, drip pan 1 | 241162 | 1 | F2 | Damper, vibration 4 | 241314 | 4 |
| C2 | Skid, drip pan 3 | 241286 | 1 | G | Support, engine | 241315 | 2 |
| D | Strap, ground 3 | 245297 | 1 | | • | | |



| INDEX LETTER | GRID | INDEX LETTER | GRID | INDEX LETTER | GRID |
|--------------|----------|--------------|----------|--------------|------|
| A-C D-K | E5 E6 | K-Q R-V2 | E7 E8 | V2-W2 | E9 |

| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|---|----------------|------|---------------|---|----------------|------|
| Α | Pole, field | | | (B1-C0) | VTINUED) 216,221 | A-242762 | 4 |
| | 1,2,3,4,8,9,10,11,12, 14,17,20,21,23,28,35, | | | | | A-242526 | 4 |
| | 36,40,46,48,51,53,56, 60,61,62,66,69,70,73, | | | | 220 | A-242758 | 4 |
| | 76,77,78,79,202,203, 207,209,210,212,213, | | | B2 | 224,237 Coil, interpole | A-242700 | • |
| | 223,228,229,230,231, 232,233,235,239,240 | A-242787 | 4 | 1 " | 24,32,37 | A-242946 | 2 |
| | 5,6,7,13,19,22,25,26, | A 242200 | 4 | | 31,33,42,226 | A-242953 | 2 |
| | 27,29,43,44,58 | A-242398 | 4 | | 55,67,215,227 | A-242958 | 2 |
| | 15,18,39,50,205,216, 221,225,238 | A-242804 | 4 | С | Frame, generator - assem. 1,2,3,9,12,14,20,23,28, | | |
| | 24,31,32,33,37,42,55, | A 242066 | 4 | | 35,76,77,78 | B-242240 | 1 |
| | 67,226,227 | A-242966 | 4 | | 4,10,11,17,21,46,209, 212,235,239,240 | B-242759 | 1 |
| | 30,38,204,214 | A-242579 | | | 5,7,19,22,25,26,29,44, | 0 2.2.03 | |
| | 34,222 | A-242264 | 4 | | 58 | A-242445 | . 1 |
| | 41,200,206,208,211,217, 218,219,236 | A-242719 | 4 | ľ | 6,13,27,43 | A-242446 | 1 |
| | 47,52,54,57,63,64,65,68, | | • | | 8,51 | B-242288 | 1 |
| | 71,80,82 | A-242391 | 4 | · | 15,18,39,50,205,225, 238 | B-242304 | 1 |
| | 201,224,234,237 | A-242778 | 4 | | 24,32,37 | A-242950 | 1 |
| | 215 | A-242675 | 4 | 1 | 30,38,204,214 | A-242506 | 1 |
| | 220 | A-242697 | 4 | | 31,33,42,226 | A-242997 | 1 |
| B] | Coil, field 1,2,3,9,12,14,20,23,28, | | | | 34,222 | A-242260 | 1 |
| | 35,36,40,48,53,60,61, 62,66,69,70,73,76,77, 78,79,202,203,207,223, 228,229,230,232,233 | A-242027 | 4 | | 36,202,203,207,223,228, 229,230,232,233 | | 1 |
| | 4,10,11,17,21,46,209, | | | | 40,60,62 | A-242467 | .1 |
| | 212,235,239,240 | B-242760 | 4 | | 41 | A-242726 | 1 |
| | 5,7,19,22,25,26,29,44, 58 | A-242400 | 4 | | 47 | A-242486 | , 1 |
| | 6,13,27,43 | A-242444 | 4 | | 48,53,66,69,70,73,79 | A-242517 | 1 |
| | 8,51,56,210,213,231 | B-242284 | 4 | | 52,54,57,68 | A-242556 | 1 |
| | 15,18,39,50,205,225, | | | | 55,227 | A-242945 | 1 |
| | 238 | B-242320 | 4 | ŀ | 56 | A-242089 | 7 |
| | 24,32,37 | A-242949 | 4 | | 61 | A-252113 | 1 |
| | 30,38,204,214 | A-242525 | 4 | | 63,64,65,71,80,82 | A-252142 | 1 |
| | 31,33,42,226 | A-242967 | 4 | | 67 | A-242944 | 1 |
| | 34,222 | A-242258 | 4 | | 200,208,217,236 | A-242718 | 1 |
| | 41,200,208,217,236 | A-242720 | 4 | | 201,234 | A-242816 | . 1 |
| | 47 . | A-242449 | 4 | | 206,211,218,219 | A-242277 | i |
| | 52,54,57,63,64,65,68, 71,80,82 | A-242390 | 4 | 1 | 210,213,231 | A-242288 | 1 |
| | 55,227 | A-242930 | 4 | | 215 | A-242680 | 1 |
| | 67 | A-242931 | 4 | | 216,221 | A-242761 | 1 |
| | 201,234 | A-242813 | 4 | | 220 | A-242507 | 1 |
| | | | • | | | | |

| LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|------|--|----------------|------|---------------|--|----------------|------|
| D | Baffle, air | 242204 | 1 | (G - CC | ONTINUED) | D 040730 | 1 |
| _ | ALL | 242294 | i | | 39,205,221,238 | D-242738 | 1 . |
| E | Fan, generator 1,2,3,4,5,6,7,8,9,10,11, | | | - 10 - 10 | 47,54,64,65,201 | B-242814 | 1 |
| | 12,13,14,15,17,18,19,20, 21,22,23,24,25,26,27,28, | | | | 50 | D-252265 | 1 |
| | 29,30,31,32,33,34,35,36, 37,38,39,40,41,42,43,44, | | | | 51 | C-242792 | . 1: |
| | 46,48,50,51,52,53,54,55, 56,57,58,60,61,62,63,64, | | | | 52,63,68,71,80,224, 234,237 | B-242820 | 1 |
| | 65,66,67,68,69,70,73,76, 77,78,79,80,82,200,201, | | | | 57,82 | B-242767 | 1 |
| | 202,203,204,206,207,208, 209,210,211,212,213,214, | | | <u> </u> | 73 | A-242252 | 1 |
| | 215,217,218,219,220,221, 222,223,224,226,227,228, | | |] | 202,212,230,232,233 | B-242245 | 1 |
| | 229,230,231,232,233,234, 235,236,237,239,240 | 242312 | 1 | | 207,240 | 8-242252 | 1 |
| | | 040003 | 1 | | 213 | B-242792 | 1 |
| _ | 47,71,205,216,225,238 | 242281 | ı | | 215 | B-242678 | 1 |
| F | Ring, collector 1,7,11,13,14,17,18,20, | | | Ì | 216,225 | B-242806 | 1 |
| | 22,23,25,26,34,36,40, 43,44,46,47,51,53,54, | | | | 218 | B-242735 | 1 |
| | 57,60,61,64,65,69,70, 76,78,82,200,201,203, | | | • | 220 | B-242605 | 1 |
| | 209,213,216,219,222, 223,225,228,229,232, | | | Н | Key, woodruff #15 | | |
| | 235,236,239 | 242160-S | 1 | | ÁLL | X-45-3 | . 1 |
| | 2,3,4,5,6,8,9,10,12,19, 21,27,28,29,35,41,48,52, | | | J | Cover, generator 1,2,4,5,6,7,9,11,13,1 | 7, | |
| | 56,58,62,63,66,68,71,73, 77,79,80,202,206,207, | | | | 18,20,21,23,26,27,29, 40,44,47,51,58,63,64, | 34, | |
| | 208,210,211,212,217, 218,224,230,231,233, | | | | 76,77,203,206,207,209 210,213,216,217,218,2 | 1. | |
| | 234,237,240 | 242860-S | 1 | 1 | 222,223,224,225,232,2 | | ī |
| | 39,205,221 | 267234 | 4 | 1 | 234,235,236 | | • |
| | 50,238 | 267239 | 4 | | 3,8,10,12,14,19,22,25 35,36,43,46,48,52,53, | 54, | |
| G | Armature - assembly 1.11.14.17.20.40.46.53. | | | | 56,57,60,61,62,65,66, 69,70,73,78,79,80,82, | | 1 |
| | 60,61,69,70,76,78 | C-242239 | Ι, | | 229,230,231 | | |
| | 2,3,4,9,10,12,21,35,48, 62,66,77,79 | C-242245 | 1 | | 15,39,50,205,221,238 | 242753 | |
| | 5,6,19,27,29,41,58,206, | | · | | 24,33,37,38,42,204,22 227 | 242246 | 1 |
| | 208,211,217 | B-242716 | 1 | | 30,31,32,55,67,214,21 | 5, | , |
| | 7,13,22,43,44,200,219, | B-242810 | 1 | | 220 | 242592 | 1 |
| | 236 | | 1 | | 41,200,201,202,208,21 212,228,237,239,240 | 242247 | 1 |
| | 8,56,210,231 | C-242283 | | к | Bolt, thru | | |
| | 18 | C-242806 | 1 | | 1,2,3,4,8,9,10,11,12 17,18,20,21,23,28,35 | | |
| | 23,209,223 | C-242256 | 1 | | 40,46,48,51,53,56,60 62,66,69,70,73,76,77 | ,61, | |
| | 24,32,37,67 | B-242951 | 1 - | | 79,202,203,207,209,2 212,213,216,223,224,3 | 10, | |
| | 25,26 | B-242775 | 1 | - [| 228,229,230,231,232,3 235,237,239,240 | | 1 |
| | 28 | C-242252 | 1 | | 5,6,7,13,19,22,25,26 | | |
| | 30,38,204,214 | B-242604 | 1 | 1 | 29,41,43,44,58,200,2 208,211,217,218,219, | 06, | 1 |
| | 31,33,42,55,226,227 | B-242993 | 1 | | 15,39,50,205,221,238 | 242754 | 1 |
| | 34,222 | B-242261 | 7 | | | | • |
| | 36,203,228,229,235,239 | B-242239 | 1 . | 1 | 24,31,32,33,37,42,55 215,226,227 | 242952 | 1 |

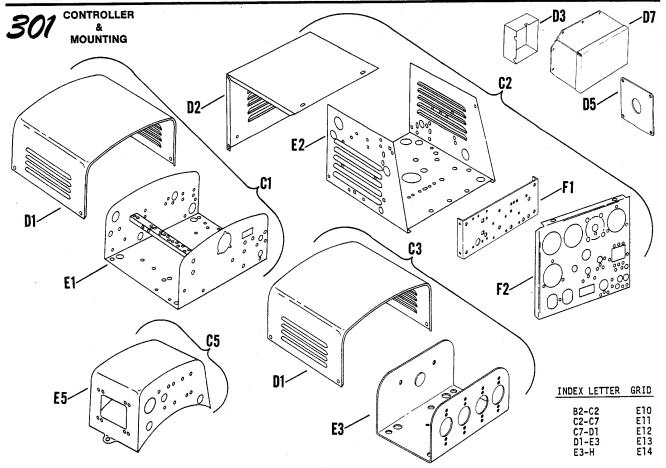
| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART Number | QTY. |
|---------------|--|----------------|------|---------------|--|----------------|------|
| | TINUED) | | | (N - C | ONTINUED) | D 040001 | |
| | 30,38,204,214,220 | 242893 | 1 | | 24,32,37,67 | B-242361 | 1 |
| | 34,222 | 242292 | 1 | | 30,31,33,38,42,55,204, 214,226,227 | B-242571 | 1 |
| | 47,52,54,57,63,64,65,68, 71,80,82,201,234 | 242196 | 1 | | 34,222 | B-242251 | 1 |
| L | Bearing | | | | 41 | A-242725 | 1. |
| | ALL | X-758-1 | 1 | | 47,54,57,64,65,82 | B-242425 | 1 |
| M | Bracket, end - assembly 1,11,14,17,18,20,23,36, | | | | 51 | B-242016 | . 1 |
| | 40,46,53,60,61,69,70, 201,203,209,216,223,225, | | | | 52,63,68,71,80 | B-242396 | 1 |
| | 228,229,235,239 | A-252193 | 1 | | 76,78 | B-252213 | 1 |
| | 2,3,4,9,10,12,21,28,35, 48,62,66,73,202,207,212, | | | | 77,79 | C-252157 | 1 |
| | 224,230,232,233,234,237, | A-242243 | 1 | | 200,219,236 | B-242808 | 1 |
| | 5,6,19,27,29,58 | A-242401 | 1 | | 206,208,211,217,218 | B-242714 | 1 |
| | 7,13,22,25,26,43,44 | A-242413 | 1 | | 213 | B-242791 | 1 |
| | 8,56,210,231 | A-242287 | 1 | | 215 | A-242682 | 1 |
| | 15,39,50,205,221,238 | A-242748 | 1 | | 220 | B-242623 | 1 |
| | 24,32,37,67 | A-242630 | 1 | 0 | Bracket, end | | |
| | 30,31,33,38,42,55,204, 214,226,227 | A-242570 | 1 | | 1,2,3,4,5,6,7,8,9,10, 11,12,13,14,17,18,19, 20,21,22,23,25,26,27, 28,29,34,35,36,40,41, | | |
| | 34,222 | A-242250 | 1 | | 43,44,46,47,48,51,52, | | |
| | 41 | A-242724 | 1 | | 53,54,56,57,58,60,61, 62,63,64,65,66,68,69, | | |
| | 47,54,57,64 | A-242426 | . 1 | | 70,71,73,76,77,78,79, 80,82,200,201,202, | | |
| | 51 | A-242017 | 1 | | 203,206,207,208,209, 210,211,212,213,215, | | |
| | 52,63,68,71,80 | A-242395 | 1 | | 216,217,218,219,222, 223,224,225,228,229, | | |
| | 76,78 | A-252214 | 1 | | 230,231,232,233,234, 235,236,237,239,240 | 242830 | 1 |
| | 77,79 | A-252156 | 1 | | 15,39,50,205,221,238 | 242749 | 1 |
| | 200,219,236 | A-242809 | 1 | | 24,30,31,32,33,37,38,42, | | |
| | 206,208,211,217,218 | A-242731 | 1 | | 55,67,204,214,220,226, 227 | 242593 | 1 |
| | 213 | A-242790 | 1 | Р | Shim, brush ring .031 | 242200 | A.R |
| | 215 | A-242683 | 1 | | ALL | 242298 | A.1 |
| | 220 | A-242624 | 1 | 1 | Shim, brush ring .064 ALL | 242299 | A.R |
| N . | Ring, brush - assembly 1,11,14,17,18,20,23,26, 40,46,53,60,61,69,70, 201,203,209,216,223,225, 228,229,235,239 2,3,4,9,10,12,21,28,35, 48,62,66,73,202,207,212, | B-242238 | 1 | , Q | Washer, resistor centering 1,2,3,4,5,6,7,9,10,11, 12,13,14,15,17,18,19,20, 21,22,23,25,26,27,28,29 35,36,39,40,43,44,46,48 50,52,53,58,60,61,62,63,66,68,69,70,71,73,76,77 78,79,80,200,201,202, | , , , | |
| | 22,4230,232,233,234,237, | | 1 | | 203,205,207,209,212,216 221,223,224,225,228,229 230,232,233,234,235,237 | , | 0 |
| | 5,6,19,27,29,58 | C-242402 | 1 | | 238,239,240 | X-364-2 | 2 |
| | 7,13,22,25,26,43,44 | B-242414 | 1 | | 8,24,30,31,32,33,37,38, 42,47,51,54,55,56,57,64 | • | |
| | 8,56,210,231 | B-242286 | 1 | | 65,67,82,200,204,206, 208,210,211,213,214,217 | | |
| | 15,39,50,205,221,23 | B-242750 | 1 | 1 | 218,219,226,227,231,236 | X-364-4 | 2 |

| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|---|----------------|------|---------------|--|------------------|--------------------|
| R | Stud, resistor 1,2,3,4,5,6,7,8,9,10,11, 12,13,14,15,17,18,19,20, 21,22,23,25,26,27,28,29, 35,36,39,40,43,44,46,47, 48,50,51,52,53,54,56,57, 58,60,61,62,63,64,65,66, 68,69,70,71,73,76,77,78, 79,80,82,200,201,202, 203,205,206,207,202,203,209,210,211,212,213,216,217, 218,219,221,223,224,225, | | | (U1-CO | NTINUED) 1,7,11,13,14,17,18,20, 22,23,25,26,34,36,40, 43,44,46,47,51,53,54, 57,60,61,64,65,69,70, 76,77,78,79,82,200, 201,203,205,209,213, 216,219,222,223,225, 228,229,235,236,238, 239 15,39,50,205,221 | 232416 232416 | 1 2 |
| | 228,229,230,231,232,233, 234,235,236,237,238,239, | | _ | | 24,32,37,67 | 232414 | 2 |
| | 240 | 242663 | . 1 | | 200,219 | 232415 | 1 |
| S | Resistor, 3 ohm 1,2,3,4,9,10,11,12,14,15 17,18,20,21,23,28,35,36, 39,40,46,48,50,53,60,61, 62,66,69,70,73,76,77,78, 79,201,202,203,205,207, 209,212,216,221,223,224, 225,228,229,230,232,233, 234,235,237,238,239,240 | 242698 | 1 | U 2 | Condenser, 100 V. D.C. 1,2,3,4,5,6,7,8,9,10,11, 12,13,14,15,17,18,19,20, 21,22,23,25,26,27,28,29, 34,35,36,39,40,41,43,44, 46,47,48,50,51,52,53,54, 56,57,58,60,61,62,63,64, 65,66,68,69,70,71,73,80, 82,200,201,202,203,205, | | . • |
| | Resistor, 1-1/2 ohm 5,6,7,13,19,22,25,26,27, 29,43,44,47,52,54,57,58, 63,64,65,68,71,80,82 Resistor, 10 ohm | 242392 | 1 | | 206,207,208,209,210, 211,212,213,216,217, 218,219,221,222,223, 224,225,228,229,230, 231,232,233,234,235, 236,237,238,239,240 | 232413 | ī |
| | 8,51,56,210,213,231 | 242289 | 1 | | 30,31,33,38,42,55,204, | • | |
| | Resistor, 160 ohm 24,32,37,67 | 242642 | 1 | | 214,220,226,227 | 232411 | 2 |
| | Resistor, 24 ohm | | | | 76,77,78,79 | 232411 | 1 |
| | 30,31,33,38,42,55,204, 214,226,227 | 242577 | 1 | | 215 | 232413 | 2 |
| | Resistor, adjustable 200,206,208,211,217,218, 219,236 | 243902 | 1 | · V1 | Brush, DC 1,2,3,4,5,6,7,8,9,10,11, 12,13,14,15,17,18,19,20, 21,22,23,25,26,27,28,29, 34,35,36,39,40,41,43,44, | | |
| T | Nut, hex. (Special) 1,2,3,4,5,6,7,8,9,10,11, 12,13,14,15,17,18,19,20, 21,22,23,25,26,27,28,29, 34,35,36,39,40,43,44,46, 47,48,50,51,52,53,54,56, 57,58,60,61,62,63,64,65, 66,68,69,70,71,73,76,77, 78,79,80,82,200,201,202, | | | | 46,47,48,50,51,52,53,54, 56,57,58,60,61,62,63,64, 65,66,68,69,70,71,73,80, 82,200,201,202,203,205, 206,207,208,209,210,211, 212,213,216,217,218,219, 221,222,223,224,225,228, 229,230,231,232,233,234, 235,236,237,238,239,240 | | 4 |
| | 203,205,206,207,208,209, 210,211,212,213,216,217, | | • | | 24,32,37,67 | 242643 | 4 |
| | 218,219,221,222,223,224, 225,228,229,230,231,232, 233,234,235,236,237,238, | , | | | 30,31,33,38,42,55,204, 214,220,226,227 | 242575 | 4 |
| | 239,240 | 242840 | 1 | | 76,77,78,79 | 266821 | 4 |
| Ul | Condenser, 240V. A.C. 1,2,3,4,5,6,7,8,9,10,11, | | | | 215 | 242673 | 8 |
| | 12,13,14,15,17,18,19,20, 21,22,23,25,26,27,28,29, 34,35,36,39,40,41,43,44, 46,47,48,50,51,52,53,54, 56,57,58,60,61,62,63,64, 65,66,68,69,70,71,73,76, 78,80,82,200,201,202,203 205,206,207,208,209,210, 211,212,213,216,217,218, | • | | V 2 | Brush, AC 1,7,11,13,14,17,18,20, 22,23,25,26,34,36,40,43, 44,46,47,51,53,54,57,60, 61,64,65,69,70,82,200, 201,203,209,213,216,219, 222,223,225,228,229,235, 236,239 | | . 3 |
| | 219,221,222,223,224,225, 228,229,230,231,232,233, 234,235,236,237,238,239, 240 | 232414 | 1 . | | 2,3,4,8,9,10,12,15,21, 28,35,39,48,50,52,56,62, 63,66,68,71,73,80,202, (V2-0 | ONTINUED NE | EXT PA G E) |

| NDEX TR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY |
|-------------|---|----------------|--------------|---------------|--|-------------------------|-----|
| V2-CON | ITINUED) | | | Α | Mount, vibro 1,2,3,4,5,6,11,12,14, | | |
| | 205,207,210,212,221,224, 230,231,232,233,234,237, 238,240 | | 4 | | 15,17,20,22,23,24,25, 26,27,28,29,30,35,37, 39,40,43,45,52,55,57, | | |
| | 5,6,19,27,29,41,58,206, 208,211,217,218 | 242189 | 2 | | 59,60,65,67,68,69,70, 71,72,73,74,75,76,77, 79,82,84,85,86,87,88, | | |
| | 76,78 | 266822 | 3 | | 90,91,93,94,95,98, 100,105,106,107,108, | | |
| | 77,79 | 266822 | 4 | ļ. | 111,112,113,116,118, 119,121,122,123,125, | | |
| 1 | Spring, brush AC 1,7,11,13,14,17,18,20, 22,23,25,26,34,36,40, 41,43,44,46,47,53,54,57 60,61,64,65,69,70,82, 200,201,203,209,213, | • | | | 132,301,303,304,306, 307,308,309,311,312, 313,314,315,316,317, 318,320,322,326,327, 328,329,330,331,332 | 243833 | 4 |
| | 216,219,222,223,225, 228,229,235,236,239 2,3,4,8,9,10,12,15,21, | 242191 | 7 | | 7,8,9,10,13,21,42,56 80,81,89,97,99,103, 117,124,131,300,305, 310,324 | 223022 | |
| | 28,35,39,48,50,52,56, 62,63,66,68,71,73,80, 202,205,207,210,212, 221,224,230,231,232, 233,238,240 | 242191 | 8 | В1 | Bracket, R.H. 1,2,3,11,14,22,23,24, 25,26,59,65,67,68,76, 79,84,88,105,119,122, | | |
| | 5,6,19,27,29,41,58,206, 208,211,217,218 | 242191 | 6 | | 132,306,307,309,313, 316,317,318 4,5,6,12,15,17,20,27, | 243835 | 1 |
| | 76,78 | 266803 | 7 | | 28,29,30,43,45,55,57, 60,69,70,71,72,75,82, | | |
| | 77,79 | 266803 | 8 | | 85,87,90,93,94,98, 106,107,108,112,113, | | _ |
| 2 | Spring, brush DC 24,32,37,67 | 242191 | 4 | | 116,123,308 35,39,40,73,74,77,91, | 245383 | 7 |
| | 30,31,33,38,42,55,204, 214,220,226,227 | 242574 | 4 | | 100 | 245626 | 1 |
| | 215 | 242574 | 8 | 4 . | 37,52,303,304,311,312, 314,315,320,322,327, 329,330 | 243837 | |
| 30 | CONTROLLER & | • | B8 | | 86,111,125 | 268344 | |
| | MOUNTING | 16 | -D0 | | 95 | 245320 | |
| A - | B2 B2 | | ≷ <€> | | 101,102 | 246811 | |
| | | | | | 109 | 246764 | |
| | | $\overline{}$ | li | 1. | 110 | 246648 | |
| - | | | -B4 | | 118,121 | 246894 | |
| • | 4 | | | | 301,326,328,332 | 243942 | |
| _ | B3 . B7 | _ | المراق | | 331 | 243941 | |
| b) les | B5 | | B9 | B2 | Bracket, L.H. 1,2,3,11,14,22,23,24, 25,26,65,67,68,79,84, 88,105,119,122,132, 306,307,309,313,316, 317,318 | 243836 | |
| Co | B10 | B11 | | | 4,5,6,12,15,17,20,27, 28,29,30,43,45,55,57, 60,69,70,71,72,75,82, 85,87,90,93,94,98, 106,107,108,112,113, 116,123,308 | 245384 | |
| | INDEX LETTER GRID INDEX LE A-B2 E9 B2-C2 | | | | 37,52,303,304,311,312, 314,315,320,322,327, 329,330 | 243838 DNTINUED NEXT | |

| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | INDEX DESCRIPTION LTR. VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|--------------------------------------|----------------|------|--|---------------------------|-------|
| (B2-C01 | NTINUED) 95 | 245321 | 1 | (C1-CONTINUED) | | _ |
| | 101,102 | 246812 | 1 | 37,329 | A-243807 | 1 |
| | 110 | 246649 | 1 . | 42 | A-245574 | 1 |
| | | 246895 | 1 | 52 | A-243887 | 1 |
| | 118,121 326,328,332 | 243943 | ì | 55 | A-245757 | 1 |
| | 331 | 243940 | 1 | 65,76,77,318 | C-245479 | 1 |
| В3 | Bracket, R.H. | 2.00.0 | • | 67 | C-245629 | 1 |
| 53 | 7,8,10,21,42,56,300, 310,324 | 243935 | 1 | 68,100 | C-245466 | 1 |
| | Bracket, L.H. | 210300 | · | 79,317 | C-245521 | 1 |
| | 7,8,10,21,42,56,300, 310,324 | 243936 | 1 | 84,313 | C-245532 | 1 |
| | | | • | 89 | B-245470 | 1 |
| В4 | Bracket, R.H. 9,13,305 | 245324 | 1 | 97 | B-245483 | 1 |
| B5 | Bracket, L.H. | 245323 | 1 | 103 | B-245484 | 1 |
| n.c | 9,13,305 | 243323 | • | 105 | B-246828 | 1 |
| B6 . | Bracket, R.H. 19,58,78,92,120,130 | 245592 | 1 | 119 | C-246831 | 1 |
| В7 | Bracket, L.H. | | | 132 | A-248614 | 1 |
| | 35,39,40,73,74,77,91, 100 | 245627 | 1 . | 301 | A-243858 | 1 |
| | 86,111,125 | 268345 | 1 | 302 | A-243809 | 1 |
| В8 | Bracket, L.H. | 045500 | , | 303 | A-243675 | 1 |
| | 58,78,92,120,130 | 245593 | 1 | 304 | A-243862 | 1 |
| | 109 | 246765 | 1 | 306 | B-243785 | 1 |
| В9 | Bracket, L.H. 59,76 | 245817 | 1 | 307 | A-245162 | 1 |
| B10 | Bracket, L.H. | | | 309 | B-243774 | 1 |
| | 80,81,97,99,103,117, 124,131 | 245482 | .1 | 311 | A-243631 | 1 |
| B11 | Bracket, R.H. | | | 312 | A-243633 | 1 |
| | 80,81,97,99,103,117, 124,131 | 245481 | 1 | 314 | A-243679 | 1 |
| B12 | Bracket, L.H. | | | 315 | A-245157 | 1 |
| | (Not Shown) 301 | 241943 | 1 | 316 | A-245219 | 1 |
| C1 | Controller - assembly | | | 320 | A-243937 | 1 |
| | 1 | A-245466 | 1 | 322 | A-243635 | Ţ |
| | 2,3 | A-245479 | 1 | 326 | A-243873 | 1 |
| | 8 | A-245470 | 1 | 327 | A-243900 | 1 |
| | 10 | A-245468 | 1 | 328 | A-243869 | 1 |
| | 11 | A-245532 | 1 | 330 | A-243677 | 1 |
| | 14 | A-245629 | 1 | 331 | B-243860 | 1 |
| | 22,23,59 | B-245479 | 1 | 332 | A-243857 | 1 |
| | 24 | B-245532 | 1 | C2 Controller - assembly | | _ |
| | 25 | B-245629 · | 1 | 4 | A-245414 | 1 |
| | 26 | B-245466 | 1 | 5,308 | A-245379 | . 1 |
| | 34 | A-243877 | 1 | 6 (C2-C | A-245568 ONTINUED NEXT | PAGE) |

ILLUSTRATION ON GRID E9 E11

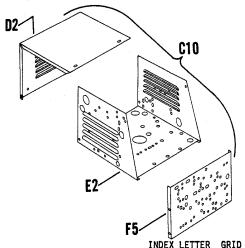


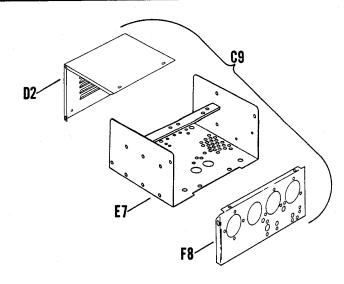
| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|---------------------------------|----------------|------|---------------|---------------------------------|--------------------|-------|
| (C2-C0 | NTINUED) | | | (C4-C0) | YTINUED) | | 1 |
| | 12 | A-245564 | 1 | | 13 | A-245459 | ı |
| | 15 | A-245404 | 1 | C5 | Controller - assembly 18 | y A-245825 | 1 |
| | 17 | A-245402 | 1 | l | 32,333 | A-243550 | 1 |
| 23 | Controller – assembly 7 | A-245536 | 1 | | 33 | A-243560 | 1 |
| | 21 | B-245536 | 1 | C 6 | Controller - assembly | v | |
| | 56 | A-243846 | 1 | | 19 | A-245701 | .1 |
| | 80 | C-245892 | 1 | | 58 | A-245814 | 1 |
| | 81 | C-245895 | 1 | | 78,88 | A-245879 | 1 |
| | 99 | C-245485 | 1 | | 109 | A-246746 | 1 |
| | 117 | C-246952 | 1 | | 120 | A-248519 | 1 |
| | 124 | B-248562 | 1 | | 130 | A-248601 | 1 |
| | 131 | A-248609 | 1 | C7 | Controller - assembly 20 | y B-245682 | 1 |
| | 300 | A-243811 | 1 | | 27,39 | B-245414 | 1 |
| | 310 | A-243850 | 1 | | 28,40 | B-245379 | 1 |
| | 324 | A-243753 | 1 | | 29 | B-245404 | 1 |
| 4 | Controller - assembly 9,305 | A-245325 | 1 | l | 30 | B-245402 | 1 |
| | | | | | | (C7-CONTINUED NEXT | PAGE) |

| INDEX LTR. (C7-CONT | | 0.50- | | | | | |
|---------------------------|---------------------------------|---|------|---------------|--|----------------|---|
| C7~CONT | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY |
| 07 -00111 | INUED) 35,69,73 | C-245414 | 1 | (C7-CON | ITINUED) | | |
| | 43 | C-245414 C-245267 | 1 | | 112 | C-246819 | 1 |
| | 45 | | | | 113 | A-246992 | 1 |
| | | A-245831 | 1 | | 122 | A-248329 | 1 |
| | 57 | B-245809 | 1 | | 123 | A-248560 | 1 |
| | 60 | B-245827 | 1 | C8 | Controller - assembly | | |
| | 70,74,85,125 | C-245379 | 1. | | 92 | A-246737 | 1 |
| | 71 | C-245281 | 1 | C 9 | Controller - assembly | | |
| | 72 | C-245402 | 1" | C10 | 95 | A-245599 | 1 |
| | 75 | C-245809 | 1 | C10 | Controller - assembly 98 | C-245404 | 1 |
| | 82 | A-245928 | . 1 | C11 | Controller - assembly | | |
| | 86 | A-245853 | 1 | | 101 | A-246769 | 1 |
| | 87 | A-245967 | 1 | | 102,110 | A-246700 | 1 |
| | 90 | B-245853 | 1 | | 106 | A-246837 | 1 |
| | 91,116 | A-246735 | 1 | C12 | Controller - assembly 118 | A 240521 | |
| | 93,111 | A-245852 | 1 | | 121 | A-248531 | 1 |
| | 94 | A-246794 | 1 | 0.1 | | A-248530 | 1 |
| | 107 | A-246633 | 1 | 01 | Cover, controller 1,2,3,11,14,22,23,24 | , | |
| | 108 | A-245861 | 1 | | 25,26,34,59,65,67,68 76,77,79,84,100,105, | | |
| | | | D2 |)°/ | | C7 | |
| D4~ | | | | E2/ | | | |
| D4- | E4 O | 000000000000000000000000000000000000000 | 06 | E2 | 0000 | F2 000 | 0000 |
| D4- | E4 C | C6 | | E2 6 | | F2 000 8 | 000000000000000000000000000000000000000 |
| | | C6 | | | | F2 000 8 | |
| | | C6 | D6 | | F7 | F2 000 8 | 201 |

301



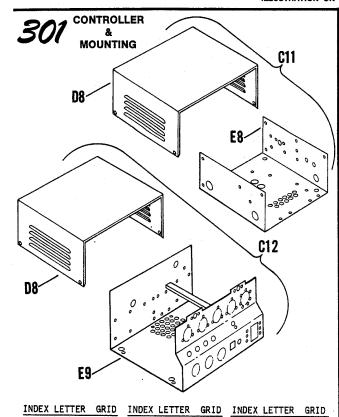




INDEX LETTER GRID INDEX LETTER GRID INDEX LETTER GRID

| | | C7-D1 | E12 | D1-E3 | E13 | E3-H | E14 | | |
|---------------|--|---------------|-----|-------|---------------|-----------------------|---|----------------|---------|
| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBE | | QTY. | INDEX LTR. | DESCRIPTION VARIATION | | PART NUMBER | QTY. |
| (DT-COM | TINUED) 119,132,306,307,309, 313,316,317,318,320, 331 | 265310 | | . 1 | D8 | (Discont Availab | controller inuedNot le) 2,106,110 | 246704 | 1 |
| | 7,8,10,21,42,56,80, 81,89,97,99,103,117, 124,131,300,310,324 | 243484 | | 1 | E1 | 118,12 Box, con | ıtroller | 246968 | 1 |
| | 37,52,55,301,302,303 304,311,312,314,315, 322,326,327,328,329, | , | | | | 26,59, 77,100 | 14,22,23,25, 65,67,68,76, 1,105,119,318 | 245465 | 1 |
| | 330,332 | 243647 | | 1 | | | 2,89,97,103 | 233192 | 1 |
| D 2 | Cover, controller | | | • | | 11,24, | 84,313,317 | 245520 | 1 |
| | 4,5,6,12,15,17,20,27 28,29,30,35,39,40,43 | | | | | 34 | | 243876 | 1 |
| | 45,57,60,69,70,71,72 73,74,75,82,85,86,87 90,91,93,94,98,107, 108,111,112,113,116, 122,123,125,308 | , | | 1 | | 303,30 | 55,98,301,302, 4,311,312,314, 22,326,327,328, 10,332 | 243646 | ī |
| | 95 | 245310 | | 1 | | 79 | | 245520 | 1 |
| D3 | Cover, relay dust | | | · | | 132 | | 248610 | 1 |
| | 4,5,15,17,20,27,28, 29,30,35,39,40,43,45 | | | | | 306,30 | 7,309,316,331 | 243794 | 1 |
| | 57,69,70,71,72,73,74 75,85,91,94,98,112, 113,116,122,123,125, | , | | | | 320 | | 243939 | 1 |
| | 308 | 245401 | | 1 | E2 · | Box, con 4,5,6, | troller 12,15,17,308 | 245367 | 1 |
| D4. | Cover, receptable 9,13,305 | 223163 | | 1 | | 40,43, | 28,29,30,35,39, 45,57,60,69,70, | | |
| D5 | Cover, panel 18,32,33,333 | 243308 | | 1 | | 86,87, | 73,74,75,82,85, 90,91,93,94,98, 8,111,112,113, | | |
| D6 | Cover, controller | | | | | | 2,123,125 | 245668 | 1 |
| | 19,58,78,88,92,109, 120,130 | 245529 | | 1 | E3 | | troller 0,81,99,117,124 | | |
| D7 | Cover, relay 34 | 243879 | | 1 | | 131 | | 233227 | 1 |
| | - ' | L-100/ J | | • | | 56 | | 243827 | 1 |
| | | | | | | | (E3-0 | CONTINUED NEXT | r PAGE) |

C7-D1



D1-E3

E13

ЕЗ-Н

E14

E12

| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|---|----------------|------|
| (E3-CON | TINUED) | | |
| | 300,310,324 | 243483 | 1 |
| E 4 | Box, receptacle 9,13,305 | 223162 | 1 |
| E 5 | Box, controller 18,32,33,333 | 243552 | 1 |
| E 6 | Box, controller 19,58,78,88,109,120 | 245700 | 1 |
| | 92,130 | 246739 | 1 |
| E7 | Box, controller 95 | 245308 | 1 |
| E8 | Box, controller 101,102,106,110 | 245995 | 1 |
| E 9 | Box, controller 118,121 | 246967 | 1 |
| Fl | Panel, mounting 4,5,6,12,15,17,308 | 245368 | 1 |
| F2 | Panel, control 4,5,6,12,15,17,29,308 | 245369 | 1 |
| | 20,27,28,29,30,35,39, 40,43,57,60,69,70,71, 72,73,74,75,82,85,86, 87,90,91,93,94,107, 108,111,112,113,116, 122,123,125 | 245646 | 1 |
| | | | |
| | 45 | 245833 | 1 |

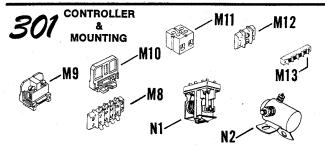
| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---|--|---------------------------|------------|
| F3 | Panel . 18,32,33,333 | 243339 | 1 |
| F4 | Panel, control 19,58,78,88,109,120, 130 | 245527 | . 7 |
| F5 | Panel, mounting 20,27,28,29,30,35,39, 40,43,45,57,60,69,70, 71,72,73,74,75,82,85, 86,87,90,91,93,94,98, 107,108,111,112,113, 116,122,123,125 | 245669 | 1 |
| F6 | Panel, relay | | 1 |
| F7 | Panel, control | 243880 | 1 |
| F8 | 92 Panel, control | 246744 | ' |
| | 95 | 245309 | . 1 |
| G1 | Plate, cover 4,5,6,12,15,17,60,308 | 264340 | . 1 |
| G2 | Plate, cover 4,5,6,12,15,17,20,27, 28,29,30,35,39,40,43, 45,57,60,69,70,71,72, 73,74,75,82,85,86,87, 90,91,93,94,95,98, 107,108,111,112,113, 116,118,121,122,123, | | |
| G3 | 125,308 Plate, cover | 245266 | 1 |
| | 5,8,103,308 | 245265 | 1 |
| G4 | Plate, terminal 18,32,33,333 | 243311 | 1 |
| G5 | Plate, rheostat 56 | 233008 | 1 |
| G6 | Plate, receptacle 107 | 245806 | 1 |
| Н | Washer, resistor centering 2,3,4,5,7,8,10,11,14, 15,17,18,19,20,21,24, 27,28,29,30,33,34,35, (H-CC | ONTINUED NEXT | PAGE) |
| 100 L | F3 F6 | G6 G3 | <i>j</i> , |
| | 0 | ONTROLLER & MOUNTING GRID | 301 |
| | E3-H E14 H- | | |
| | | Continued on | Grid Fl |
| | | | |

| SO1 CONTROLLER | | INDEX | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|--|---------------------|-------------|---|----------------|-------|
| SUI & MOUNTING | ª_ J3 | LTR. J1. | Resistor, 2.5 ohm (1R2) | HUMBER | राग- |
| J12 | J6 - 14 | | 1,2,3,4,5,7,8,10,14, 21,22,23,25,26,27,28, 35,39,40,42,56,65,67, 68,69,73,76,77,80,81, 89,97,99,100,103,105, 112,117,119,124,131, 308,318 | 245442 | 1 |
| J5 | | | Resistor, 200 ohm (R3) 1,2,3,11 | 243125 | 1 |
| J8 J7~ | | | Resistor, 30 ohm (R3) 4,5,15,17,20,27,28, 29,30,35,39,40,43,45, 69,70,71,72,73,74,85, 91,94,98,113,116,122, 123,125,308 | X-473-1 | 1 |
| INDEX LETTER GRID INDEX LETTER GRID | INDEX LETTER GRID | | Resistor, 2 ohm (R10) 11 | 233060 | 1 |
| H-J2 F1 J2-J6 F2 | J7-M7 F3 | | Resistor, 500 ohm (R4) 11,24,79,317 | 287051 | 1 |
| INDEX DESCRIPTION LTR. VARIATION NUMBER (H-CONTINUED) | PART NUMBER QTY. | | Resistor, 200 ohm (R4) 14,22,23,25,26,59,65, 67,68,76,77,100,105, 119,318 | 243125 | 1 |
| 37,39,40,42,43,45,52, 55,56,57,58,60,65,67, 68,69,70,71,72,73,74, 75,76,77,78,79,80,81, | | | Resistor, 10 ohm (R5) 65,68,76,77,100,105, 119,318 | X-473-3 | 1 |
| 82,84,85,86,87,88,89, 90,91,93,94,97,98,99, 100,101,102,103,105, | | | Resistor, 30 ohm (R2) 120 | X-473-1 | 1 |
| 107,108,109,110,111, 113,116,117,119,120, 122,123,124,125,130, | | | Resistor, 60 ohm (R4) 306,307,309,316 | 223017 | 1 |
| 131,132,300,301,302, 303,304,306,307,308, 309,310,313,314,315, | | , | Resistor, 60 ohm (R5) 331 | 223017 | 1 |
| 316,317,318,320,324, 326,329,330,331,332 4,5,7,8,10,14,15,17, | 243321 A.R. | J2 | Resistor, 10 ohm (R2) 1,2,3,14,22,23,25,26, 59,65,67,68,76,77, 100,105,119,318 | 243790 | . 1 |
| 20,21,25,26,27,28,29, 30,39,40,42,45,57,60, 65,67,68,75,76,77,81, 82,86,87,89,91,92,93, | | į | Resistor, 100 ohm (R5) 5,320 | 243584 | 1. |
| 94,99,100,103,105, 107,108,109,111,112, 113,116,117,118,120, | | | Resistor, 100 ohm (R3) 11,34,308,317 | 243584 | 1 |
| 121,122,123,130,131, 132,308,318 | X-364-5 A.R. | | Resistor, 10 ohm (R11) 11,24,79,84,313,317 | 243564 | 1 |
| 11,14,24,25,26,65,67, 68,76,77,79,84,100, 105,119,313,317,318 | X-364-4 A.R. | | Resistor, 8000 ohm (R4) 18,33 | 243380 | 1 |
| 11,24,79,84,306,307, 313,316,317,326,330 | X-364-1 A.R. | | Resistor, 4.5 ohm (R4) 42 | X-472-3 | 1 |
| 35,37,43,52,69,70, 71,72,73,74,85,90, | | | Resistor, 100 ohm (R7) 79 | 243584 | 1 |
| 98,125,300,302,303, 304,306,307,309,310, 314,315,316,320,324, 329,332 | X-364-2 A.R. | | Resistor, 60 ohm (R2,1R2) 106 | X-478-2 | 2 |
| 35,43,58,69,70,71,72, 73,74,80,85,90,97,98, 119,125 | X-364-6 A.R. | | Resistor, 5 ohm (R2) 306,309,331 | 243849 | 1 . |
| 91,109,113,116,122, 123 | X-364-3 A.R. | | Resistor, 5 ohm (1R2,2R2,3R2) 307 | 243849 | 3 |
| | | 1 | (J2- | CONTINUED NEXT | PAGE) |



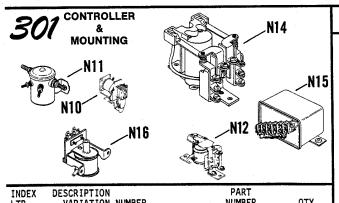
| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY |
|---------------|--|----------------|------|---------------|---|-------------------|-----|
| (J2-C01 | ITINUED) | | | (J4-C01 | NTINUED) | | |
| | Resistor, 10 ohm (R9) 307 | 243564 | 1 | | 87,88,90,91,92,93,94, 98,107,108,109,111, 113,116,120,122,123, 130,300,310 | 243890 | 1 |
| | Resistor, 2.5 ohm (1R2) 315 | 243871 | 1 | | Resistor, 50 ohm (R3,R5 | _ | |
| | Resistor, 5 ohm (R2,1R2,2R2) 316 | 243849 | 3 | | 130 Resistor, 125 ohm (R3) | 243971 | 1 |
| | Resistor, 10 ohm (R4) 320 | 243564 | 1 | | 24,28,40,79,84,313, 317 | 243614 | 1 |
| 13 | Resistor, 20 ohm (R2) 4,5,308 | 265818 | 1 | | Resistor, 20 ohm (R10) 24,79,84,313,317 | X-472-2 | 1 |
| | Resistor, 250 ohm (R5) | 265324 | 1 | | Resistor, 125 ohm (R5) 27,35,39,69,70,73,74, 85,125 | 243614 | 1 |
| | Resistor, 25 ohm (R2) 27,28,35,39,40,69,70, 73,74,85,125 | X-475-1 | 1 | | Resistor, 3 ohm (R4,R5) 34,56 | 243307 | 2 |
| | Resistor, 250 ohm (R2) 34 | 265324 | 1 | | Resistor, 50 ohm (R3) 37,52,55,82,300,301, 302,303,304,306,307, | | |
| | Resistor, 4000 ohm (R3) 102,110 | 243611 | 1 | | 310,314,315,317,324, 326,329,330,332 | 243971 | 1 |
| | Resistor, 200 ohm (R9) 306,309,316 | 243976 | 1 | | Resistor, 10 ohm (R2) 37,52,79,301,302, 303,314,320,326,330, | 042000 | , |
| | Resistor, 1,250 ohm (R2) 307 | 243354 | 1 | | 332 Resistor, 15 ohm (R2) | 243898 X-474-4 | 1 |
| | Resistor, 20 ohm 315 | 266360 | 1 | | 42,80,81,89,124 Resistor, 50 ohm (R2) 56 | 243971 | 1 |
| | Resistor, 250 ohm (R3,R6) 320 | 265324 | 2 | | Resistor, 200 ohm (R2) | 283126 | 1 |
| | Resistor, 5 watt 320,324 | 265324 | A.R. | | Resistor, 50 ohm (R8) 79 | 243971 | 1 |
| | Resistor, 1,250 ohm (R5) 324 | 243354 | 1 | | Resistor, 50 ohm (R4,R5 84,313 | 5) 243971 | 2 |
| | Resistor, 250 ohm (R4) 324 | 265324 | 1 | | Resistor, 75 ohm (R3,R4 86,87,90,93,107,111 | 246181 | 2 |
| 1.4 | Resistor, 1,250 ohm (R3) 331 | 243354 | 1 | | Resistor, 75 ohm (R3,R5 | 5) 246181 | . 2 |
|] 4 | Resistor, 200 ohm (R5) | 283126 | 1 | | Resistor, 30 ohm (R3) 132 | 243970 | 1 |
| | Resistor, 15 ohm (R2) 7,8,10,21,80,81,89,97, 99,103,112,117,131 | X-474-4 | 1 | | Resistor, 7.5 ohm (R2) 324 | 243797 | 1 |
| | Resistor, 10 ohm (R8) 11,24,84,313 | 265941 | 1 | J5 | Resistor, 1.5 ohm (1R2 15,17,19,20,29,30,43 45,57,58,60,71,72,75 | , , | • |
| | Resistor, 50 ohm (R5) 11,20,24,29,30,43,45, 57,71,72,75,91,94,98, 113,116,122,123 | 243971 | 1 | · | 78,82,86,87,88,90,91 92,93,94,98,107,108, 109,111,113,116,120, 122,123,130 | 245291 | 1 |
| | Resistor, 10 ohm (1R2) 11,24,84,304,313,317, 329 | 243898 | 1 | J6 | Resistor, 650 ohm (R2, 18,33 | R3) 243381 | 2 |
| | Resistor, 15 ohm (R2) 15,17,19,20,29,30,43, 45,57,71,72,75,78,86, | | | | Resistor, 650 ohm (R2,1R2) 102,110 | 243381 | 2 |

| 21 | Of CONTROLLER M1 | | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|-------|--|---------------------|---------------|---|----------------|------|
| | MOUNTING | -M2 | (M1-CO | NTINUED) | | |
| | M5 M5 | | · | Strip, terminal (5 terminal) 7,8,10,21,42,80,97, 103,124,131 | 244742 | 1 |
| | 988 M4 | M6 M7 | | Strip, terminal (2 terminal) 9,305 | X-405-1 | 1 |
| | | | | Strip, terminal (4 terminal) 19,34,58,78,88,92, 109,130,306,307,309, 316,320,324 | 266118 | 1 |
| INDEX | DESCRIPTION VARIATION NUMBER | PART NUMBER QTY. | | Strip, terminal (3 terminal) | | |
| J7 | Resistor, 250 ohm (R2,R3 |) 243555 2 | 1 | 34,101,102,106,110 | 223096 | 1 |
| | 32,333 Resistor, 250 ohm (1R2,R2) | | | Strip, terminal (2 terminal) 56,300,310,324 | 243845 | 1 |
| | 101 | 243555 2 | | Block, terminal | | |
| J8 | Resistor, 4 ohm (1R2) 70,74,85,125 | 245519 1 | | (6 terminal) 117 | X-405-3 | 1 |
| | Resistor, 4 ohm (R2) 118,121,132 | 245519 1 | M2 | Block, terminal (3 terminal) 2,3,14,22,23,25,59, | 0/45004 | 1 |
| K | Lead, ground 1,2,3,4,5,6,7,8,9,10, | | | 65,67,76,77,105,318 | 245224 | 1 |
| | 11,12,13,14,15,17,20, 21,22,23,24,25,26,27, 28,29,30,35,37,39,40, 42,43,45,52,55,59,60, 65,67,68,69,70,71,72, 73,74,75,76,77,79,80, 81,84,85,86,87,89,90, 91,93,94,95,97,98,99, 100,103,105,107,108, | | . мз | Block, terminal (3 terminal) 4,5,6,11,12,17,19,20, 24,28,29,30,40,43,45, 57,58,60,70,71,72,74, 78,82,84,85,88,91,92, 94,98,108,109,116, 120,125,130,308,313 | 245506 | |
| | 111,112,113,116,117, 119,122,123,124,125, 131,300,301,302,303, 304,305,306,307,308, 309,310,311,312,313, 314,315,316,317,318, 320,322,324,326,327, 328,329,330,331,332 | 200521 1 | | 4,5,6,7,8,10,12,13,17 19,21,27,28,30,35,39, 40,42,43,45,57,58,60, 69,70,72,73,74,75,80, 81,82,85,86,87,89,90, 91,93,97,99,103,107, 109,111,112,113,116, | | 1 |
| L | Fuse, 15 amp 34,118,121,132 | 243929 1 | M4 | 131,308 Block, terminal | 245448 | ' |
| Ml | Block, terminal 1,2,3,11,14,22,23,24, 25,26,59,65,67,68,76, | | M4 | (4 terminal) 15,20,29,71,92,94, 98,108,130 | 245511 | 1 |
| | 77,79,84,100,105,119, 313,317,318 | 283060 1 | M5 | Block, terminal (3 terminal) 27,35,39,69,73,75,86, | | |
| | Strip, terminal (2 terminal) 4,5,6,12,15,17,19,20, | | | 87,90,93,107,111,112, 113,122,123 | 245372 | 1 |
| | 27,28,29,30,35,39,40, 43,45,57,58,60,69,70, 71,72,73,74,75,78,82, 85,86,87,88,90,91,92, 93,94,98,107,108,111, 113,116,119,120,122, 123,125,130,131,308 | X-405 - 2 1 | M6 | Block, terminal (9 terminal) 34,37,55,301,302,303, 306,307,309,311,312, 314,315,316,320,322, 326,328,329,330,331, 332 | 265311 | . 1 |
| | Strip, terminal (7 terminal) 4,5,15,17,29,35,43,69, | | | Strip, terminal (10 terminal) 52,304,327 | 243828 | 1. |
| | 70,71,72,73,74,75,85, 86,87,90,91,93,94,98, 107,108,111,112,113, 116,120,122,123,125, 308 | 245370 1 | M7 | Strip, terminal (4 terminal) 35,69,71,73,94 | 245371 | 1 . |



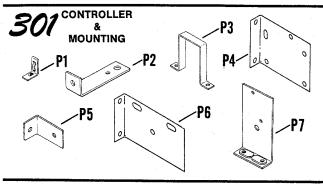
| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|--|----------------|------|
| M8 | Block, terminal (4 terminal) 60,82 | 283179 | 1 |
| M9 | Block, terminal (1 terminal) 68,79,95,100,118,119, 121,132,317 | 284061 | A.R. |
| M10 | Block, terminal end (1 terminal) 68,79,95,100,118,119, 121,132,317 | 284062 | 1 |
| MII | Block, terminal (2 terminal) 78,88,120 | 245756 | 1 |
| M12 | Block, terminal (1 terminal) 105 | 266369 | 1 |
| M13 | Block, terminal (4 terminal) 105,117,119 | 233464 | 1 |
| NI | Relay 1,2,3,4,5,7,8,10,14, 15,17,20,21,22,23,25, 26,27,28,29,30,35,39, 40,42,43,45,57,59,65, 67,68,69,70,71,72,73, 74,75,76,77,80,81,85, 89,91,92,94,97,98,99, 100,103,105,112,116, 117,119,120,122,123, 124,125,131,308,318 | A-233059 | 1 |
| | 1,2,3,7,8,10,11,14, 21,22,23,24,25,26,42, 59,65,67,68,76,77,79, 80,81,92,97,99,100, 103,105,117,119,124, 131,313,317,318 | 245588 | 1 |
| | 11,24,79,84,313,317 | 283472 | 1 |
| | 101,102,106,110 | 268149 | 1 |
| N2 | Relay 1,2,3,4,5,7,8,10,14,15 17,20,21,22,23,25,26, 27,28,29,30,37,39,40,4 55,56,57,59,72,75,86, 93,98,103,105,111,113, 122,124,131,132,300, 301,306,307,308,309, 316,329 | 2, | 1 |
| N3 | Relay 1,2,3,4,5,7,8,10,14, 17,19,20,21,22,23,25, | | |

| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|---|----------------|------|
| (N3-CON | WTINUED) | | |
| | 26,27,28,29,30,35,39, 40,42,43,45,57,58,59, 60,65,67,68,69,70,71, 72,73,74,75,76,77,78, 80,81,82,85,86,87,88, 89,90,91,92,93,94,97, 98,99,100,103,105, 107,108,109,111,113, 116,117,119,120,122, 123,124,125,130,131, 308,318 | 245269 | . 1 |
| N 4 | Relay 1,2,3,7,11,14,21,22, 23,24,25,26,59,65,67, 68,76,77,79,81,84,99, 100,105,117,119,313, 317,318 | 233238 | 1 . |
| N5 | Relay, power 1,2,3,11,14,22,23,24, 25,26,59,65,67,68,76, 77,79,84,100,105,118, 119,121,132,313,317, 318 | 245471 | 1 |
| N6 | Relay 1,2,3,11,14,19,22,23, 24,25,26,58,59,60,65, 67,68,76,77,78,79,84, 86,87,88,90,93,100, 105,107,108,109,111, 119,130,313,317,318 | 245445 | 1 |
| | Relay, 2CR 105,113,117,119,122, 124,131 | 245748 | 1 |
| | Relay, regulator 307,315 | 233043 | 1 |
| N 7 | Relay 1,26,68,79,100,119, 306,307,317 | 243865 | 1 |
| N O | 306,307 | A-243864 | 1 |
| N8 | 4,5,15,17,19,20,27,28, 29,30,35,39,40,43,45, 57,58,60,69,70,71,72, 73,74,75,78,82,85,88, 91,94,98,109,113,116, 122,123,125,130,308 | A-283111 | 1 |
| | Relay, 2CR 82 | A-283103 | 1 |
| / | N3 Sign No | | |
| | N5 | | 4 |
| | N6 | N7 | |
| a a | NO 6 | UNTING 3 | 01 |



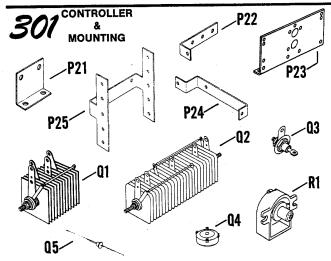
| | | 6 5 | |
|---------------|---|-------------------------------------|------|
| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
| N9 | Relay, 2CR 7 | 245622 | 1 |
| N10 | Relay, L 7 | 245499 | 1 - |
| | 21,81,99,117 | 245674 | 1 |
| N11 | Relay 11,24,79,84,313,3 320 | 17, 265376 | 1 |
| | 18,32,33,101,102, 110,333 | 106, A-243553 | 1 |
| | Relay, cranking (C) 19,58,78,88,90 | 245689 | 1 |
| | 34 | A-266370 | 1 |
| | Relay, C 35,43,45,52,65,68 70,71,73,74,76,77 81,85,87,89,91,92 97,99,100,107,108 112,116,117,118,1 120,121,123,125,1 302,303,304,310,3 315,318,324,326,3 332 | ,80, ,94, ,109, 19, 30, | 1 |
| | 60,82 | 245689 | 1 |
| N12 | Relay 18,32,33,333 | A-243554 | 1 |
| N13 | Relay 34 | 243928 | . 1 |
| N14 | Relay 37,52,55,56,300,3 302,303,304,306,3 309,310,314,135,3 324,326,329,330,3 332 | 243485 | 1 |
| | 37,52,55,56,300,3 302,303,304,306,3 309,310,314,315,3 324,326,329,330,3 | 07, 16, 31, | |
| | 332 | 243486 | 1 |
| | 320 | 265321 | 1 |
| N 7 5 | 320,324 | 265322 | 1 |
| N15 | Relay, overspeed 87,91,94,116,123 | 268199 | 1 |

| INDEX LTR. | DESCRIPTION VARIATION | NUMBER | PART NUMBER | QTY. |
|---------------|--|---|----------------------|-----------|
| N16 | Relay 91,116 | 5,123 | A-283062 | 1 |
| N17 | Relay, 1 | TD 17,119 | 283778 | 1 |
| N18 | Relay, L 306,30 | | A-243866 | 1. |
| 01 | 19,22, 28,34, 45,68, 67,68, 76,77, 86,87, 105,10 119,12 303,30 311,31 | mer (TR) 4,5,6,11,12,14, 23,24,25,26,27, 35,37,39,40,43, 57,58,59,60,65, 78,79,82,84,85, 88,90,91,93,100, 7,111,113,116, 0,122,125,302, 6,307,308,309, 2,313,314,315, 7,318,320,329 | 245360 | |
| | 52,304 | ,322,327,330 | 243263 | A.R. |
| | 301,32 | 6,328,331,332 | 243854 | 1 |
| | 15,17, | mer (TR1,TR2) 20,29,30,71,72, 98,108,130 | 245143 | 2 |
| 02 | Transfor 1 | mer (TRI) | 245461 | 1 |
| | 2,3,7, | 11,14 | 245478 | 1 |
| | 76,77, 313,31 | | °245675 | 1 |
| | 26,68, 317 | ,79,100,119, | 245676 | 1 📞 |
| | 306,30 | 07 | 243788 | 1 |
| | Transfor 21 | rmer (TR) | 245671 | 1 |
| 03 | Transfor | rmer (Not Shown) 21 | 246889 | 1 . |
| | (Not She | rmer, TR own) 21,132 | 246672 | 1 |
| | (Not Sh | 21,132 | 248534 | 1 |
| | N17 02 | | DNTROLLER & MOUNTING | 01 301 |



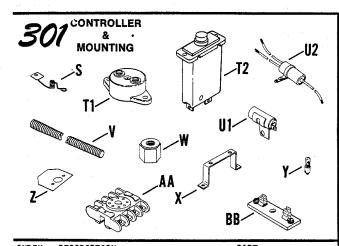
| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|--|----------------------------|------|
| Pl | Bracket, cover mounting 1,2,3,7,8,9,10,11,14, 21,22,23,24,25,26,34, 37,42,52,55,56,59,65, 67,68,76,77,79,80,81,84,89,97,99,100,103,105,117,118,119,121,124,131,132,300,301,302,303,304,305,306,307,309,310,312,313,314,315,316,317,318,320,322,324,326,327,328,329,330,331,332 | 265348 | 4 |
| P2 | Bracket, rectifier mtg. 1,2,3,11,14,19,22,23, 24,25,26,37,55,58,59, 65,67,68,76,77,78,79, 84,88,100,105,119, 120,301,302,303,306, 307,309,311,312,313, 314,315,316,317,318, 326,327,328,329,331, 332 | 265320 | A.R. |
| P3 | Bracket, transformer mtg 1,2,3,7,11,14,21 22,23,24,25,26,59,65,67,68,76,77,79,81,84,99,100,105,117,119,306,307,309,313,316,317,318,331 | 245462 243796 243778 | 1 1 |
| P 4 | Bracket, relay 1,2,3,11,14,22,23,24, 25,26,59,65,67,68,76, 77,79,84,100,105,119, 313,317,318 | 245463 | 1 |
| P5 | Bracket, resistor 1,2,3,14,22,23,25,26, 59,65,67,68,76,77,100, 105,119,123,318 | 245441 | A.R. |
| | Bracket, relay mounting 306,307,309,316,331 | 243847 | . 1 |
| P6 | Bracket, relay 1,2,3,14,22,23,25,26, 59,65,67,68,76,77, 100,318 | 245464 | 1 |
| P7 | Bracket, rectifier mtg. 4,5,6,12,27,28,35,39, 40,43,45,57,60,69,70, 73,74,75,82,85,86,87, | | |
| | 90,91,93,107,111,113, 116,122,123,125,308 | 245382 | 1 |

| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER QTY | <u> </u> |
|---------------|--|--------------------|----------|
| Р8 | Bracket, transformer mounting 6,12 | 284125 1 | |
| Р9 | Bracket, rectifier 15,17 | 245400 1 | |
| P10 | Bracket, rectifier 20,29,30,71,72,92,94 98,108,130 | , 245670 1 | |
| P11 | Bracket, resistor 27,28,29,30,35,39,40 43,45,47,57,60,69,70 71,72,73,74,75,82,85 86,87,90,91,93,94,98 107,108,111,112,113, 116,122,123,125 | 245746 1 | |
| P12 | Bracket, terminal bloc 27,29,30,35,39,69,71 72,73,75,94,98,112, 113,122,123,124 | 245741 ×1 | |
| P13 | Bracket, rectifier mtg 34,320 | X-340-2 | |
| P14 | Bracket, terminal 35,43,69,70,71,72,73 74,85,91,94,98,112, 113,116,122,123,125 | X-668-1 1 | |
| P15 | Bracket, rectifier 52,304,322,330 | 245116 1 | |
| P16 | Bracket, rectifier 52,304,322,330 | 245117 1 | |
| P17 | Bracket, rheostat 56 | 243824 1 | |
| P18 | Bracket, relay 91,113,116,122 | 246622 1 | |
| P19 | Bracket, relay 105,119 | 246830 1 | |
| P20 | Bracket, relay | 269033 1 | |
| | P8 P10 | P11 | |
| 0 0 0 | P12 P15 | P18 0 000 | |
| | 13 P17 | P19 | |
| | P20 | MOUNTING 30 | 1 |



| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART Number | QTY. |
|---------------|---|----------------|------|
| P21 | Bracket, relay 118,121,132 | 246896 | - 1 |
| P22 | Bracket, resistor 124,131 | 268010 | 1 |
| P23 | Bracket, circuit board 132 | 248611 | 1 . |
| P24 | Bracket, relay mtg. 306,307,309,316,331 | 243846 | 1 |
| P25 | Bracket, resistor 316 | 245166 | 1 |
| Q1 | Rectifier, RE 1,2,3,4,5,6,11,12,14, 19,22,23,24,25,26,27, 28,34,35,37,39,40,43, 45,55,57,58,59,60,65, 67,68,69,70,73,74,75, 76,77,78,79,82,84,85, 86,87,88,90,91,93, 100,105,107,111,113, 116,119,120,122,123, 125,302,303,306,307, 308,309,311,312,313, 314,315,316,318,320, 329 | 265317 | 1 |
| | 301,326,328,331,332 | 243856 | 1 |
| Q2 | Rectifier, RE 15,17,20,29,30,52,71, 72,92,94,98,108,130, 304,322,327,330 | 245118 | ī |
| Q3 | Rectifier, RE1 92,105,113,117,119, 120,122,131 | 283741 | . 1 |
| Q4 | Rectifier, RE 118,121,132 | 246680 | 1 |
| Q5 | Rectifier, RE1 306,307,316,324,331 | 233075 | 1 |
| R1 | Switch, thermal 1,2,3,4,5,7,8,10,11, 14,15,17,21,22,23,24, 25,26,27,28,29,30,39, | | |

| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|---|---------------------------|------|
| (R1-CON | TINUED) | | |
| | 40,55,57,59,301,303, 304,306,307,308,309, 310,314,315,316,324, 330,331,332 | 243487 | 1 |
| R2 | Switch, toggle 4,5,8,10,15,17,20,27, 28,29,30,35,39,40,42, 43,45,69,70,71,72,73, 74,80,85,89,91,92,94, 97,98,103,112,113, 116,118,120,121,122, 123,124,125,131,132, 308 | 268028 | 1 |
| | 320 | 265938 | 1 |
| R3 | Switch, toggle 14,25,57,67,75,80,81, 82,105,117,119,124, 131 | 268015 | 1 |
| | 18,32,33,37,52,56,101,300,301,302,303,304,310,314,315,316,326,329,330,332,333 | 151510 | 1 |
| | 19,58,60,78,82,86,87, 88,90,93,101,102,106, 107,108,109,110,111, 130 | 268042 | , 1 |
| | 87 | 283375 | 1 |
| | Switch, key 55 | 233204 | . 1 |
| R4 | Switch, toggle ,20 | 266241 | 1 |
| R5 | Switch, start-stop 32,33,333 | 243532 | 1 |
| . R6 | Switch, thermal 35,43,45,65,67,68,69, 70,71,72,73,74,75,76, 77,79,80,81,84,85,89, 91,92,94,97,98,99, 100,103,105,112,113, 116,117,119,120,122, 123,124,125,131,313, 317,318 | | 1 |
| R7 | Switch, selector 52 | 283638 | 1 |
| Ŗ8 | Switch, thermal 320 | 243026 | 1 |
| The same | R2 R3 | R5 | |
| A 0 | R6 | | R8 |
| 3 .: | | NTROLLER & MOUNTING | 301 |

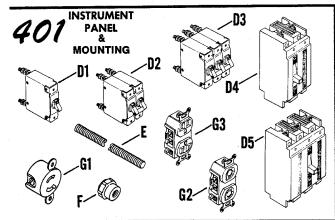


| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|--|----------------|------|
| S | Coil, thermal switch 320 | 243027 | 1, |
| TI | Breaker, circuit (2TS) 1,2,3,4,5,7,11,14,15, 17,20,22,23,24,25,26, 27,28,35,37,39,40,43, 45,52,55,56,57,59,65, 67,68,69,70,71,72,73, 74,75,76,77,79,80,81, 84,85,91,92,94,97,98, 99,100,103,105,112, 113,116,117,118,119, 120,121,122,123,124, 125,131,132,300,301, 302,303,304,306,307, 308,309,310,313,314, 315,316,317,318,324, 326,329,330,331,332 | 265327 | . 1 |
| | 8,10,21,34,42,89,320 | 266384 | 1 . |
| T2 | Breaker, circuit (1TS) 42 | 245535 | 1 |
| U1 | Capacitor 11,24,79,84,309,313, 317,320 | 243791 | 1 |
| U2 | Capacitor 22,23,24,25,26,59,65, 67,68,76,77,79,84, 100,105,119,313,317, 318 | 245742 | 1 |
| ٧ | Stud 101,102,106,110 | 244048 | 1 |
| W | Insulator 101,102,106,110 | 233269 | 1 |
| X | Support, panel 18,32,33,333 | 243310 | 1 |
| Υ . | Bulb, light 118,121,132 | 268310 | 4 |
| Z | Insulator, thermal switch 320 | 265940 | 1 |
| AA | Socket, tube 34 | 246140 | 1 |
| ВВ | Clip, fuse 34,118,121,132 | 244341 | 1 |

| INDEX D | ESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|-----------|---|----------------|-------------|
| СС | Light, indicator 118,121,132 | 283419 | 4 |
| DD | Ammeter 316 | 264261 | 1 |
| EE | Voltmeter, AC 0-300 37,52,329 | 283716 | 1 |
| | Voltmeter, AC 0-150 300,302,326 | 283715. | 1 |
| FF | Spacer 42 | 230434 | 1 |
| GG1 | Board, circuit 118,121,132 | A-246674 | 1 |
| GG2 | Board, circuit 118,121,132 | A-246891-1 | 1 |
| GG3 | Board, circuit 118,121,132 | A-246940-1 | 1 |
| GG4 | Board, circuit 118,121,132 | A-246997 | 1 |
| нн1 | Receptacle 9,13,95,305 | 223156 | 1 |
| нн2 | Receptacle 13,107 | 223187 | 1 |
| JJ | Protector, surge 15,17,20,29,30,71,73 94,98,108 | 2, 245248 | 1 |
| | 306,307,309,316,331 | 245259 | 1 |
| KK | Rheostat, Rl | 1,0203 | • |
| KK | 56 | 243825 | 1 |
| | Rheostat 106 | 243618 | 1 |
| CC FI | GG3 GG1 GG2 | GG4 | |
| | KK HH1 | | |
| | | ارر آ | (6) |
| (// | WIRING DIAGRAM | ONTROL! ED | |
| 1 | | ONTROLLER & | 301 |
| | | MOUNTING - | |
| INDEX LET | TER GRID INDEX LETTER GR | INDEX LETTER | GRID |
| S-KK | F8 LL F | 9 LL | F10 |

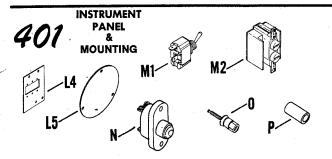
| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | INDEX DESCRIPTION LTR. VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|---------------------------------|----------------|------|--|---------------------|---------|
| LL | Wiring Diagram 1,26 | 245467 | 1 | (LL-CONTINUED) 72 | C-245287 | 1 |
| | 2,3,22,23,59 | 245480 | 1 | 75 | C-245810 | .' 1 |
| | 4 | 245301 | 1 | 78,88 | 245880 | 1 |
| | 5,308 | 245380 | 1 | 79,317 | C-245522 | 1 |
| | 6 | 245570 | 1 | 80 | C-245893 | 1 |
| | 7 | 245486 | 1 | 81 | C-245896 | 1 |
| | 8,10 | 245469 | 1 | 82 | 245929 | 1 |
| | 9,305 | 245326 | 1 | 84 | C-245533 | 1 |
| | 11 | 245533 | 1 | 86 | 245857 | 1 |
| | 12 | 245566 | 1 | 87 | 245968 | . 1 |
| | 13 | 245460 | 1 | 90 | B-245857 | 1 |
| | 14,25 | 245630 | 1 | 91,116 | 246736 | 1 |
| | 15 | 245282 | 1 | 92 | 246738 | 1 |
| | 17 | 245287 | 1 . | 93,111 | 245854 | 1 |
| | 18,33 | 243561 | 1 | 94 | 246795 | 1 |
| | 19,58 | 245702 | 1 | 95 | 245600 | 1 |
| | 20 | B-245683 | 1 | 97,103 | B-245469 | 1 |
| | 21 | B-245486 | 1 | 99 | C-245486 | 1 |
| | 24 | C-245533 | 1 | 101 | 246770 | 1 |
| | 27,39 | B-245301 | 1 | 102,110 | 246701 | 1 |
| | 28,40 | B-245380 | 1 | 105 | B-246829 | 1 : |
| | 29 | B-245282 | 1 | 106 | 246838 | 1 |
| | 30 | B-245287 | 1 | 107 | 246634 | 1 |
| | 32,333 | 243551 | 1 | 108 | B-245863 | 1 |
| | 34 | 243878 | 1 | 109 | 246747 | 1 |
| | 35,69,73 | C-245301 | 1 | 112 | C-246820 | 1 |
| | 37,329 | 243808 | 1 | 113 | 246993 | . 1 |
| | 42,89 | 245573 | 1 | 117 | C-246953 | 1 |
| | 43,70,74,85,125 | C-245380 | 1 | 118 | 248529 | 1 |
| | 45 | 245832 | 1 | 119 | 246832 | 1 |
| | 52 | 243888 | 1 | 120 | 248520 | 1 |
| | 55 | 245758 | 1 | 121 | 248527 | 1 |
| | 56 | 243821 | 1 | 122 | 248330 | 1 |
| | 57 | B-245810 | 1 | 123 | 248561 | 1 |
| | 60 | B-245828 | . 1 | 124 | B-248563 | 1 |
| | 65,76,77,318 | C-245480 | 1 | 130 | 248602 | -1 |
| | 67 | C-245630 | 1 | 131 | 248563 | 1 |
| | 68,100 | C-245467 | . 1 | 132 | 248615 | 1 |
| | 71,98 | C-245282 | 1 | (1 | LL-CONTINUED NEXT F | PAGE) |

| ILLU | JSTRATION ON GRID | F8 | | | 201, T | U |
|--|-------------------|--------------|-----------------|--|----------------|-----|
| NDEX DESCRIPTION TR. VARIATION NUMBER | PART NUMBER | QTY. | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY |
| -CONTINUED) 300 | 243812 | 1 | C 1 | Panel, housing - assembly | | |
| 301,303 | 243676 | 1 | | 1 | A-245076 | 1 |
| 302,326 | 243810 | 1 | | 3 | A-245099 | . 1 |
| 304 | 243863 | 1 | | 4 | A-245611 | 1 |
| 306 | B-243786 | 1 | | 5 | A-245638 | 1 |
| 307 | 245163 | 1 | | 8 | A-245637 | 1 |
| 309,331 | B-243775 | 1 | | 10 | A-245073 | 1 |
| 310 | 243851 | 1 | | 12 | A-245071 | 1 |
| 311,328 | 243632 | 1 | | 19 | A-245074 | 1 |
| 312 | 243634 | · 1 | | 20 | A-246732 | 1 |
| 313 | 243953 | 1 | | 21 | A-245079 | 1 |
| 314,332 | 243680 | 1 | | 22 | A-245078 | 1 |
| 315 | 245158 | 1 | ⁻ C2 | Panel, housing - | | |
| 316 | 245220 | , | | assembly 6 | A-245647 | 7 |
| 320 | 243220 | 1 | İ | 14 | A-244413 | 1 |
| 322 | 243936 | | | 16,406 | A-244404 | 1 |
| 324 | 243755 | 1 | • | 400 | A-244400 | 1 |
| 327 | 243755 | 1 | | 401,408 | A-244408 | 1 |
| 330 | 243678 | 1 | | 402,403 | A-244406 | 1 |
| INSTRUMENT | 243078 | 1 | ł | 404 | A-244398 | 1 |
| A PANEI | | 7 | | 405 | A-244394 | 1 |
| MOUNTING | | | | 407 | A-244747 | 1 |
| R | | | · | 409 | A-244388 | , 1 |
| | | | | 410 | A-244625 | 1 |
| A o | | | | 411 | A-244392 | 1 |
| C1 | 8.88 | | | Panel, housing - ass (DiscontinuedNot Available) | em. | |
| 200 | 500 | 20 | | 15 | A-244564 | · 1 |
| G2 | | | C3 | Panel, housing - ass (DiscontinuedNot Shown) | | |
| | 0000 | 0 | | 7 | A-244605 | 1 |
| C5 | C4 | | C 4 | Panel, housing assembly (DiscontinuedNot Available) | | |
| DESCRIPTION | DADT | | | 11 | A-244410 | 1 |
| DESCRIPTION R. VARIATION NUMBER Angle, support | PART NUMBER | QTY. | | Panel, housing assembly 13 | A-244442 | 1 |
| Ź | 244524 | 1 | | 17 | A-245807 | 1 |
| Seal, weather 7 | 244624 | 1 | C5 | Panel, housing assembly | | - |
| 15 | 244599 | 1 | 1 | 412 | A-244101 | 1 |



| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|--|----------------|------|
| D1 | Circuit, breaker 1 | X-506-15 | 1 |
| | 3,4 | X-506-13 | 1 |
| | 21,22 | X-506-16 | 1 |
| D2 | Circuit, breaker 5,8,20 | X-506-1 | 1 |
| | 10,12 | X-506-14 | 1 |
| | 19 | X-506-2 | -1 |
| D3 | Circuit, breaker 6 | X-506-11 | 1 |
| D4 | Circuit, breaker 11,17 | 168098 | 1 |
| | 13,401,405,408 | 168097 | 1 |
| | 14,404 | 243640 | 1. |
| | 409 | A-243643 | 1 |
| D5 | Circuit, breaker 16,406,410 | 243644 | 1 |
| | 400 | 243641 | 1 |
| | 402,403,411 | 168094 | 1 |
| Ε | Stud 1,3,4,5,6,8,10,11,12, 13,14,16,17,19,20,21, 22,400,401,402,403, 404,405,406,407,408, 409,410,411 | 168068 | 1 |
| | 412 | 244048 | 1 |
| F | Nut 1,3,4,5,6,8,10,11,12, 13,14,16,17,19,20,21, 22,401,402,403,404, 405,406,407,408,409, 410,411,412 | 168071 | |
| G1 | Receptacle 1,4,5,6,8,10,11,12,13, 17,19,20,21,22 | 233114 | 1 |
| G2 | Receptacle 14,400,401,402,403, 404,405,406,407,408, 409,410,411 | AC-1823 | 1 |

| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER 'QTY. |
|---------------|--|------------------------------|
| G3 | Receptacle 412 | AC-1906 T |
| HI | Strip, terminal 1,3,4,5,6,8,10,11,12 13,14,16,17,19,20,21 22,400,401,402,403, 404,405,406,407,408, 409,410,411 | , |
| Н2 | Strip, terminal 1,3,4,5,6,8,11,12,13 14,16,17,19,20,21,22 400,401,402,403,404 405,406,408,409,410 411 | , |
| Н3 | Block, terminal 1,3,4,5,6,8,10,12,14 16,19,20,21,22,400, 401,402,403,404,405, 406,408,409,410,411 | |
| н4 | Block, terminal 11,13,17 | 243639 1 |
| Н5 | Block, terminal | 244084 1 |
| J | Light 1,3,4,5,6,8,10,11,1 13,14,16,19,20,21,2 400,401,402,403,404 405,406,409,410,411 | 2, |
| | 17 , | 245776 1 |
| K1 | Bulb 1,3,4,5,6,8,10,12,1 14,16,19,20,21,22, 400,401,402,403,404 405,406,407,408,409 410,411 | |
| К2 | Bu1b 17 | 283420 1 |
| Lì | Plate, cover 1,21,22 | 245264 1 |
| L2 | Plate, cover 3,4 | 245562 1 |
| L3 | Plate, cover 5,8,10,12,19,20 | 245265 1 |
| | H2 H2 H5 | H4 0 |
| | L1 L3 | K1 K2 |
| | L2 5 1 | NSTRUMENT PANEL 401 MOUNTING |

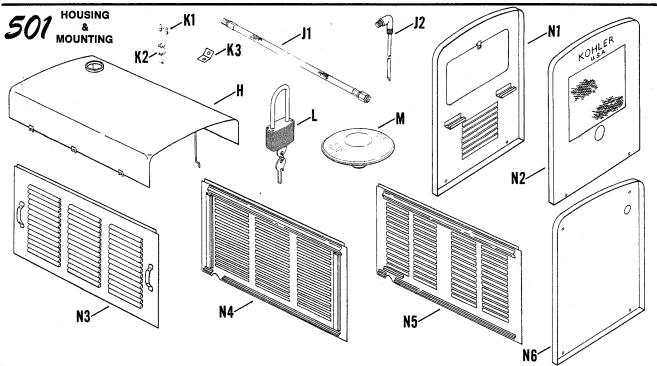


| INDEX | DESCRIPTION | PART | OTV |
|-------|---|--------|------|
| LTR. | VARIATION NUMBER | NUMBER | QTY. |
| L4 | Plate, adapter | 245085 | 1 |
| L5 | Plate, meter hole 412 | 244091 | 1 |
| MI | Switch, toggle 1,3,4,8,12,19,20,22 | 268042 | 1 |
| | 4,5,6,10,21 | 268015 | 1 |
| | 16,400,401,402,404, 406,410 | 151510 | 1 |
| | Switch, magneto ground 14,405,407,409,411 | 201521 | 1 |
| M2 | Switch 11,13,17 | 243532 | 1 |
| N | Button, stop 412 | L-2532 | 2 |
| 0 | Post, terminal 4,5,10,16,20,21,401, 402,403,404,406,408, 410 | 203006 | 1 |
| | 4,5,10,16,20,21,401, 402,403,404,406,408, 410 | 203007 | 1 |
| p · | Spacer, panel 11,13,14,16,17,400, 401,402,403,404,405, 406,407,408,409,410, 411 | 264112 | 1 |

501 HOUSING & MOUNTING

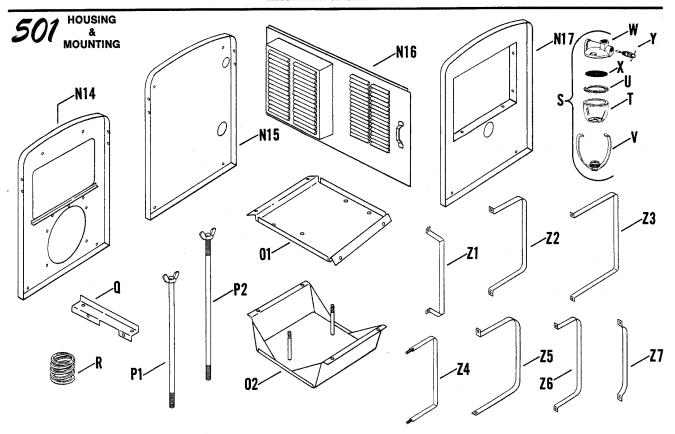
| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|--|----------------|------|
| A | Baffle, heat 17 | 241305 | 1 |
| В | Brace, side L.H. 1,11,17,504 | A-244829 | 1 |
| | 2,3,7,9,10,12,14,15, 16,500,501,502,503 | 244242 | 1 |
| | Brace, side R.H. 1,11,17,504 | A-244838 | 1 |
| | 2,3,7,9,10,12,14, 15,16,500,501,502, 503 | 244219 | 1 |
| | Brace 5,13 | A-244713 | 1 |

| <u> </u> | | | |
|---------------|--------------------------------|----------------|----------|
| INDEX LTR. | VARIATION NUMBER | PART NUMBER | QTY. |
| (B-CONT | INUED) 5,13 | A-244714 | 1 |
| | 6 | 245031 | 1 |
| | 6 | 245032 | 1 |
| | 8 | A-244659 | 1 |
| | 8 | A-244660 | 1 |
| С | Clip, locking ALL | 244211 | 4 |
| D1 . | Cover, skid 8 | 244650 | 1 |
| | 8 | 244651 | 1 |
| D2 | Cover, skid 13 | 244533 | 1 |
| E1 | Clamp, battery 3,9,12,14,15,16 | 288080 | 1 |
| E2 | Clamp, battery 5 | 244925 | 1 |
| E3 | Clamp, battery 6,7 | 245095 | 1 |
| E 4 | Clamp, battery 13 | 244585 | 1 |
| F | Filter, air 5 | 244639 | 1 |
| G | Gauge, fuel 1,4,17 | 244297 | 1 |
| | 2,3,5,6,7,9,14, 501,502,503 | A-244436 | 1 |
| | 8 C | 244954 | 1 |
| | B D | | EI |
| A | F | | |
| | | | 4 |
| S | F2 | E3 | 0 |
| 7500 | and no | 0 | |
| 1 300 | 02 | | |
| | | | _ |
| | | CA C | •> |
| ارم | | E4/ W | |
| u' | | MOUNTING | 501 |
| • | | | |



| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|--|----------------|------|---------------|--|----------------|------|
| Н | Hood 1,11,17,504 | A-244827 | 1 | (N1-CO | NTINUED) 14,15,16,17,504 | A-244991 | 1 |
| | 2,3,7,8,9,10,12,15, 16,500,501,502,503 | A-245763 | 1 | | 4,502 | A-244273 | 1 |
| | 4 | A-244286 | 1 | | 6 | A-241120 | 1 |
| | 5,13 | A-244507 | 1 | N2 | Panel, front 1,2,3,4,7,9,10,11, | | |
| | 6 | 245035 | 1 | | 12,14,16,17,500, 501,502,503,504 | 244271 | 1 |
| | 14 | A-245763 | 1 | | 6 | 241115 | 1 |
| J1 | Line, fuel 1,4,17 | 265811 | 1 | N 3 | Panel, side 1,11,17,504 | A-244832 | 1 |
| | 2,3,5,6,7,9,14, 501,503 | 265461 | 1 | | Panel, side R.H. 4 | A-244233 | 1 |
| | 13,502 | 265486 | 1 | N 4 | Panel, side R.H. | | - |
| J2 | Line, suction 13 | A-244589 | 1 . | | 1,11,17,504 Panel, side L.H. | A-244842 | 1 |
| K1 | Bracket 6 | 244262 | 1 | | 4 | A-244293 | 1 |
| K2 | Latch 6 | 244267 | 1 | N 5 | Panel, side R.H. 2,3,7,9,10,12,14, 500,501,502,503 | 244222 | 1 |
| К3 | Bracket, battery tray 500,501,502 | 244441 | 1 | | . 6 | 288397 | 1 |
| L . | Lock w/key 6 | 245036 | 1 | : | Panel, side L.H. 2,3,7,9,10,12,14, 15,16,500,501,502, 503 | 244247 | 1 |
| M | Muffler 1,2,3,4,5,6,7,8,10, 11,12,13,14,16,17, | | | | 6 | 288396 | 1 |
| | 500,501,502,503,504 | 153730 | 1 | | Panel, side 16 | A-241186 | 1 |
| N 1 | Panel, rear 1,2,3,7,9,10,11,12, | • | | N6 | Panel, end | A-244512 | 1 |

| ILLUSTRATION ON GRID F14 G1 | | | | | | | 201 | |
|-----------------------------|---------------------------------|----------------------|--------|---------------|---|--------------------|------|--|
| NDEX .TR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | |
| 17 | Panel, side 5 | A-244810 | 1 | N16 | Panel, side R.H. 15 | 241100 | 1 | |
| 18 | Panel, end 5 | A-244811 | 1 | N17 | Panel, front 15 | 245644 | 1 | |
| 9 | Panel, side 5 | A-244814 | 1 | 01 | Rack, battery 5 | A-244923 | ī | |
| 110 | Panel, side | 4 044000 | , | | 500,501,502 | A-244235 | 1 | |
| | 8 13 | A-244929 A-244510 | 1 1 | 02 | Rack, battery 13 | A-244586 | 1 | |
| 11 | Panel, side 8 | A-244930 | 1 | Ρl | Stud, battery clamp 3,6,7,9,12,14,15,16, | | | |
| | 13 | A-244526 | 1 | | 500,501,502 | 274080 | 2 | |
| 12 | Panel, front 8,13 | A-244511 | 1 | P2 | Stud, battery clamp 5 | 244668 | 2 | |
| 13 | Panel, rear | | | Q | Support, tray R.H. 3,9,12,14,15,16 | 245660 | 1 | |
| | 8 . | 244655 | 1 | | 6,7 | 245096 | 1 | |
| 14 | Panel, rear 10,11 | 244495 | 1 | | Support, tray L.H. 3,9,12,14,15,16 | 245661 | 1 | |
| 15 | Panel, end 13 | 244521 | 1 | | 6,7 | 245097 | 1 | |
| | 2 | | | | N10 | | | |
| | N12 | | | | | HOUSING & MOUNTING | 500 | |



N7-Q F14 R-AA G1 AA-GG G2

| INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. |
|---------------|--|----------------|------|---------------|---|-------------------------|------------|
| R | Spring ALL | S-378 | 4 | Z1 | Strap, tank (top) 1,2,3,4,5,6,7,9,10, 11,14,15,501,502,503, | | |
| S | Strainer, fuel - assem. | 4 | | | 504 | 244257 | 2 |
| | 17,501,502,503 | A-210101 | 1 | Z2 | Strap, tank (lower) 1,4,11,502,504 | 244241 | 2 |
| Т | Bowl, glass 1,2,3,4,5,6,7,9,14, 17,501,502,503 | A-210467 | 1 | Z3 | Strap, tank (bottom) 2,3,5,6,7,9,10,14, 15,501,503 | 244248 | 2 |
| U | Gasket, bowl 1,2,3,4,5,6,7,9,14, 17,501,502,503 | 210468 | 1 | Z 4 | Strap, tank 8 | 244656 | 1 |
| ٧ | Bail 1,2,3,4,5,6,7,9,14, | | | Z 5. | Strap, tank | 244584 | 2 |
| | 17,501,502,503 | A-210477 | 1 | Z 6 | Strap, tank (upper) | | - |
| W | Top, filter 1,2,3,4,5,6,7,9,14, | | | | 17 | 244670 | . 2 |
| | 17,501,502,503 | 210478 | 1 | Z.7 | Strap, tank (lower) 17 | 275717 | 2 |
| X | Screen 1,2,3,4,5,6,7,9,14, 17,501,502,503 | 210479 | 1 | AA | Skid 1,11,17,504 | 244841 | . 1 |
| Υ . | Valve, needle 1,2,3,4,5,6,7,9,14, 17,501,502,503 | A-210480 | ī | | 2,3,7,9,10,12,14,15, 16,500,501,502,503 (AA-CC | 244223 INTINUED NEXT | 1 PAGE) |

| IDEX R. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY. | INDEX LTR. | DESCRIPTION VARIATION NUMBER | PART NUMBER | QTY |
|------------|-----------------------------------|----------------|------|---------------|---|----------------|-----|
| A-CONT | INUED) | | | DD | Tubing, lead 3,5,6,7,9,12,13, | | |
| | 4 | 244232 | 1 | | 14,15,16,500,501, | D-303 | 1 |
| | 5 | A-244809 | 1 | | 502,503 | D-393 | i |
| | 6 | 244992 | 1 | EE | Washer ALL | EH-2255 | 4 |
| | 8 | 244662 | 1 | FF | Webbing, tank | 0.4.4.0.0.5 | 2 |
| | 13 | A-244513 | 1 | | 1,4,11,17,502,504 | 244295 | 2 |
| 3 | Tray, battery 3,6,7,9,12,14,15,16 | 245098 | 1 | | 1,4,11,17,504 | 244296 | |
| 21 | Tank, gasoline | 243030 | • | | 8 | X-295-10 | 3 |
| • I | 1,2,4,11,502,504 | 244240 | 1 | · | 8 | X-295-11 | 2 |
| | 3,5,6,7,9,10,14, | 044000 | , | | 13 | X-295-7 | 2 |
| | 15,501,503 | 244220 | 1 | | Webbing, tank (top) 2,3,5,6,7,9,10,14,15, | | |
| 2 | Tank, fuel 8 | 244661 | 1 | | 501,502,503 | 244277 | 2 |
| 3 | Tank, gasoline w/gauge | | | | Webbing, tank (bottom) 2,3,5,6,7,9,10,14,15, | | |
| | 13 | A-244583 | 1 | | 501,503 | 244276 | 2 |
| 4 | Tank, gasoline 17 | 275716 | 1 | GG | Switch, toggle | L-2532 | 1 |
| | CC3 | | | DD | CC1 CC2 | | |
| | CC4 | _// | | FF/ | GG/UG | HOUSING & | |

ACCESSORIES

| Spec No. Qty. Part No. 613G 1 A-107 1 220559 1 A-244001 1 244071 | Description Nipple Filter, gas | Spec No. 635H | Qty. | Part No. | Description |
|---|---|------------------|------------------|--|---|
| 1 220559 1 A-244001 | Filter, gas | 635H | _ | | |
| 1 244071 | Crank - assembly Cable, battery | , | 1 1 1 | A-107 220559 A-244001 244881 | Nipple Filter, gas Crank - assembly Cable, battery |
| 615H 1 A-244001 | Crank - assembly | 636H | 1 1 | A-244001 241216-S | Crank - assembly Kit, strap |
| 616G 1 A-107 1 220559 1 A-244001 1 244071 | Nipple Filter, gas Crank - assembly Cable, battery | 639H | 1 | D-31 150201 A-244001 | Line, fuel Muffler Crank-starting |
| 617H 1 A-107 1 150201 1 220559 1 A-244001 | Nipple Muffler Filter, gas Crank - assembly | 640H | 1 | D-31 150201 A-244001 | Line, fuel Muffler Crank-starting |
| 1 244881 619H 1 A-107 1 220559 1 A-244001 | Cable, battery Nipple Filter, gas Crank - assembly | 642H | 1 1 1 | D-31 150201 A-240895 241216-S | Line, fuel Muffler Handle, crank Kit, strap |
| 1 244881 | Cable, battery | 643H | 1 | A-244001 241216-S | Crank - assembly Kit, strap |
| 621H 1 A-244001 1 244881 | Crank - assembly Cable, battery | 644G | 1 | A-244001 244071 | Crank - assembly Cable, battery (set) |
| 622H 1 150201 1 A-240895 1 241216-S 1 244881 | Muffler Handle, crank Kit, strap Cable, battery | 646H |] 1 | A-244001 241216-S | Crank - assembly Kit, strap |
| 623G 1 A-107 1 220559 | Nipple Filter, gas | 647H· |]] | A-240895 241216-S | Handle, crank Kit, strap |
| 1 A-244001 | Crank - assembly | 648H | 1 | A-240895 241216-S | Handle, crank Kit, strap |
| 624H 1 A-107 1 220559 1 A-244001 1 244881 | Nipple Filter, gas Crank – assembly Cable, battery | 650H | .] | D-31 150201 A-244001 244882 | Line, fuel Muffler Crank - assembly Cable, battery |
| 625H 1 150201 1 A-240895 1 241216-S 1 244881 | Muffler Handle, crank Kit, strap Cable, battery | ¥€651H | 1 1 | A-107 220559 A-240895 | Nipple Filter, fuel Handle, crank |
| 627H 1 D-31 1 150201 1 A-244001 | Line, fuel Muffler Crank - assembly | 652H | 1 | 241216-S 244881 A-240895 | Kit, strap Cable, battery Handle, crank |
| 628H 1 A-107 1 220559 1 A-244001 | Nipple Filter, gas Crank - assembly | 653H | 1 1 | 244881 241216-S A-244001 | Cable, battery Kit, strap Crank - assembly |
| 1 244881 | Cable, battery | 03311 | i i | A-107 220559 | Nipple Filter, fuel |
| 630H 1 A-240895 1 241216-S 1 244882 | Handle, crank Kit, strap Cable, battery | 654H |]]] | A-240895 244881 241216-S | Handle, crank Cable, battery Kit, strap |
| 631H 1 D-31 1 A-107 1 150201 1 220559 1 A-244001 | Line, fuel Nipple Muffler Filter, fuel Crank - assembly | 655H |]]] | A-240895 244881 241216-S | Handle, crank Cable, battery Kit, strap |
| 1 244881 632H 1 D-31 | Cable, battery Line, fuel | 656H |]]] | D-31 150201 244882 | Line, fuel Muffler Cable, battery |
| 1 A-244001 1 241216-5 1 244881 | Crank - assembly Kit, strap Cable, battery | 657H |]]] | A-240895 244881 241216-S | Handle, crank Cable, battery Kit, strap |
| 633H 1 A-107 1 220559 1 A-244001 1 244881 | Nipple Filter, gas Crank - assembly Cable, battery | 659H | 1 1 1 1 | D-31 244001-A 241216-S 244882 | Line, fuel Crank - assembly Kit, strap Cable, battery |

| Spec No. | Qty. | Part No. | Description | Spec No. | Qty. | Part No. | Description |
|----------|-------------|---------------------------------------|---|----------|-------------|--------------------------------|---|
| | 1 1 1 1 | A-107 220559 A-240895 244882 | Nipple Filter, fuel Handle, crank Cable, battery | 696H | 1 1 | A-240895 244881 241216-S | Handle, crank Cable, battery Kit, strap |
| ccau | i | 241216-S | Kit, strap Nipple | 697H | 1 1 1 | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly |
| 663H | 1 | A-107 220559 240895 | Filter, gas Handle, crank | | i | 244881 | Cable, battery |
| | 1 | 241216-S 244881 | Kit, strap Cable, battery | 698H | 1 | D-31 A-107 150201 | Line, fuel Nipple Muffler |
| 664H | 1 | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly | | 1 | 220559 A-244001 | Filter, gas Crank - assembly |
| | i | 244881 | Cable, battery | 699Н | 1 | D-31 150201 | Line, fuel Muffler |
| 665H |]] | D-31 A-244001 | Line, fuel Crank - assembly | | 1 | A-244001 | Crank, starting |
| | 1 | 241216-S 244882 | Kit, strap Cable, battery | 700H | 1 1 1 | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly |
| 666H | 1 | A-107 | Nipple | 1 | i | 244881 | Cable, battery |
| | 1 | 220559 A-240895 244881 | Filter, fuel Handle, crank Cable, battery | 702H | 1 | D-31 A-107 | Line, fuel Nipple |
| | 1 | 241216-S | Kit, strap | | 1 1 | 150201 220559 | Muffler Filter, fuel |
| 669H | 1 1 1 | A-107 220559 A-240895 | Nipple Filter, gas Handle, crank | | 1 | A-244001 244881 | Crank - assembly Cable, battery |
| | † 1 | 241216-S 244881 | Kit, strap Cable, battery | 713H | 1 | D-31 150201 | Line, fuel Muffler Bushing, reducer |
| 670H | 1 - | A-107 | Nipple | * | 1 1 | 153016 244001-A | Crank, starting-asse |
| | 1 1 1 | 220559 A-240895 241216-S | Filter, gas Handle, crank Kit, strap | 714H | 1 | D-31 A-107 | Line, fuel Nipple |
| | 1 | 244881 | Cable, battery | | 1 | 150201 220559 | Muffler Filter, gas |
| 674H | 1 | D-31 A-244001 | Line, fuel Crank - assembly | Ÿ | i | A-244001 | Crank - assembly |
| | . i | 241216-S 244881 | Kit, strap Cable, battery | 715H |]] | D-31 150201 | Line, fuel Muffler |
| 678H | 1 | D-31 | Line, fuel | | 1 | A-244001 244881 | Crank - assembly Cable, battery |
| | 1 | A-244001 241216-S | Crank - assembly Kit. strap | 721H | . 1 | A-244001 | Crank - assembly |
| | 1 | 244881 | Cable, battery | Ì | 1 3 3 4 | 244881 | Cable, battery |
| 679H | 1 | D-31 150201 | Line, fuel Muffler | 723H | 1 1 | D-31 150201 | Line, fuel Muffler |
| | i | 244881 | Cable, battery | | 1 1 | A-244001 244881 | Crank - assembly Cable, battery |
| 680H | 1 | D-31 A-244001 | Line, fuel Crank - assembly | 724H | 1 | A-244001 | Crank - assembly |
| | j 1 | 241216-S 244881 | Kit, strap Cable, battery | | . 1 | 244881 | Cable, battery |
| 681H | 1 | A-240895 | Handle, crank | 727H · | 1 | D-31 A-107 | Line, fuel Nipple |
| 00111 | i | 244882 A-107 | Cable, battery Nipple | | . 1 | 150201 220559 | Muffler Filter, fuel |
| | i 1 | 220559 241216-S | Filter, gas Kit, strap | | 1 | A-244001 244881 | Crank - assembly Cable, battery |
| 683H | 1 | A-244001 | Crank, starting | 732H | 1 | D-31 A-244001 | Line, fuel Crank - assembly |
| 690G | 1 1 | A-240895 241216-S | Handle, crank Kit, strap | | 1 | 241216-S 244881 | Kit, strap Cable, battery |
| 691H | 1 | A-240895 244882 241216-S | Handle, crank Cable, battery Kit, strap | 733H | 1 1 1 | D-31 A-244001 241216-S | Line, fuel Crank - assembly Kit, strap |

| Spec No. | Qty. | Part No. | Description | Spec No. | Qty. | Part No. | Description |
|--------------|------------------|---|--|--------------|------------------|--|--|
| 735H | 1 | A-240895 244881 | Handle, crank Cable, battery | 762H | 1 | 150201 A-240896 | Muffler Handle, crank |
| | . 1 | 241216-S | Kit, strap | 768H | 1 | A-244747 | Panel - assembly |
| 737H | 1 1 | A-240895 244881 241216-S | Handle, crank Cable, battery Kit, strap | 772H |]]] | D-31 A-244001 241216-S | Line, fuel Crank - assembly Kit, strap |
| 738H | 1 1 1 | A-240895 244881 241216-S | Handle, crank Cable, battery Kit, strap | 774H | 1 | 244881 D-31 | Cable, battery Line, fuel |
| 739H | 1 1 1 | A-240895 244881 241216-S | Handle, crank Cable, battery Kit, strap | | 1 | A-244001 241216-S 244881 | Crank - assembly Kit, strap Cable, battery |
| 740H | 1 1 | A-240895 244881 241216-S | Handle, crank Cable, battery Kit, strap | 775H |]]] | D-31 A-244001 241216-S 244882 | Line, fuel Crank - assembly Kit, strap Cable, battery |
| 741H | 1 1 1 | A-107 220559 A-244001 244881 | Nipple Filter, gas Crank - assembly Cable, battery | 776H |]]] | D-31 A-244001 241216-S 244881 | Line, fuel Crank - assembly Kit, strap Cable, battery |
| 742H | 7 1 1 | D-31 150201 A-244001 | Line, fuel Muffler Crank, starting | 778H | 1 1 1 | D-31 A-244001 241216-S 244881 | Line, fuel Crank - assembly Kit, strap Cable, battery |
| 743H | 1 1 1 | D-31 A-107 150201 220559 A-244001 | Line, fuel Nipple Muffler Filter, gas Crank – assembly | 783H | 1 1 1 1 | D-31 X-67-3 150201 153016 244001-A | Line, fuel Screw, sheet metal Muffler Bushing, reducer Crank, starting-assem |
| 744H | 1 | D-31 150201 A-244001 | Line, fuel Muffler Crank, starting | 789G | 1° | 244882 150201 A-240895 | Cable, battery Muffler Handle, crank |
| 747H | 1 1 1 | A-240895 244881 241216-S | Handle, crank Cable, battery Kit, strap | 791H | . 1 | A-107 220559 A-244001 | Nipple Filter, gas Crank - assembly |
| 749H | 1 1 1 | A-240895 244882 241216-S | Handle - assembly Cable, battery Kit, strap | 794H | 1 1 | 244881 A-107 220559 | Cable,battery Nipple Filter, gas |
| 750H | 1 1 1 | A-240895 244881 241216-S | Handle, crank Cable, battery Kit, strap | | j 1 | A-244001 244881 | Crank - assembly Cable, battery |
| 751H | ı | A-240895 | Handle, crank | 795H | 1 | A-244001 | Crank - assembly |
| | 1 | 244881 241216-S | Cable, battery Kit, strap | 797H |]]] | D-31 150201 A-244001 | Line, fuel Muffler Crank - starting |
| 752H 758H | 1 | A-244001 244881 AC-1520 | Crank - assembly Cable, battery Hydrometer | 798H | 1 1 1 | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly |
| | 1 2 1 | D-3212 153859 240280 | Points, breaker Line, fuel Kit, fuel pump | 00311 | 1 | 241216-S 244610 | Kit, strap Cable, battery Crank - assembly |
| | 4 1 1 | 240705-S 244006 244011 | Plug, spark Kit, tool Kit, repair | 801H 802H | 1 | A-244001 244881 D-31 | Cable, battery Line, fuel |
| | 1 | 244107 A-244818 | Gasket set Panel, transfer - assembly | 00211 | 1 | 150201 A-244001 244881 | Muffler Crank - assembly Cable, battery |
| 759H | 1 2 1 4 | D-3212 153859 240280 240705-S | Points, breaker Line, fuel Kit, fuel pump Plug, spark | 803H | 1 | A-244001 244881 | Crank - assembly Cable, battery |
| | 1 | 244006 244011 244107 A-244818 | Kit, tool Kit, tool Gasket set Panel, transfer - | 804H | 1 1 1 | A-107 150201 220559 | Nipple Muffler Filter, gas |

| Spec No. | Qty. | Part'No. | Description | Spec No. | Qty. | Part No. | Description |
|-------------------|------------------|---|---|-------------------|-----------------------|--|---|
| | | | | 829H | 1 | D-31 | Line, fuel |
| 804n - | Continued 1 | A-244001 244881 | Crank - assembly Cable, battery | | 1 1 1 | 150201 A-244001 244881 | Muffler Crank - assembly Cable, battery |
| 806H | 1 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery | 830H |]]]] | D-31 A-107 150201 220559 A-244001 244881 | Line, fuel Nipple Muffler Filter, fuel Crank - assembly Cable, battery |
| 807H |]]] | D-31 A-107 150201 220559 A-244001 | Line, fuel Nipple Muffler Filter, fuel Crank - assembly | 832H | 1 1 1 | 150201 A-240895 244610 | Muffler Handle, crank Cable, battery |
| 810H | 1 1 1 | 244881 A-107 220559 A-244001 | Cable, battery Nipple Filter, gas Crank - assembly | 837H | 1 1 1 | A-244001 244881 244240 X-75-16 | Crank - assembly Cable, battery Tank Plug, pipe |
| 812H | 1 | 244881 A-244001 244881 | Cable, battery Crank - assembly Cable, battery | 838H |]] | D-31 150201 A-244001 241216-S | Line, fuel Muffler Crank - assembly Kit, strap |
| 814H | 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery | 840H |]]] | 244610 D-31 A-107 150201 | Cable, battery Line, fuel Nipple Muffler |
| 815H | 1 1 1 | D-31 150201 A-244001 241216-S | Line, fuel Muffler Crank - assembly Kit, strap | | 1 1 | 220559 A-244001 244881 | Filter, fuel Crank - assembly Cable, battery |
| 81 6 H | i 1 1 1 | 244610 A-107 150201 220559 A-244001 | Cable, battery Nipplé Muffler Filter, gas Crank - assembly | 841H | 1 1 1 | D-31 A-107 150201 220559 A-244001 244881 | Line, fuel Nipple Muffler Filter, fuel Crank – assembly Cable, battery |
| 817H |]]] | 244881 D-31 150201 A-244001 244881 | Cable, battery Line, fuel Muffler Crank - assembly Cable, battery | _. 842H | 1 1 1 2 | X-209-2 T-674 D-3212 150216 153859 240280 | Nipple Cap, pipe Points, breaker Silencer Line, fuel Kit, pump repair |
| 818H | 1 1 1 1 | D-31 A-107 150201 220559 A-244001 244881 | Line, fuel Nipple Muffler Filter, fuel Crank - assembly Cable, battery | | 4 1 1 2 2 | 240705-S 244006 244011 244107 A-244300 A-244301 A-244818 | Plug, spark Kit, tool Kit, repair Kit, gasket Damper, vibro Damper, vibro Panel, transformer assembly |
| 822H | 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery | 878H | 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery |
| 824H | 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery | 880H | 1 1 | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly |
| 826H [*] | 1 1 1 | D-31 A-107 150201 220559 | Line, fuel Nipple Muffler Filter, fuel | 884H |]]] | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly |
| 828H | 1 | A-244001 244881 D-31 | Crank - assembly Cable, battery Line, fuel | 885H | 1 | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly |
| | 1 1 | 150201 A-244001 244881 | Muffler Crank - assembly Cable, battery | 887H | 1 | 150201 A-240895 244612 | Muffles Handle, crank Cable, battery |

| Spec No. | · Qty. | Part No. | Description | Spec No. | Qty. | Part No. | Description |
|----------|-----------------------|--|---|----------|-------------|--|---|
| 888H | 1 1 | 150201 A-240895 244610 | Muffler Handle, crank Cable, battery | 962G | 1 1 1 | A-107 220559 A-244001 | Nipple Filter, gas Crank - assembly |
| 890H | 1 | 154211 240 4 20 | Box, switch Kit, vibro damper | 981G | 1 | A-244001 | Crank - assembly |
| 891H | 1 | A-244001 244881 A-244001 | Crank - assembly Cable, battery Crank - assembly | 1108G | 2 1 1 | AC-1515 AC-1522 A-244001 244004 | Battery, 12 volt Cable, battery Crank - assembly Kit, tool |
| 09111 | i | 244881 | Cable, battery | 1111G . | 1 | D-31 | Line, fuel |
| 892H | 1 | A-244001 | Crank - assembly | | 1 | 150201 A-244001 | Muffler Crank - assembly |
| 894H | 1 | A-244001 | Crank - assembly | 1125G | 1 | D-31 | Line, fuel |
| 895H | 1 1 1 1 | D-31 A-107 150201 220559 | Line, fuel Nipple Muffler Filter, fuel | | | AC-1522 150201 A-244001 | Cable, battery Muffler Crank - assembly |
| 898H | 1 | A-244001 244881 D-31 | Crank - assembly Cable, battery Line, fuel | 1137G | 1 | D-31 AC-1522 150201 A-244001 | Line, fuel Cable, battery Muffler Crank - assembly |
| | 1 1 | 150201 A-244001 | Muffler Crank - assembly | 1219G | ī | D-31 | Line, fuel |
| 899Н | 1 1 1 | D-31 X-67-3 150201 | Line, fuel Screw, sheet metal Muffler | | 1 1 1 | AC-1522 150201 A-244001 | Cable, battery Muffler Crank - assembly |
| | 1 | 153016 244001-A 244882 | Bushing, reducer Crank, starting - assembly Cable, battery | 1403G | 1 1 1 | D-31 A-107 150201 220559 | Line, fuel Nipple Muffler Filter, gas |
| | 1 | A-107 220559 | Nipple Filter, gas | 1407G | i ; | A-244001 D-31 | Crank - assembly Line, fuel |
| 900H |]] 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly | 1472G | 1. 1 | 150201 A-244001 D-31 | Muffier Crank - assembly Line, fuel |
| 901H | 1 | D-31 150201 | Cable, battery Line, fuel Muffler | 14724 | i 1 | 150201 A-244001 | Muffler Crank - assembly |
| | 1 | A-244001 244881 | Crank - assembly Cable, battery | 1509G | 1 1 1 | D-31 A-107 AC-1522 | Line, fuel Nipple Cable, battery |
| 902H |]]] | D-31 A-107 150201 220559 | Line, fuel Nipple Muffler Filter, fuel | |]]] | 150201 220559 A-244001 | Muffler Filter, gas Crank – assembly |
| 924H | i ! ! | A-244001 244881 AC-1520 | Crank - assembly Cable, battery Hydrometer | 5010A |]]] | D-31 150201 A-244001 244882 | Line, fuel Muffler Crank - assembly Cable, battery |
| | 1 1 4 1 1 | D-3212 240280 240705-S A-244001 244006 244011 | Points, breaker Kit, fuel pump Plug, spark Crank – assembly Kit, tool | 5010B |] | D-31 150201 A-244001 244882 | Line, fuel Muffler Crank - assembly Cable, battery |
| | 2 1 1 | 244100 244107 244881 | Kit, repair Battery, 6 volt Gasket set Cable, battery | 5010D | 1 1 1 | D-31 150201 A-244001 246850 | Line, fuel Muffler Crank - assembly Cable, battery |
| 950G | 1 | A-244001 | Crank - assembly | 5011A | 1 | D-31 | Line, fuel |
| 953G | 1 | A-107 220559 244001-A | Nipple Filter, gas Crank - assembly | |]]] | 150201 A-244001 244881 | Muffler Crank assembly Cable, battery |
| 957G | . 1 | A-244001 244071 | Crank - assembly Cable, battery | 5011B |]]] | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly |
| 958G | 1 | A-244001 244071 | Crank - assembly Cable, battery | 1 | 1 | 244881 | Cable, battery |

| Spec No. | Qty. | Part No. | Description | Spec No. | · Qty. | Part No. | Description |
|----------------|--------------|--|---|----------------|------------------|---|---|
| 5011D | 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery | 5016D | 1 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery |
| 5012A | 1 | A-244001 241216-S | Crank - assembly Kit, strap | 5017A |]] [| D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery |
| 5012B | 1 | A-244001 241216-S | Crank - assembly Kit, strap | 5017B | 1 | D-31 150201 | Line, fuel Muffler |
| 5012C | 1 | A-244001 241216-S | Crank - assembly Kit, strap | | 1 | A-244001 244881 | Crank - assembly Cable, battery |
| 5012D | 1 | A-244001 241216-S | Crank - assembly Kit, strap | 5017D | .]] | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly |
| 5013A | 1 | A-244001 241216-S | Crank - assembly Kit, strap | 5018A | 1 | 244881 D-31 | Cable, battery Line, fuel |
| 5013B | 1 | A-244001 241216-S | Crank - assembly Kit, strap | | 1 1 1 | 150201 A-244001 244881 | Muffler Crank - assembly Cable, battery |
| 5013C 5014A | 1 | A-244001 241216-S D-31 | Crank - assembly Kit, strap Line, fuel | 5018B | 1 1 1 | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly |
| | 1 | A-244001 241216-S 244881 | Crank - assembly Kit, strap Cable, battery | 5018D | i 1 1 | 244881 D-31 150201 | Cable, battery Line, fuel Muffler |
| 5014B | 1 | D-31 A-244001 241216-S | Line, fuel Crank - assembly Kit, strap | 50104 | 1 | A-244001 244881 | Crank - assembhy Cable, battery |
| 5014C | 1 1 1 | 244881 D-31 A-244001 241216-S 244881 | Cable, battery Line, fuel Crank - assembly Kit, strap Cable, battery | 5019A | 1 1 1 1 | D-31 A-107 150201 220559 A-244001 244882 | Line, fuel Nipple Muffler Filter, fuel Crank - assembly Cable, battery |
| 5014D |]:]] | D-31 A-244001 241216-S 244881 | Line, fuel Crank - assembly Kit, strap Cable, battery | ൂ5019B | 1 1 1 1 | A-107 150201 220559 A-244001 244882 | Nipple Muffler Filter, fuel Crank - assembly Cable, battery |
| 5015A | 7 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery | 5019D | 1 | A-107 150201 220559 | Nipple Muffler Filter, fuel |
| 5015B | 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery | | 1 | A-244001 246850 | Crank - assembly Cable, battery Line, fuel |
| 5015C | 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery | 5 0 20A | 1 1 1 | 150201 A-244001 | Muffler Crank - assembly |
| 5015D | 1 1 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery | 5021A | 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery |
| 5016A | 1 1 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery | 5021B | 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery |
| 5016B | † † 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery | 5022A | 1 | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly |
| 5016C | 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery | 5023A | 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery |
| • | | | | l | | | - |

| | | | | • | | | |
|----------|------------------|---|---|----------|------------------|---|---|
| Spec No. | Qty. | Part No. | Description | Spec No. | Qty. | Part No. | Description |
| 5024A | 1 1 1 1 1 | D-31 A-107 150201 220559 | Line, fuel Nipple Muffler Filter, fuel | 5030B | 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery |
| | . 1 | A-244001 244881 | Crank - assembly Cable, battery | 5031A | 1 | A-244001 | Crank - assembly |
| 5024B | 1 1 1 1 | A-107 150201 220559 A-244001 244881 | Nipple Muffler Filter, fuel Crank - assembly Cable, battery | 5032A | 1 1 1 1 | D-31 A-107 150201 220559 A-244001 244881 | Line, fuel Nipple Muffler Filter, fuel Crank – assembly Cable, battery |
| 5024D | 1 1 1 1 | A-107 150201 220559 A-244001 244881 | Nipple Muffler Filter, fuel Crank – assembly Cable, battery | 5032B | 1 1 1 1 1 1 | A-107 150201 220559 A-244001 244881 | Nipple Muffler Filter, fuel Crank - assembly Cable, battery |
| 5025A | 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery | 5032D | 1 1 1 1 | A-107 150201 220559 A-244001 244881 | Nipple Muffler Filter, fuel Crank - assembly Cable, battery |
| 5026A | 1 | A-244001 241216-S A-244001 | Crank - assembly Kit, strap Crank - assembly | 5033A | 1 | A-240895 241216-S | Handle, crank Kit, strap |
| 5026B | اً | 241216-S | Kit, strap | | i | 244881 | Cable, battery |
| 5027A | 1 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery | 5033B | 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery |
| 5027B | 1 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery | 5033C | 1 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery |
| 5028A | 1 1 1 | D-31 A-244001 241216-S 244881 | Line, fuel Crank - assembly Kit, strap Cable, battery | 5033D | 1 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery |
| 5028B | 1 1 1 | D-31 A-244001 241216-S 244881 | Line, fuel Crank - assembly Kit, strap Cable, battery | 5034A | 1 1 1 1 | D-31 A-107 150201 220559 A-244001 | Line, fuel Nipple Muffler Filter, fuel Crank - assembly |
| 5028C | 1 | D-31 | Line, fuel | 5035D | 1 | A-244001 | Crank - assembly |
| | 1 | A-244001 241216-S 244881 | Crank - assembly Kit, strap Cable, battery | 5036A | 1 | A-240895 241216-S | Handle, crank Kit, strap |
| 5028D | 1 | D-31 A-244001 | Line, fuel Crank - assembly | 5036B | 1 | A-240895 241216-S | Handle, crank Kit, strap |
| | 1 | 241216-S 244881 | Kit, strap Cable, battery | 5037A | 1 | A-244001 244881 | Crank - assembly Cable, battery |
| 5029A | 1 | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly | 5037B | 1 | A-244001 244881 | Crank - assembly Cable, battery |
| 5029B | 1 | 244881 D-31 | Cable, battery Line, fuel | 5037D | 1 | A-244001 244881 | Crank - assembly Cable, battery |
| 5029D |] | 150201 A-244001 244881 D-31 | Muffler Crank - assembly Cale, battery Line, fuel | 5038A | 1 1 1 | A-107 150201 220559 A-244001 | Nipple Muffler Filter, fuel Crank - assembly |
| | 1 | 150201 A-244001 244881 | Muffler Crank - assembly Cable, battery | 5039A |]]] | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly |
| 5030A | 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assemlby Cable, battery | 5040A |]]] | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly |

| | | | | | - | | |
|----------|------------------|---|---|--------------------|------------------|---|---|
| Spec No. | Qty. | Part No. | Description | Spec No. | Qty. | Part No. | Description |
| 5042A | 1 1 1 1 | D-31 A-107 150201 220559 A-244001 | Line, fuel Nipple Muffler Filter, fuel Crank - assembly | 5047B | 1 1 1 | D-31 A-244001 241216-S 244881 | Line, fuel Crank - assembly Kit, strap Cable, battery |
| 5042B | i | 244881 A-107 | Cable, battery Nipple | 5047C |]]] | D-31 A-244001 241216-S 244881 | Line, fuel Crank - assembly Kit, strap Cable, battery |
| | 1 | 150201 220559 A-244001 244881 | Muffler Filter, fuel Crank - assembly Cable, battery | 5047D | 1 1 | D-31 A-244001 241216-S | Line, fuel Crank - assembly Kit, strap |
| 5042D | 1 1 1 1 | A-107 150201 220559 A-244001 244881 | Nipple Muffler Filter, fuel Crank - assembly Cable, battery | 5048A | 1 2 1 1 | 244881 K-804 243324-A LG-1072-1414 A-244001 | Cable, battery Fuse, 30 amp Switch - assembly Cable, load Crank - assembly |
| 5043A | 1 1 1 | A-107 220559 A-240895 | Nipple Filter, fuel Handle, crank | 5049A | 1 | A-244001 244881 | Crank - assembly Cable, battery |
| | 1 | 241216-S 244881 | Kit, strap Cable, battery | 5049B | 1 | A-244001 244881 | Crank - assembly Cable, battery |
| 5043B |] .]] | A-107 220559 A-240895 | Nipple Filter, fuel Handle, crank | 5049D | 1 | A-244001 244881 | Crank - assembly Cable, battery |
| 5043D | 1 | 241216-S 244881 A-107 | Kit, strap Cable, battery Nipple | 5050A | 1 1 1 | D-31 150201 244881 | Line, fuel Muffler Cable, battery |
| 30405 | 1 | 220559 150201 A-240895 241216-S | Filter, fuel Muffler Handle, crank Kit, strap | 5050B |]]] | D-31 150201 244881 | Line, fuel Muffler Cable, battery |
| 5044A | 1 | 244881 A-244001 244881 | Cable, battery Crank - assembly Cable, battery | 5050D | 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery |
| 5044B | 1 | A-244001 244881 | Crank - assembly Cable, battery | [*] 5051A | 1 | D-31 150201 | Line, fuel Muffler |
| 5044D | 1 | A-244001 244881 | Crank - assembly Cable, battery | | 1 | A-244001 244881 | Crank - assembly Cable, battery |
| 5045A | 1 1 | A-244001 244881 | Crank - assembly Cable, battery | 5051B | 1 1 1 | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly |
| 5045B | 1 | A-244001 244881 | Crank - assembly Cable, battery | 5051D | 1 | 244881 D-31 | Cable, battery Line, fuel |
| 5045D | 1 | A-244001 244881 | Crank - assembly Cable, battery | |]]] | 150201 ** A-244001 244881 | Muffler Crank - assembly Cable, battery |
| 5046A | 1 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery | 5052A | 1 1 1 | D-31 150201 240420 | Line, fuel Muffler Kit, vibro damper Crank – assembly |
| 5046B | 1 1 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery | 5053A | 1 | A-244001 244881 | Cable, battery |
| 5046C | 1 | A-240895 241216-S | Handle, crank Kit, strap | 5053B | 1 | 244881 | Cable, battery |
| | i | 244881 | Cable, battery | 5053D | 1 | 244881 | Cable, battery |
| 5046D | 1 1 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery | 5054A |]]] | D-31 A-244001 241216-S 244881 | Line, fuel Crank - assembly Kit, strap Cable, battery |
| 5047A | 1 1 1 | D-31 A-244001 241216-S 244881 | Line, fuel Crank - assembly Kit, strap Cable, battery | 5054B | 1 | D-31 A-244001 | Line, fuel Crank - assembly |

| Spec No. | Qty. | Part No. | Description | Spec No. | Qty. | Part No. | Description |
|----------|------------------|--|--|----------|--------------------------|--|--|
| 5054B - | Continued | | | 5061A | 1 1 | A-244001 244881 | Crank - assembly Cable, battery |
| 5054C | 1 1 | 241216-S 244881 D-31 A-244001 | Kit, strap Cable, battery Line, fuel Crank - assembly | 5062A | 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery |
| | 1 1 | 241216-S 244881 | Kit, strap Cable, battery | 5062B | 1 1 1 | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly |
| 5054D | , 1 1 1 | D-31 A-244001 241216-S 244881 | Line, fuel Crank - assembly Kit, strap Cable, battery | 5062D | 1 1 | 244881 D-31 | Cable, battery Line, fuel |
| 5055A | 1 .1 | D-31 A-107 150201 | Line, fuel Nipple Muffler | | 1 | 150201 A-244001 244881 | Muffler Crank - assembly Cable, battery |
| | i 1 | 220559 A-244001 | Filter, fuel Crank - assembly | 5063A | 1 1 1 | A-107 220559 A-244001 | Nipple Filter, gas Crank - assembly |
| 5056A | 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery | 5063D | 1 1 1 | 244881 A-107 220559 | Cable, battery Nipple Filter, gas |
| 5056B | 1 1 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery | 50641 | 1 | A-244001 244881 | Crank - assembly Cable, battery |
| 5056C | 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery | 5064A | 1 1 1 | A-107 220559 A-244001 244881 | Nipple Filter, gas Crank - assembly Cable, battery |
| 5056D | 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery | 5064B | 1 1 - 1 1 - 2 1 | A-107 220559 A-244001 244881 | Nipple Filter, gas Crank - assembly Cable, battery |
| 5057A | 1 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery | 5064D | 1 1 1 | A-107 220559 A-244001 244881 | Nipple Filter, gas Crank - assembly Cable, battery |
| 5057B | 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery | 5065A | 1 1 1 | D-31 A-244001 241216-S 244881 | Line, fuel Crank - assembly Kit, strap Cable, battery |
| 5057Ď | 1 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery | 5065B | 1 1 1 | D-31 A-244001 241216-S 244881 | Line, fuel Crank - assembly Kit, strap Cable, battery |
| 5058A | 1 | A-244001 244881 | Crank - assembly Cable, battery | 5065C | 1 1 | D-31 A-244001 | Line, fuel Crank - assembly |
| 5059A |]]] | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery | 5065D | 1 | 241216-S 244881 D-31 | Kit, strap Cable, battery Line, fuel |
| 5059B |]] | D-31 150201 A-244001 | Line, fuel Muffler Crank – assembly | | 1 1 1 | A-244001 241216-S 244881 | Crank - assembly Kit, strap Cable, battery |
| 5059D | 1 | 244881 D-31 150201 | Cable, battery Line, fuel Muffler | 5066A | 7 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery |
| | 1 | A-244001 244881 | Crank - assembly Cable, battery | 5067A | 1 | 150201 A-240895 | Muffler Handle, crank |
| 5060A |]]] | A-107 150201 220559 A-244001 | Nipple Muffler Filter, fuel Crank - assembly | 5067B | 1 | 241216-S 244881 150201 | Kit, strap Cable, battery Muffler |
| | ı | / | S, and - assembly | 1 | • | • | |

| Spec No. | Qty. | Part No. | Description | Spec No. | Qty. | Part No. | Description |
|----------------|------------------|---|---|----------|------------------|---|--|
| 50678 - | Continued 1 1 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery | 5075D | 1 1 1 1 | A-107 150201 220559 A-244001 244881 | Nipple Muffler Filter, fuel Crank - assembly Cable, battery |
| 50670 |] 1 1 | 150201 A-240895 241216-S 244881 | Muffler Handle, crank Kit, strap Cable, battery | 5076A |] | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery |
| 5068A | 1 | A-244001 244881 | Crank - assembly Cable, battery | 5077A | 1 1 1 | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly |
| 5069A | 1 1 1 | D-31 A-107 150201 220559 | Line, fuel Nipple Muffler Filter | 5078B | 1 | A-244001 244881 | Crank - assembly Cable, battery |
| 5069B | 1 | A-244001 244881 A-107 | Crank - assembly Cable, battery Nipple | 5079A |]]] | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery |
| 30038 | 1 | 150201 220559 A-244001 244881 | Muffler Filter, fuel Crank - assembly Cable, battery | 5080A | 1 | 150201 244881 | Muffler Cable, battery |
| 5070A | 1 1 1 | A-107 150201 220559 A-244001 | Nipple Muffler Filter, fuel Crank - assembly | 5081B | 1 1 1 | D-31 A-244001 241216-S 244881 | Line, fuel Crank - assembly Kit, strap Cable, battery |
| 5071A | 1 | A-244001 244881 | Crank - assembly Cable, battery | 5081C | 1 1 1 | D-31 A-244001 241216-S 244881 | Line, fuel Crank - assembly Kit, strap Cable, battery |
| 5071B | 1 | A-244001 244881 | Crank - assembly Cable, battery | 5082B | 1 | D-31 150201 | Line, fuel Muffler |
| 5071D | 1 | A-244001 244881 | Crank - assembly Cable, battery | | 1 | A-244001 244881 | Crank - assembly Cable, battery |
| 5072A 5073A | 1 1 1 1 | A-244001 A-107 150201 220559 A-244001 | Crank - assembly Nipple Muffler Filter Crank - assembly | 5083A | 1 1 1 1 1 | A-107 220559 A-240895 241216-S 244881 | Nipple Filter, fuel Handle, crank Kit, strap Cable, battery |
| 5074A | 1 1 1 1 1 | 244881 A-107 220559 A-244001 244881 | Cable, battery Nipple Filter, gas Crank - assembly Cable, battery | 5083D | 1 1 1 1 | A-107 150201 220559 A-240895 241216-S 244881 | Nipple Muffler Filter, fuel Handle, crank Kit, strap Cable, battery |
| 5074B | 1 1 1 | A-107 220559 A-244001 244881 | Nipple Filter, gas Crank - assembly Cable, battery | 5084B | 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery |
| 5074D | 1 1 | A-107 220559 A-244001 | Nipple Filter, gas Crank - assembly | 5084C | 1 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery |
| · 5075A | 1 | 244881 A-107 150201 | Cable, battery Nipple Muffler | 5085B | 1 1 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery |
| | 1 | 220559 A-244001 244881 | Filter, fuel Crank - assembly Cable, battery | 5085C |]] 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery |
| 5075B | 1 1 1 | A-107 150201 220559 A-244001 244881 | Nipple Muffler Filter, fuel Crank - assembly Cable, battery | 5086B | 1 1 1 | D-31 A-244001 241216-S 244881 | Line, fuel Crank - assembly Kit, strap Cable, battery |

| Spec No. | Qty. | Part No. | Description | Spec No. | Qty. | Part No. | Description |
|----------|------------------|---|---|------------------|------------------|---|---|
| 5086C | 1 1 | D-31 A-244001 241216-S | Line, fuel Crank - assembly Kit, strap | 5094C | 1 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery |
| 5087B | 1 1 1 | 244881 A-240895 241216-S 244881 | Cable, battery Handle, crank Kit, strap Cable, battery | 5095B | 1 1 1 1 | A-107 150201 220559 A-244001 244881 | Nipple Muffler Filter, fuel Crank - assembly Cable, battery |
| 5087C |]]] | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery | 5095D | 1 | A-107 150201 220559 | Nipple Muffler Filter, fuel |
| 5087D | 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery | 5096B | 1 | A-244001 244881 A-107 | Crank - assembly Cable, battery Nipple |
| 5088B | 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery | 30908 | ; ; ; | 150201 220559 A-244001 244881 | Muffler Filter, fuel Crank - assembly Cable, battery |
| 5088D | 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery | 5096D |]]]] | A-107 150201 220559 A-244001 244881 | Nipple Muffler Filter, fuel Crank – assembly Cable, battery |
| 5089A | 1 1 1 | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly | 5097A | . 1 | A-244001 244881 | Crank - assembly Cable, battery |
| 5090B | 1 1 1 | D-31 A-244001 241216-S 244881 | Line, fuel Crank - assembly Kit, strap Cable, battery | 5098B |]]] | D-31 A-107 220559 A-244001 244881 | Line, fuel Nipple Filter, gas Crank – assembly Cable, battery |
| 5090C | 1 1 1 | D-31 A-244001 241216-S 244881 | Line, fuel Crank - assembly Kit, strap Cable, battery | 5098D | 1 | D-31 A-107 220559 A-244001 | Line, fuel Nipple Filter, gas Crank - assembly |
| 5090D | 1 1 1 | D-31 A-244001 241216-S 244881 | Line, fuel Crank - assembly Kit, strap Cable, battery | 5099B | 1 | 244881 A-107 150201 220559 | Cable, battery Nipple Muffler Filter, fuel |
| 5091B |]]] | D-31 A-244001 241216-S 244881 | Line, fuel Crank - assembly Kit, strap Cable, battery | 5099D | 1 | A-244001 244882 A-107 | Crank - assembly Cable, battery Nipple |
| 5091C | 1 1 1 1 | D-31 A-244001 241216-S 244881 | Line, fuel Crank - assembly Kit, strap Cable, battery | | 1 1 | 150201 220559 A-244001 244882 | Muffler Filter, fuel Crank - assembly Cable, battery |
| 5092B | ,] [| A-244001 244881 | Crank - assembly Cable, battery | 50100B | 1 | A-244001 244881 | Crank - assembly Cable, battery |
| 5093B | 1 | A-107 150201 | Nipple Muffler | 50100D 50101A | 1 | A-244001 244881 A-244001 | Crank - assembly Cable, battery Crank - assembly |
| E0022 | 1 | 220559 A-244001 244881 | Filter, fuel Crank - assembly Cable, battery | 50101A 50102A | 1 1 1 | A-107 220559 A-244001 | Nipple Filter, gas Crank - assembly |
| 5093D | 1 1 1 1 | A-107 150201 220559 A-244001 244881 | Nipple Muffler Filter, fuel Crank - assembly Cable, battery | 50103A | i ! ! | 244881 A-107 150201 | Cable, battery Nipple Muffler |
| 5094B | , 1 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery | | 1 1 | 220559 A-244001 244881 | Filter, gas Crank - assembly Cable, battery |

| | | | • | | | | |
|----------|-----------------------|--|--|------------------|-----------------------|--|--|
| Spec No. | Qty. | Part No. | Description | Spec No. | Qty. | Part No. | Description |
| 50104A | 2 1 | D-2413-B A-243348 | Fuse, 15 amp Switch - assembly | 50111C - | Continued | | |
| | 1 | A-244001 LG-1072-141 | Crank - assembly 4Cable, lead | | 2 1 2 | 244208 244881 244965 | Damper, 30 duro Cable, battery Damper, 60 duro |
| 50105B | 1 | A-107 150201 220559 A-244001 244881 | Nipple Muffler Filter, fuel Crank - assembly Cable, battery | 501110 | 1 1 2 1 | A-240895 241130 241216-S 244208 244881 | Handle, crank Skid Kit, strap Damper, 30 duro Cable, battery |
| 50106A |]]]] | A-107 220559 A-240895 241216-S 244881 | Nipple Filter, fuel Handle, crank Kit, strap Cable, battery | 50112C | 2 1 1 1 2 | 244965 A-240895 241130 241216-S 244208 | Damper, 60 duro Handle, crank Skid Kit, strap Damper, 30 duro |
| 50106D |]]] | A-107 150201 220559 | Nipple Muffler Filter, fuel | 50112D | 1 2 1 | 244881 244965 A-240895 | Cable, battery Damper, 60 duro Handle, crank |
| | 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery | 301120 | 1 1 2 1 | 241130 241216-S 244208 | Skid Kit, strap Damper, 30 duro |
| 50107B | 1 | A-107 150201 220559 A-244001 | Nipple Muffler Filter, fuel Crank - assembly | 50113C | 2 | 244881 244965 241130 | Cable, battery Damper, 60 duro Skid |
| 50107D |] | 244881 A-107 150201 | Cable, battery Nipple Muffler | · | 1 1 2 2 | A-244001 241216-S 244208 244965 | Crank - assembly Kit, strap Damper, 30 duro Damper, 60 duro |
| | 1 | 220559 A-244001 244881 | Filter, fuel Crank - assembly Cable, battery | 50113D | 1 | 244881 241130 A-244001 | Cable, battery Skid Crank - assembly |
| 50108B |]]]] | A-107 150201 220559 A-244001 244881 | Nipple Muffler Filter, fuel Crank - assembly Cable, battery | | 1 2 2 1 | 241216-S 244208 244965 244881 | Kit, strap Damper, 30 duro Damper, 60 duro Cable, battery |
| 50108D |]]] | A-107 150201 220559 A-244001 | Nipple Muffler Filter, fuel Crank - assembly | 50114A 50115A | 1 1 .1 | A-244001 244056 244611 A-244001 | Crank - assembly Cable, battery(neg) Cable, battery(plus) Crank - assembly |
| | i | 244881 | Cable, battery | 50116B | 1 | D-31 | Line, fuel |
| 50109C | 1 1 1 2 | 241130 A-244001 241216-S 244208 | Skid Crank - assembly Kit, strap Damper, 30 duro | | 1 1 | 150201 244001-A 244882 | Muffler Crank - assembly Cable, battery |
| 50109D | 2 1 1 | 244965 241130 A-244001 | Damper, 60 duro Skid Crank - assembly | 50116D | 1 1 | D-31 150201 244001-A 244882 | Line, fuel Muffler Crank - assembly Cable, battery |
| | 2 2 | 241216-S 244208 244965 | Kit, strap Damper, 30 duro Damper, 60 duro | 50117C | 1 1 | D-31 A-244001 241216-S | Line, fuel Crank - assembly Kit, strap Cable, battery |
| 501100 | 1 1 2 2 | 241130 A-244001 241216-S 244208 244965 | Skid Crank - assembly Kit, strap Damper, 30 duro Damper, 60 duro | 501170 | 1 1 1 | D-31 A-244001 241216-S 244881 | Line, fuel Crank - assembly Kit, strap Cable, battery |
| 501100 | 1 1 1 2 2 | 241130 A-244001 241216-S 244208 244965 | Skid Crank - assembly Kit, strap Damper, 30 duro Damper, 60 duro | 50118C 50118D | 1 1 1 | A-240895 241216-S 244881 A-240895 | Handle, crank Kit, strap Cable, battery Handle, crank |
| 501110 | 1 | A-240895 241130 241216-S | Handle, crank Skid Kit, strap | טטווטט |] | 241216-S 244881 | Kit, strap Cable, battery |

| Spec No. | Qty. | Part No. | Description | Spec No. | Qty. | Part No. | Description |
|----------|-------------|--|---|----------|-------------|--|---|
| 50119C | 1 | 241216-S | Kit, strap | 50139D | 1 | 240158 | Screw, head cap |
| | 1 | 244966 | Mount, vibro | 50140D | 1 | 240158 | Screw, head cap |
| 50119D | 1 1 | 241216-S 244966 | Kit, strap Mount, vibro | 50141D | 1 | 240158 | Screw, head cap |
| 501200 | 1 | 241216-S 244966 | Kit, strap Mount, vibro | 50142D | 1 1 1 | A-107 220559 A-244001 244881 | Nipple Filter, gas Crank - assembly Cable, battery |
| 50120D | 1 | 241216-S 244966 | Kit, strap Mount, vibro | 50143D | . 1 | 241216-S | Kit, strap |
| 501218 | 1 1 1 | A-107 150201 220559 A-244001 | Nipple Muffler Filter, fuel Crank - assembly | 50144A | 1 1 | A-244001 244056 244611 | Crank - assembly Cable, battery(neg) Cable, battery(plus) |
| | 1 | 244881 | Cable, battery | 50145D | 1 | 241216-S | Kit, strap |
| 50122A | 1 1 | A-244001 244056 244611 | Crank - assembly Cable, battery(neg) Cable, battery(plus) | 50146D | 1 | 240158 | Screw, head cap |
| 501220 | . 1 | D-31 | Line, fuel | 50147D | 1 | 240158 | Screw, head cap |
| 50123B | 1 | 150201 244881 D-31 | Muffler Cable, battery Line, fuel | 50148D |]]] | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery |
| 50123D | 1 | 150201 244881 | Muffler Cable, battery | 50149D | 1 | 241216-5 | Kit, strap |
| 50124A | 1 | A-107 150201 220559 A-244001 | Nipple Muffler Filter Crank - assembly | 50150D |]]] | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank – assembly Cable, battery |
| 50125D | 1 1 1 | 244881 D-31 150201 A-244001 244881 | Cable, battery Line, fuel Muffler Crank - assembly Cable, battery | 50151A | 1 | A-107 220559 A-244001 244881 | Nipple Filter, gas Crank - assembly Cable, battery |
| 50126D | 1 | 240158 | Screw, head cap | 50152D | 1 | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly |
| 50127A | 1 | 150201 244881 | Muffler Cable, battery | 50153D | 1 | 244881 A-107 | Cable, battery |
| 50128D |]]] | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank – assembly Cable, battery | |]] [| 150201 220559 A-244001 244881 | Muffler Filter, gas Crank - assembly Cable, battery |
| 501290 | 1 1 1 | A-240895 241216-S 244881 | Handle, crank Kit, strap Cable, battery | 50154D | 1 1 1 | A-107 220559 A-244001 244881 | Nipple Filter, gas Crank - assembly Cable, battery |
| 50130D | 1 1 | 241216-S 244966 | Kit, strap Mount, vibro | 50155D | 1 | 240158 | Screw, head cap |
| 50131D | 1 | 240158 | Screw, head cap | 50156D | 1 | 241216-S | Kit, strap |
| 50132D | 1 | 241216-S | Kit, strap | 50157A | 1 1 | D-31 150201 | Line, fuel Muffler |
| 50133D | . 1 | 241216-5 | Kit, strap | | i i | A-244001 244881 | Crank - assembly Cable, battery |
| 50134D | 1 | 241216-5 | Kit, strap | 50158D | . 1 | 241216-5 | Kit, strap |
| 50135D | 1 | 241216-5 | Kit, strap | 50150D | 1 | 241216-S | Kit, strap |
| 50136A | 1 1 1 | -A-244001 244056 244611 | Crank - assembly Cable, battery(neg) Cable, battery(plus | 501600 | 1 | 241216-S | Kit, strap |
| 50137D | 1 | 240158 | Screw, head cap | 50162A | 1 | A-107 150201 | Nipple Muffler |
| 50138D | 1 | | Screw, head cap | |]] [| 220559 A-244001 244881 | Filter Crank - assembly Cable, battery |

| | | | | | | _ 5 4. | |
|----------------|------------------|---|---|----------|------------------|--|---|
| Spec No. | Qty. | Part No. | Description | Spec No. | Qty. | Part No. | Description |
| 50163A |]]]] | A-107 150201 220559 A-244001 244881 | Nipple Muffler Filter Crank - assembly Cable, battery | | Continued 1 1 | 241216-S 244881 D-31 | Kit, strap Cable, battery Line, fuel |
| 50164D |]]] | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery | 50181A | 1 1 | 150201 A-244001 244881 | Muffler Crank - assembly Cable, battery |
| 50165D | 1 | A-244001 244881 | Crank - assembly Cable, battery | 50182A | 1 1 1 | A-107 150201 220559 A-244001 | Nipple Muffler Filter Crank - assembly |
| 50166D | 1 | 240158 | Screw, head cap | 50183D | 1 | A-107 | Nipple |
| 50167A | 1 | A-244001 244881 | Crank - assembly Kit, battery cable | | 1 1 1 | 150201 220559 A-244001 244881 | Muffler Filter, fuel Crank - assembly Cable, battery |
| 50168D | 1 | D-31 A-244001 244881 | Line, fuel Crank - assembly Cable, battery | 50184A | • 1 | A-244001 | Crank - assembly |
| 50169A | 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery | 50185D | 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery |
| 501700 | 1 | A-107 220559 A-244001 | Nipple Filter, gas Crank - assembly | 50186A | 1 1 1 | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly |
| 50171A | 1 | 244881 150201 244881 | Cable, battery Muffler Cable, battery | 50187A | 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery |
| 50172D | 1 | 150201 244881 | Muffler Cable, battery | 50188D | 1 1 | 150201 A-244001 244881 | Muffler Crank - assembly Cable, battery |
| 50173D | 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank – assembly Cable, battery | * 50189D | 1 | D-31 A-244001 244881 | Line, fuel Crank - assembly Cable, battery |
| 5017 4A | 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery | 50190D | 1 | A-244001 244071 | Crank - assembly Cable, battery |
| 50175D | . 1 | 240158 | Screw, head cap | 501910 | ,] ,] , | D-31 AC-1522 150201 A-244001 | Line, fuel Cable, battery Muffler Crank - assembly |
| 50176D | 1 1 1 1 | A-107 150201 220559 A-244001 244881 | Nipple Muffler Filter, fuel Crank - assembly Cable, battery | 50192D | 1 1 1 1 | D-31 AC-1522 150201 A-244001 | Line, fuel Cable, battery Muffler Crank - assembly |
| 50177D | 1 . | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly | 50193D | 1 | 240158 | Screw, head cap |
| | i | 244881 | Cable, battery | 50194D | 1 | 240158 | Screw, head cap |
| 50178A | 1 1 1 | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly | 50195D | 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery |
| 50179D | 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery | 501970 | 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery |
| 50180D | 1 1 1 | A-107 150201 220559 | Nipple Muffler Filter, fuel | 50198D | 1 | 240158 | Screw, head cap |
| | i | A-240895 | Handle, crank | 50199D | 1 | A-107 150201 | Nipple Muffler |

| Spec No. | Qty. | Part No. | Description | Spec No. | Qty. | Part No. | Description |
|------------------|------------------|---|---|--------------------|------------------|---|---|
| 50199D - | Continue | i | - | 50218A | 1 | 150201 244881 | Muffler Cable, battery |
| | 1 | 220559 A-244001 | Filter, fuel Crank - assembly | 50219D | 1 | 240158 | Screw, head cap |
| 50200D | 1 1 1 | A-107 150201 220559 | Cable, battery Nipple Muffler Filter, fuel | 50220D | 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery |
| 502010 | 1 1 1 1 | A-244001 244881 A-107 150201 220559 A-244001 | Crank - assembly Cable, battery Nipple Muffler Filter, fuel Crank - assembly | 502210 |]]]] | A-107 150201 220559 A-244001 244881 | Nipple Muffler Filter, fuel Crank - assembly Cable, battery |
| | i | 244881 | Cable, battery | 50222D | 1 | A-244001 244881 | Crank - assembly Cable, battery |
| 50202D 50203D |]]] | 240158 A-107 220559 A-244001 | Screw, head cap Nipple Filter, gas Crank - assembly | 50223D | 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery |
| | 1 | 244881 | Cable, battery | 50224D | 1 | 241216-5 | Kit, strap |
| 50204D | 1 | 240158 | Screw, head cap | 50225D | 1 | 240158 | Screw, head cap |
| 50205D |]]] | 150201 A-244001 244881 | Muffler Crank - assembly Cable, battery | 50226D | 1 | 240158 | Screw, head cap |
| | | | • | 50227D | 1 | 240158 | Screw, head cap |
| 50206D | 1 1 | A-244001 244071 | Crank - assembly Cable, battery (set) | 50228D | 1 | 240158 | Screw, head cap |
| 50207D | 1 | 240158 | Screw, head cap | 50229D | 1 1 | D-31 150201 | Line, fuel Muffler |
| 502080 | 1 | A-107 220559 A-244001 | Nipple Filter, gas Crank - assembly | | 1 | A-244001 244881 | Crank - assembly Cable, battery Screw, head cap |
| | 1 | 244071 | Cable, battery | 50230D : 50231D | 1 | 240158 | Screw, head cap |
| 50209D | 1 | 240158 | Screw, head cap | ľ | . ' | 240158 | Screw, head cap |
| 50210D | 7 | 241216-S | Kit, strap | 50232D 50233D | 1 | 240158 | Screw, head cap |
| 50211D | 1 | A-244001 244071 | Crank - assembly Cable, battery | 50233D 50234D | 1 | A-107 | Nipple |
| 50212D | 1 1 1 | D-31 AC-1522 150201 A-244001 | Line, fuel Cable, battery Muffler Crank - assembly | 001010 | 1 1 1 | 150201 220559 A-244001 244881 | Murfler Filter, fuel Crank - assembly Cable, battery |
| 50213D |]]]] | A-107 150201 220559 A-244001 244881 | Nipple Muffler Filter, fuel Crank - assembly Cable, battery | 50235D | | A-107 150201 220559 A-244001 244881 | Nipple Muffler Filter, fuel Crank - assembly Cable, battery |
| 502140 | 1 | 240158 | Screw, head cap | 50236D | 1 | D-31 150201 | Line, fuel Muffler |
| 50215D | 1 1 | A-107 150201 220559 | Nipple Muffler Filter, fuel | | 1 | A-244001 244881 | Crank - assembly Cable, battery |
| | 1 | A-244001 244881 | Crank - assembly Cable, battery | 50237D | 1 | 240158 | Screw, head cap |
| 50216D |]]] | A-107 150201 220559 A-240895 | Nipple Muffler Filter, fuel Handle, crank | 50238D 50239D | 1 | 240158 A-244001 244071 | Screw, head cap Crank - assembly Cable, battery |
| |]] | 241216-S 244881 | Kit, strap Cable, battery | 50240D | 1 | A-244001 244881 | Crank - assembly Cable, battery |
| 50217D | 1 | 240158 | Screw, head cap | 5 024 1D | 1 | 240158 | Screw, head cap |

| | | | | | - | | | |
|---|------------------|------------------|---|---|------------------|------------------|--|---|
| : | Spec No. | Qty. | Part No. | Description | Spec No. | Qty. | Part No. | Description |
| 1 | 50242D | 1 | 240158 | Screw, head cap | 50265D - | Continued | | |
| | 50243D 50244D | 1 | 240158 240158 | Screw, head cap | | 1. 1 1 | 150201 220559 A-244001 | Muffler Filter, fuel Crank - assembly |
| | 50245D | 1 1 1 | A-107 150201 220559 A-244001 244881 | Nipple Muffler Filter, fuel Crank - assembly Cable, battery | 50266D | 1 1 1 1 | 244881 D-31 150201 A-244001 244881 | Cable, battery Line, fuel Muffler Crank - assembly Cable, battery |
| | 50246D | 1 | 240158 | Screw, head cap | 50267D | 1 | 240158 | Screw, head cap |
| | 50247D | 1 | 240158 | Screw, head cap | 50268D | 1 | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly |
| | 50248D | 1 | 240158 | Screw, head cap | | 1 | 244881 | Cable, battery |
| | 502490 | 1 1 1 1 | A-107 150201 220559 A-240895 241216-S | Nipple Muffler Filter, fuel Handle, crank Kit, strap | 50269A 50270D | 1 1 1 | D-31 150201 A-244001 A-107 | Line, fuel Muffler Crank - assembly |
| | 50250D | 1 1 1 | 244881 A-107 150201 220559 | Cable, battery Nipple Muffler Filter, fuel | 502700 | 1 1 1 | 150201 220559 A-244001 244881 | Muffler Filter, fuel Crank - assembly Cable, battery |
| | | 1 | A-240895 241216-S | Handle, crank Kit, strap | 502710 | 1 | 240158 | Screw, head cap |
| | | 1 | 244881 | Cable, battery | 50272D | 1 | 240158 | Screw, head cap |
| | 50251D | 1 1 1 | A-107 150201 220559 A-240895 | Nipple Muffler Filter, fuel Handle, crank | 50273D | 1 1 1 | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly |
| | 50252D | 1 1 1 1 | 241216-S 244881 A-107 150201 220559 A-240895 | Kit, strap Cable, battery Nipple Muffler Filter, fuel Handle, crank | 50274A | 1 1 1 1 | D-31 A-107 150201 220559 A-244001 | Line, fuel Nipple Muffler Filter, fuel Crank - assembly Screw, head cap |
| | | | 241216-S 244881 | Kit, strap Cable, battery | 50275D 50276D | 1 | 240158 | Screw, head cap |
| | 50253D | 1 | A-107 150201 | Nipple Muffler | 50277D | 1 | 240158 | Screw, head cap |
| | | i | 220559 A-244001 | Filter, fuel Crank - assembly | 50278D | , 1 | 240158 | Screw, head cap |
| | 502540 | 1 | 244881 241216-S | Cable, battery Kit, strap | 50279D | 1 | D-31 A-244001 244881 | Line, fuel Crank - assembly Cable, battery |
| | 50255D | 1 | 244881 | Cable, battery | 50280D | | 240158 | Screw, head cap |
| | 50256D | 1 | 240158 | Screw, head cap | 50281D | . 1 | 240158 | Screw, head cap |
| | 50257D | 1 | 240158 | Screw, head cap | 50282D | 1 | 240158 | Screw, head cap |
| | 50258D | 1 | 240158 | Screw, head cap | 50283D | 1 | D-31 | Line, fuel |
| | 50259D | 1 | 240158 | Screw, head cap | | 1 | 150201 A-244001 244881 | Muffler Crank - assembly Cable, battery |
| | 50260D | 1 | 240158 | Screw, head cap | EOSSAD | , | 240158 | Screw, head, cap |
| | 50261D | 1 | 240158 | Screw, head cap | 50284D | ' | D-31 | tine, fuel |
| | 50262D | 1 | 240158 | Screw, head cap | 50285D | 1 | A-244001 | Crank - assembly Cable, battery |
| | 50263D. | 1 | 240158 | Screw, head cap | 502060 | 1 | 240158 | Screw, head cap |
| | 50264D | 1 | 240158 | Screw, head cap | 50286D | 1 | 150201 | Muffler |
| | 50265D | 1 | A-107 | Nipple | 50287D | 1 | 244881 | Cable, battery |

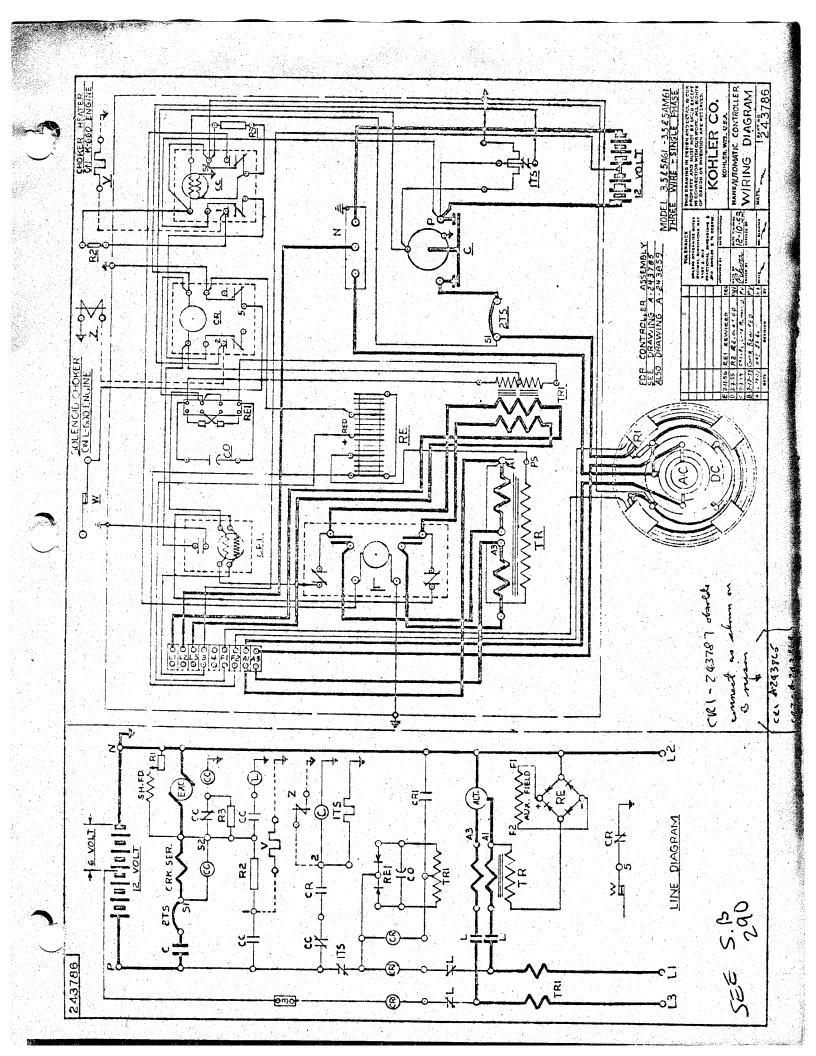
| Spec No. | Qty. | Part No. | Description | Spec No. | Qty. | Part No. | Description |
|----------|-------------|--------------------------------------|---|-----------------|-------------|--------------------------------------|---|
| 50288D | 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery | 50299D | 1 1 1 | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery |
| 50289D | 1 | A-107 150201 | Nipple Muffler | 50300D | 1 | 240158 | Screw, head cap |
| • . | 1 1 1 | 220559 A-244001 244881 | Filter, fuel Crank - assembly Cable, battery | 50301D |]]] | D-31 150201 A-244001 244881 | Line, fuel Muffler Crank - assembly Cable, battery |
| 50290D | 1 | 240158 | Screw, head cap | 50302D | 1 | A-107 | Nipple |
| 502910 | 1 | 240158 | Screw, head cap | 303025 | i 1 | 220559 A-244001 | Filter, gas Crank - assembly |
| 50292D | 1 | A-107 150201 | Nipple Muffler | 5 0 303D | 1 | 240158 | Screw, head cap |
| | 1 | 220559 A-244001 246850 | Filter, fuel Crank - assembly Cable, battery | 50304D | 1 | 150201 244881 | Muffler Cable, battery |
| 502930 | 1 | 240158 | Screw, head cap | 50305A | 1 | A-244001 | Crank - assembly |
| 50294D | 1, | 240158 | Screw, head cap | 50306D | 1 | 240156 | Screw, head cap |
| 50295D | 1 | 240158 | Screw, head cap | 50307A | 1 | A-244001 | Crank - assembly |
| 50296D | 1 | A-244001 244881 | Crank - assembly Cable, battery | 50308D | 1 1 1 | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly |
| 50297D | 1 | D-31 AC-1522 | Line, fuel Cable, battery | | 1 | 244881 | Cable, battery |
| | 1 | 150201 A-244001 | Muffler Crank - assembly | 50309D | 1 1 1 | D-31 150201 A-244001 | Line, fuel Muffler Crank - assembly |
| 50298D | 1 | D-31 150201 | Line, fuel Muffler | | 1 | 244881 | Cable, battery |
| | į | A-244001 | Crank - assembly Cable, battery | 50310D | 1 | 240158 | Screw, head cap |
| | ı | 244881 | cable, battery | 503110 | 1 | 240158 | Screw, head cap |

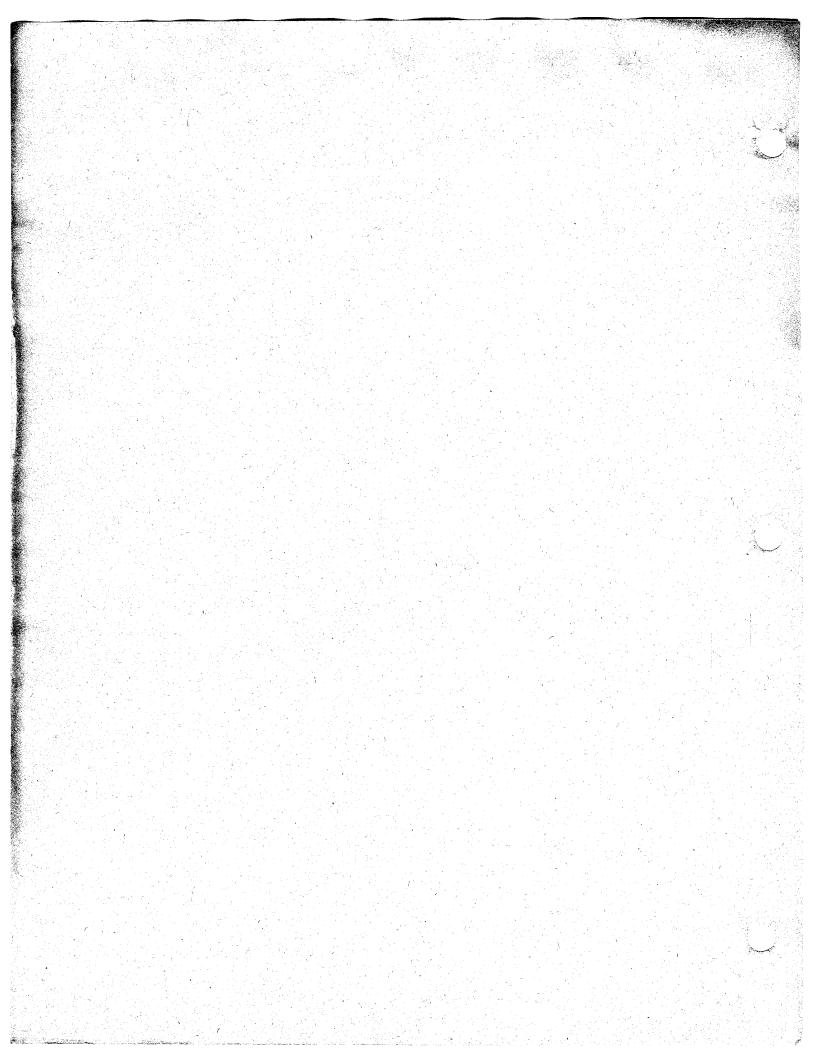
MISCELLANEOUS

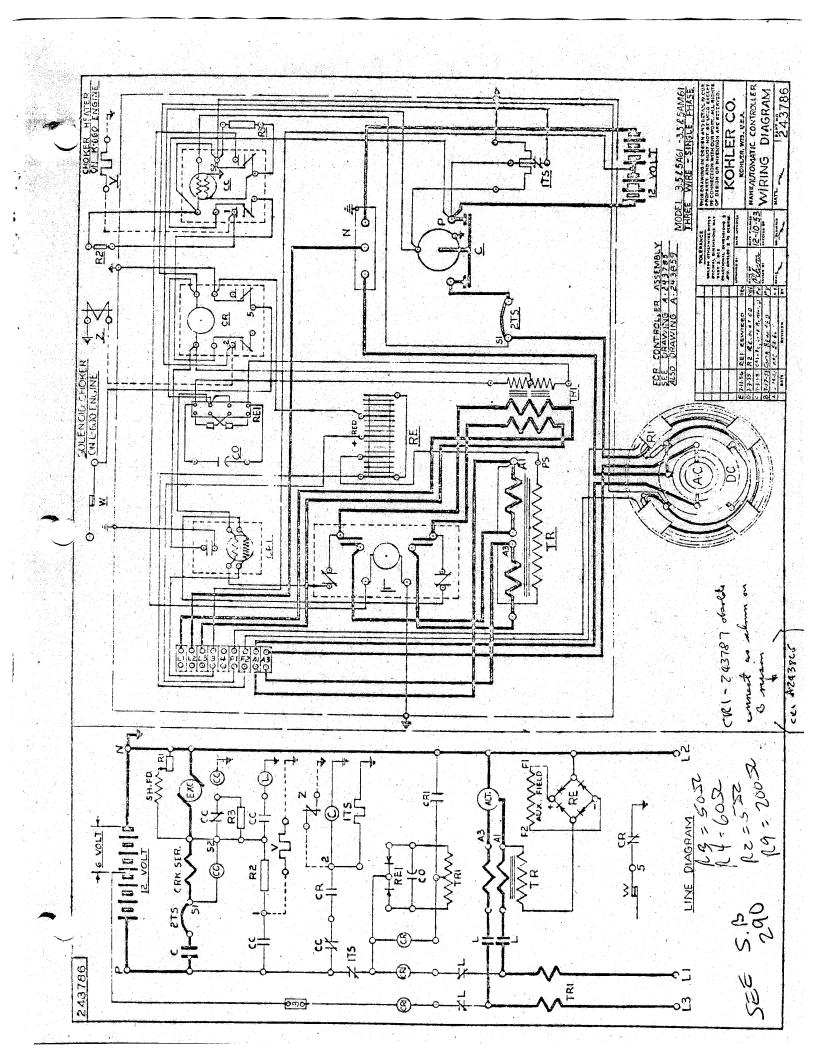
244107 GASKET SET

| Part No. | Description | qty. |
|----------|--------------------------------|------|
| | . Gasket, front support | |
| 240140 | . Gasket, timing gear cover | 1 |
| | . Seal, front oil | |
| 240146 | . Gasket, water pump | 1 |
| 240160 | . Gasket, thermostat housing . | 1 |
| 240163 | . Gasket, valve cover | 1 |
| | . Gasket, manifold | |
| | . Gasket, water inlet flange . | • |
| | . Seal, rear oil | |
| | . Gasket, governor mounting | |
| | . Gasket, carburetor mounting | |
| | . Gasket, fuel pump | |
| | . Gasket, automatic choke | |
| | . Gasket, magneto mounting | |
| | . Gasket, oil filter pad | |
| | Gasket, generator bracket . | |
| | Seal, rear bearing | |
| | Gasket, oil pan | |
| | Gasket, head | |

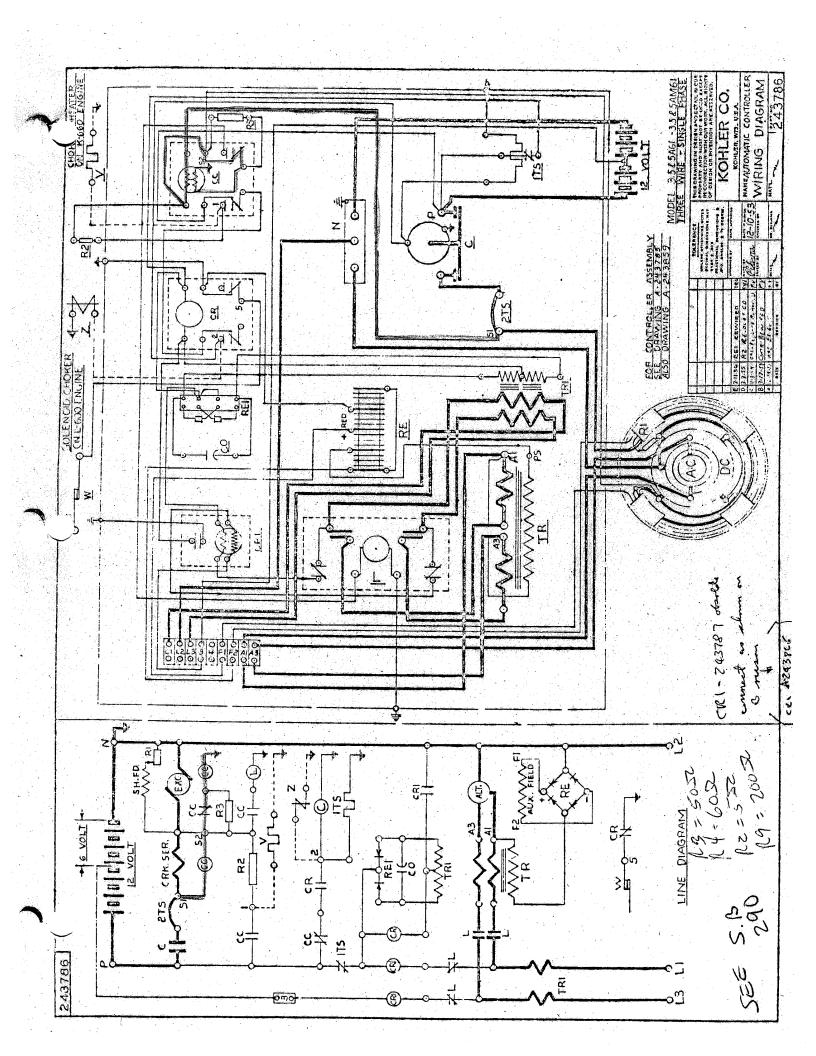
.

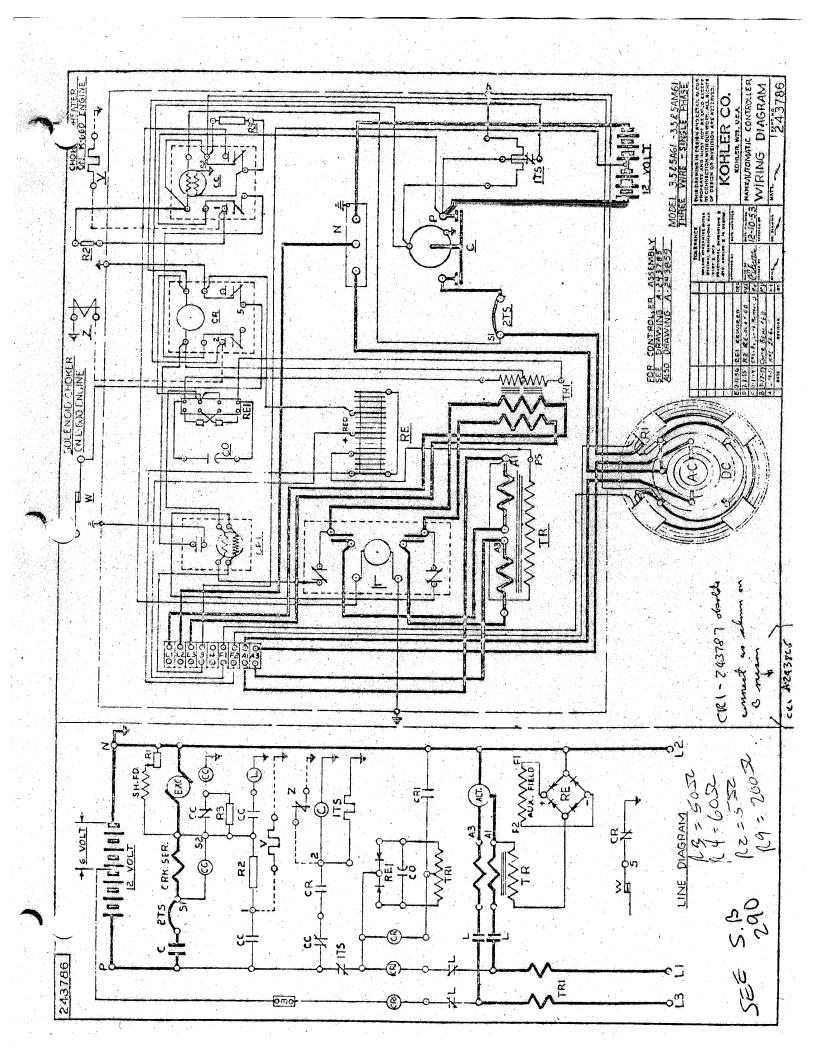


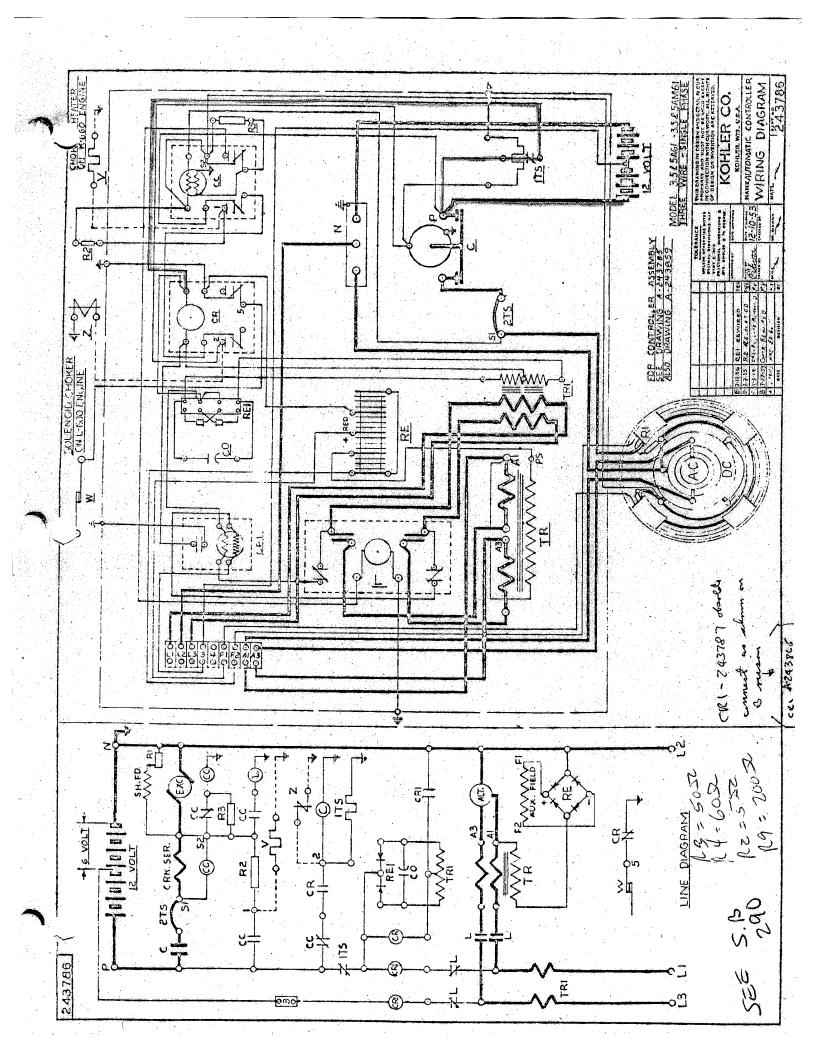


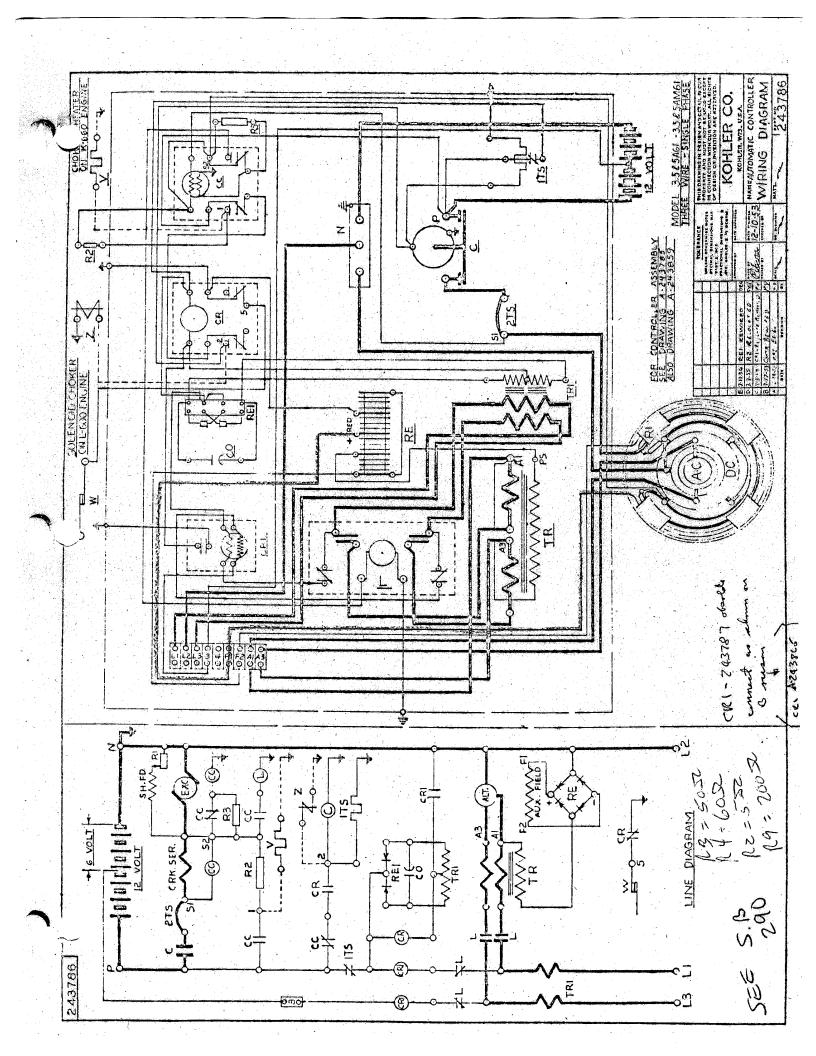


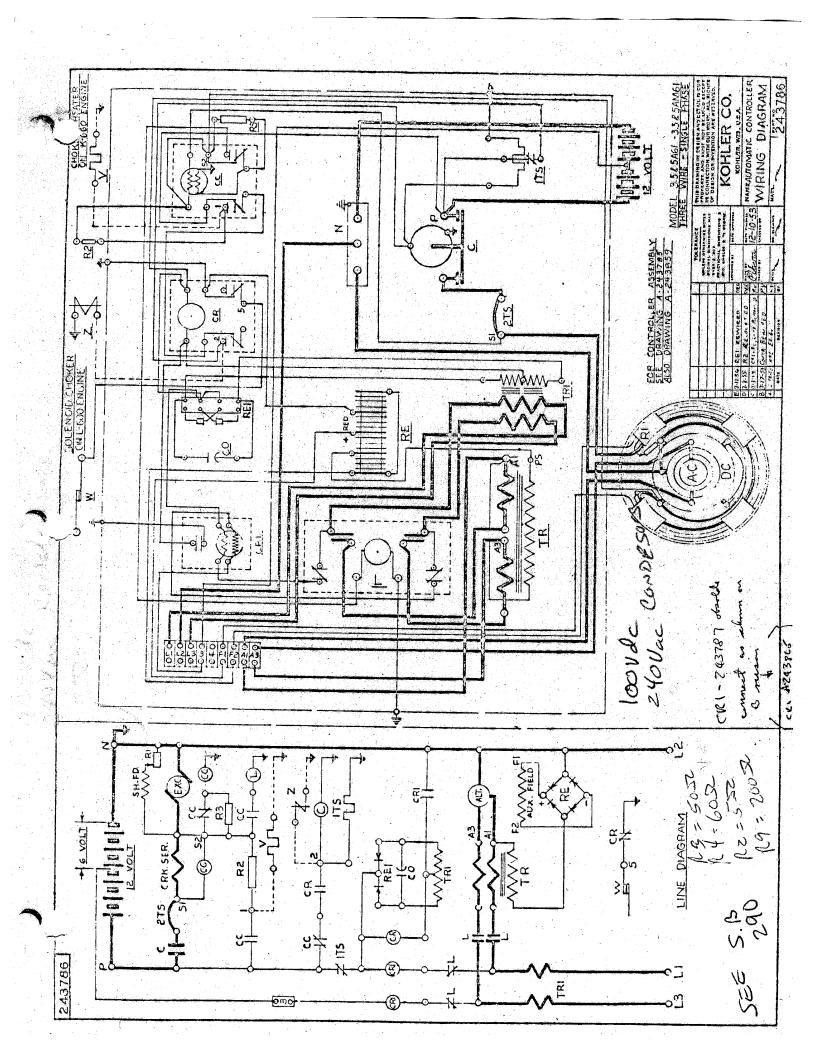
ś











lagacon a marine A second of the second