Onga

Printed U.S.A.

RV GenSet

Parts Manual

NHE/NHEL

Emerald II	<u> </u>		
		_	

940-0228 3-98 (Spec D-P) Replaces 5-95 (Spec D-M)

MODEL IDENTIFICATION

To avoid errors or delay in filling your parts order, always give the MODEL, SPEC NO. and SERIAL NO. from the Onan nameplate.

For handy reference, insert your nameplate information in the spaces below.

MODEL AND SPEC NO.

SERIAL NO.

DIGITAL CONTROL SOFTWARE VERSION AND DATE (IF APPLICABLE)

SAFETY PRECAUTIONS

The following symbols are used in Onan manuals to alert users to the potentially dangerous conditions relating to maintenance of equipment and replacement of parts. Please read and observe.

▲ DANGER

This symbol warns of immediate hazards which will result in severe personal injury or death.

△WARNING

This symbol refers to a hazard or unsafe practice which can result in severe personal injury or death.

△CAUTION

This symbol refers to a hazard or unsafe practice which can result in severe personal injury or product or property damage.

PRODUCT SAFETY PRECAUTIONS

△WARNING

Service and repair of Onan equipment must be performed by trained, experienced personnel only. Improper service or repair may result in property damage, severe personal injury or death. Do not use this catalog as a guide to servicing your equipment. Read and follow the IMPORTANT SAFETY INSTRUCTIONS in the Service Manual appropriate for the equipment you are working on.

△WARNING

Contact with USED ENGINE OILS has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When checking or changing engine oils take all necessary precautions not to ingest, breathe the fumes or contact the used oil.

△WARNING

Contact with ASBESTOS has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When handling engine gaskets take all necessary precautions not to ingest, breathe or contact the dust from the gaskets! Use adequate ventilation and wear protective gloves, masks and clothing!

△WARNING

Contact with BENZINE and LEAD, found in gasoline, fuel additives and solvents has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUC-TIVE TOXICITY. When checking, draining or adding gasoline and fuel additives or using solvents take all necessary precautions not to ingest, breathe the fumes or contact the liquids. Use adequate ventilation and wear protective gloves, masks and protective clothing!

Introduction

This catalog applies to the Standard NHE/NHEL Recreational Vehicle Generator Sets as listed in the Generator Set Data Table. Parts are arranged in groups of related items and each illustrated part is identified by a reference number corresponding to the same reference number in the parts list. Unless otherwise mentioned in the description, parts are interchangeable between models. Parts illustrations are typical. Using the model and specification number from your generator set nameplate, select parts that apply to your set. Right and Left sides are determined by Facing the engine (front) end of the set.

Generator Set Data Table

	Mounting				
Model	Location	Volts	Hertz	Wire	Carburetion
5.0NHE-FN/11442	Above Floor	120/240	50	3	LP Vapor
5.0NHE-FN/29236	Above Floor	115/230	50	3	Gasoline
5.0NHE-FN/29237	Below Floor	115/230	50	3	Gasoline
5.0NHE-FN/31813	Above Floor	115/230	50	3	LP Liquid
5.0NHE-FN/31814	Below Floor	115/230	50	3	LP Liquid
5.0NHE-FP/29236	Above Floor	120/240	50	4	Gasoline
5.0NHE-FP/29237	Below Floor	120/240	50	4	Gasoline
5.0NHE-53CR/29236	Above Floor	120/240	50	4	Gasoline
5.0NHE-53CR/29237	Below Floor	120/240	50	4	Gasoline
5.0NHEL-53CR/31813	Above Floor	120/240	50	4	LP Liquid
5.0NHEL-53CR/31814	Below Floor	120/240	50	4	LP Liquid
6.3NHE-FA/26110	Above Floor	120	60	2	LP Liquid
6.3NHE-FA/26111	Below Floor	120	60	2	LP Liquid
6.3NHE-FA/26120	Above Floor	120	60	2	LP Vapor
6.3NHE-FA/54174	Below Floor	120	60	2	LP Liquid
6.3NHE-FA/54874	Above Floor	120	60	2	LP Liquid
6.3NHEL-1R/26110	Above Floor	120	60	2	LP Liquid
6.3NHEL-1R/26111	Below Floor	120	60	2	LP Liquid
6.5NHE-FA/26100	Above Floor	120	60	2	Gasoline
6.5NHE-FA/26101	Below Floor	120	60	2	Gasoline
6.5NHE-1R/26100	Above Floor	120	60	2	Gasoline
6.5NHE-1R/26101	Below Floor	120	60	2	Gasoline

^{* –} The diagonal line (/) in the model and specification number separates generator set characteristics from the specification number and letter. The specification number denotes customer requested options or deviations from a standard (1A, 1B, etc.) model. The specification letter advances (A to B, B to C, etc.) with major manufacturing changes.

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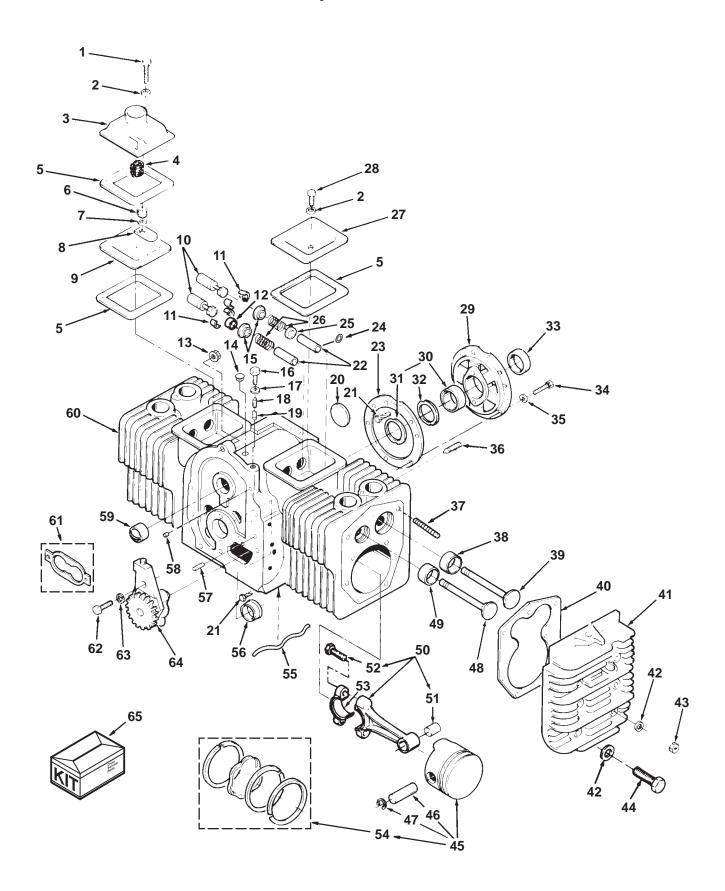
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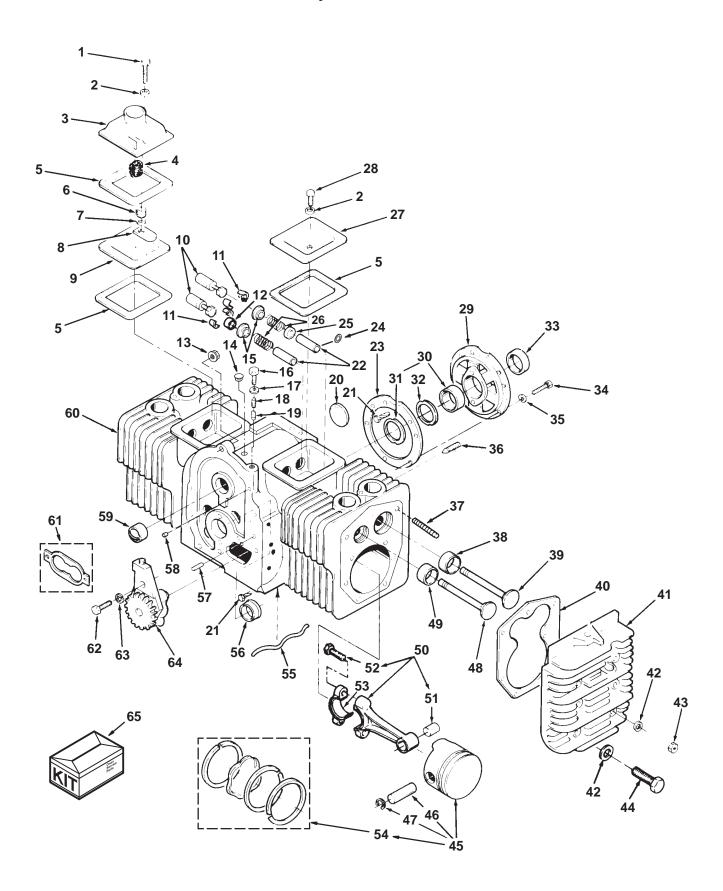
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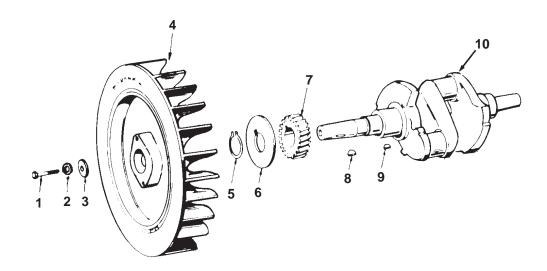


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	800-0013	1	Screw, Hex Head Cap	35			*Washer
2	526-0018	2	Washer, Copper Flat	00	850-0050	5	Lock (3/8") (Spec D-H)
_		_	(1/4" Screw)		526-0402	5	Flat – Begin Spec J (.395")
3	123-1654	1	Cover, Breather	36	803-0071	2	Screw, Set Socket
4	123-1871	1	Filter, Breather Tube				(3/8–16 x 5/8")
5	110-3575	3	Gasket, Valve Cover	37			*Stud, Cylinder Head Mounting
6	123–1174	1	Spring, Breather Valve		520-0919	8	3/8 x 2-19/32" (Install 4
7	526-0018	1	Washer, Flat (1/4" Screw)				Bottom Holes – RH, LH
8	123–1175	1	Reed, Breather Valve				Heads)
9	123–1653	1	Pan, Breather		520-0876	4	3/8 x 2–3/4" (Install 2 Top
10	115 0006	4	Tappet, Valve		E20 0019	0	Holes – RH, LH Heads)
	115–0006 115–0006–02	4 4	Standard .002" Oversize		520-0918	8	3/8 x 3" (Install 4 Middle Holes – RH, LH Heads)
	115-0006-02	4	.002 Oversize	38	110–3461	2	*Insert, Intake Valve Seat
11	110-0639	8	Lock, Valve Spring	30	110-3-01	2	Standard
12	110-0893	2	Washer, Spring Retainer	39	110–1718	2	Valve, Intake
		_	Exhaust Valve (Special)	40	110–2987	2	Gasket, Cylinder Head
			Gasoline				Graphoil
13	870-0257	1	Nut, Self-Locking Hex	41	110-3549	2	Head, Cylinder
			Governor Bracket (5/16–18)	42	526-0250	20	Washer, Flat (3/8" Screw)
14	517-0103	1	*Plug, Vacuum Port	43	104-0091	20	Nut, Hex (Special) LP,
15			Cap,Valve Roto				Spec D
	110-0904	2	Exhaust – NHE	44	800–0590	20	Screw, Hex Head Cap (Special)
4.0	110-0904	4	Intake/Exhaust – NHEL	4-			Gasoline Models
16	801–0050	1	Screw, Hex Head Cap	45			Kit, Piston (Includes Pin, Rings
17	E06 0066	4	(3/8–24 x 1")		110 0065	2	and Retaining Rings)
17	526–0066	1	Washer, Copper Flat (3/8" Screw)		112–0265 112–0265–05	2 2	Standard .005 Oversize
18	120-0140	1	Spring, Bypass Valve		112-0205-05	2	.010 Oversize
19	120-0398	1	Plunger, Bypass Valve		112-0265-02	2	.020 Oversize
20	517-0048-01	1	*Plug, Camshaft Opening Welch		112-0265-03	2	.030 Oversize
		•	(1–5/8")	46		_	Pin, Piston
21	516-0072	2	*Pin, Bearing Stop Drive		112-0069	2	Specs D-H
22			*Guide, Valve		112-0268	2	Begin Spec J
	110–3167	2	Exhaust	47			Ring, Retaining
	110–3168	2	Intake		518-0294	4	Specs D-H
23	101–0782	1	*Gasket, Bearing Plate		112–0267	4	Begin Spec J
24	110-0068	2	*Gasket, Intake Valve Guide	48	440 4740	0	Valve, Exhaust
25	110-3604	2	Seal, Intake Valve Oil		110–1719	2	LP Engines
26 27	110–0539 110–1624–01	4 1	Spring, Valve Cover, RH Valve	49	110–1761	2	Gasoline Engines Insert, Exhaust Valve Seat
28	800-0011	1	Screw, Hex Head Cap	49			Spec D, E
20	000 0011	•	(1/4–20 x 2")		110–1716	2	* Standard
29	101-0439	1	*Plate, Rear Bearing		110-1716-02	2	.002" Oversize
30			Bearing, Crankshaft		110-1716-05	2	.005" Oversize
			(Includes Thrust Washer)		110-1716-10	2	.010" Oversize
	101-0450	1	*Standard		110-1716-25	2	.025" Oversize
	101-0450-02	1	.002" Undersize				Begin Spec G
	101-0450-10		.010" Undersize		110–3462	2	* Standard
	101-0450-20		.020" Undersize		110-3462-01	2	.002" Oversize
0.4	101-0450-30		.030" Undersize		110-3462-02	2	.005" Oversize
31	104-0575	1	*Washer, Thrust (Special)		110-3462-03	2	.010" Oversize
32	104-0776	AR	*Shim, Crankshaft (.005")		110–3462–04	2	.025" Oversize
33 34	509–0041	1	Seal, Crankshaft Rear Oil *Screw, Cap				
34	800-0575	5	Flanged Head (Special)	* – P	arts Included in	Cylind	er Block.
	200 0070	J	(Spec D–H)				
	800-0051	5	Hex Head (3/8–16 x 1–1/4")				
			Begin Spec J				
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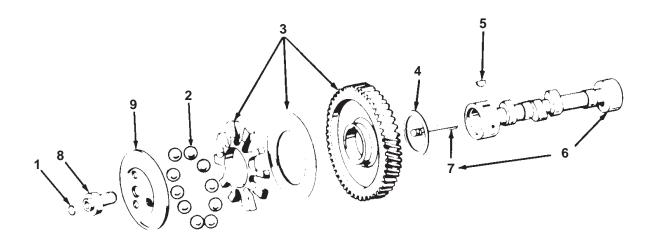
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
50	114-0203	2	Rod, Connecting (Includes Bolts and Bushing)	56			Bearing, Front Crankshaft Flanged
51	114-0036	1	Bushing, Piston Pin		101-0432	1	* Standard
52	805–0010	4	Bolt, Connecting Rod Place (Special)		101-0432-02 101-0432-10	1	.002" Undersize .010" Undersize
53			Bearing, Connecting Rod Half		101-0432-20	1	.020" Undersize
00	114-0188	4	Standard		101-0432-30	1	.030" Undersize
	114-0188-02	4	.002" Undersize	57	516–0141	2	*Pin, Gear Cover Alignment
	114-0188-10	4	.010" Undersize	58	517-0067	1	Plug, Core Hole
	114-0188-20	4	.020" Undersize	59	101-0405	2	*Bearing, Camshaft
	114-0188-30	4	.030" Undersize	60		1	Block, Cylinder (Includes Parts
54			Kit, Piston Ring Specs D–H				Marked *) (See Short Block Catalog #932–0109)
	113-0296	2	Standard	61	120-0161	1	Kit, Oil Pump Gasket
	113-0296-05	2	.005" Oversize	62	800-0007	2	Screw, Hex Head Cap
	113-0296-10	2	.010" Oversize	-		_	(1/4–20 x 1")
	113-0296-20	2	.020" Oversize	63	740-1004	2	Washer, Flat (M6)
	113-0296-30	2	.030" Oversize	64	120-0491	1	Pump, Oil (Components Not
			Begin Spec J				Sold Separately)
	113-0311	2	Standard	65			Kit, Gasket
	113-0311-05	2	.005 Oversize		168-0190	1	Carbon Removal/Valve Grind
	113-0311-01	2	.010 Oversize		168-0193	1	Engine, Complete
	113-0311-02	2	.020 Oversize				
	113-0311-03	2	.030 Oversize			. 0:	la a Dia ala
55	120-0680	1	*Tube, Cylinder Block Oil	^ — F	arts Included in	1 Cylind	ег воск.

Crankshaft



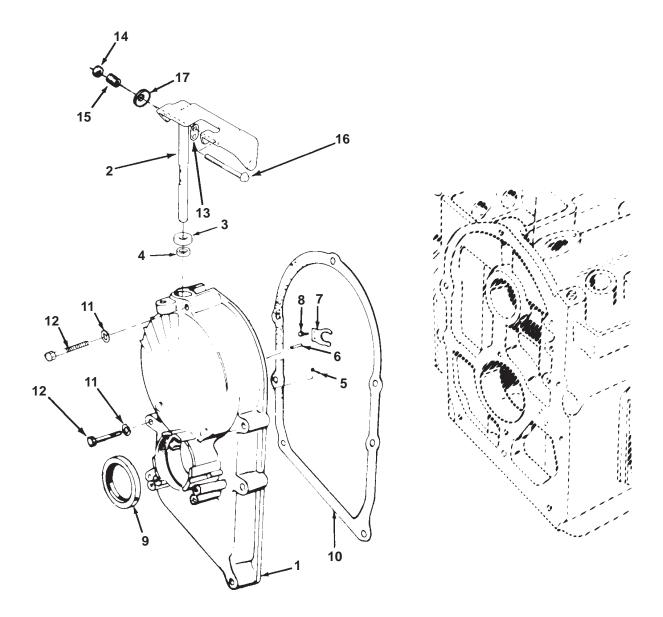
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	104-0170	1	Screw, Hex Head Cap	7	104-0032	1	Gear, Crankshaft
			(Special)	8	515-0263	1	Kit, Blower Wheel Key
2	526-0356	1	Washer, Flat (7/16" Screw)	9	515-0001	1	Key, Crankshaft Gear
3	526-0017	1	Washer, Flat (7/16" Screw)	10			Crankshaft
4	134-4342-01	1	Flywheel (Blower)		104-1584	1	Spec D-F
5	518-0014	1	Ring, Retaining		104-1736	1	Begin Spec G
6	104-0043	1	Washer, Gear				

Camshaft



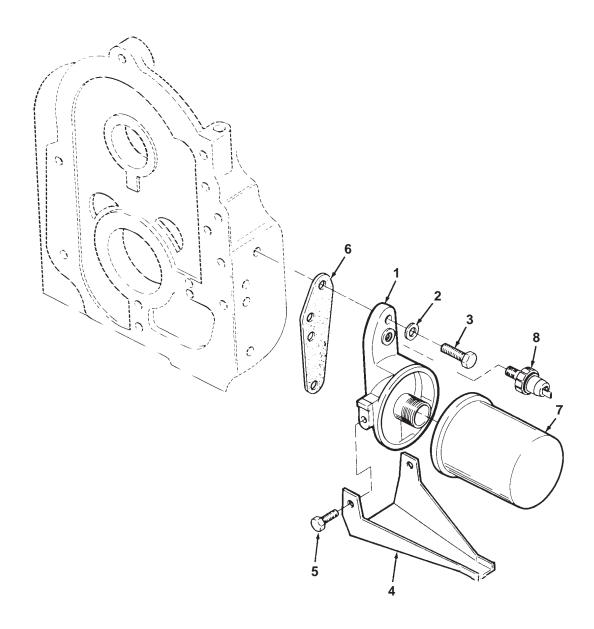
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	150-0078	1	Ring, Retaining	5	515-0001	1	Key, Woodruff
2	510-0015	10	Ball, Governor	6	105-0638	1	Camshaft (Includes Center Pin)
3	105-0332	1	Gear, Camshaft (Includes	7	150-0075	1	Pin, Camshaft Center
			Flyball Plate and Spacer)	8	150-1519	1	Hub, Governor Cup
4	105-0541	1	Washer, Thrust	9	150-1520	1	Cup and Bushing, Governor

Gearcase

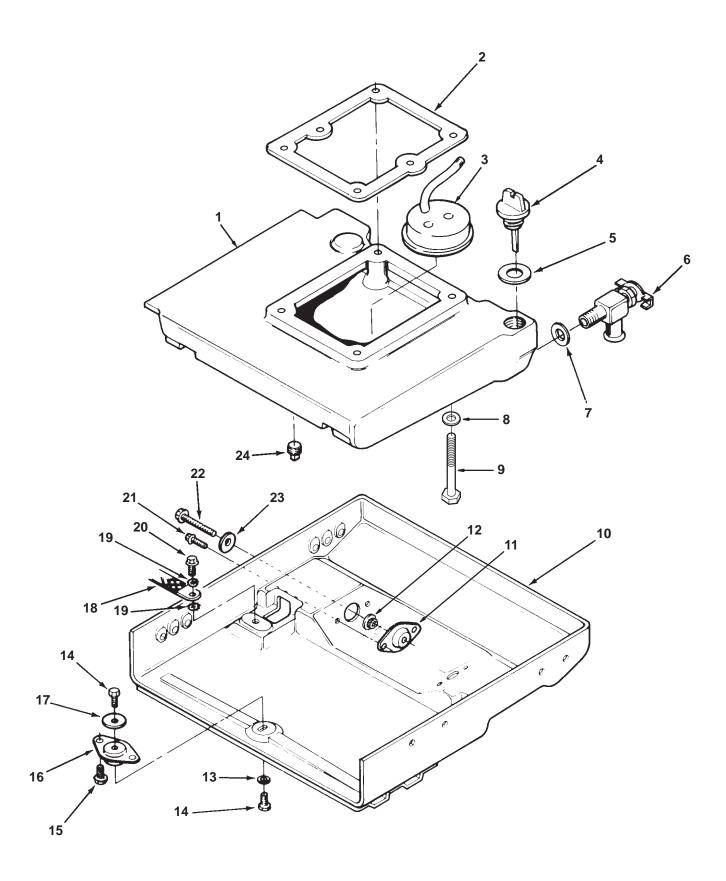


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	103–0772	1	Gearcase Kit (Includes Parts Marked*)	12			Screw, Hex Head Cap (Special)
2	150-2002-04	1	*Arm and Shaft, Governor		114-0022	4	1-3/4" Long
3	509-0008	1	*Seal, Governor Shaft Oil		800-0545	1	2–3/4" Long
4	510-0013	1	*Bearing, Needle	13	150-1998	1	*Link, Governor Spring
5	510-0014	1	*Ball, Bearing	14	870-0328	1	*Nut, Self-Lock (10-32")
6	516-0130	1	*Pin, Governor Cup Stop Dowel	15	141-0710	1	*Spring, Idle Needle
7	150-1187	1	*Yoke, Governor	16	820-1077	1	*Screw, Pan Head
8	815-0046	2	*Screw, Pan Head Machine				(10-32 x 2-1/2")
			(8-32 x 3/8")	17	851-0031	1	*Washer, Conical Spring
9	509-0040	1	*Seal, Crankshaft Oil				Begin Spec H
10	103-0810	1	Gasket, Gearcase Mounting				
11	526-0065	5	Washer, Copper Flat (5/16" Screw)	* – F	Parts Included	In 103–0	772 Gearcase.

Oil Filter

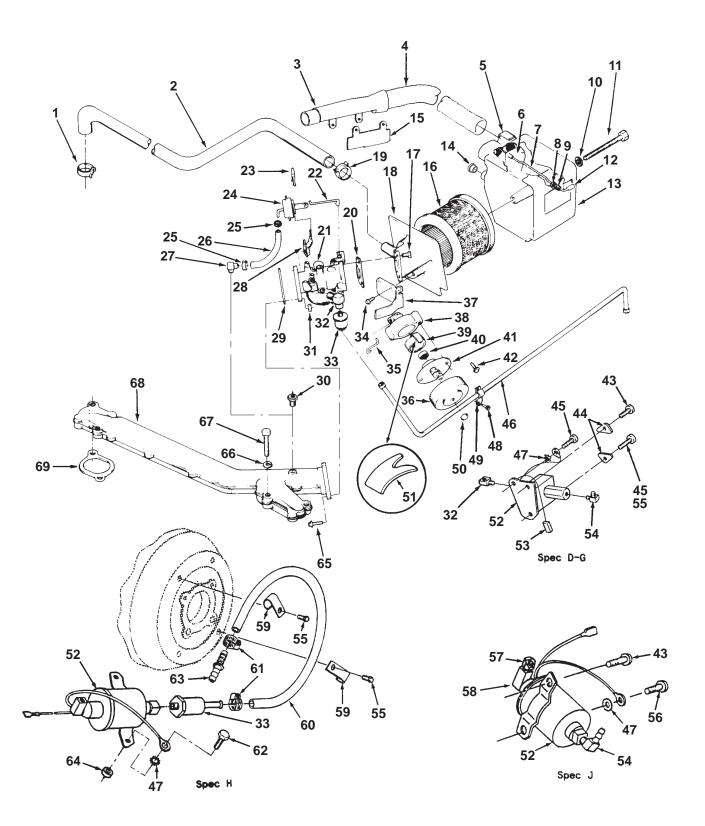


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	122-0320	1	Adapter, Oil Filter	5	815-0194	2	Screw, Hex Head Cap
2	526-0065	2	Washer, Copper Flat				W/ET (#10-32 x 3/8")
			(5/16" Screw)	6	122-0771	1	Gasket, Oil Filter Adapter
3	800-0028	2	Screw, Hex Head Cap	7	122-0323	1	Filter, Spin-On Oil
			(5/16–18 x 1")	8	309-0322	1	Switch, Low Oil Pressure (S2)
4	122-0352-50	1	Drain, Oil Filter (Unpainted)				

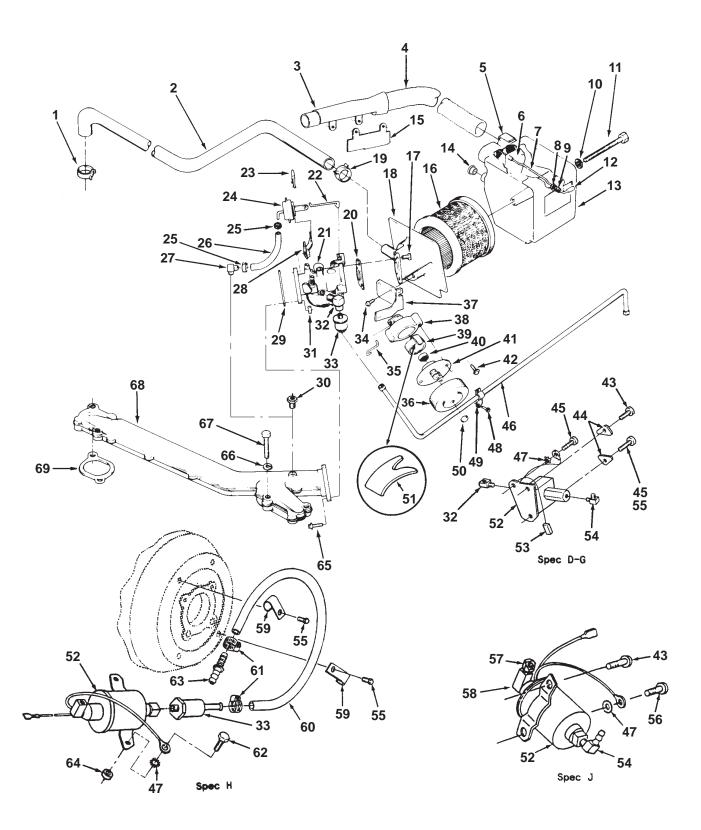


Oil Base

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	102-1286	1	Base, 4 Quart Oil				Washer Head (3/8-16 x 3/4")
2	102-1387	1	Gasket, Oil Base	15	821-0016	2	Screw, Self Locking Hex
3	123-1616	1	Cup, Oil Pump Intake				Washer Head (5/16-18 x 3/4")
			(Includes Pipe and Cup)	16	402-0549	1	Isolator, Engine End Vibration
4	123-1961	1	Cap, Oil Fill Indicator	17	526-0324	1	Washer, Flat (5/16" Screw)
5	509-0096	1	O'Ring, Oil Fill Cap	18	337-2311	1	Strap, Ground
6	504-0150	1	Valve, Rear Drain Shutoff	19	856-0008	2	Washer, EIT Lock (5/16")
			(Above Floor Model)	20	821-0014	1	Screw, Hex Washer Head
7	102-0743	1	Gasket, Oil Drain				(5/16-18 x 1/2")
8	526-0251	4	Washer, Flat (3/8" Screw)	21	821-0010	4	Screw, Self-Locking Hex
9	800-0058	4	Screw, Hex Head Cap				Washer Head (1/4-20 x 1/2")
			(3/8-16 x 3")	22	815-0657	2	Screw, Hex Head Thread Form
10			Pan, Drip				(Special)
	403-2218-01	1	Above Floor Models	23	526-0325	2	Washer, Flat (3/8" Screw)
	_	1	Below Floor Models (See				(Special)
			Below Floor Housing Pages)	24			Plug, Oil Drain
	403-2557-02	1	Begin Spec N		102-0938	1	Rear Drain, Bottom Drain
11	402-0597	2	Isolator, Generator End				Oil Base (1/2")
			Vibration		505-0266	1	Square Head, Countersunk
12	402-0547	2	Snubber				(3/8" Pipe) Begin Models
13	526-0014	1	Washer, Flat (3/8" Screw)				Manufactured 6/85
14	821-0031	2	Screw, Self Locking Hex				

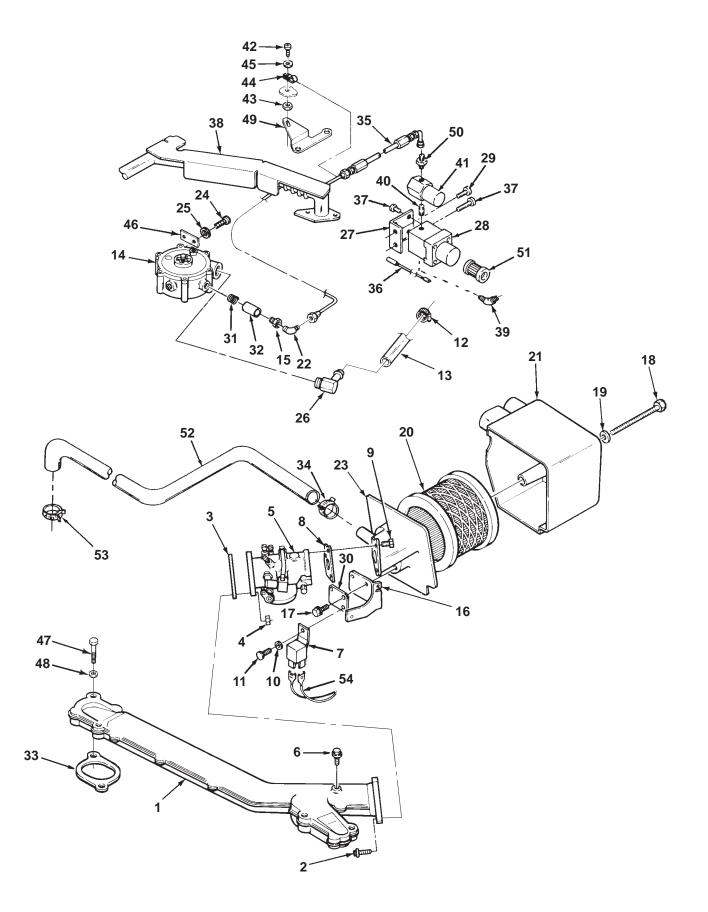


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
				NO.			
1	503–0183	1	Clamp, Breather Tube Hose		141-0950	1	Spec D-M
2	123–1615	1	(9/16 to 1–1/16") Tube, Breather	30	141–0958 502–0028	1 1	Begin Spec N Plug, Pipe (1/8 NPT)
3	125-1015	'	Adapter, Preheater	31	862-0015	2	Nut, Hex (5/16–18)
O	140-2378-50	1	Black (Spec D-M)	32	002 0010	_	Elbow, Inverted Male
	140-2378-70		Green (Spec D-M)	-	502-0002	2	Specs D,E,F
	140-1919-50		Black – Begin Spec N		502-1108	2	Begin Spec G
4	503-1351	1	Hose, Preheater	33			Filter, Fuel
5	518-0459	1	Clip, Preheater Hose		149–2279	1	Spec G
6	145–0561	1	Cover, Air Inlet		149–1353	1	Spec H
7	4.45 0007		Rod, Air Inlet	0.4	149–2333	1	Begin Spec J
	145–0667 145–0707	1 1	Spec A–J	34	815–0591	2	Screw, Hex Washer Head
8	526–0002	1	Begin Spec K Washer, Flat (#6 Screw)	35	153-0558	1	(Special) (Used Spec A–J) Linkage, Choke
9	120-0140	1	Spring, Bypass	36	153-0579	1	Cover, Choke Housing
10	526-0021	1	Washer, Flat (1/4" Screw)	37	153–0557	1	Bracket, Housing Mounting
11	800-0017	1	Screw, Hex Head Cap	38	153-0556	1	Housing, Choke (Includes
			(1/4-20 x 3-1/2")				Choke Shaft)
12	517-0223	1	Cap, Vinyl	39	153-0578	1	Tube, Choke Housing
13			Housing, Air Cleaner	40	153-0554	1	Bi-Metal, Choke
	140–1894	1	Spec A–J	41	153-0555	1	Element and Cover, Choke
	140-2883-01	1	Begin Spec K	42	815–0592	2	Screw, Hex Washer Head
14	140–2962	1 1	Begin Spec L	43			(Special) Screw
15	517–0320	'	Plug, Button (Spec J Only) Baffle, Preheater	43	815-0692-01	1	Hex, Machine (1/4–20 x 1/2")
15	140-2021-50	1	Black		010-0032-01	'	(60 Hz)
	140-2021-70		Green		815-0692-02	3	Pan Head (1/4–20 x 1")
16	140–2379	1	Element, Air Cleaner		0.0 000_ 0_	Ü	(50 Hz)
17	815-0590	3	Screw, Hex Head (Special)	44	149-2226	2	Washer, Fuel Pump (50 Hz)
18			Adapter, Air Cleaner	45	815-0664	1	Screw, Thread Form Torx
	140–2782	1	Spec A–J				(1/4–20 x 3/8") (60 Hz)
	140–2882	1	Begin Spec K	46			Line, Fuel (Includes 2
40	140–3093	1	Begin Spec L		440 2007	4	Inverted Nuts)
19	503–1133	1	Clamp, Breather Tube Hose (Fits Hose OD .875")		149–2097 149–2294	1 1	Spec D, E, F Spec G
20	140-2308	1	Gasket, Air Horn		149–2320	1	Spec H
21	110 2000	•	Carburetor		149–2335	1	Begin Spec J
	146-0456	1	Spec A–J (Includes Gaskets)	47	853-0013	1	Washer, ET (1/4")
			(See Separate Page for	48	815-0661	1	Screw, Pan Head Thread
			Components)				Cutting (10-32 x 1/2")
	146–0578	1	Spec K, L (Does not Include	49	232-3265-02	1	Clamp, Fuel Line (.86" Dia.)
			Gaskets) (See Separate		870-0421	1	Nut, Cap (6–32)
	146 0665	4	Page for Components)	51 52	518–0466	1	Clip, Choke Housing
	146–0665	1	Spec M (Includes Mounting Gaskets) (No	52			Pump, Electric Fuel (Includes Mounting Bracket)
			Components Available)		149–2140	1	Spec D–G
	146-0663	1	Begin Spec N		149–2269	1	Spec H
	146–0617	1	Kit, Auto-Choke Carburetor		149–2331	1	Spec J
			Conversion (Spec D-J)		149-2331-02	1	Begin Spec N
22	153-0577	1	Linkage, Pulloff	53	338-2285	1	Harness, Fuel Pump (Includes
23	518-0450	1	U-Clip, Diaphragm Mounting				357–0067 Rectifier)
	450 0550		Bracket	54	502-0313	1	Elbow, 90° (1/8 NPT x 1/4" ID)
24	153-0576	1	Pulloff, Choke	55	815–0290	2	Screw, Thread Form Torx
25	503–1345	2	Clamp, Hose (.395 to .450"	EG	015 0700	2	(1/4–20 x .62") (50 Hz) Screw, Pan Head
26	503-1252	1	Dia.) Hose, Vacuum	56	815–0782	2	(1/4–20 x .625) (Begin
20	1202	'	(3/16" ID x 3" Long)				Spec J)
27	502-0871	1	Fitting, Vacuum (Intake Manifold	57	502-0065	1	Elbow, 45° (Begin Spec J)
•			to Vacuum Hose)	58	502-0003	1	Connector, Inverted Flare Male
28	153-0561	1	Bracket, Diaphragm Mounting				(Begin Spec J)
29			Gasket, Carburetor Mounting	59	518–0515	2	Clip, Wire (Begin Spec H)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
60	503-1313	1	Hose, Fuel (Begin Spec H)	65	815-0587	2	Screw, Hex Washer Head
61	503-0170	2	Clamp, Hose (Begin Spec H)				(Special)
62			Screw	66	526-0251	4	Washer, Flat (3/8" Screw)
	815-0664	1	Torx, Thread Form	67	800-0055	4	Screw, Hex Head Cap
			(1/4-20 x 3/8")				(3/8-16 x 2-1/4")
	815-0772	2	Pan Head (Special) - Begin	68			Manifold, Intake
			Spec H – Volt Code FA, FN		154-2524	1	Spec D-M
63	502-1164	1	Adapter, Fuel Hose (Begin		154-2447	1	Begin Spec N
			Spec H)	69			Gasket, Intake Manifold
64	370-4052	2	Spacer, Pump Mounting		154-2219	2	Spec D-M
			(Begin Spec H)		154–2495	2	Begin Spec N

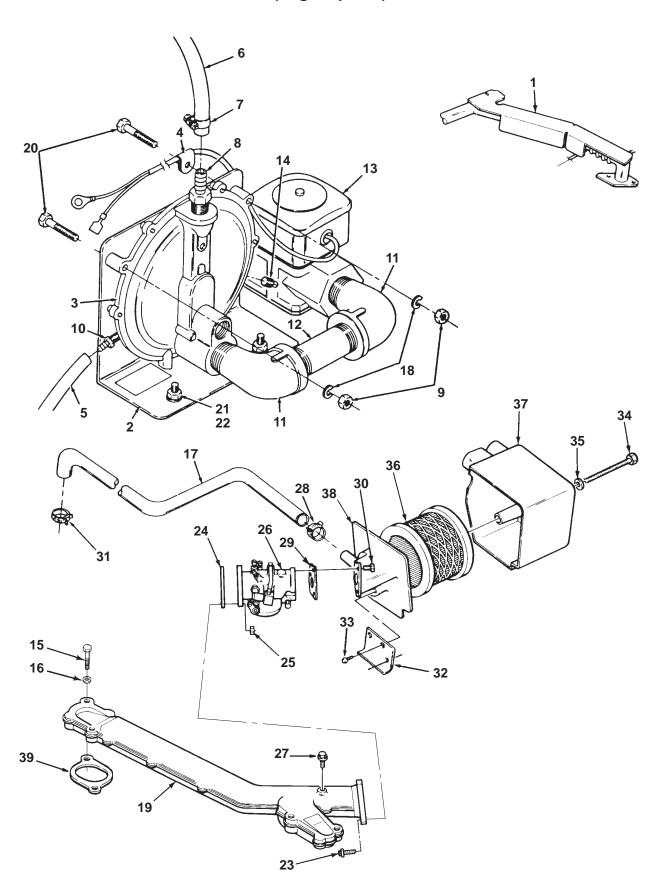
Fuel System LP Liquid



Fuel System LP Liquid

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	154–2524	1	Manifold, Intake Spec D–M	28	148-0890	1	Filter, LPG (Includes Element and O–Rings)
2	154–3027 815–0587	1 2	Begin Spec N Screw, Hex Washer Head	29	815-0692-01	1	Screw, Pan Head (1/4–20 x 1/2")
_	0.0 000.	_	(Special)	30	307-2559-01	1	Bracket, Zinc Plated Relay
3			Gasket, Carburetor Mounting	31	148-0899	1	Spring, Adapter (3/8")
	141–0281	1	Spec D-M	32	148–0900	1	Spacer, Adapter (3/8")
4	141–0958	1	Begin Spec N	00	454 4400	0	1–1/4" Long
4 5	862–0015	2	Nut, Hex (5/16–18) Carburetor (See Separate Page	33 34	154–1483 503–1133	2 1	Gasket, Intake Manifold Clamp, Breather Tube Hose
5	4.44 0000	4	For Components)		505-1155	'	(Fits Hose O.D875")
	141–0933 146–0748	1 1	Spec D-M Spec N & Up (LPG Liquid)	35	501-0497	1	Line, LP
6	505–1426	1	Plug, Hex Pipe (1/8") (Spec		501–0497	1	13.5" Long 15" Long
U	303-1420	'	D–M Only)		501–0525	1	17.25" Long
7	307-1886	1	Relay, Ignition (K–5)	36	336–9679	1	Lead, Filter Mounting Bracket
8	140-2308	1	Gasket, Air Horn	37			Screw, Thread Form Hex
9	815-0590	3	Screw, Hex Head Cap				Washer Head (1/4-20 x 1/2")
			(Special)		815–0261	4	Above Floor Models
10	526-0008	1	Washer, Flat (#10 Screw)		815–0261	2	Below Floor Models
11	821–0005	1	Screw, Lockhead		815–0664	1	Torx – Thread Form (Begin
12	503-0183	2	(#10-32 x 1/2") Clamp, Hose (9/16 to 1-1/16")	38			Spec H) (1/4–20 x .38) Manifold, Exhaust (See
13	503–1483	1	Hose, Fuel (7.88" Long)	30			Exhaust System Pages)
14		·	Regulator	39			Elbow, Exhaust Manifold
	148-0893	1	Spec D-M		502-0965-01	1	Reducing, 45° Bottom Outlet
			Begin Spec N		502-0054	1	Male, 90° Front Outlet
	148–1067	1	LP Liquid	40	502-0929-01	1	Nipple, Bottom Outlet
45	148–1020	1	LP Vapor	4.4	007 0504	4	Exhaust Manifold Close
15	502-0927-01	1	Bushing, Reducer (3/8 To 1/4")	41	307–2501	1	Valve, Exhaust Manifold Bottom Outlet Fuel Shutoff
	502-0921-01		(3/8 10 1/4) Adapter (3/8")	42	815–0176	1	Screw, Hex Head Machine
16	153-0557	1	Bracket, Housing Mounting		0.0 0.70	•	(#8–32 x .50)
17	815-0591	2	Screw, Hex Washer Head	43	870-0221	1	Nut, Hex (8–32)
18	800–0017	1	(Special) (Spec A–J) Screw, Hex Head Cap	44	503–1190	1	Clamp, Hose (Fits .250" Dia. Tube)
			(1/4–20 x 3–1/2")	45	526-0003	1	Washer, Flat (#8)
19	526-0021	1	Washer, Flat (1/4" Screw)	46	148-0897	1	Washer, Regulator Mounting
20 21	140–2379	1	Element, Air Cleaner	47	800–0055	4	Screw, Hex Head Cap
21	140–1894	1	Housing, Air Cleaner Spec A–J	48	526-0251	4	(3/8–16 x 2–1/4") Washer, Flat (3/8" Screw)
	140–2883–01	1	Spec K	49	149–2038–01	1	Bracket, LP Liquid Fuel Line
	140–2962	1	Begin Spec L			·	(Zinc Plated)
22			Elbow, 90° Reducing	50	502-0949-01	1	Connector, Male
	502-0838	1	7/16 To 1/4"	51	148-0898	1	Element, Fuel Filter
	502-0923-02	1	7/16 To 3/8"	52	123–1615	1	Tube, Breather
23	440 4000	4	Adapter, Air Cleaner	53	503–0183	1	Clamp,Breather Tube Hose
	140–1889 140–3093	1 1	Spec D–M Begin Spec N	54			(9/16 to 1–1/16") Harness, Ignition Relay Wiring
24	815–0647	2	Screw, Hex Washer Head	34			(See Separate Page for
47	310 0041	_	(1/4–20 x 5/8")				Components)
25	850-0040	2	Washer, Lock (1/4")		338-2317	1	LP – Spec D–G
26	502-0935	1	Elbow, 90°		338-2644	1	LP Liquid – Begin Spec H
27	148-0903	1	Bracket, Filter Mounting				-

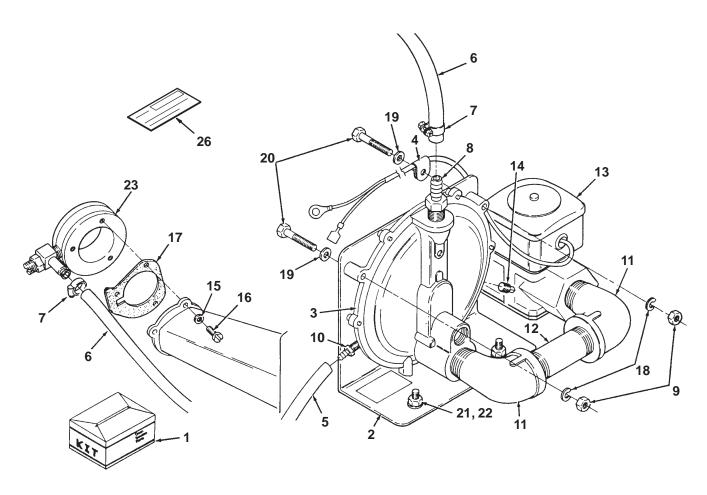
Fuel System LP Vapor (Begin Spec H)



Fuel System LP Vapor (Begin Spec H)

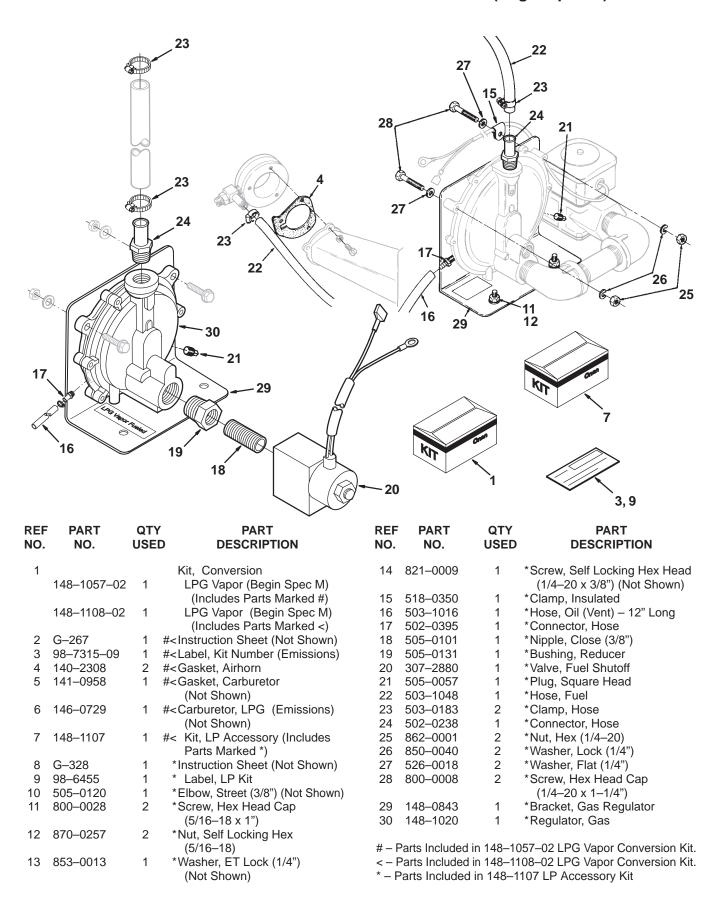
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1		1	Manifold, Exhaust (See Exhaust System Pages)	25 26	862–0015	2	Nut, Hex (5/16–18) Carburetor (See Separate Page
2	148–0843	1	Bracket, Gas Regulator				for Components)
3			Regulator, Gas		141–0933	1	Spec D-M
	148–0311	1	Spec H–M		146-0729	1	Begin Spec N
	148–1020	1	Begin Spec N	27	505–1426	1	Plug, Hex Pipe(1/8") (Spec
4	518-0350	1	Clamp, Insulated (1/4" OD)				D–M Only)
5	503–1016	1	Hose, Oil (Vent) 12" Long	28	503-1133	1	Clamp, Breather Tube Hose
6	503-1048	1	Hose, Fuel (30" Long)	29	140–2308	1	Gasket, Air Horn
7	503-0032	2	Clamp, Hose (#4)	30	815–0590	3	Screw, Hex Head Cap
8	502-0238	1	Connector, Hose				(Special)
9	862-0001	2	Nut, Hex (1/4–20)	31	503-0183	1	Clamp, Hose (9/16 to 1-1/16")
10	502-0395	1	Connector, Hose	32	307-2559-01	1	Bracket, Housing Mounting
11	505-0051	2	Elbow, 90° Street				(Zinc Plated)
12	505-0332	1	Nipple, Pipe (3/4 x 3.00 Lg)	33	815–0591	2	Screw, Hex Washer Head
13	307–1881	1	Solenoid and Terminal				(Special)
14	505-0057	1	Plug, Square Head	34	800-0017	1	Screw, Hex Head Cap
15	800-0055	4	Screw, Hex Head Cap				(1/4-20 x 3-1/2")
			(3/8-16 x 2-1/4")	35	526-0021	3	Washer, Flat (1/4" Screw)
16	526-0251	4	Washer, Flat (3/8" Screw)	36	140-2379	1	Element, Air Cleaner
17	123-1615	1	Tube, Breather	37			Housing, Air Cleaner
18	850-0040	2	Washer, Lock (1/4")		140-1894	1	Spec A-J
19	154-2524	1	Manifold, Intake		140-2883-01	1	Spec K
20	800-0008	2	Screw, Hex Head Cap	140-	-2962	1	Begin Spec L
			(1/4-20 x 1-1/4")	38			Adapter, Air Cleaner
21	800-0028	2	Screw, Hex Head Cap		140-1889	1	Spec D-M
			(5/16–18 x 1")		140-3093	1	Begin Spec N
22	870-0257	2	Nut, Self Lock Hex (5/16–18)	39	154-2219	2	Gasket, Intake Manifold
23	815–0587	2	Screw, Hex Washer Head (Special)				,
24			Gasket, Carburetor Mounting				
	141-0281	1	Spec D-M				
	141–0958	1	Begin Spec N				

LPG System Field Conversion (Low Pressure) Kit 148–0913 (Spec D–L)

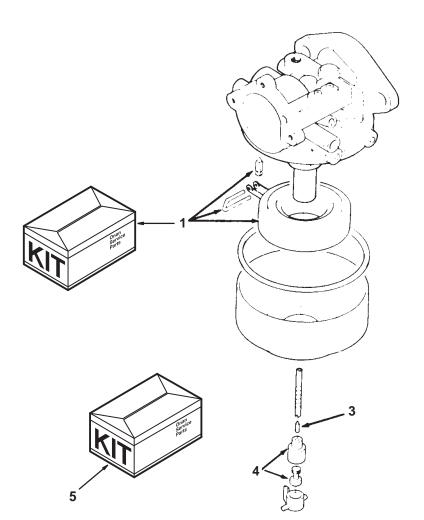


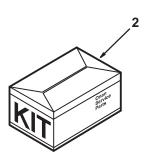
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	148-0913	1	Kit, LP Conversion (Spec D-L)	17	140-2308	2	Gasket, Air Intake Adapter
			(Includes all Parts on this	18	850-0040	2	Washer, Lock (1/4")
			Page)	19	526-0018	2	Washer, Flat (1/4" Screw)
2	148-0843	1	Bracket, Gas Regulator	20	800-0008	2	Screw, Hex Head Cap
3	148-0311	1	Regulator, Gas				(1/4-20 x 1-1/4")
4	518-0350	1	Clamp, Insulated (1/4" OD)	21	800-0028	2	Screw, Hex Head Cap
5	503-1016	1	Hose, Oil (Vent) 12" Long				(5/16–18 x 1")
6	503-1048	1	Hose, Fuel (30" Long)	22	870-0257	2	Nut, Self Lock Hex
7	503-0183	2	Clamp, Hose (#4)				(5/16–18)
8	502-0238	1	Connector, Hose	23	148-0912	1	Adapter, Carburetor
9	862-0001	2	Nut, Hex (1/4–20)	24	821-0009	1	Screw, Hex Head Self Locking
10	502-0395	1	Connector, Hose				(1/4-20 x 3/8") (Not Shown)
11	505-0051	2	Elbow, 90° Street	25	853-0013	1	Washer, ET Lock (1/4")
12	505-0332	1	Nipple, Pipe (3/4 x 3.00 Lg)				(Not Shown)
13	307-1881	1	Solenoid and Terminal	26	98-5958	1	Label, LP Kit
14	505-0057	1	Plug, Square Head	27	G-65	1	Instruction Sheet (Not Shown)
15	854-0010	3	Washer, IT Lock (#10)	28	98-6455	1	Label, LPG Fuel (Not Shown)
16	813–0117	3	Screw, Round Head Machine (10–32 x 1–5/8")				

LP Vapor Fuel System Field Conversion Kit 148–1057–02 & 148–1108–02 (Begin Spec M)



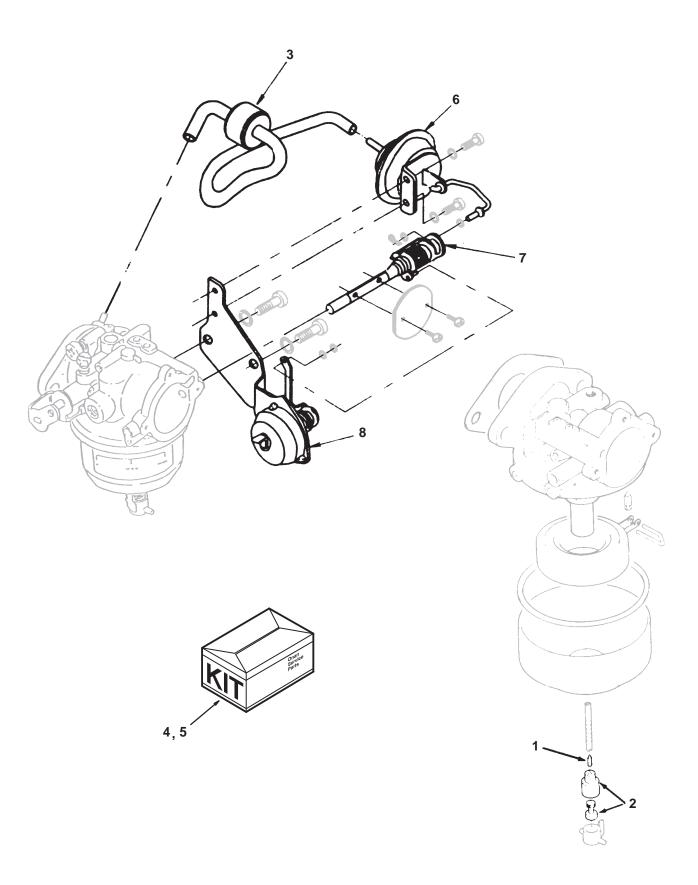
Carburetor Components Gasoline (Spec A-J)





REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	146-0456	1	Carburetor, Complete (Includes Mounting Gaskets)	3 4	146–0451 146–0452	1	Jet, Idle Jet, Power
1	146-0453	1	Kit, Float (Includes Float, Pin and Valve)	5 6	146–0617 146–0463	1 1	Kit, Carburetor Jet, High Altitude (Not Shown)
2	146–0457	1	Kit, Repair (Includes Gasket Package, Float Valve, Idle Adjust Needle and Spring, Mounting Gaskets, Adjust Limit Caps, Throttle Stop Screw and Spring)	Ü		·	co,,g

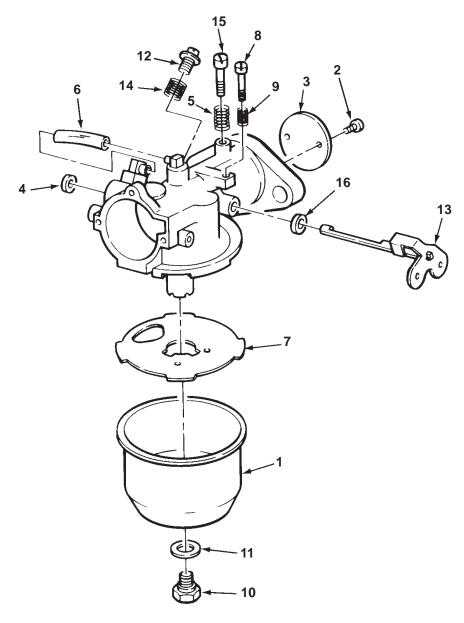
Carburetor Components Gasoline (Spec K, L)



Carburetor Components Gasoline (Spec K, L)

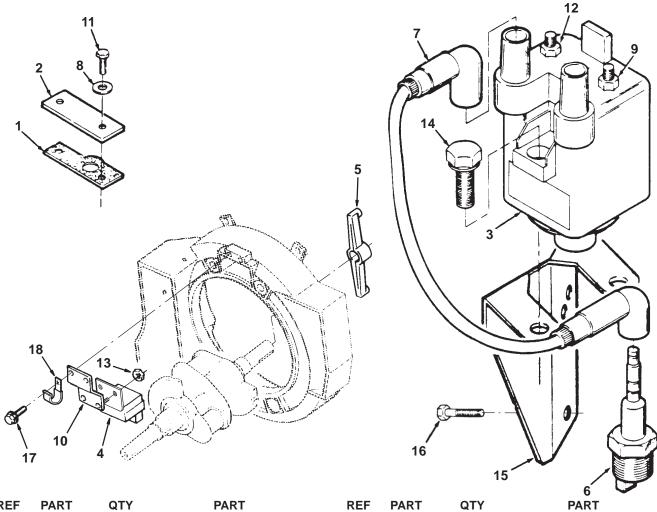
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	146–0578 146–0665 146–0663	1 1 1	Carburetor Spec D-L Spec M Spec N	6	146–0589	1	Kit, Choke Breaker (Includes Choke Piston Rod, Link Washer, Snap Pin and Choke Breaker Assy)
1	146–0451	1	Jet, Idle	7	146-0593	1	Kit, Choke Shaft (Includes
2	146-0452	1	Jet, Main				Choke Shaft Assy, Choke
3	146–0590	1	Kit, Vacuum Sustain (Includes Vacuum Hoses and Valve)				Collar, Choke Arm Return Spring, Choke Valve, Valve Set
4	146–0453	1	Kit, Float (Includes Float Assy, Float Pin, Float Valve and Set Screw)	8	146–0588	1	Screw, Choke Lever Assy) Kit, Choke Bimetal (Includes Bimetal Holder, Thermostat
5	146–0454	1	Kit, Repair (Includes Float Chamber Gasket, Float Valve, Main Jet Gasket, Main Limiter Cap, Idle Adjust Spring, Idle Adjust Screw, Idle Limiter Cap, Throttle Adjust Spring, Throttle Adjust Screw)				Cover, Bimetal Set Plate, Set Screw)

Carburetor Components LP



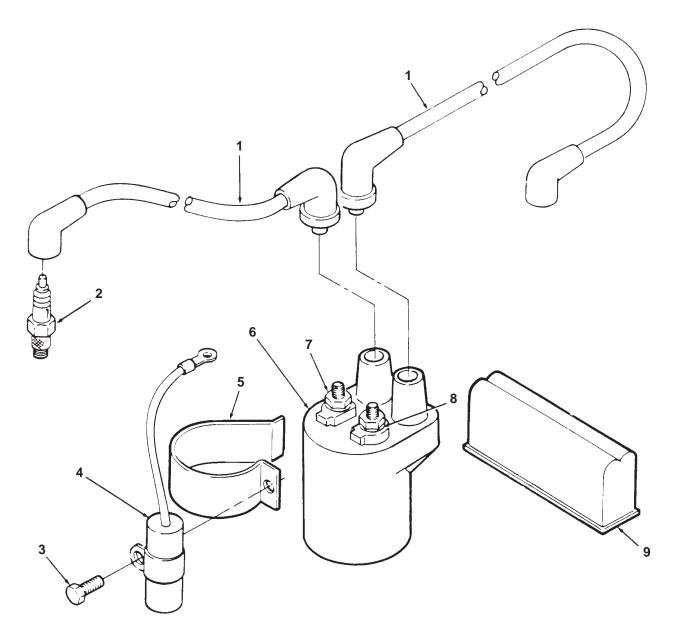
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
			Carburetor, Complete	7	141-0701	1	Gasket, Bowl
	141-0933	1	Spec D-M	8	141-0700	1	Screw, Throttle Stop
	146-0725	1	Spec N & Up (LPG Liquid)	9	141-0711	1	Spring, Throttle Stop
	146-0729	1	Spec N & Up (LPG Vapor)	10	141-0736	1	Plug, Bowl
1	141-0708	1	Bowl, Fuel	11	141-0077	1	Washer, Bowl Plug
2	141-0698	2	Screw, Round Head	12	141-0934	1	Screw, Main Jet Adjust
			With Washer	13	141-0936	1	Lever, Throttle Shaft
3	141-0919	1	Plate, Throttle	14	141-0939	1	Spring, Main Jet Screw
4	141-0940	1	Seal, Dust	15	141-0937	1	Needle, Idle Adjust
5	141-0935	1	Spring, Idle Needle	16	141-0924	1	Seal, Rubber Dust
6			Tube, Idle (Rubber)				
	141-0938	1	Spec D-M				
	141-0978	1	Begin Spec N				

Electronic Ignition (Begin Spec G)



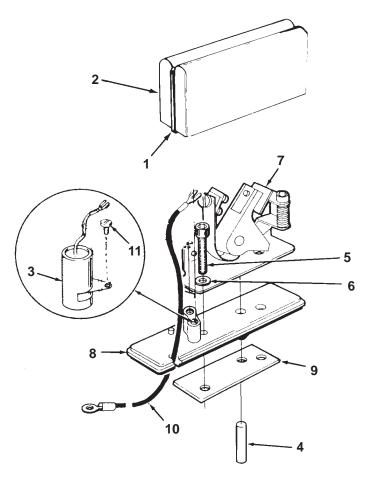
							6
REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	160-1368	1	Gasket, Plate	9	166-0770	1	Nut, Hex Flange (M4 Positive
2	160-1345-01	1	Plate, Ignition Plunger Cover				Terminal)
			(Zinc Plated)	10	166-0794	1	Bracket, Ignition Control
3			Coil, Battery Ignition (Includes Nuts)	11	800–0004	2	Screw, Hex Head Cap (1/4–20 x 5/8")
	166–0761	1	Spec A–H, Ending S/N G923938483 During Spec J	12	166–0771	1	Nut, Hex Flange (M5 Negative Terminal)
	166-0820	1	Begin S/N G923938484	13	870-0328	2	Nut, Self-Lock (10-32)
			During Spec J	14	815-0650	2	Screw, Hex Washer Head
4			Control, Ignition				(1/4-20 x 1")
	166-0785	1	Spec D-G	15	166-0789-01	1	Bracket, Ignition Coil
	166-0821	1	Begin Spec H (15" Lead)	16	815-0290	1	Screw, Hex Washer Head
	166-0821-01	1	Begin Spec H (28.5" Lead)				(1/4–20 x 5/8")
5			Rotor Assembly, Ignition (Includes Rotor and Magnet)	17	815–0770	2	Screw, Hex Washer Head Thread Form (Special)
	166-0802	1	Spec A–L	18	332-3198	1	Connector
	166-0842	1	Begin Spec M				
6 7	167–0272	2	Plug, Spark Cable, Spark Plug				
	167-1615-01	1	9" Long				
	167-1602	1	23" Long				
8	740–1004	2	Washer, Flat (M6)				

Ignition System (Spec D, E)



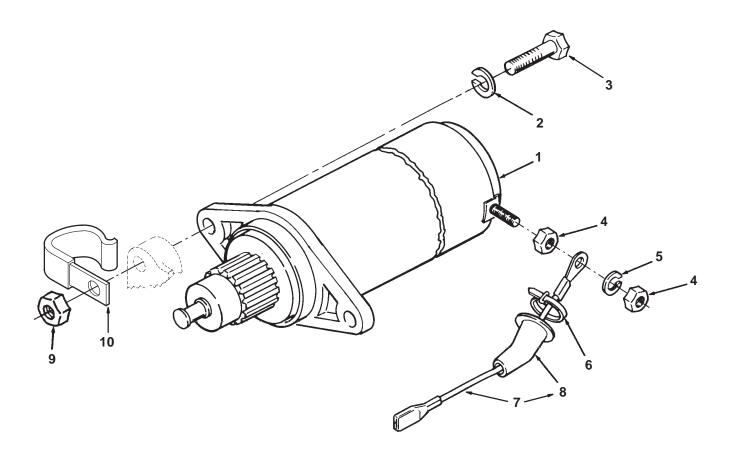
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1		1	Cable, Spark Plug	6	166-0772	1	Coil, Ignition
	167-1615-01	1	9" Long				(Includes Nuts and Washers)
	167-1602	1	26" Long	7	166-0771	2	Nut, Hex (8 MM)
2	167-0272	2	Plug, Spark	8	850-2005	2	Washer, Lock (8 MM)
3	815-0261	1	Screw, Hex Washer Head	9	160-1325	1	Box, Breaker (See Separate
			Thread Cutting (1/4–20 x 1/2")				Page For Components)
4	312-0256	1	Condenser, Ignition	10	160-1376	1	Kit, Electronic Ignition (Converts
5	166-0747	1	Clamp, Coil				Breaker Ignition To Electronic)

Breaker Box (Spec D, E)



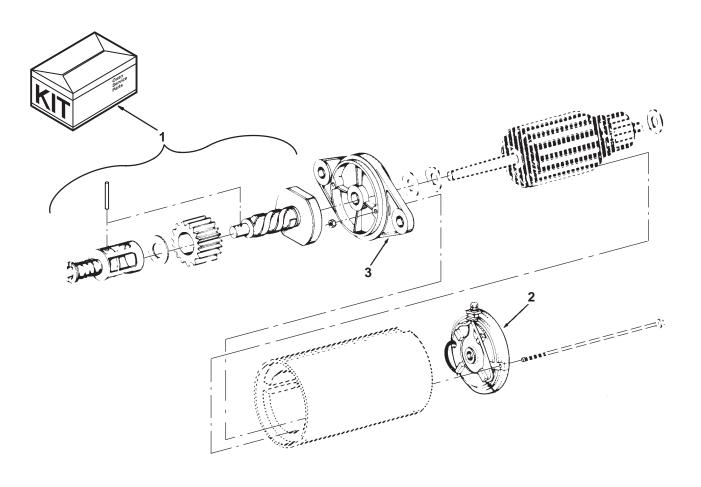
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	160-1325	1	Box, Breaker (Includes Parts	6	850-0038	2	*Washer, Spring Lock (1/4")
			Marked *)	7	160-1183	1	*Point, Breaker
1	160-1317	1	*Clip, Breaker Box Cover	8	160-1314	1	*Base, Breaker Box
2	160-1316	1	*Cover, Breaker Box	9	160-1368	1	*Gasket, Breaker Box
3			Condenser, Ignition	10	336-2378	1	Lead, Breaker Box To Coil
	312–0246	1	Use Prior to 9/87 – Mounts Inside Breaker Box	11	815–0358	1	Screw, Slotted Hex Head Thread Form (#8–32 x 5/16")
	312–0256	1	Use Beginning 9/87 – Mounts Remote, Attached to Generator Adapter				Use Prior to 9/87
4	160-1151	1	Plunger, Breaker Points	* – F	arts Included	in Break	er Box.
5	802-0034	2	*Screw, Socket Head Cap (1/4–20 x 3/4")				

Starter



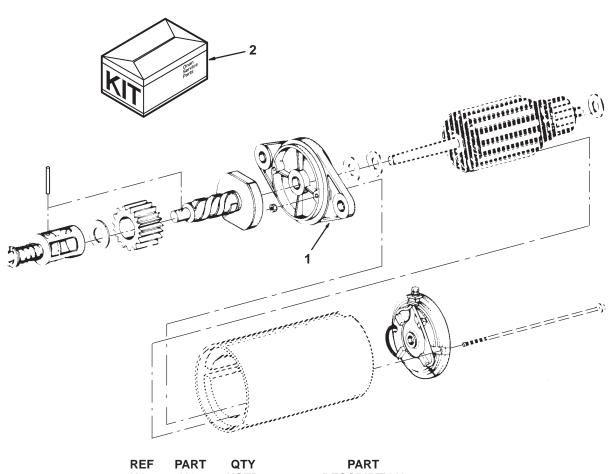
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	191–2158	1	Starter, 12 Volt	6	332-0942	1	Tie, Cable
2	850-0050	2	Washer, Lock (3/8")	7	226-3457	1	Lead, Starter (Includes Tube)
3	800-0052	2	Screw, Hex Head Cap	8	122-0345	1	Tube, Lead
			(Special)	9	862-0003	2	Nut, Hex (3/8-16)
4	862-0001	2	Nut, Hex (1/4-20)	10	332-3359	1	Clip, Harness
5	850-0040	1	Washer Lock (1/4")				•

Starter Components For Starter – 191–1630



REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION
1	191–2129	1	Kit, Starter Drive (Includes Spring Cover, Clutch Retainer, Drive Washer, Clutch and Spline, Starter Gear, Roll Pin, Pinion Washer, Pinion Spring Spring Retainer
2	191–1781	1	Cap, End
3	191–1776	1	Cap, Drive End

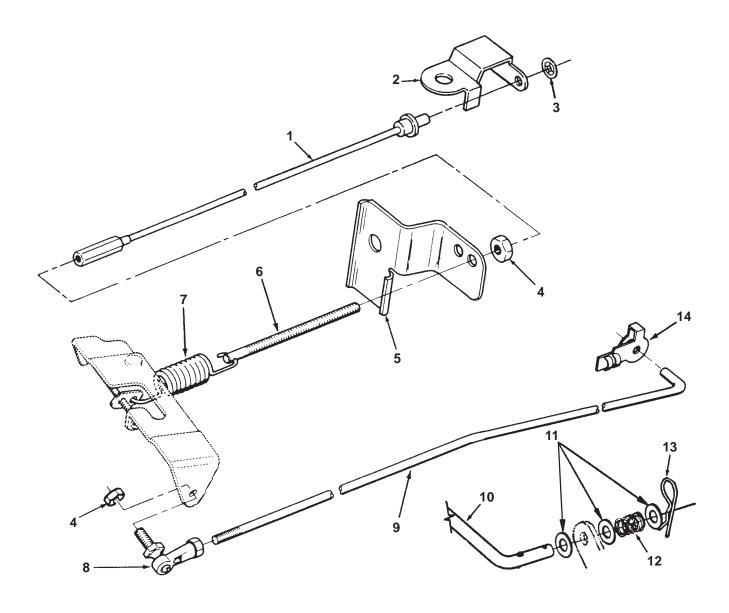
Starter Components For Starters – 191–2132 & 191–2158



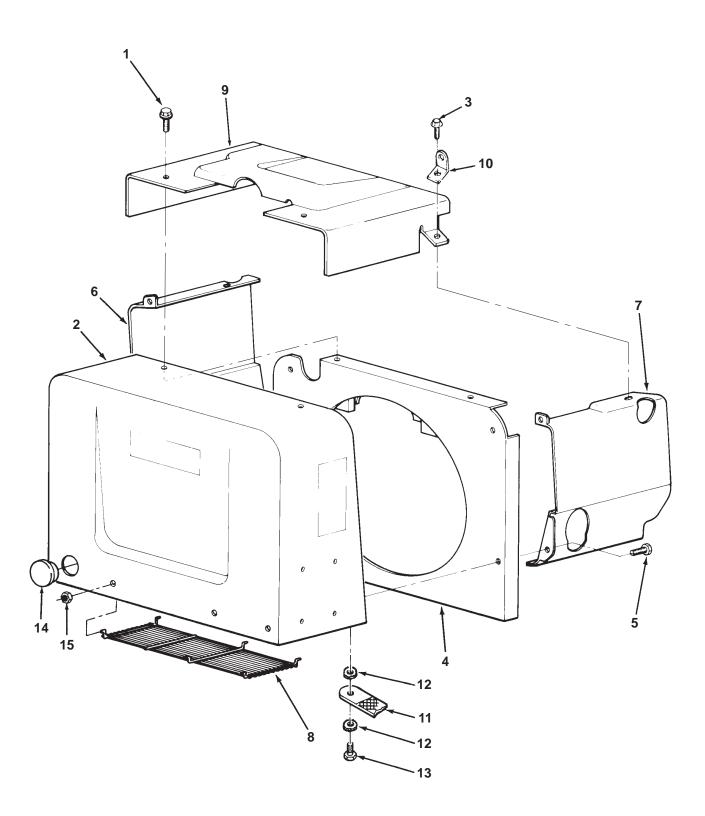
NO. NO. USED DESCRIPTION

1 191–2186 1 Cap, Drive
2 191–2187 1 Kit Assembly, Drive (Includes Washers, Retainers, Spring, Cover, Roll Pin, Pinion Gear, and Drive Clutch)

Governor



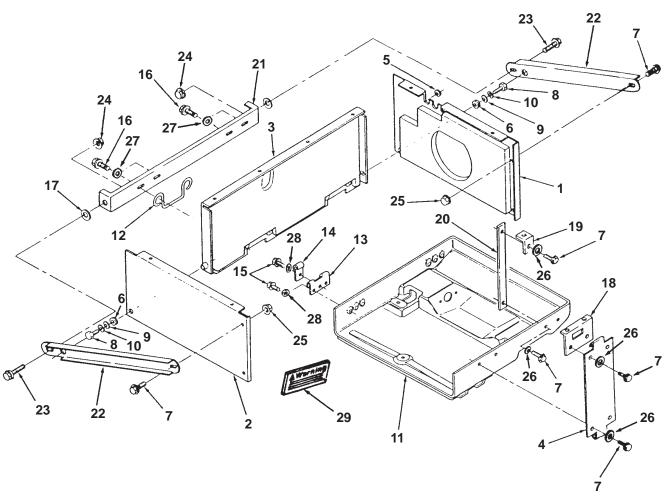
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	150-2294	1	Cable, Governor Adjust (Begin	8	150-0939	1	Joint, Ball
			Spec H)	9	150-2079	1	Rod, Governor Arm to
2	150-2296-01	1	Bracket, Governor Adjust				Carburetor
			Cable (Begin Spec H)	10			Rod, Throttle (Begin Spec H)
3	518-0582	1	Retainer, Pushon (Begin		150-2429	1	Gasoline & LP Vapor
			Spec H)		150-2469	1	LP Liquid
4	870-0131	2	Nut, Self-Locking Hex		150-2428	1	Begin Spec N
			(10–32)	11	150-2589	3	Washer, Friction (Begin
5			Bracket, Zinc Plated Governor				Spec H)
	150-1958-02	1	Gasoline & LP Vapor	12	150-2421	1	Spring, Compression
	150-2298-01	1	LP Liquid	13	518-0006	1	Clip, Retaining – Units
6	150-0096	1	Stud, Speed Adjustment				Before 5/90 and Spec H
7	150-1612	1	Spring, Governor (Spec D-J)	14	518-0606	1	Clip, Linkage (Begin Spec H)



Air Housing

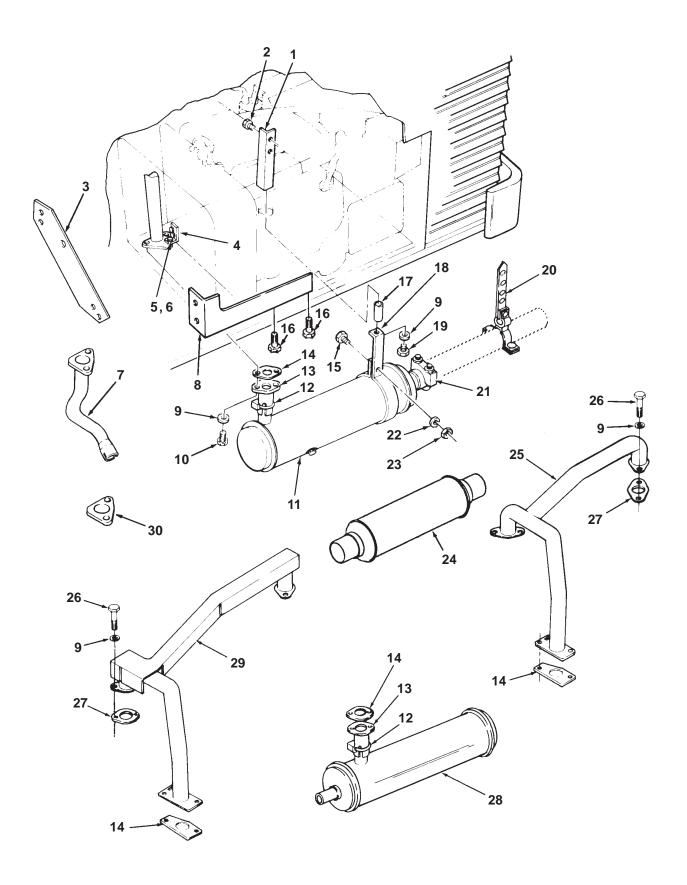
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	821–0010	2	Screw, Flanged Lock Head (1/4–20 x 1/2")	8 9	134–4384	1	Guard, Scroll Shield, Noise – NHE Sets Only
2	134–4503–71 134–4503–72	1	Scroll (Includes Baffle) NHE – Gasoline & LP Vapor NHEL – LP Liquid	10	155–2545–51 155–2580 403–1523	1 1 2	Begin Spec H Spec D–G Bracket, Lifting
3	815–0759	2	Screw, Thread Form Hex Head Taptite (5/16–18 x 1")	11	337–2311	1	Strap, Ground (Mounts Scroll To Drip Pan)
4	134-4386-50	1	Backplate, Scroll	12	856-0010	2	Washer, Lock (EIT 3/8")
5	815–0261	5	Screw, Hex Head Tapping Cylinder Air Housing (Right	13	800-0048	1	Screw, Hex Head Cap (3/8–16 x 3/4")
			Hand) (1/4-20 x 1/2")	14	517-0283	1	Plug, Dot Button
6 7	134–4382 134–4381–70	1 1	Housing, Left Air Cylinder Housing, Right Air Cylinder	15	870–0415	6	Nut, Self-Tapping (1/8")

Housing Below Floor



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	405-3397	1	Panel, Right Housing	16	800-0048	4	Screw, Hex Head Cap
2	405-3400	1	Panel, Left Housing				(3/8-16 x .75)
3	405-3394	1	Panel, Rear Housing	17	526-1518	4	Washer, Flat (7/16" Screw)
4	405-3401	1	Support, Housing	18	405-3406	1	Bracket, Housing
5	508-0071	3	Grommet, Rubber	19	405-3597	1	Bracket, Support
6	508-0008	2	Grommet, Rubber	20			Support (Includes Label)
7			Screw		405-3604	1	With Weld Nuts
	821-0014	2	Hex Washer Head Self-Lock		405-3781	1	Without Weld Nuts
			(5/16-18 x 1/2")	21	405-3608	1	Brace, Rear
	800-0026	6	Hex Head Cap (5/16-18 x	22	405-3607	2	Brace, Side
			3/4")	23	821-0033	2	Screw, Lock Head
8	800-0002	2	Screw, Hex Head Cap				(7/16-14 x 3/4")
			(1/4-20 x .38)	24	870-0437	2	Nut, Lock (7/16-14)
9	526-0130	2	Washer, Flat (1/4" Screw)	25	870-0257	2	Nut, Lock (5/16-18)
10	850-0040	2	Washer, Lock (1/4)	26	526-0122	6	Washer, Flat (5/16" Screw)
11	403-2557-03	1	Pan, Drip	27	526-0174	4	Washer, Flat (3/8" Screw)
12	406-0566	2	Pin, Hinge	28	526-0382	6	Washer, Flat (1/4" Screw)
13	406-0567	2	Plate, Hinge	29	98-6402-01	1	Decal, Warning
14	406-0568	2	Support, Hinge				
15	800-0005	6	Screw, Hex Head Cap				
			(1/4–20 x 3/4)	30	148-0912	1	Adapter, Carburetor

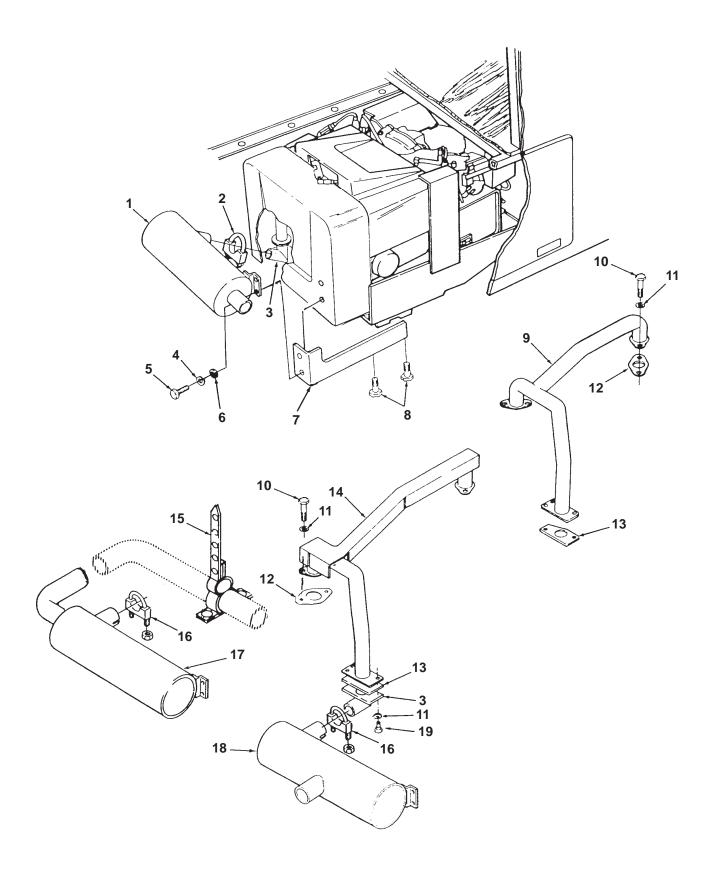
Exhaust System Above Floor Models



Exhaust System Above Floor Models

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	4== 0004		Bracket, Muffler	16	821-0029	2	Screw, Hex Washer Head
	155–2084	1	Spec D–G (Green)	47	270 4027	4	Self-Lock (3/8–16 x 3/4")
	155–2492	1	Spec H–J (Black Primer)	17	370–4027	1	Spacer, Muffler (2" Long)
2	155–2084–02	1	Begin Spec K (Black E–Coat) Screw. Hex Washer Head				(Used Only on RV's with 6–1/4" Long Exhaust Adapter)
_	815-0261	2	Spec D,E (1/4–20 x 1/2")	18	155-2025-02	1	Strap, Muffler (5.77" Long)
	815–0201	2	Begin Spec G (1/4–20 x 5/8")	19	100-2020-02	'	Screw, Hex Head Cap
3	154–2663	1	Bracket, Exhaust (Use With	10	800-0026	1	Use Without Spacer
Ŭ	101 2000	·	154–2662 Tube)		000 0020	•	(5/16–18 x 3/4")
4	154-2538	1	Bracket, Exhaust Flange		800-0036	1	Use with Spacer
5	800-0005	1	Screw, Hex Head Cap				(5/16-18 x 2-3/4")
			(1/4–20 x 3/4")	20	155-2174	1	Hanger, Exhaust
6	526-0018	1	Washer, Flat (1/4" Screw)	21	155-1015	1	Clamp, Muffler (1-1/2")
7	154-2662	1	Tube, Exhaust (11" Long)	22	740-1004	1	Washer, Lock (M6)
			(Use With 154–2663 Bracket)	23	862-0001	1	Nut, Hex (1/4–20)
8	155-2049-02	1	Bracket, Exhaust	24	155–2449	1	Resonator, Exhaust
9	740-1006	7	Washer, Flat (M8)				(Gasoline Only)
10	800-0730	2	Screw, Hex Head Cap	25	154–2541	1	Manifold, Exhaust – NHE
			(5/16–18 x 1")	26			Screw (5/16–18 x 1")
11	155–1258	1	Muffler, Spark Arrestor		800-0512	4	Hex Head Cap-NHEL
			End Outlet, Side Inlet		802-0055	4	Allen Head-NHE
12	155–1239	1	Clamp, Muffler (1-5/8")	27	154–2747	2	Gasket, Exhaust Manifold
13			Adapter, Exhaust (Flange	28	155–1485	1	Muffler, Spark Arrestor
			Type)				End Outlet, Side Outlet
	154–2683	1	6.25" Long				Near Inlet
	154–2540	1	4.25" Long	29	154–2638	1	Manifold, Exhaust (Includes
14	154–2542	1	Gasket, Exhaust				Fuel Line and Heat Shield)
15	800–0007	1	Screw, Hex Head Cap				NHEL
			(1/4–20 x 1")	30	154–2537	1	Flange, Exhaust Manifold

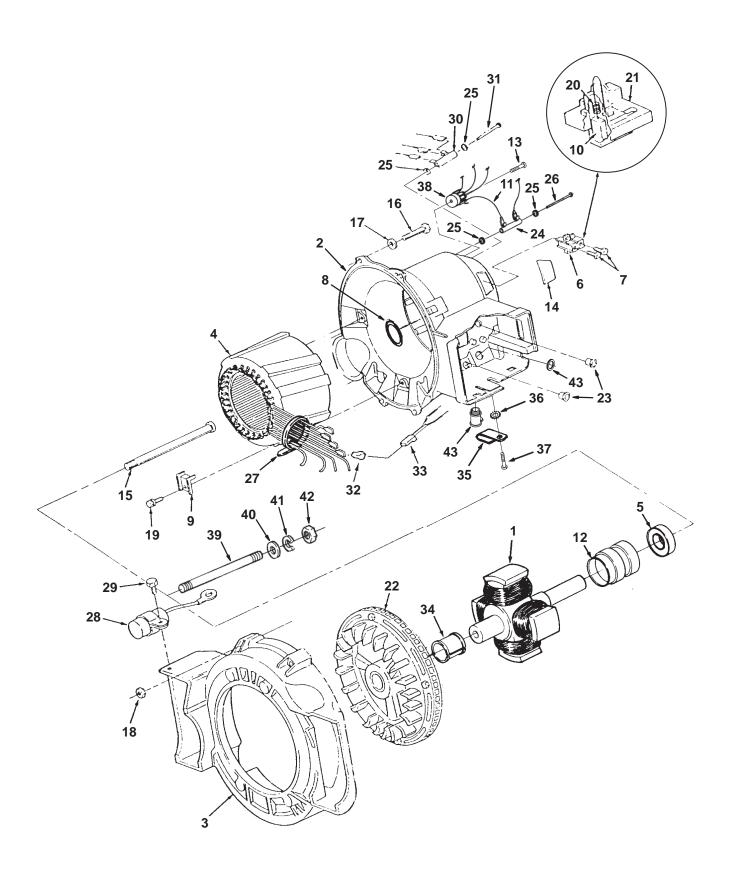
Exhaust System Below Floor



Exhaust System Below Floor

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	155–2085	1	Muffler, Spark Arrestor (Side	12	154-2747	2	Gasket, Exhaust Manifold
			Inlet, Opposite End Outlet)	13	154–2542	1	Gasket, Exhaust – Use With
2	155–1256	1	Clamp, Muffler (1-1/4")				Adapter 154–2539
3	154-2539	1	Adapter, Flange Type Exhaust	14	154-2638	1	Manifold, Exhaust (Includes
4	850-0040	2	Washer, Lock (1/4")				Fuel Line and Heat Shield)
5	800-0004	2	Screw, Hex Head Cap				NHEL – Front Outlet
			(1/4–20 x 5/8")	15	155-2174	1	Hanger, Exhaust Pipe
6	526-0130	2	Washer, Flat (1/4" Screw)	16	155-1015	1	Clamp, Muffler (1-1/2")
7	155-2049-02	1	Bracket, Exhaust (9.19" Long)	17	155-2164	1	Muffler, Spark Arrestor
8	821-0029	2	Screw, Hex Washer Head				(Side Inlet, Same End Outlet)
			Self-Lock (3/8-16 x 3/4")	18	155-2086	1	Muffler, Spark Arrestor
9	154-2541	1	Manifold, Exhaust (NHE)				(Side Inlet, Opposite Side
10			Screw,				Outlet)
	800–0512	4	Cap, Hex Head (5/16–19 x 1") NHEL	19	800–0730	2	Screw, Hex Head Cap – Use with Exhaust Adapter
	802–0055	4	Allen Head (5/16–18 x 1") NHE				154–2539
11	850-0045	6	Washer, Exhaust Manifold Lock (5/16")				

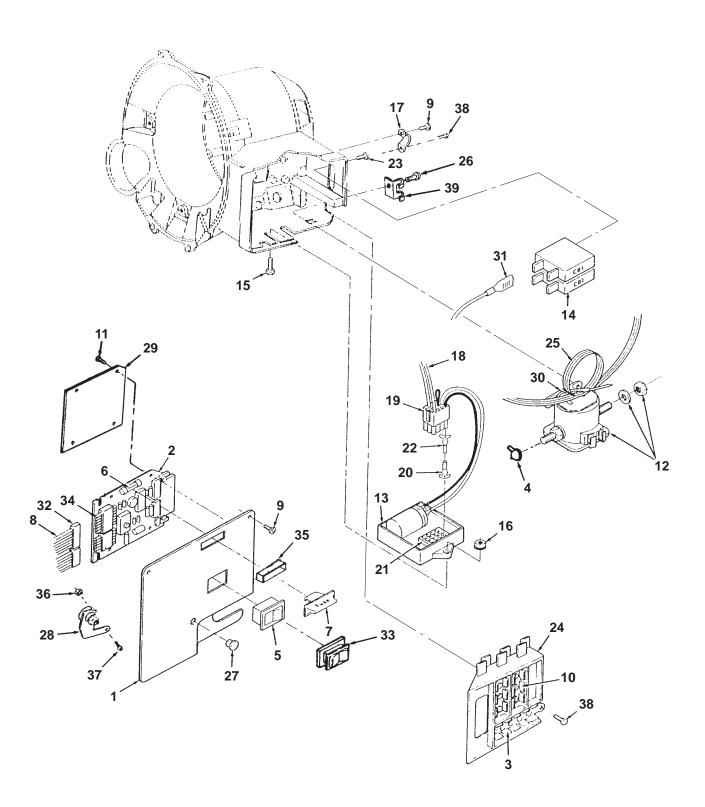
Generator



Generator

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	201-3388-03	1	Rotor, Wound (Includes Fan,	21	212-1286	1	*Block, with Terminal
			Ball Bearing and Collector	22	205-0165	1	+Fan and Gear, Armature
			Ring)	23	508-0272	2	Grommet, Nylon (.68" ID)
2			Housing, Stator (Includes Tolerance Ring)	24			Resistor, Battery Charger (R6) (25 Watts)
	220-4133	1	Spec D–M		304-0794	1	Spec A–J
	220–4133	1	Begin Spec N		304–0797	1	Begin Spec K
3	220 4332 01	'	Adapter, Generator	25	304-0737	'	Washer, Resistor Center
J	231-0359	1	Spec D-M	20			(Spec A–J)
	231-0382-01	1	Begin Spec N		304-0796	4	Gasoline
4	201 0002 01	•	Stator, Wound		304–0796	2	LP Gas
-	220-4135-03	1	5.0kW (50 Hz)	26	815–0660	1	Screw, Hex Head
	220-4135-04	1	6.3kW and 6.5kW (60 Hz)				(10-32 x 2-1/2")
5	510-0099	1	Bearing, Ball	27	332-0941	1	Tie, Cable
6	212–1285	1	Block, Generator Brush (Includes Parts Marked *)	28	312-0256	1	Condenser, Ignition (Beginning 9/87)
7	815-0788	2	Screw, Pan Head Torx	29			Screw, Hex Washer Head
			(10-32 x 7/8")	20			Thread Form
8	509-0196	1	O'Ring, Stator Housing		815-0340	1	Use Begin 9/87 (10–32 x 3/8")
9	232-2955-02	3	Clamp, Stator (60 Hz)	00	815–0770	1	Begin Spec G (Special)
10 11	214–0103	2	*Brush, Generator Connection, Resistor	30	304–0798	1	Resistor, Gasoline Fuel Pump (Spec A–J)
	226-3492-01	1	Lead, Resistor (Spec A–J)	31	815–0712	1	Screw, Pan Head (Special)
	338–3010	1	Harness, Wiring (Begin			_	(Spec A–J)
			Spec K)	32	323–1298	2	Connector, Tab
12	204–0134	1	Ring, Armature Collector	33	000 0010	•	Connector, Receptacle
13	045 0004 04		Screw, Pan Head (Special)		332-0819	2	60 Hz
	815-0691-01	1	Spec A–J	2.4	332–0819	3	50 Hz
4.4	815–0788	1 1	Begin Spec K	34	518-0460	1	Ring, Tolerance
14	212–1284		Cover, Brush Block Screw, Armature Socket	35	518–0533	1	Clip, Wire (Below Floor
15 16	802–1038	1	Screw, Hex				Gasoline Models) (Begin Spec J)
10	800-0575	5	Flange Head (3/8–16 x	36	853-0013	1	Washer, ET (10–32)
	000-0373	3	1–1/8") Spec D	37	815–0661	1	Screw, Pan Head Thread Form
	800-0052	4	Cap (3/8–16 x 1–1/2")	31	013-0001	'	(10–32 x 1/2")
	000 0002	7	Begin Spec E	38	305-0718	1	Bridge, Rectifier (CR10)
	800-0575	4	Begin Spec G	39	520-0961-02	1	Stud – 13.125" Long
	815–0908	4	Begin Spec N	00	020 0001 02	·	Extended Shaft
	0.10 0000	•	(3/8–16 x 1–1/2)	40	526-0032	1	Washer, Flat (7/16")
17			Washer	41	850-0055	1	Washer, Lock (7/16")
	526-0251	4	Flat (3/8" Screw) Spec D	42	870-0203	1	Nut, Hex (7/16-20)
	850-0050	4	Lock (3/8") (Spec E-M Only)	43	331-0536	1	Connector, Conduit
18	862-0003	4	Nut, Hex (3/8–16) (Spec D–M Only)				
19	815–0646	3	Screw, Hex Washer Head Cap (1/4–20 x 3/4")				1285 Generator Brush Block. d Gear 205–0165, Also Replace
20	212-1276-03	2	*Spring, Generator Brush		Tolerance Ring		

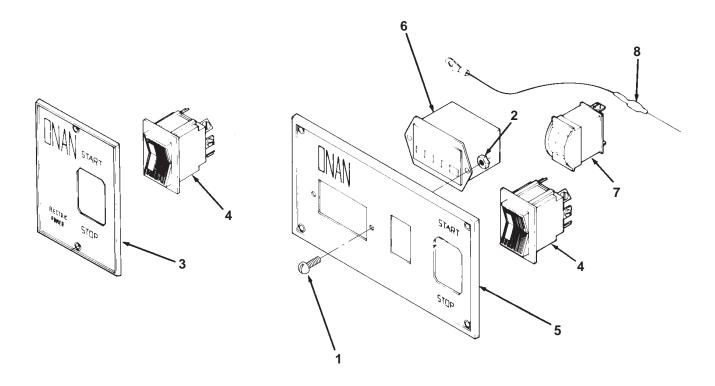
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Control

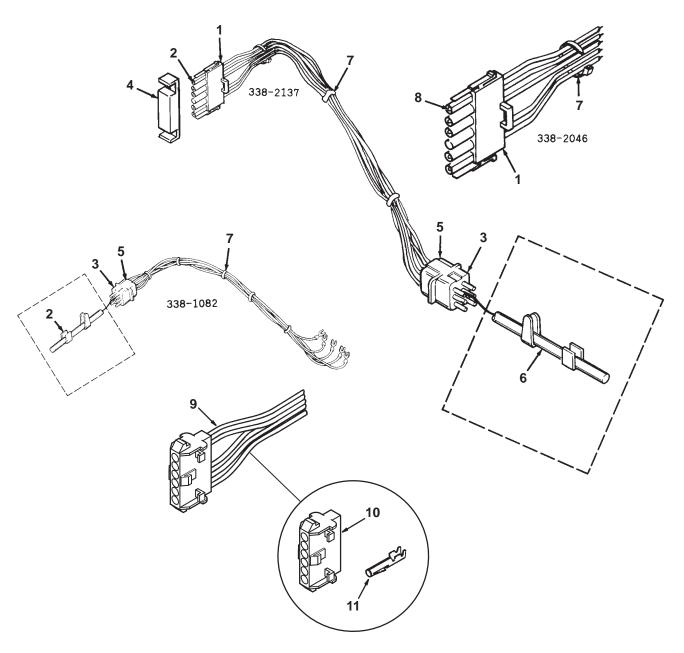
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Cover, Control		320-1548-03	1	25 Ampere (50 Hz)
			60 Hz	15	821-0003	1	Screw, Hex Head (#10-32 x 1")
	301–9730	1	Spec D–G – Also	16	870–0131	1	Nut, Hex (W/ET) (#10–32)
	240 4220	4	Volt Code FA, Spec H,J	17	222 2265 02	4	(Metric)
	319–1238 319–1238–04	1 1	Begin Spec H Begin Spec N	17 18	232–3265–02	1	Clamp, Conduit Harness, Voltage Regulator
	319-1230-04	'	50 Hz	10			(Includes 12 Pin Housing)
	301-9875	1	Spec D-G		338-2076	1	60 Hz
	319-1237	1	Begin Spec H		338-2083	1	50 Hz
	319–1238–20	1	Used On 6.5 NHE FA 11579 N (Has (2) 30 Amp Circuit		338–2083–01	1	120/240 Volt – 50 Hz, Single Phase
			Breakers)	19	323-1314	1	Connector (12 Pin)
2			Board, PC	20		-	Socket, Contact
	300-3950	1	Spec D-G		323-1200	6	60 Hz
	300-3763-03	1	Begin Spec H		323-1200	4	50 Hz
	300-4901-03	1	Begin Spec N	21	323–1371	1	Header (12 Pin)
3	332–2868	1	Terminal, Ground	22	323–1199	12	Pin, Contact
4	332–2112	1	Insulator, Start Solenoid	23	040 0004	4	Screw
_	200 0044	1	Terminal (Optional)		812–0061 815–0662	4	Round Head (#6–32 x 3/8") Hex Head, Slotted W/IT
5 6	308–0844 321–0298	1 3	Switch, Rocker Fuse, Slo Blow 5 Amp		015-0002	4	(#6–32 x 1/2")
7	321–0295	1	Holder, Fuse (Holds Spare	24			Block, Terminal
,	021 0200	•	Fuses)	- '	332-2859-02	1	60 Hz
8			Harness, Wiring (Includes		332-2859-01	1	50 Hz
			Housing) (See Separate Page	25			Harness, AC Outlet
			for Components)		338-2058	1	Gasoline, LP Liquid – Volt
	338–2041	1	8 Pin				Code FA,FN,FP
	338–2040	1	8 Pin		338–2058–01	1	LP Liquid – Volt Code FA
	338–2636	1	Begin Spec H – Volt Code				60 Hz – Begin Spec H
			FA,FN – Gasoline & LP Liquid – 12 Pin	26	815-0692-02	1	Single Phase Screw, Pan Head (1/4–20 x 1")
	338-2636-01	1	8 Lead – Gasoline (Begin	27	517–0133	1	Plug, Hole – 50 Hz
	000 2000 01	•	Spec H – Volt Code FA,FN –	28	303–0276	1	Potentiometer – 50 Hz
			12 Pin	29	332-3075	1	Insulator, PC Board005"
	338-2636-02	1	8 Lead – Lp Liquid – Begin				Thick – Begin Spec H
			Spec H – Volt Code FA,FN	30	332-0941	2	Tie, Cable
	338–3479	1	Begin Spec N & Up	31		_	Lead, Circuit Breaker
9	815–0661	11	Screw, Pan Head Thread		226–3504	2	60 Hz
10	332–1815	2	Cutting (10–32 x 1/2") Tab, Terminal		226–3504 226–3504–01	1	50 Hz
10 11	815–0550	2 4	Screw, Pan Head Cross-	32	323–1312	1 1	50 Hz Connector, 8 Pin
	010-0000	7	Recessed (#6–32 x .38")	33	308-0949	1	Cover, Switch (Rocker)
12	307-2570	1	Solenoid, Start (Includes	34	323–1302	8	Pin, Contact – Gasoline Units
	20. 20.0	•	Nuts and Washers)	35	321–0287	1	Insulator, Fuse
13			Regulator, Voltage	36	870-0183	1	Nut, ET Hex (#6) (50 Hz)
	305-0809-01	1	60 Hz	37	815-0385	1	Screw, Round Head Machine
	305-0809-03	1	50 Hz				(6-32 x 1/2") (50 Hz)
14			Breaker, Circuit	38	815-0691-01	1	Screw, Pan Head (Special)
	320–1323	1	30 Ampere (60 Hz)	39	321–0323–02	1	Bracket, Fuse Holder
	320–1323	2	Used On 6.5 NHE FA 11579 N (Sales Code K285)				(Begin Spec K)
	320–1683	1	20 Ampere (60 Hz)				
	320–1683	2	Volt Code FA (Begin Spec H)				

Remote Start Control



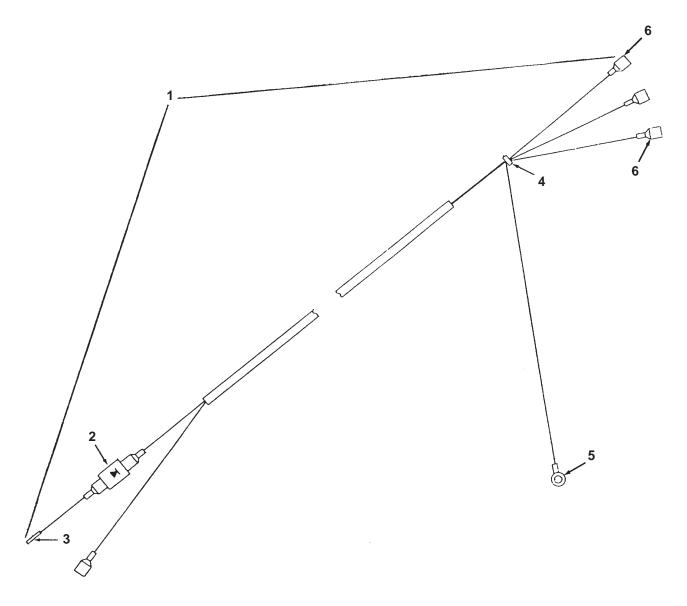
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USEI	
	300–2313	1	Kit, Standard Remote Control Starting (Includes Parts	4 5	308–0341 301–3606	1	*+Switch, Rocker +Panel, Control
			Marked *)	6	302–0885	1	+Meter, Time Totalizing
	300–2314	1	Kit, Deluxe Remote Control Starting (Includes Parts Marked +)	7 8	302–0888 359–0034	1 1	+Meter, Battery Condition +Diode
1	815–0385	2	+Screw, Round Head Machine (#6–32 x 1/2"))–2313 Control.
2	860-0006	2	+Nut, Hex Head (#6-32)	+ -	Parts Include	d In 300	–2314 Deluxe Control.
3	301-3566	1	*Panel, Control				

Remote Wiring Harness

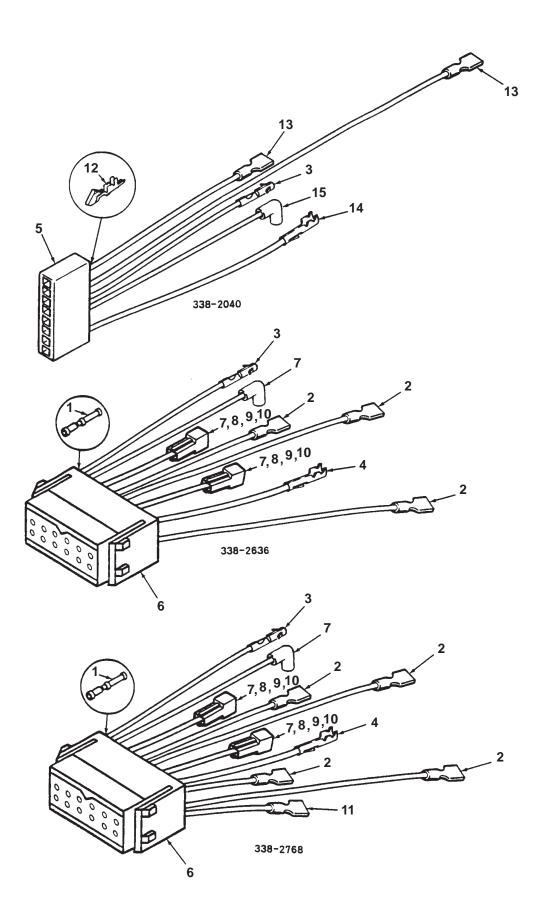


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
			Harness, Remote Wiring	5	323-0400	1	Housing, Connector Pin
	338-1082	1	6" Without Socket (Includes 5	6	323-0488	1	Socket, Connector - Female
			Connector Pins)	7	332-0942	1	Tie, Cable
	338-1080	1	10 ft	8	323-1199	5	Pin, Contact
	338-1081	1	30 ft	9	338-3572	1	Harness, Adapter (Includes
	338-2137	1	6" With Socket				Parts Marked *) (Use With
	338–2046	1	Without Socket (Includes 5 Contact Pins)				Gasoline and LP Kits 300–4936, 300–4937, &
1	323-1304	1	Housing, Connector				300–2938)
2	020 1001	•	Pin, Connector – Male	10	323-1342	1	*Housing, Terminal
	323-0500	6	Use With 6 Pin Harness	11	323-1200	5	*Socket, Contact
	323-0500	5	Use With 5 Pin Harness				
3	323-0440	1	Housing, Socket Pin	* – F	Parts Included	in Adapte	er Harness.
4	323-1303	1	Connector, 6 Pin				

Ignition Relay Wiring Harness



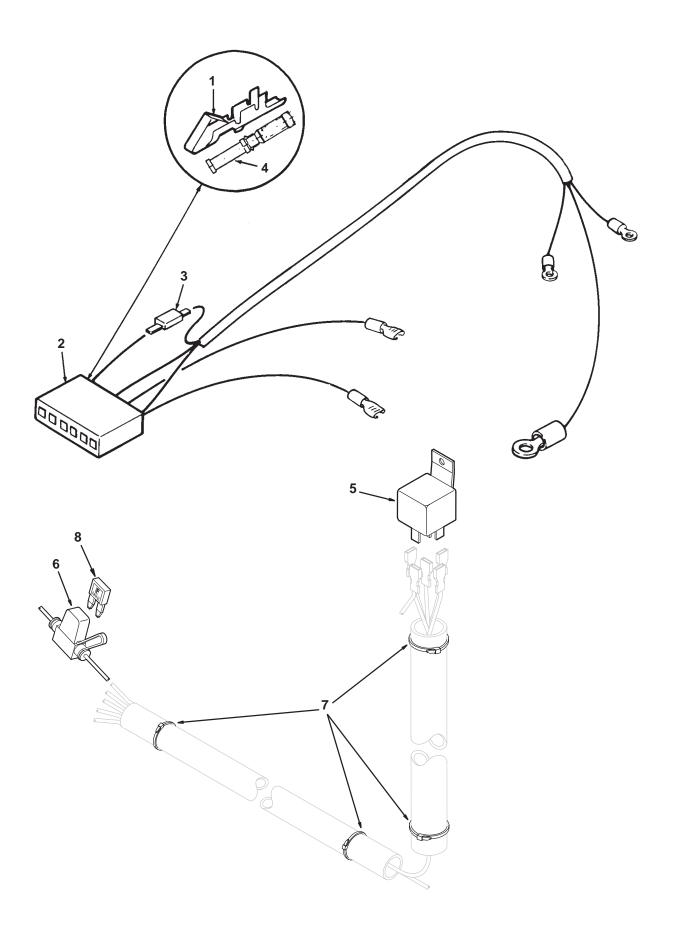
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Harness, Ignition Relay Wiring	5			Terminal, Ring
	338-2317	1	BGEL - Spec E (Includes		332-0147	1	* #10 – Red
			Parts Marked *)		332-0806	1	+ #8 – Blue
	338-2644	1	LP Liquid – Begin Spec H	6			Terminal, REceptacle
			(Includes Parts Marked +)		332-1992	2	* Red
2	357-0067	1	*+Rectifier, Silicon		332-1993	2	+ Blue
3			Pin, Contact				
	323-1440	1	*Brass, Gold Plated				
	323-1486	1	+13 Ampere				-2317 Wiring Harness.
4	332-0942	1	*+Tie, Cable	+ -	Parts Included	d in 338–	-2644 Wiring Harness.



PCB #1 Wiring Harness

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
			Harness, Wiring	3	323-1200	1	Socket, Contact
	338-2040	1	Spec A–G Volt Code FA, FN,	4	332-0529	1	Terminal, Receptacle
			FP – 8 Pin Housing 5 Wire	5	323-1312	1	Housing, Connector – 8 Pin
			Spec H	6	323-1487-03	1	Housing, Connector – 12 Pin
	338-2636-01	1	Volt Code FA,FN Gasoline	7	332-2572	1	Terminal, Receptacle
			5.0NHE, 6.5NHE	8	332-2938	1	Terminal – Gasoline
	338-2636-02	1	Volt Code FA,FN	9	332-2301	1	Terminal – LP Liquid
			LP Liquid-NHE	10	323-1298	2	Connector
	338-2636	1	Volt Code FA,FN Single	11	332-2431	1	Terminal
			Phase	12	323-1440	5	Pin, Contact – Volt Code
			Spec J				FA,FN,FP
	338-2768-02	1	Volt Code FA, FN LP Liquid	13	332-1992	2	Terminal, Receptacle (Spec G)
			12 Pin Housing				Volt Code FA,FN,FP
	338-2768-01	1	Volt Code FA,FN Gasoline	14	332-1477	1	Terminal, Solderless (Spec G)
			12 Pin Housing				Volt Code FA,FN,FP
	338-2895	1	Begin Spec K	15	332-2571	1	Terminal, 90° Receptacle
1	323-1486	12	Socket, Contact				(Spec G) Volt Code FA,FN,FP
2	332-1993	3	Terminal, Receptacle				

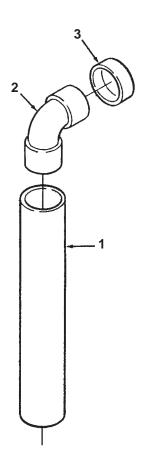
PCB #3 Wiring Harness



PCB #3 Wiring Harness

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
			Harrage DOD #2 Wining				Casalina I Inita
			Harness, PCB #3 Wiring				Gasoline Units
			Spec A–G		323-1302	8	Use With 8 Pin Housing –
			Gasoline				Gasoline Units
	338-2041	1	6"		323-1440	8	Use With 8 Pin Housing -
	338-2086	1	LP				LP Liquid/Vapor
			Spec H	2			Housing
	338-2634	1	Gasoline		323-1329	1	6 Pin
	338-2635	1	LP		323-1312	1	8 Pin
			Spec J		323-1487-03	1	12 Pin
	338-2766	1	Gasoline	3	357-0067	1	Rectifier - NHEL (CR5)
	338-2767	1	LP	4	323-1486	1	Socket, Contact
	338-3054	1	Begin Spec K, Gasoline	5	307-1886	1	*Relay (K4)
			(Includes Parts Marked *)	6	321-0322-01	12	*Holder, Fuse
1			Pin, Contact	7	332-1445	1	*Tie, Cable
	323-1302	6	Use With 6 Pin Housing –	8	321-0321-06	1	*Fuse (10A) (F2)

Breather Tube Bypass (Cold Weather Use Only)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	503-1551	1	Tube, Breather
2	502-1026	1	Elbow, 90°
3	517-0260	1	Plug, Cap

Labels, Paint, Thread Sealant, Gasket Kits, and Carburetor Kits

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	98–5313	1	Label, Warning (Above Floor Model)		525-0394	1	Paint, Enamel (Touch–Up) Flat Black, Pressurized Can
	98-6105-01	1	Label, Preheat (Gasoline)				(16 oz.)
	98-5634	1	Decal (Emerald III) - 60 Hz		146-0617	1	Kit, Auto-Choke Carburetor
	98-5806	1	Decal (Emerald III) - 50 Hz				Conversion (Spec D-J)
	98-5755	1	Label, Warning (Hazardous				(Includes Parts Marked #)
			Voltage)		G-0194	1	#Instruction Sheet
	98-5777-01	1	Label, Warning (Improper		98-6566	1	#Label, Fuse
			Operation)		98-6587-04	1	#Label, Kit Number
	98-5958	1	Label, LP Kit		98-6618-01	1	#Label, Oil Fill
	98-5142	1	Label, Warning (Fire Hazard)		123-1961	1	#Cap, Oil Fill
	98–5815	1	Service Instructions		140-2308	1	#Gasket, Airhorn SubAssembly
	98-6074-02	1	Label, Warning (Operation,		140-2725	1	#Adapter Assembly
			Maintenance and Service)		141-0950	1	#Gasket, Carburetor
			(2.38" Size)		145–0667	1	#Rod, Air Inlet
	98-6285-07	1	Silkscreen, Model Ident		146-0665	1	#Carburetor, Auto Choke
			60 Hz – 6500 – Gasoline		150–2421	1	#Spring, Compression
	98-6285-06	1	Silkscreen – Model Ident		150-2470	2	#Washer, Friction
			60 Hz – 6300 – LP		167–0272	2	#Plug, Spark
	98–6284	1	Silkscreen – Model Ident		226-4599	1	#Lead Assembly, Engine
			Emerald Plus		304-0797	1	#Resistor
	98-7502-02	1	Silkscreen, Model Ident (Shows		305-0718	1	#Bridge, Rectifier
			6500 Genset and Used With		321-0323-02		#Bracket, Fuse Holder
			6.5 NHE With (2) 30 Amp CB)		332-1445	5	#Tie, Cable
	98–6276	1	Label, Warning (Fire		338–2895	1	#Harness, PCB #1
			Prevention)		338–3010	1	#Harness, Battery Charging
	98–6418–01	1	Label, Oil Fill		338-3054	1	#Harness, Engine
	98–6041	1	Label, Warning (Voltage–Gas)		502-0028	1	#Plug, Hex Head Pipe
	98–6388–02	1	Label, Phone Info.		509-0096	1	#Seal, O-Ring
	98-5821	1	Label, Listed – RV 60 Hz		509-0313	1	#O-Ring
	98–6552	1	Silkscreen, Model Ident		518-0606	1	#Clip, Linkage
			6300 LP		815–0181	1	#Screw, Hex Head Thread
	98–6959–01	1	Label, EC Listed (50 Hz)				Cutting With ET
	98–6547	1	Label, CSA		815-0590	3	#Screw, Special
	518-0452	1	Sealant, Thread (50cc Bottle)		815–0788	1	#Screw, Pan Head Torx
	525-0305	1	Paint, Enamel Touch–Up Green (Non–Metallic) 13 oz. Pressurized Can		862–0015	1	#Nut, Hex
	518-0602	1	Loctite, Bottle (250cc)	# —	Parts Included	in Auto-	-Choke Carburetor Kit.

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