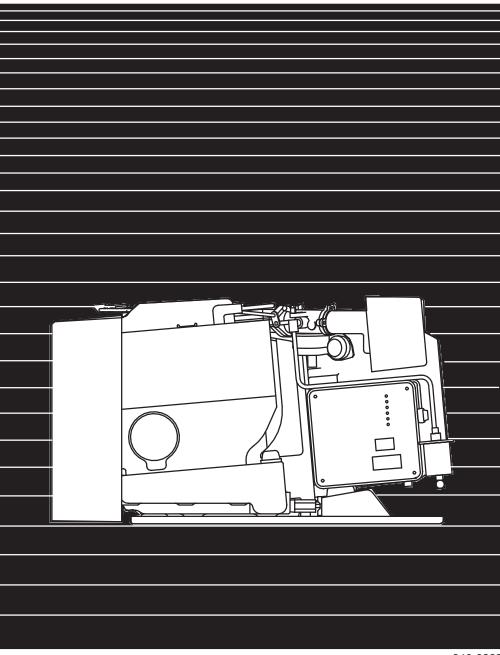
## Chan

# GenSet

## Parts Manual

## **NHD**



Printed in U.S.A.

940-0229 8-98 (Spec A-M) Replaces 5-95 (Spec A-L)

#### MODEL IDENTIFICATION

To avoid errors or delay in filling your parts order, always give the MODEL, SPEC NO. and SERIAL NO. from the Onan nameplate.

For handy reference, insert your nameplate information in the spaces below.

MODEL AND SPEC NO.

SERIAL NO.

DIGITAL CONTROL SOFTWARE VERSION AND DATE (IF APPLICABLE)

#### SAFETY PRECAUTIONS

The following symbols are used in Onan manuals to alert users to the potentially dangerous conditions relating to maintenance of equipment and replacement of parts. Please read and observe.

**▲ DANGER** 

This symbol warns of immediate hazards which will result in severe personal injury or death.

**△WARNING** 

This symbol refers to a hazard or unsafe practice which can result in severe personal injury or death.

**△CAUTION** 

This symbol refers to a hazard or unsafe practice which can result in severe personal injury or product or property damage.

### PRODUCT SAFETY PRECAUTIONS

#### **△WARNING**

Service and repair of Onan equipment must be performed by trained, experienced personnel only. Improper service or repair may result in property damage, severe personal injury or death. Do not use this catalog as a guide to servicing your equipment. Read and follow the IMPORTANT SAFETY INSTRUCTIONS in the Service Manual appropriate for the equipment you are working on.

#### **△WARNING**

Contact with USED ENGINE OILS has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When checking or changing engine oils take all necessary precautions not to ingest, breathe the fumes or contact the used oil.

#### **△WARNING**

Contact with ASBESTOS has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When handling engine gaskets take all necessary precautions not to ingest, breathe or contact the dust from the gaskets! Use adequate ventilation and wear protective gloves, masks and clothing!

### **△WARNING**

Contact with BENZINE and LEAD, found in gasoline, fuel additives and solvents has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When checking, draining or adding gasoline and fuel additives or using solvents take all necessary precautions not to ingest, breathe the fumes or contact the liquids. Use adequate ventilation and wear protective gloves, masks and protective clothing!

#### Introduction

This catalog applies to the Commercial NHD Vehicle Generator Sets as listed in the Generator Set Data Table. Parts are arranged in groups of related items and each illustrated part is identified by a reference number corresponding to the same reference number in the parts list. Unless otherwise mentioned in the description, parts are interchangeable between models. Parts illustrations are typical. Using the model and specification number from your generator set nameplate, select parts that apply to your set. Right and Left sides are determined by Facing the engine (front) of the set.

#### **Generator Set Data Table**

| Model Number    | Carburetion |
|-----------------|-------------|
|                 |             |
| 5.0NHD-FN/1     | Gasoline    |
| 5.0NHD-FN/1932  | LP Liquid   |
| 5.0NHD-FN/7512  | LP Vapor    |
| 5.0NHD-FN/7512M | Gasoline    |
| 5.0NHD-FN/30502 | Gasoline    |
| 5.0NHD-FN/40240 | Gasoline    |
| 5.0NHD-FN/51912 | Gasoline    |
| 5.0NHD-FT/1     | Gasoline    |
| 5.0NHD-FT/63790 | Gasoline    |
| 5.5NHD-FN/1     | Gasoline    |
| 6.3NHD-FB/1932  | LP Liquid   |
| 6.3NHD-FB/7512  | LP Vapor    |
| 6.3NHD-FB/7512L | LP Vapor    |
| 6.3NHD-FB/30503 | LP Liquid   |
| 6.3NHD-FB/30504 | LP Vapor    |
| 6.5NHD-FB/1     | Gasoline    |
| 6.5NHD-FB/30502 | Gasoline    |
| 6.5NHD-FB/51912 | Gasoline    |
| 6.5NHD-FC/1     | Gasoline    |
| 6.5NHD-FD/1     | Gasoline    |
| 6.5NHD-FD/30502 | Gasoline    |

<sup>\* –</sup> The diagonal line (/) in the model and specification number separates generator set characteristics from the specification number and letter. The specification number denotes customer requested options or deviations from a standard (1A, 1B, etc.) model. The specification letter advances (A to B, B to C, etc.) with major manufacturing changes.

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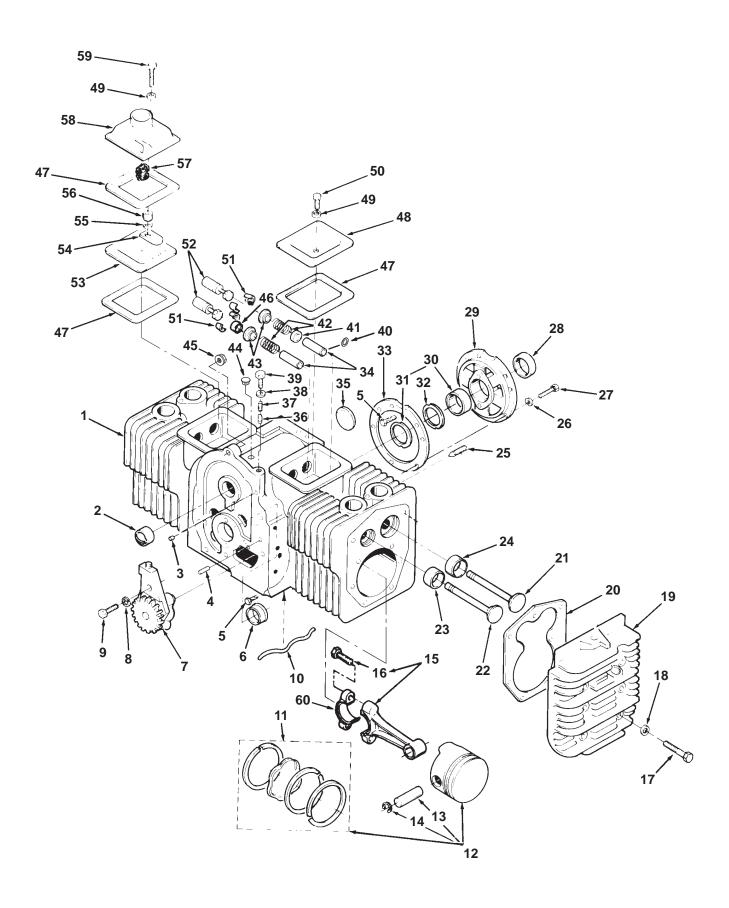
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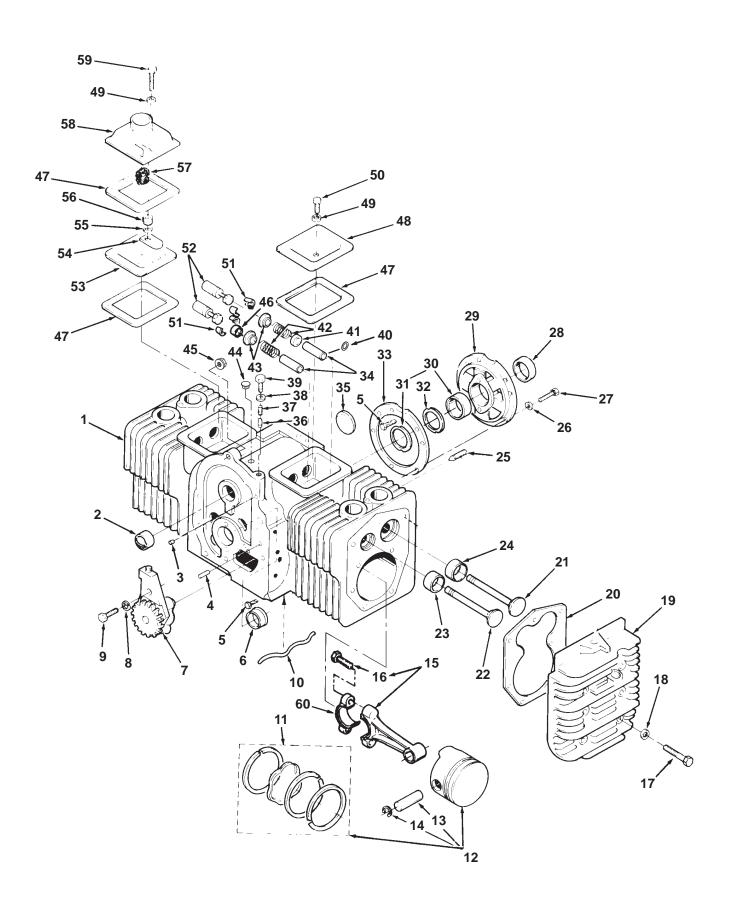
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### **Cylinder Block**



## Cylinder Block

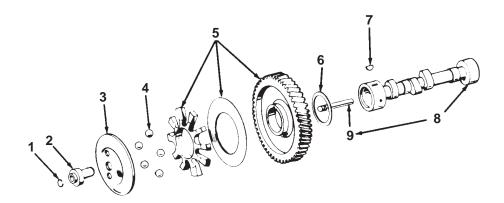
| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION                  | REF<br>NO. |                         | QTY<br>JSED | PART<br>DESCRIPTION                         |
|------------|-------------|-------------|--------------------------------------|------------|-------------------------|-------------|---|
| 1          | _           | 1           | Block, Cylinder (See Shortblock      |            | 110–1716                | 2           | Standard                                    |
|            |             |             | Catalog)                             |            | 110-1716-02             |             | .002" Oversize                              |
| 2          | 101–0405    | 2           | Bearing, Camshaft                    |            | 110–1716–05             |             | .005" Oversize                              |
| 3          | 517–0067    | 1           | Plug, Core Hole                      |            | 110–1716–10             |             | .010" Oversize                              |
| 4          | 516-0141    | 2           | Pin, Gear Cover Alignment            |            | 110–1716–25             | 2           | .025" Oversize                              |
| 5          | 516–0072    | 4           | Pin, Bearing Stop Drive              |            | 440 0400                | 0           | Begin Spec B                                |
| 6          |             |             | Bearing, Front Crankshaft            |            | 110–3462<br>110–3462–01 | 2<br>2      | Standard<br>.002" Oversize                  |
|            | 101-0805    | 1           | (Flanged)<br>Standard                |            | 110-3462-01             |             | .002 Oversize                               |
|            | 101-0805-0  |             | .002" Undersize                      |            | 110-3462-02             |             | .010" Oversize                              |
|            | 101-0805-1  |             | .010" Undersize                      |            | 110-3462-04             |             | .025" Oversize                              |
|            | 101-0805-2  |             | .020" Undersize                      | 24         | 110–3655                | 2           | Insert, Intake Valve Seat                   |
|            | 101-0805-3  |             | .030" Undersize                      |            |                         |             | Standard                                    |
| 7          | 120-0491    | 1           | Pump, Oil                            | 25         | 803-0071                | 2           | Screw, Socket Set                           |
| 8          | 740-1004    | 2           | Washer, Flat (M6)                    |            |                         |             | (3/8-16 x 5/8")                             |
| 9          | 800-0007    | 2           | Screw, Hex Head Cap                  | 26         |                         |             | Washer                                      |
|            |             |             | (1/4–20 x 1")                        |            | 850-0050                | 5           | Lock (3/8") Spec A                          |
| 10         | 120–0680    | 1           | Tube, Oil                            |            | 526-0402                | 5           | Flat (.395) (Begin Spec B)                  |
| 11         |             |             | Set, Piston Ring                     | 27         | 100 0455                | _           | Screw (Special)                             |
|            | 113–0296    | 2           | Specs A–E<br>Standard                |            | 102–0455<br>800–0575    | 5<br>5      | Hex Head Cap (Spec A)                       |
|            | 113-0296-0  | 2<br>5 2    | .005" Oversize                       |            | 000-0373                | 5           | Flanged Head (Begin<br>Spec B)              |
|            | 113-0290-0  |             | .010" Oversize                       | 28         | 509-0041                | 1           | Seal, Rear Crankshaft Oil                   |
|            | 113-0296-2  |             | .020" Oversize                       | 29         | 101-0439-01             |             | Plate, Rear Bearing                         |
|            | 113-0296-3  |             | .030" Oversize                       | 30         | 101 0100 01             | •           | Bearing, Rear Crankshaft                    |
|            |             |             | Begin Spec F                         |            |                         |             | (Includes Thrust Washer)                    |
|            | 113-0311    | 2           | Standard                             |            | 101-0804                | 1           | Standard                                    |
|            | 113-0311-0  |             | .005 Oversize                        |            | 101-0804-02             | 1           | .002" Undersize                             |
|            | 113-0311-0  |             | .010 Oversize                        |            | 101-0804-10             |             | .010" Undersize                             |
|            | 113-0311-0  |             | .020 Oversize                        |            | 101-0804-20             |             | .020" Undersize                             |
| 40         | 113–0311–0  | 3 2         | .030 Oversize                        | 0.4        | 101-0804-30             |             | .030" Undersize                             |
| 12         |             |             | Piston and Ring Kit (Includes        | 31         | 104-0575                | 2<br>*1     | Washer, Thrust (Special)                    |
|            | 112-0265    | 2           | Pin and Retaining Rings) Standard    | 32         | 104–0776                | '           | Shim, Crankshaft End Play (.005")           |
|            | 112-0205    |             | .005 Oversize                        | 33         | 101-0809                | 1           | Gasket, Bearing Plate                       |
|            | 112-0265-0  |             | .010 Oversize                        | 34         | 101 0000                | •           | Guide, Valve                                |
|            | 112-0265-0  |             | .020 Oversize                        | ٠.         | 110-3167                | 2           | Exhaust                                     |
|            | 112-0265-0  |             | .030 Oversize                        |            | 110-3168                | 2           | Intake                                      |
| 13         |             |             | Pin, Piston                          | 35         | 517-0048-01             | 1           | Plug, Camshaft Opening Welch                |
|            | 112-0069    | 2           | Specs A–E                            |            |                         |             | (1–5/8")                                    |
|            | 112–0268    | 2           | Begin Spec F                         | 36         | 120-0398                | 1           | Plunger, Bypass Valve                       |
| 14         |             |             | Ring, Retaining                      | 37         | 120-0140                | 1           | Spring, Bypass Valve                        |
|            | 518-0294    | 4           | Specs A–E                            | 38         | 526-0066                | 1           | Washer, Copper Flat (3/8")                  |
| 15         | 112-0267    | 4<br>2      | Begin Spec F                         | 39         | 801–0050                | 1           | Screw, Hex Head Cap                         |
| 15         | 114–0203    | 2           | Rod, Connecting (Includes Bolts)     | 40         | 110-0068                | 2           | (3/8–24 x 1")<br>Gasket, Intake Valve Guide |
| 16         | 805-0010    | 4           | Bolt, Connecting Rod                 | 41         | 110-3604                | 2           | Seal, Intake Valve Oil                      |
| 10         | 000 0010    | 7           | (Special)                            | 42         | 110-0539                | 4           | Spring, Valve                               |
| 17         | 800-0590    | 20          | Screw, Hex Head Cap (Special)        | 43         |                         | -           | Cap, Valve Roto                             |
| 18         | 526-0250    | 20          | Washer, Flat (3/8" Screw)            |            | 110-0904                | 2           | Exhaust                                     |
| 19         | 110-3549    | 2           | Head, Cylinder                       |            | 110-0904                | 4           | Intake/Exhaust                              |
| 20         | 110–2987    | 2           | Gasket, Cylinder Head                | 44         | 517–0103                | 1           | Plug, Vacuum Port                           |
| 21         | 110–1718    | 2           | Valve, Intake                        | 45         | 870–0257                | 1           | Nut, Self-Locking Hex                       |
| 22         | 440 4-15    | _           | Valve, Exhaust                       |            |                         |             | (5/16–18)                                   |
|            | 110–1719    | 2           | LP<br>Casalina                       |            |                         |             |   |
| 22         | 110–1761    | 2           | Gasoline                             | * _        | Use as Require          | ed.         |   |
| 23         |             |             | Insert, Exhaust Valve Seat<br>Spec A |            | _ 50 %0 1.toquii.       |             |   |
|            |             |             | Opco / C                             |            |                         |             |   |



## Cylinder Block

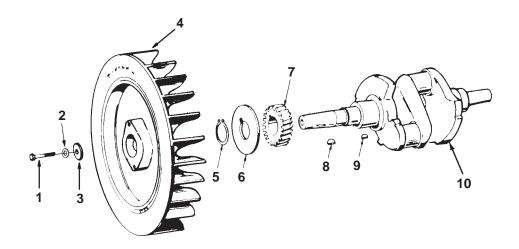
| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION          | REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION          |
|------------|-------------|-------------|------------------------------|------------|-------------|-------------|------------------------------|
|            |             |             |                              |            |             |             |                              |
| 46         | 110-0893    | 2           | Washer, Exhaust Valve Spring | 54         | 123-1175    | 1           | Reed, Breather Valve         |
|            |             |             | Retainer (Special)           | 55         | 526-0018    | 1           | Washer, Flat (1/4" Screw)    |
| 47         | 110-3575    | 3           | Gasket, Valve Cover          | 56         | 123-1174    | 1           | Spring, Breather Valve       |
| 48         | 110-1624-01 | 1           | Cover, Right Hand Valve      | 57         | 123-1871    | 1           | Filter, Breather Tube        |
| 49         | 526-0018    | 2           | Washer, Copper Flat          | 58         | 123-1654    | 1           | Cover, Breather              |
|            |             |             | (1/4" Screw)                 | 59         | 800-0013    | 1           | Screw, Hex Head Cap          |
| 50         | 800-0011    | 1           | Screw, Hex Head Cap          |            |             |             | (1/4–20 x 2–1/2")            |
|            |             |             | (1/4-20 x 2")                | 60         |             |             | Bearing, Connecting Rod Half |
| 51         | 110-0639    | 8           | Lock, Valve Spring           |            | 114-0188-00 | 4           | Standard                     |
| 52         |             |             | Tappet, Valve                |            | 114-0188-02 | 4           | .002" Undersize              |
|            | 115-0006    | 4           | Standard                     |            | 114-0188-10 | 4           | .010" Undersize              |
|            | 115-0006-02 | 4           | .002" Oversize               |            | 114-0188-20 | 4           | .020" Undersize              |
|            | 115-0006-05 | 4           | .005" Oversize               |            | 114-0188-30 | 4           | .030" Undersize              |
| 53         | 123-1653    | 1           | Pan. Breather                |            |             |             |                              |

## Camshaft



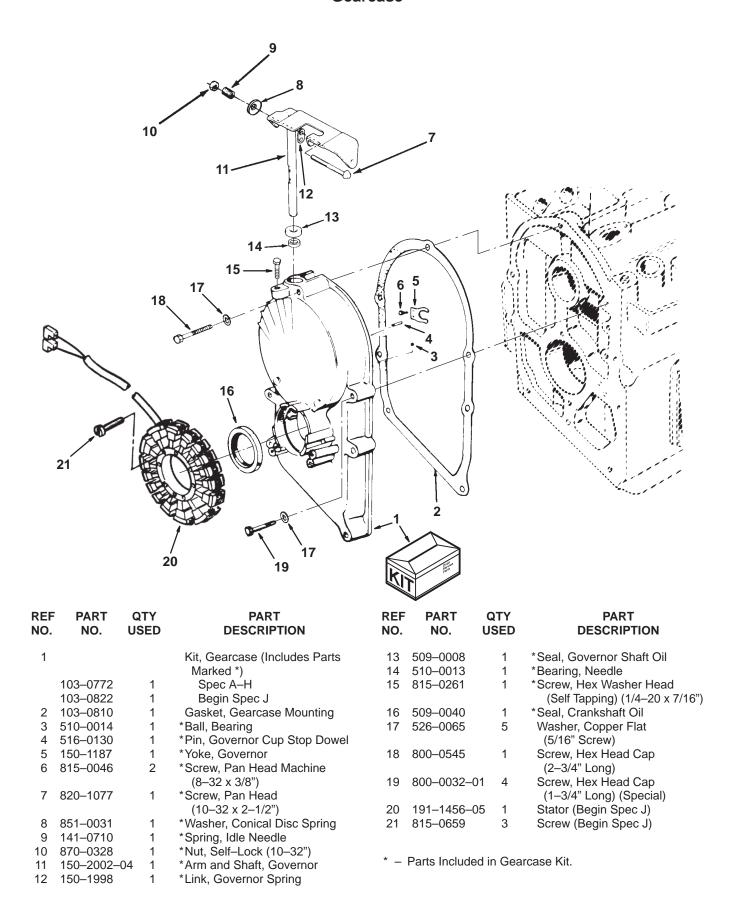
| REF    | PART                 | QTY     | PART  | REF | PART     | QTY  | PART                           |
|--------|----------------------|---------|---|-----|----------|------|--------------------------------|
| NO.    | NO.                  | USED    | DESCRIPTION   | NO. | NO.      | USED | DESCRIPTION                    |
| 1      | 150–0078             | 1       | Ring, Retaining   | 6   | 105–0541 | 1    | Washer, Thrust                 |
| 2      | 150–1519             | 1       | Hub, Governor Cup   | 7   | 515–0001 | 1    | Key, Woodruff                  |
| 3      | 150–1520             | 1       | Cup and Bushing, Governor   | 8   | 105–0638 | 1    | Camshaft (Includes Center Pin) |
| 4<br>5 | 510–0015<br>105–0700 | 10<br>1 | Ball, Governor Gear, Camshaft (Includes Flyball Plate and Spacer) | 9   | 150–0075 | 1    | Pin, Camshaft Center           |

### Crankshaft

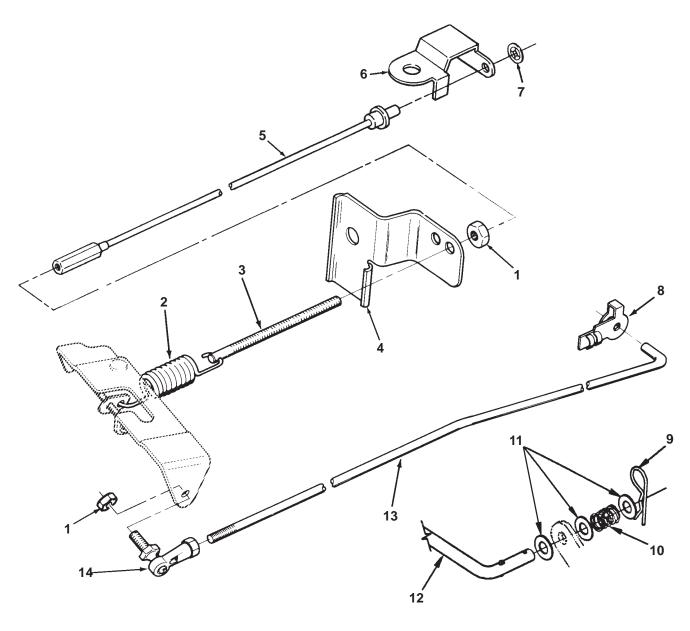


| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION        | REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION   |
|------------|-------------|-------------|----------------------------|------------|-------------|-------------|-----------------------|
| 1          | 104-0170    | 1           | Screw, Hex Head Cap        | 5          | 518-0014    | 1           | Ring, Retaining       |
|            |             |             | (Special)                  | 6          | 104–0043    | 1           | Washer, Gear          |
| 2          | 526-0356    | 1           | Washer, Flat (7/16" Screw) | 7          | 104-0032    | 1           | Gear, Crankshaft      |
| 3          | 526-0017    | 1           | Washer, Flat (7/16" Screw) | 8          | 515-0263    | 1           | Kit, Blower Wheel Key |
| 4          |             |             | Flywheel                   | 9          | 515-0001    | 1           | Key, Crankshaft Gear  |
|            | 134-4342-0  | 01 1        | Spec A-H                   | 10         | 104-1736    | 1           | Crankshaft            |
|            | 205-0235    | 1           | Begin Spec J               |            |             |             |                       |

#### Gearcase

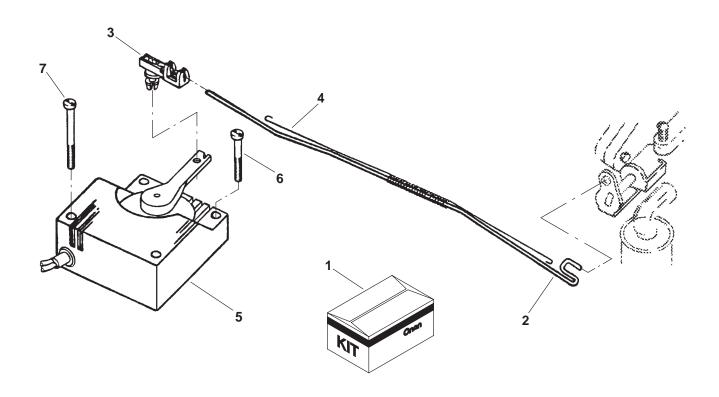


Governor Spec A-L



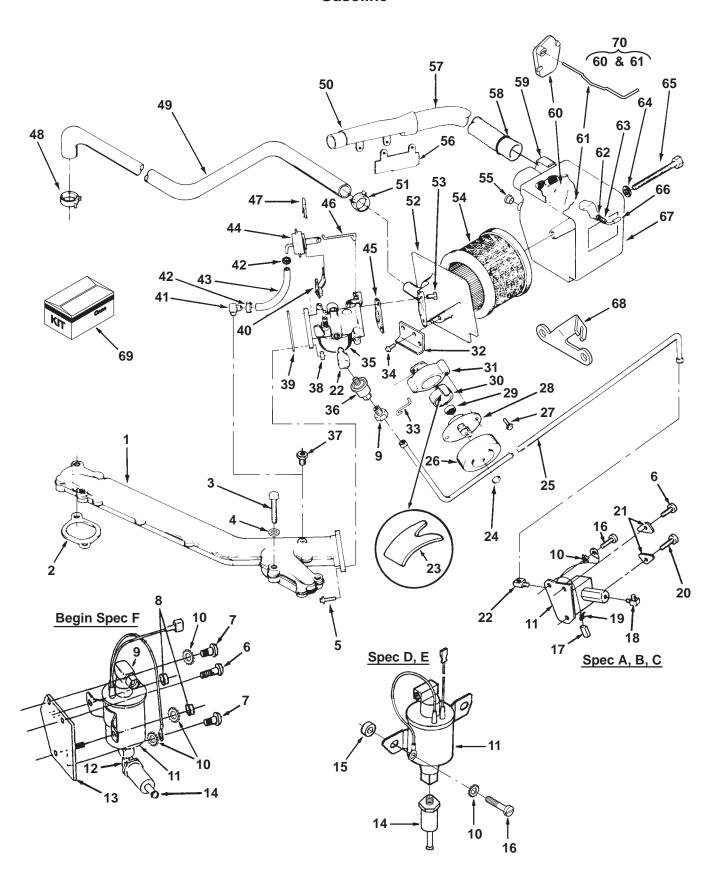
| REF<br>NO. |            | QTY<br>USED | PART<br>DESCRIPTION                         | REF<br>NO. | PART<br>NO.          | QTY<br>USED | PART<br>DESCRIPTION  |
|------------|------------|-------------|---|------------|----------------------|-------------|--|
| 1          | 870–0131   | 2           | Nut, Self–Locking Hex (10–32)               | 9<br>10    | 518–0606<br>150–2421 | 1           | Clip, Linkage (Begin Spec D)<br>Spring, Compression (Begin |
| 2          | 150-1612   | 1           | Spring, Governor                            | . 0        | 100 2121             | •           | Spec D)  |
| 3<br>4     | 150-0096   | 1           | Stud, Speed Adjustment<br>Bracket, Governor | 11         | 150–2589             | 3           | Washer, Friction (Begin Spec D)                            |
|            | 150-1958-0 | 2 1         | Gasoline and LP Vapor                       | 12         |                      |             | Rod, Throttle (Begin Spec D)                               |
|            | 150-2298-0 | 1 1         | LP Liquid                                   |            | 150-2429             | 1           | Gasoline and LP Vapor                                      |
| 5          | 150-2294   | 1           | Cable, Flexible Governor                    |            | 150-2469             | 1           | LP Liquid  |
|            |            |             | Adjust                                      | 13         |                      |             | Rod, Governor Arm  |
| 6          | 150-2296-0 | 1 1         | Bracket, Governor Adjust Cable              |            | 150-2455             | 1           | Gasoline   |
| 7          | 518-0582   | 1           | Retainer, Push On                           |            | 150-2494             | 1           | LP   |
| 8          | 518-0006   | 1           | Clip, Retaining                             | 14         | 150-0939             | 1           | Joint, Ball  |

### Electronic Governor Begin Spec M



| REF<br>NO. |             | QTY<br>USED | PART<br>DESCRIPTION           | REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION        |
|------------|-------------|-------------|-------------------------------|------------|-------------|-------------|----------------------------|
| 1          | 151-0759    | 1           | Kit, Electronic Governor      |            | 98– 4240    | 1           | Label, Blank Kit Number    |
|            |             |             | (Includes All Parts Listed on |            | 140-2308    | 1           | Gasket, Air Horn           |
|            |             |             | This Page)                    |            | 141-0950    | 1           | Gasket, Carburetor         |
| 2          | 150-2424    | 1           | Rod, Throttle Control         |            | 146-0633    | 1           | Carburetor                 |
| 3          | 150-2425    | 1           | Clip, Throttle Rod            |            | 150-2708-0  | 02 1        | Bracket, Governor          |
| 4          | 150-2426    | 1           | Spring, Throttle Rod          |            | 150-2723-0  | 02 1        | Plate, Mounting            |
| 5          | 151-0701    | 1           | Actuator, Governor (K2)       |            | 151-0752    | 1           | Controller, Governor       |
| 6          | 815-0783-0  | 1 2         | Screw, Pan Head Torx          |            | 338-3699    | 1           | Harness, Electric Governor |
|            |             |             | (#10-32 x 1-5/8")             |            | 800-0007    | 2           | Screw, Hex Head Cap        |
| 7          | 815-0783-02 | 2 2         | Screw, Pan Head Torx          |            | 815–0181    | 1           | Screw, Hex Head Thread     |
|            |             |             | (#10-32 x 2-1/8")             |            |             |             | Cutting                    |
|            |             |             | The Following Parts in        |            | 815-0664    | 1           | Screw, Torx Drive          |
|            |             |             | Kit are Not Shown:            |            | 818-0237-0  | 01 1        | Rivet, Pop                 |
|            | G-334       | 1           | Sheet, Instructions           |            | 870-0065    | 2           | Nut, Self-Locking          |
|            |             |             |                               |            |             |             |                            |

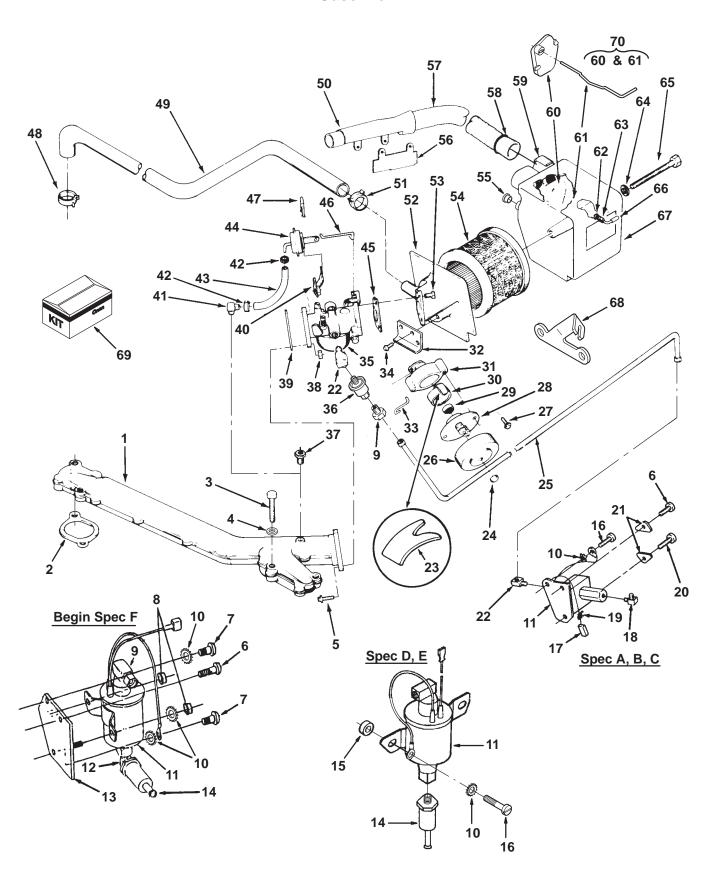
Fuel System Gasoline



## Fuel System Gasoline

| REF<br>NO. |                      | QTY<br>USED | PART<br>DESCRIPTION                     | REF<br>NO. | PART<br>NO.          | QTY<br>USED | PART<br>DESCRIPTION                            |
|------------|----------------------|-------------|---|------------|----------------------|-------------|--|
| 1          | 454 0504             | 4           | Manifold, Intake                        | 30         | 153-0578             | 1           | Tube, Choke Housing                            |
|            | 154–2524<br>154–3027 | 1<br>1      | Spec A–L<br>Begin Spec M                | 31         | 153-0556             | 1           | Housing, Choke (Includes Choke Shaft)          |
| 2          | 154-3027             | 2           | Gasket, Intake Manifold                 |            | 518-0387             | 1           | Ring, Choke Housing Retainer                   |
| 3          | 800-0055             | 4           | Screw, Hex Head Cap                     |            | 0.0 000.             | •           | (Not Shown)                                    |
|            |                      |             | (3/8–16 x 2–1/4")                       | 32         | 153-0557             | 1           | Bracket, Housing Mounting                      |
| 4          | 526-0251             | 4           | Washer, Flat (3/8" Screw)               | 33         | 153-0558             | 1           | Linkage, Choke                                 |
| 5          | 815–0587             | 2           | Screw, Hex Washer Head (Special)        | 34         | 815–0591             | 2           | Screw, Hex Washer Head<br>(Special) (Spec A-F) |
| 6          | 815-0692-0           |             | Screw, Pan Head (1/4-20 x 1")           | 35         |                      |             | Carburetor (Includes Mounting                  |
| 7          | 815–0782             | 2           | Screw, Pan Head                         |            |                      |             | Gaskets)                                       |
|            |                      |             | (1/4–20 x .625) (Begin                  |            | 146–0456             | 1           | Spec A–E (See Separate                         |
| 8          | 870-0212             | 2           | Spec F)<br>Nut, Lock Head (1/4–20)      |            | 146-0578             | 1           | Page for Components) Spec F–K (See Separate    |
| O          | 070-0212             | 2           | (Begin Spec F)                          |            | 140-0370             | '           | Page for Components)                           |
| 9          | 502-0003             | 1           | Connector, Inverted Male                |            | 146-0665             |             | Begin Spec L (Includes                         |
|            |                      |             | (Begin Spec C)                          |            |                      |             | Mounting Gaskets)                              |
| 10         | 856-0006             | 3           | Washer, EIT (1/4") (Spec F)             | 36         | 149-2333             | 1           | Filter, Carburetor Fuel                        |
| 11         |                      |             | Pump, Electric Fuel (Includes           | 37         | 502-0028             | 1           | Plug, Hex Pipe (1/8") (Begin                   |
|            |                      |             | Mounting Bracket)                       |            |                      | _           | Spec F)  |
|            | 149–2140             | 1           | Spec A–C                                | 38         | 862-0015             | 2           | Nut, Hex (5/16–18)                             |
|            | 149–2269<br>149–2331 | 1           | Spec D, E                               | 39         | 141-0950             | 1           | Gasket, Carburetor Mounting                    |
|            | 149-2331-0           | 1 2 1       | Spec F–H<br>Begin Spec J                | 40<br>41   | 153–0561<br>502–1105 | 1<br>1      | Bracket, Diaphragm Mounting Fitting, Vacuum    |
| 12         | 502-0020             | 1           | Elbow, 90° Street (Begin                | 42         | 503-0813             | 2           | Clamp, Hose                                    |
| 12         | 302 0020             | '           | Spec F)                                 | 43         | 503–1252             | 1           | Hose, Vacuum                                   |
| 13         | 149-2354-0           | 2 1         | Bracket, Fuel Pump (Begin               | .0         | .202                 | •           | (3/16" ID x 3" Long)                           |
|            |                      |             | Spec F)                                 | 44         | 153-0576             | 1           | Pull-off, Choke                                |
| 14         | 149-1353             | 1           | Filter, Fuel Pump Fuel                  | 45         | 140-2308             | 1           | Gasket, Air Horn                               |
| 15         | 370-4052             | 2           | Spacer, Pump Mounting                   | 46         | 153-0577             | 1           | Linkage, Choke Pull-off                        |
|            |                      |             | (Begin Spec D)                          | 47         | 518-0450             | 1           | Clip, U  |
| 16         | 815–0772             | 2           | Screw, Pan Head Torx                    | 48         | 503–0183             | 1           | Clamp, Breather Tube Hose                      |
| 17         | 257 0067             | 4           | (Special) (Begin Spec C)                | 40         | 100 1615             | 4           | (Fits Hose OD 1.03")                           |
| 17<br>18   | 357–0067<br>502–0313 | 1<br>1      | Rectifier, Fuel Pump<br>Elbow, 90°      | 49<br>50   | 123–1615             | 1           | Tube, Breather<br>Adapter, Preheater           |
| 19         | 338–2361             | 1           | Harness, Fuel Pump                      | 30         | 140-2378-70          | ) 1         | Spec A-H                                       |
| 10         | 000 2001             | '           | (Includes Rectifier)                    |            | 140-2916-02          |             | Begin Spec J                                   |
|            |                      |             | Volt Code FD                            | 51         | 503–1133             | 1           | Clamp, Breather Tube Hose                      |
| 20         | 815-0290             | 1           | Screw, Thread Form Hex                  |            |                      |             | (Fits Hose OD .875")                           |
|            |                      |             | Washer Head (1/4-20 x 1/2")             | 52         |                      |             | Adapter, Air Cleaner                           |
| 21         | 149–2226             | 2           | Washer, Fuel Pump                       |            | 140–1889             | 1           | Spec A–E                                       |
| 22         |                      | _           | Elbow, 90°                              |            | 140–2725             | 1           | Spec F–H                                       |
|            | 502-0002             | 2           | Inverted Male (Specs A–E)               |            | 140–2884             | 1           | Begin Spec J  * Begin Spec M                   |
| 22         | 502-1108             | 1<br>1      | Street (Begin Spec F)                   | F2         | 140–3093             | 1           | Bogiii Opoo iii                                |
| 23<br>24   | 518–0466<br>870–0421 | 1           | Clip<br>Nut, Cap (6–32)                 | 53<br>54   | 815–0590<br>140–2379 | 3<br>1      | Screw, Hex Head (Special) Element, Air Cleaner |
| 25         | 070-0421             | '           | Line, Fuel (Includes 2                  | 55         | 517–0320             | 1           | Plug, Button (Begin Spec J)                    |
| 20         |                      |             | Inverted Nuts)                          | 56         | 017 0020             |             | Baffle, Preheater                              |
|            | 149-2097             | 1           | Spec A, B                               |            | 140-2021-70          | ) 1         | Spec A–H                                       |
|            | 149-2288             | 1           | Spec C                                  |            | 140-2021-50          |             | Begin Spec J                                   |
|            | 149-2320             | 1           | Spec D, E                               | 57         | 503-1351             | 1           | Hose, Preheater                                |
|            | 149–2353             | 1           | Spec F–H                                | 58         | 509-0313             | 1           | O'Ring, Preheater Hose                         |
|            | 149–2495             | 1           | Begin Spec J                            |            | =10 0:==             |             | (Begin Spec F)                                 |
| 26         | 153-0579             | 1           | Cover, Choke Housing                    | 59         | 518-0459             | 1           | Clip, Preheater Hose                           |
| 27         | 815–0592             | 2           | Screw, Hex Washer Head                  | 60<br>61   | 145–0561             | 1           | @ Cover, Air Inlet                             |
| 28         | 153-0555             | 1           | (Special) Element and Cover, Choke (H1) | 61         | 145-0667             | 1           | Rod, Air Inlet<br>Spec A–H                     |
| 29         | 153-0554             | 1           | Bi–Metal, Choke                         |            | 145-0007             | 1           | Begin Spec J                                   |
|            |                      | •           | ,                                       |            |                      | •           |  |

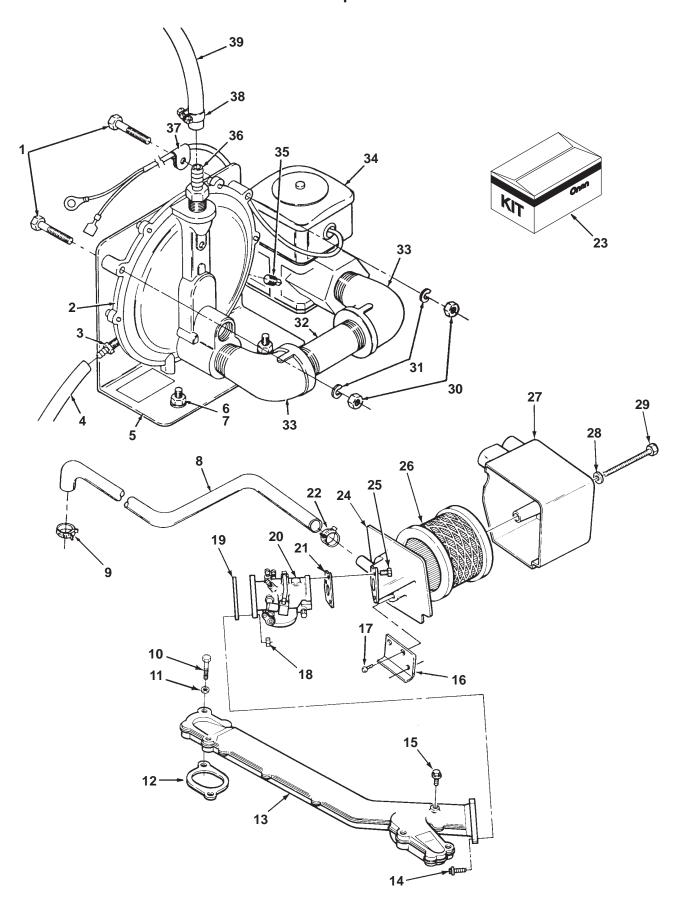
Fuel System Gasoline



## Fuel System Gasoline

| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION                   | REF<br>NO. | PART<br>NO.    | QTY<br>USED | PART<br>DESCRIPTION          |
|------------|-------------|-------------|---------------------------------------|------------|----------------|-------------|------------------------------|
| 62         | 526-0002    | 1           | *Washer, Flat (#6)                    | 68         | 149–2038       | 1           | Bracket, Fuel Line           |
| 63         | 120-0140    | 1           | *Spring, By-pass                      | 69         | 140–2976       | 1           | Kit, Air Cleaner Housing     |
| 64         | 526-0021    | 1           | Washer, Flat (1/4" Screw)             |            |                |             | Assembly (Gasoline)          |
| 65         | 800-0017    | 1           | Screw, Hex Head Cap                   |            |                |             | (Includes Parts Marked *)    |
|            |             |             | (1/4–20 x 3–1/2")                     | 70         | 145-0704       | 1           | *Rod Assembly, Air Inlet     |
| 66         | 517-0223    | 1           | *Cap, Vinyl                           |            |                |             | (Includes Rod & Cover        |
| 67         |             |             | Housing, Air Cleaner (Includes Label) |            |                |             | Marked @)                    |
|            | 140-2482-01 | 1           | Spec A-H                              |            |                |             |                              |
|            | 140-2883-01 | 1           | * Begin Spec J                        | * -        | Parts included | d in Air C  | leaner Housing Assembly Kit. |
|            | 140–2962    | 1           | Begin Spec M                          | @ -        | Parts Include  | d in Air Ir | nlet Rod Assembly.           |

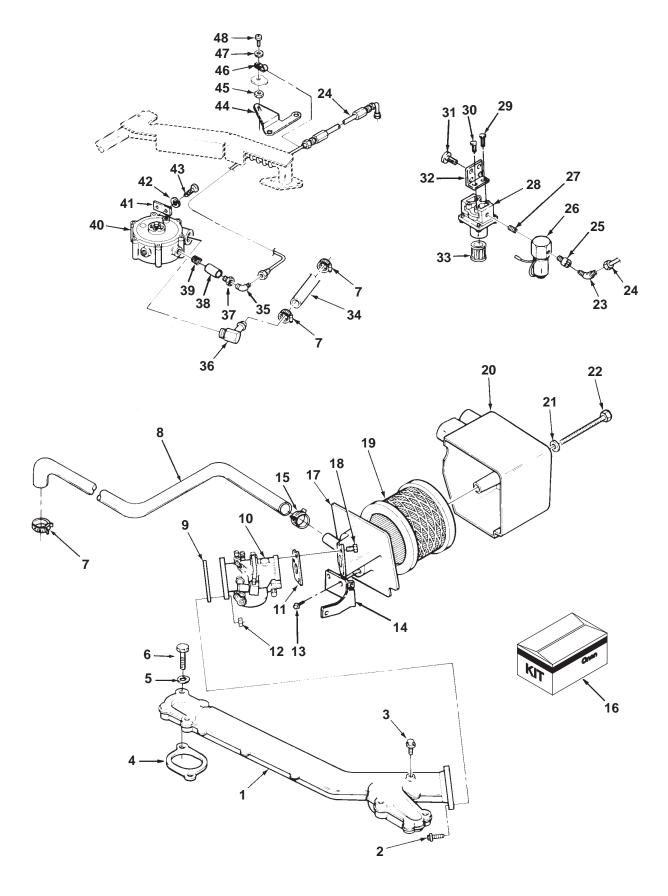
Fuel System LP Vapor



## Fuel System LP Vapor

| REF<br>NO. |            | QTY<br>USED | PART<br>DESCRIPTION           | REF<br>NO. | PART<br>NO.  | QTY<br>USED | PART<br>DESCRIPTION              |
|------------|------------|-------------|-------------------------------|------------|--------------|-------------|----------------------------------|
| 140.       | 140.       | OOLD        | DESCRIPTION                   | 140.       | 140.         | OOLD        | DEGGINI TION                     |
| 1          | 114-0023   | 2           | Screw, Hex Head Cap           | 22         | 503-1133     | 1           | Clamp, Breather Tube Hose        |
|            |            |             | (1/4–20 x 1–1/4")             | 23         | 140-2977     | 1           | Kit, Air Cleaner Housing         |
| 2          |            |             | Regulator                     |            |              |             | Assembly (LP) (Includes          |
|            | 148-0311   | 1           | Spec A-L                      |            |              |             | Adapter & Housing Marked *)      |
|            | 148-1020   | 1           | Spec M & Up (LPG Vapor)       | 24         |              |             | Adapter, Air Cleaner             |
| 3          | 502-0395   | 1           | Connector, Hose               |            | 140-1889     | 1           | Spec A-L                         |
| 4          | 503-1016   | 1           | Hose, Oil (Vent) 12" Long     |            | 140-3093     | 1           | * Begin Spec M                   |
| 5          | 148-0852   | 1           | Bracket, Regulator            | 25         | 815-0590     | 3           | Screw, Hex Head Cap              |
| 6          | 800-0028   | 2           | Screw, Hex Head Cap           |            |              |             | (Special)                        |
|            |            |             | (5/16–18 x 1")                | 26         | 140-2379     | 1           | Element, Air Cleaner             |
| 7          | 870-0257   | 2           | Nut, Self Lock Hex (5/16–18)  | 27         |              |             | Housing, Air Cleaner             |
| 8          | 123-1615   | 1           | Tube, Breather                |            | 140-1894     | 1           | Spec A–L                         |
| 9          | 503-0183   | 1           | Clamp, Hose (9/16 to 1-1/16") |            | 140-2962     | 1           | * Begin Spec M                   |
| 10         | 800-0055   | 4           | Screw, Hex Head Cap           | 28         | 526-0021     | 3           | Washer, Flat (1/4")              |
|            |            |             | (3/8–16 x 2–1/4")             | 29         | 800-0017     | 1           | Screw, Hex Head Cap              |
| 11         | 526-0251   | 4           | Washer, Flat (3/8")           |            |              |             | (1/4–20 x 3–1/2")                |
| 12         | 154–2219   | 2           | Gasket, Intake Manifold       | 30         | 862-0001     | 2           | Nut, Hex (1/4–20)                |
| 13         |            |             | Manifold, Intake              | 31         | 850-0040     | 2           | Washer, Lock (1/4")              |
|            | 154–2524   | 1           | Spec A–L                      | 32         | 505-0332     | 1           | Nipple, Pipe (3/4 x 3.00 Lg)     |
|            | 154–3027   | 1           | Begin Spec M                  | 33         | 505-0051     | 2           | Elbow, 90° Street                |
| 14         | 815–0587   | 2           | Screw, Hex Washer Head        | 34         | 307–1881     | 1           | Solenoid                         |
|            |            |             | (Special)                     | 35         | 505-0057     | 1           | Plug, Square Head                |
| 15         | 505-1426   | 1           | Plug, Hex Pipe (1/8")         | 36         | 502-0238     | 1           | Connector, Hose                  |
| 16         | 307-2559-0 | 1 1         | Bracket, Housing Mounting     | 37         | 518-0350     | 1           | Clamp, Insulated (1/4" OD)       |
|            |            |             | Zinc Plated                   | 38         | 503–0183     | 2           | Clamp, Hose (#4)                 |
| 17         | 815–0591   | 2           | Screw, Hex Washer Head        | 39         | 503-1048     | 1           | Hose, Fuel – 30" Long            |
|            |            |             | (Special) (Spec A–F)          |            |              |             |                                  |
| 18         | 862-0015   | 2           | Nut, Hex (5/16–18)            |            |              |             |                                  |
| 19         | 141–0958   | 1           | Gasket, Carburetor Mounting   | * – P      | arts Include | d in (LP) A | Air Cleaner Housing Assembly Kit |
| 20         |            |             | Carburetor (See Separate Page |            |              |             |                                  |
|            |            |             | for Components)               |            |              |             |                                  |
|            | 141–0933   | 1           | Spec A–L                      |            |              |             |                                  |
|            | 146–0729   | 1           | Spec M & Up (LPG Vapor)       |            |              |             |                                  |
| 21         | 140–2308   | 1           | Gasket, Air Horn              |            |              |             |                                  |

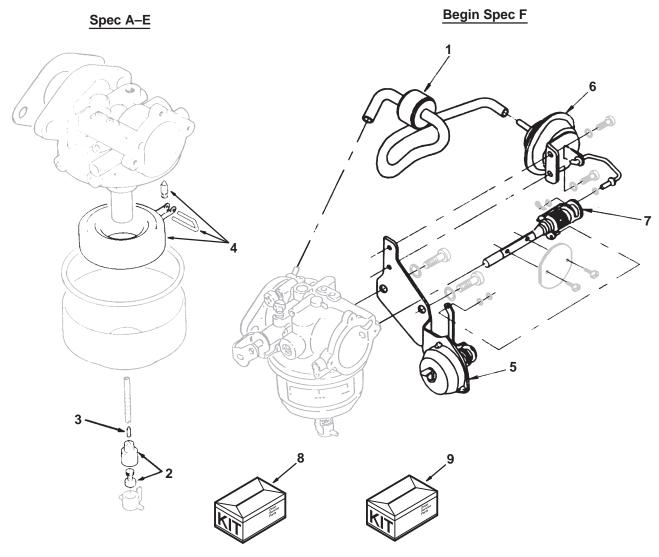
Fuel System LP Liquid



## Fuel System LP Liquid

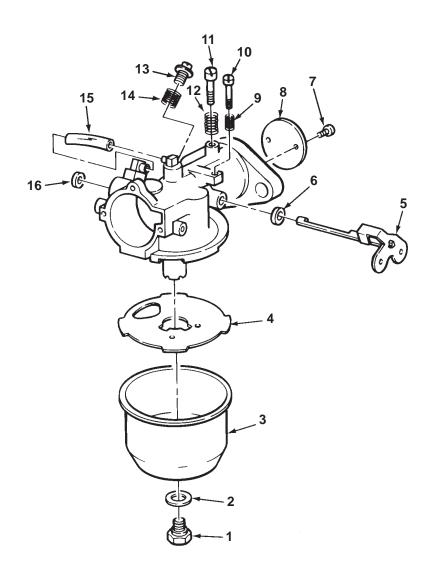
| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION                            | REF<br>NO. | PART<br>NO.   | QTY<br>USED | PART<br>DESCRIPTION                           |
|------------|-------------|-------------|--|------------|---------------|-------------|---|
| 1          |             |             | Manifold, Intake                               | 25         | 502-0949-0    | 1 1         | Connector, Male                               |
| •          | 154-2524    | 1           | Spec A-L                                       | 26         | 307–2501      | 1           | Valve, Fuel Shutoff                           |
|            | 154–3027    | 1           | Begin Spec M                                   |            | 2001          | •           | (Bottom Outlet, Exhaust                       |
| 2          | 815–0587    | 2           | Screw, Hex Washer Head                         |            |               |             | Manifold)                                     |
|            |             |             | (Special)                                      | 27         | 502-0929-0    | 1 1         | Nipple, Close (Bottom                         |
| 3          | 505-1426    | 1           | Plug, Hex Pipe (1/8")                          |            |               |             | Outlet, Exhaust Manifold)                     |
| 4          | 154-2219    | 2           | Gasket, Intake Manifold                        | 28         | 148-0890      | 1           | Filter, LP (Includes Element                  |
| 5          | 526-0251    | 4           | Washer, Flat (3/8" Screw)                      |            |               |             | and O'Rings)                                  |
| 6          | 800-0055    | 4           | Screw, Hex Head Cap                            | 29         | 815-0664      | 1           | Screw, Thread Form (Special)                  |
|            |             |             | (3/8-16 x 2-1/4")                              | 30         | 815-0692-0    | 1 1         | Screw, Pan Head Torx                          |
| 7          | 503-0183    | 3           | Clamp, Hose (9/16 To 1-1/16")                  |            |               |             | (1/4-20 x 1/2")                               |
| 8          | 123-1615    | 1           | Tube, Breather                                 | 31         | 815-0261      | 2           | Screw, Hex Washer Head                        |
| 9          | 141-0958    | 1           | Gasket, Carburetor Mounting                    |            |               |             | (1/4-20 x 1/2")                               |
| 10         |             |             | Carburetor (See Separate Page                  | 32         | 148-0903-02   | 2 1         | Bracket, Filter Mounting                      |
|            |             |             | For Components)                                | 33         | 148-0898      | 1           | Element, Fuel Filter                          |
|            | 141-0933    | 1           | Spec A–L                                       | 34         |               |             | Hose, Fuel                                    |
|            | 146-0748    | 1           | Spec M& Up (LPG Liquid)                        |            | 503-1483      | 1           | Spec A–L (7.88" Long)                         |
| 11         | 140–2308    | 1           | Gasket, Air Horn                               |            | 503-1365      | 1           | Begin Spec M (7–1/2" Long)                    |
| 12         | 862–0015    | 2           | Nut, Hex (5/16–18)                             | 35         |               |             | Elbow, 90° Reducing                           |
| 13         | 815–0591    | 2           | Screw, Hex Washer Head                         |            | 502-0838      | 1           | 7/16 to 1/4"                                  |
|            |             |             | (Special) (Spec A-F)                           |            | 502-0923-02   |             | 7/16 to 3/8"                                  |
| 14         | 153–0557    | 1           | Bracket, Housing Mounting                      | 36         | 502-0935      | 1           | Elbow, 90°                                    |
| 15         | 503–1133    | 1           | Clamp, Breather Tube Hose                      | 37         |               |             | Bushing, Reducer                              |
|            |             |             | (.900" Diameter)                               |            | 502-0927-0    |             | (3/8 To 1/4")                                 |
| 16         | 140–2977    | 1           | Kit, Air Cleaner Housing                       |            | 502-0931-02   |             | Adapter (3/8")                                |
|            |             |             | Assembly (LP) (Includes                        | 38         | 148–0900      | 1           | Spacer, Adapter (3/8")                        |
| 47         |             |             | Adapter & Housing Marked *)                    | 00         | 4.40 0000     |             | (1–1/4" Long)                                 |
| 17         | 4.40 0700   | 4           | Adapter, Air Cleaner                           | 39         | 148–0899      | 1           | Spring, Adapter (3/8")                        |
|            | 140–2782    | 1           | Spec A–L                                       | 40         | 4.40, 0000    |             | Regulator, LP Liquid                          |
| 10         | 140–3093    | 1           | * Begin Spec M                                 |            | 148-0893      | 1           | Spec A-L                                      |
| 18         | 815–0590    | 3           | Screw, Hex Head Cap                            | 44         | 541-0532      | 1           | Spec M & Up (LPG Liquid)                      |
| 10         | 140-2379    | 4           | (Special)                                      | 41         | 148-0897      | 1           | Washer, Regulator Mounting                    |
| 19<br>20   | 140-2379    | 1           | Element, Air Cleaner                           | 42<br>43   | 850-0040      | 2<br>2      | Washer, Lock (1/4")<br>Screw, Hex Washer Head |
| 20         | 140–1894    | 1           | Housing, Air Cleaner<br>Spec A–L               | 43         | 815–0647      | 2           | (1/4–20x5/8")                                 |
|            | 140-1094    | 1           | * Begin Spec M                                 | 44         | 149–2038–0    | 1 1         | Bracket, Fuel Line                            |
| 21         | 526-0021    | 1           | Washer, Flat (1/4" Screw)                      | 45         | 870-0221      | 1           | Nut, Hex (8–32)                               |
| 22         | 800-0021    | 1           | Screw, Hex Head Cap                            | 46         | 503-1190      | 1           | Clamp, Hose                                   |
| 22         | 000-0017    | '           | (1/4–20 x 3–1/2")                              | 47         | 526-0003      | 1           | Washer, Flat (#8 Screw)                       |
| 23         |             |             | Elbow,   | 48         | 815–0176      | 1           | Screw, Hex Head Machine                       |
| 20         | 502-0965-0  | )1 1        | Reducing – 45° Bottom                          | 40         | 010 0170      | •           | (8–32x1/2")                                   |
|            |             |             | Outlet, Exhaust Manifold                       |            |               |             | · ·   |
|            | 502-0054    | 1           | Male, 90° – Front Outlet –<br>Exhaust Manifold |            |               |             |   |
| 24         |             |             | Line, Fuel                                     | * – P      | arts Included | in (LP) A   | ir Cleaner Housing Assembly Kit               |
|            | 501-0497    | 1           | 13.5" Long                                     |            |               |             |   |
|            | 501-0512    | 1           | 15" Long                                       |            |               |             |   |
|            | 501-0525    | 1           | 17.25" Long                                    |            |               |             |   |

## Carburetor Components Gasoline



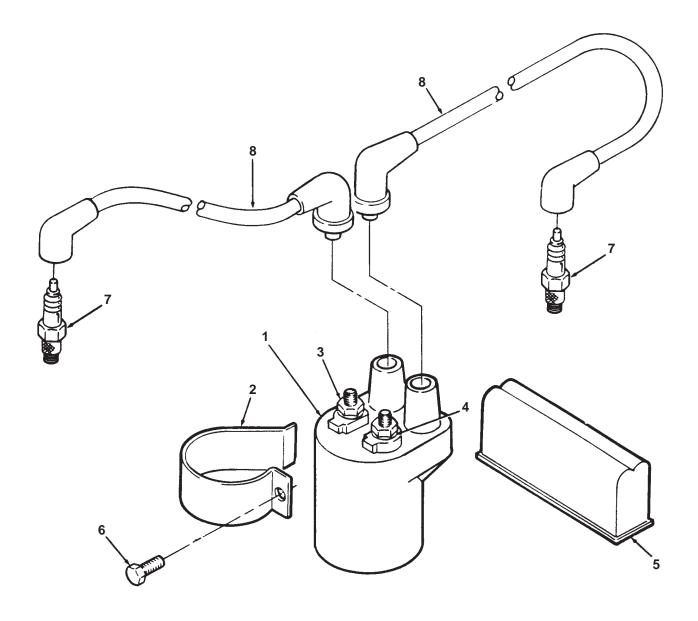
| REF<br>NO.       | PART<br>NO.  | QTY<br>USED           | PART<br>DESCRIPTION  | REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION   |
|------------------|--|-----------------------|--|------------|-------------|-------------|---|
| 1<br>2<br>3<br>4 | 146-0456<br>146-0578<br>146-0590<br>146-0452<br>146-0451<br>146-0453 | 1<br>1<br>1<br>1<br>1 | Carburetor, Complete Spec A–E Begin Spec F Valve, Vacuum Sustain (Begin Spec F) Jet, Power Jet, Idle Float Package (Includes Float,  | 8          | 146-0457    | 1           | Kit, Repair (Includes Air Horn<br>Gasket, Flange Gasket, Float<br>Chamber Gasket, Float Valve,<br>Idle Adjust Spring, Idle Adjust<br>Screw, Idle Adjust Cap, Power<br>Limiter Cap, Power Jet Assy<br>Gasket, Throttle Stop Spring,<br>Throttle Stop Screw, Throttle |
| 5                | 146–0588   | 1                     | Pin, Valve and Set Screw) Kit, Choke Bimetal (Includes Holder, Thermostat Cover, Set Plate and Case Set Screw)   | 9          | 146–0587    | 1           | Adjust Screw and Throttle<br>Adjust Screw Nut)<br>Kit, Conversion Enhancement<br>(For Spec A–E) (See Page 73)   |
| 7                | 146–0589<br>146–0593   | 1                     | Kit, Choke Pulloff (Includes<br>Piston Rod, Link Washer, Snap<br>Pin and Breaker)<br>Kit, Choke Shaft (Includes<br>Choke Shaft, Collar, Arm<br>Return Spring, Valve, Set<br>Screw and Lever) |            |             |             |   |

## Carburetor Components LP



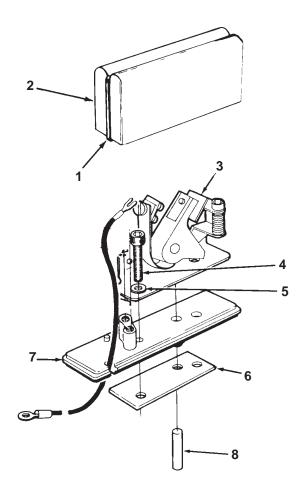
| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION           | REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION    |
|------------|-------------|-------------|-------------------------------|------------|-------------|-------------|------------------------|
|            |             |             | Carburetor, Complete          | 8          | 141-0919    | 1           | Plate, Throttle        |
|            | 141-0933    | 1           | Spec A-L                      | 9          | 141-0711    | 1           | Spring, Throttle Stop  |
|            | 146-0725    | 1           | Spec M & Up (LPG Liquid)      | 10         | 141-0700    | 1           | Screw, Throttle Stop   |
|            | 146-0729    | 1           | Spec M & Up (LPG Vapor)       | 11         | 141-0937    | 1           | Screw, Main Jet Adjust |
| 1          | 141-0736    | 1           | Plug, Bowl                    | 12         | 141-0939    | 1           | Spring, Main Jet Screw |
| 2          | 141-0077    | 1           | Washer, Bowl Plug             | 13         | 141-0934    | 1           | Needle, Idle Adjust    |
| 3          | 141-0708    | 1           | Bowl, Fuel                    | 14         | 141-0935    | 1           | Spring, Idle Needle    |
| 4          | 141-0701    | 1           | Gasket, Bowl                  | 15         |             |             | Tube, Idle (Rubber)    |
| 5          | 141-0936    | 1           | Lever, Throttle Shaft         |            | 141-0938    | 1           | Spec A-L               |
| 6          | 141-0924    | 1           | Seal, Rubber Dust             |            | 141-0978    | 1           | Begin Spec M           |
| 7          | 141–0906    | 2           | Screw, Round Head with Washer | 16         | 141–0940    | 1           | Seal, Dust             |

Ignition System (Spec A, B)



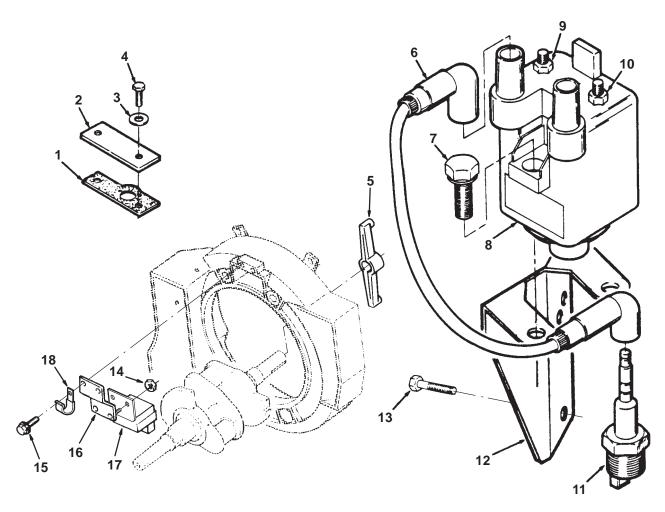
| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION   | REF | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION                                      |
|------------|-------------|-------------|---|-----|-------------|-------------|--|
| NO.        | NO.         | USED        | DESCRIPTION   | NO. | NO.         | USED        | DESCRIPTION  |
| 1          | 166–0772    | 1           | Coil, Ignition (T1) (Includes Nuts and Washers)                         | 6   | 815–0340    | 1           | Screw, Hex Washer Head<br>Thread Cutting (1/4–20 x 1/2") |
| 2          | 166-0747    | 1           | Clamp, Coil   | 7   | 167-0272    | 2           | Plug, Spark (E4, E5)                                     |
| 3          | 166-0771    | 2           | Nut, Hex (8 MM)   | 8   |             |             | Cable, Spark Plug  |
| 4          | 850-2005    | 2           | Washer, Lock (8 MM)   |     | 167-1615-0  | 1 1         | 9" Long  |
| 5          | 160–1325    | 1           | Box, Breaker (Includes Gasket)<br>(See Separate Page For<br>Components) |     | 167–1602    | 1           | 27" Long   |

Breaker Box (Spec A, B)



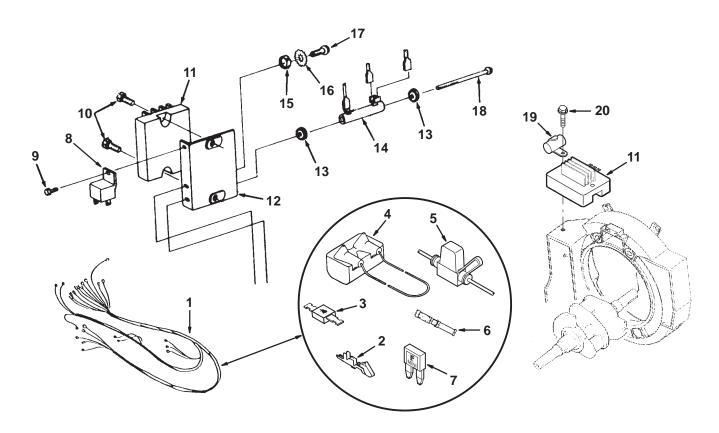
| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION                        | REF<br>NO. | PART<br>NO.   | QTY<br>USED | PART<br>DESCRIPTION         |
|------------|-------------|-------------|--|------------|---------------|-------------|-----------------------------|
|            | 160-1325    | 1           | Box, Breaker                               | 5          | 850-0038      | 2           | *Washer, Spring Lock (1/4") |
|            |             |             | (Includes Parts Marked *)                  | 6          | 160-1368      | 1           | *Gasket, Breaker Box        |
| 1          | 160-1317    | 1           | *Clip, Breaker Box Cover                   | 7          | 160-1314      | 1           | *Base, Breaker Box          |
| 2          | 160-1316    | 1           | *Cover, Breaker Box                        | 8          | 160-1151      | 1           | Plunger, Breaker Points     |
| 3          | 160-1183    | 1           | *Point, Breaker                            |            |               |             |                             |
| 4          | 802–0034    | 2           | *Screw, Socket Head Cap<br>(1/4–20 x 3/4") | * -        | Parts Include | ed in Brea  | aker Box.                   |

### Ignition System Electronic (Begin Spec C)



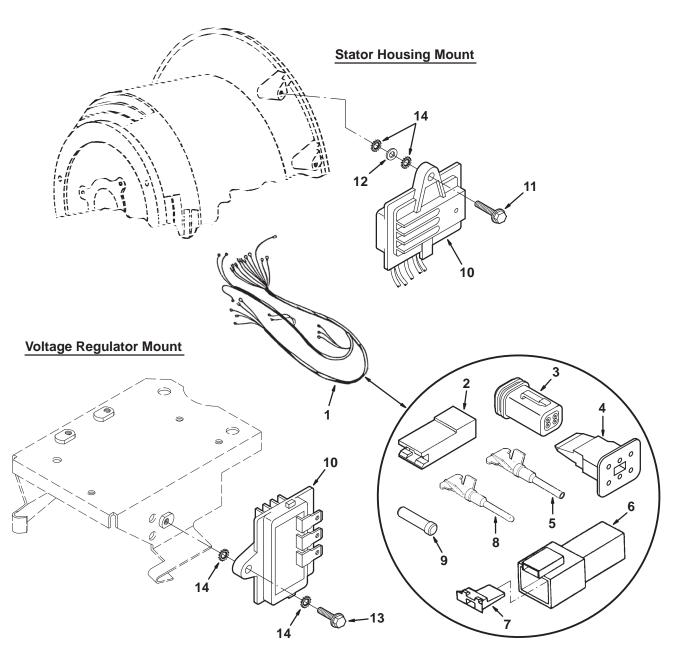
| REF<br>NO. | PART<br>NO.            | QTY<br>USED | PART<br>DESCRIPTION           | REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION          |
|------------|------------------------|-------------|-------------------------------|------------|-------------|-------------|------------------------------|
| 1          | 160–1368               | 1           | Gasket, Plate                 | 10         | 166–0770    | 1           | Nut, Hex Flange (M4 Positive |
| 3          | 160–1345–0<br>740–1004 | 2           | Plate, Ignition Plunger Cover | 11         | 167 0272    | 2           | Terminal)                    |
| 3          |                        |             | Washer, Flat (M6)             |            | 167–0272    | 2           | Plug, Spark                  |
| 4          | 800–0004               | 2           | Screw, Hex Head Cap           | 12         |             |             | Bracket, Ignition Coil       |
|            |                        |             | (1/4–20 x 5/8")               |            | 166-0789-0  | 1 1         | Spec C thru Serial Number    |
| 5          | 166–0842               | 1           | Rotor Assembly, Ignition      |            |             |             | G923938483 During Spec F     |
|            |                        |             | (Includes Rotor and Magnet)   |            | 166–0747    | 1           | Begin Serial Number          |
| 6          |                        |             | Cable, Spark Plug             |            |             |             | G923938484 During Spec F     |
|            | 167-1615-0             | 01 1        | 9" - Spec A-G                 | 13         | 815-0290    | 2           | Screw, Thread Form Hex       |
|            | 167-1602               | 1           | 23" - Spec A-F                |            |             |             | Washer Head (1/4-20 x 5/8")  |
| 7          | 815-0650               | 2           | Screw, Hex Washer Head        | 14         | 870-0328    | 2           | Nut, Self-Lock (10-32)       |
|            |                        |             | (1/4-20 x 1")                 | 15         | 815-0770    | 2           | Screw, Hex Washer Head       |
| 8          |                        |             | Coil, Battery Ignition (T1)   |            |             |             | Thread Forming               |
|            |                        |             | (Includes Nuts)               |            |             |             | (#10–32 x 1/2")              |
|            | 166-0761               | 1           | Spec C thru Serial Number     | 16         | 166-0794    | 1           | Bracket, Ignition Control    |
|            |                        |             | G923938483 During Spec F      | 17         | 166-0821-0  | 1 1         | Control, Ignition            |
|            | 166-0820               | 1           | Begin Serial Number           | 18         | 332–3198    | 1           | Connector                    |
|            | .00 00=0               | •           | G923938484 During Spec F      | . •        | 0.00        | •           |                              |
| 9          | 166-0771               | 1           | Nut, Hex Flange (M5 Negative  |            |             |             |                              |
| 3          | 100-0771               | '           | Terminal)                     |            |             |             |                              |

## Battery Charger (Spec A-H)



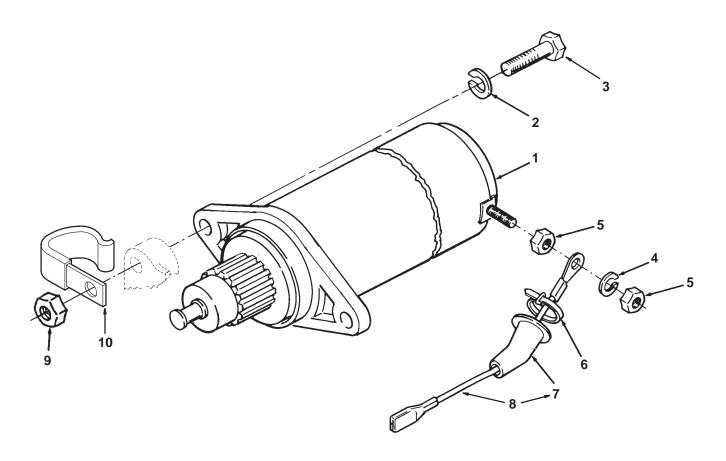
| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION                                    | REF<br>NO. | PART<br>NO.    | QTY<br>USED | PART<br>DESCRIPTION                         |
|------------|-------------|-------------|--|------------|----------------|-------------|---|
| 1          |             |             | Harness, Battery Charge (Includes Parts Marked *)      | 10         | 821–0012       | 2           | Screw, FlangeLock Head<br>(1/4–20 x 1–1/8") |
|            |             |             | Spec A,B   | 11         | 305-0784       | 1           | Charger, Battery (Spec A-F, H)              |
|            | 338-2318-01 | 1           | Gasoline   | 12         |                |             | Bracket, Battery Regulator                  |
|            | 338-2318-02 | 1           | LP   |            |                |             | Mounting                                    |
|            |             |             | Spec C   |            | 319-0310-02    | 1           | Spec A–E                                    |
|            | 338-2643-01 | 1           | Gasoline   |            | 319-1598-02    | 1           | Spec F, Volt Code FA                        |
|            | 338-2643-02 | 1           | LP   | 13         | 304-0796       | 2           | Washer, Center – Volt Code FD               |
|            |             |             | Spec D,E   | 14         | 304-0798       | 1           | Resistor, Fuel Pump – Volt                  |
|            | 338-2776-01 | 1           | Gasoline   |            |                |             | Code FD                                     |
|            | 338-2776-02 | 1           | LP   | 15         |                |             | Washer, Lock (#10)                          |
|            |             |             | Spec F   |            | 850-0030       | 1           | Volt Code FD                                |
|            | 338-2820    | 1           | Gasoline   |            | 850-0030       | 2           | Volt Code FB,FN                             |
|            | 338-2816    | 1           | LP   | 16         | 856-0003       | 1           | Washer, EIT Lock (#10)                      |
|            | 338-2917    | 1           | Spec G, H  | 17         |                |             | Screw, Pan Head (Special)                   |
| 2          | 323-1302    | 3           | *Pin, Contact  |            | 815-0661       | 1           | Volt Code FD                                |
| 3          | 357-0067    | 1           | *Rectifier (CR6)                                       |            | 815-0661       | 2           | Volt Code FB,FN                             |
| 4          | 320–1658    | 1           | *Breaker, Circuit – 40 Ampere,<br>6, 12, 24 Volt (CB4) | 18         | 815–0712       | 1           | Screw, Pan Head (Special) Volt Code FD      |
| 5          |             |             | *Holder, Fuse  | 19         | 312-0256       | 1           | Condenser, Ignition (Spec H)                |
|            | 321-0322-02 | 1           | Spec F   | 20         | 815-0793-07    | 2           | Screw, Hex Flange Head                      |
|            | 321-0322-03 | 1           | Spec G   |            |                |             | (M5 x 30mm) (Spec H)                        |
| 6          | 323-1486    | 3           | *Socket, Contact                                       |            |                |             | , , , ,                                     |
| 7          | 321-0321-06 | 1           | *Fuse, 10 Amp (F2) (Begin F)                           |            |                |             |   |
| 8          | 307-1886    | 2           | *Relay, Ignition (K5,K6)                               | * -        | Parts Included | in Batte    | ry Charge Wiring Harness.                   |
| 9          | 821–0004    | 1           | Screw, Flange Lock Head (10–32 x 5/16")                |            |                |             |   |

### Wiring Harness Battery Voltage Regulator (Begin Spec J)



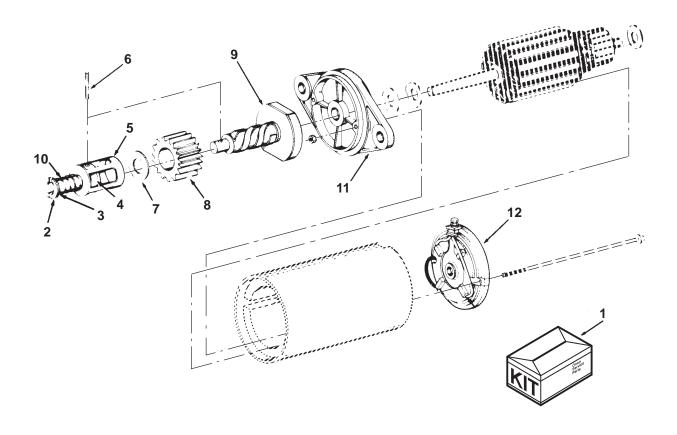
| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION        | REF<br>NO.   | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION             |  |  |  |
|------------|-------------|-------------|----------------------------|--|-------------|-------------|---------------------------------|--|--|--|
| 1          | 338-3145    | 1           | Harness, Battery Regulator | 10   | 191–2139    | 1           | +Regulator, Battery (VR2)       |  |  |  |
|            |             |             | (Includes Parts Marked +)  | 11   | 815-0610    | 1           | Screw, Hex Head Thread          |  |  |  |
| 2          | 323-1216    | 1           | +Body, Connector           |  |             |             | Forming (1/4–20 x 1")           |  |  |  |
| 3          | 323-1623    | 1           | +Connector, Plug           | 12   | 526-0018    | 1           | Washer, Flat                    |  |  |  |
| 4          | 323-1624    | 1           | +Wedge, Plug               | 13   | 821-0018    | 1           | Screw, Hex Lock (1/4-20 x 5/8") |  |  |  |
| 5          | 323-1492    | 1           | +Socket, Terminal          | 14   | 856-0006    | 2           | Washer, EIT (1/4)               |  |  |  |
| 6          | 323-1505    | 1           | +Connector, Receptacle     |  |             |             |                                 |  |  |  |
| 7          | 323-1501    | 1           | +Wedge, Receptacle         |  |             |             |                                 |  |  |  |
| 8          | 323-1491    | 1           | +Pin, Terminal             | <ul> <li>+ – Parts Included in Battery Regulator Harness.</li> </ul> |             |             |                                 |  |  |  |
| 9          | 323-1591    | 1           | +Plug, Connector           |  |             |             |                                 |  |  |  |

## Starter



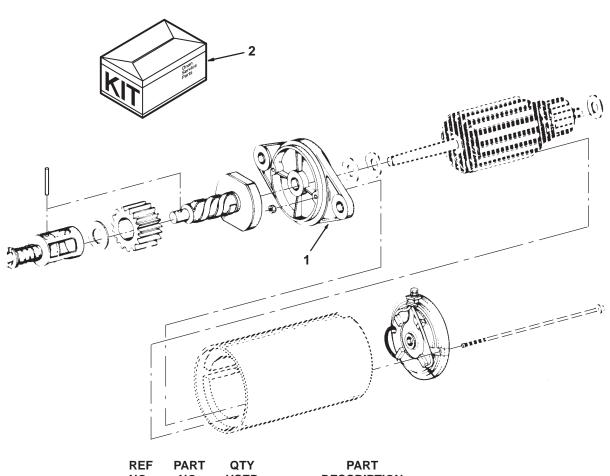
| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION         | REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION           |
|------------|-------------|-------------|-----------------------------|------------|-------------|-------------|-------------------------------|
| 1          |             |             | Starter (B1)                | 4          | 850-0040    | 1           | Washer, Lock (1/4")           |
|            | 191-1630    | 1           | Spec A-G (See Separate      | 5          | 862-0001    | 2           | Nut, Hex (1/4-20)             |
|            |             |             | Page for Components)        | 6          | 332-0942    | 1           | Tie, Cable                    |
|            | 191–2122    | 1           | Spec H (Components Not      | 7          | 122-0345    | 1           | Tube                          |
|            |             |             | Available at Time of Print) | 8          | 226-3457    | 1           | Lead, Starter (Includes Tube) |
|            | 191-1949-0  | 9 1         | Begin Spec J (Components    | 9          |             |             | Nut, Hex (3/8-16)             |
|            |             |             | Not Available at Time of    |            | 862-0003    | 2           | Spec A–H                      |
|            |             |             | Print)                      |            | 862-0041    | 2           | Begin Spec J                  |
| 2          |             |             | Washer, Lock (3/8")         | 10         | 332-3359    | 1           | Clip, Harness                 |
|            | 850-0050    | 2           | Spec A-H                    |            |             |             | ·                             |
|            | 850-0114-0  | 7 2         | Begin Spec J                |            |             |             |                               |
| 3          |             |             | Screw, Hex Head Cap         |            |             |             |                               |
|            |             |             | (Special)                   |            |             |             |                               |
|            | 800-0052    | 2           | Spec A-H                    |            |             |             |                               |
|            | 800-0312    | 2           | Begin Spec J                |            |             |             |                               |
|            |             |             |                             |            |             |             |                               |

## Starter Components For Starter – 191–1630 (B1)



| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION          | REF<br>NO. | PART<br>NO.  | QTY<br>USED | PART<br>DESCRIPTION |
|------------|-------------|-------------|------------------------------|------------|--------------|-------------|---------------------|
| 1          | 191–2129    | 1           | Kit, Starter Drive (Includes | 8          | 191–1819     | 1           | *Gear, Starter      |
|            |             |             | Parts Marked *)              | 9          | 191-1784     | 1           | *Clutch and Spline  |
| 2          | 191-1821    | 1           | *Retainer, Spring            | 10         | 191-1820     | 1           | *Spring, Pinion     |
| 3          | 191-1822    | 1           | *Washer, Pinion              | 11         | 191-1776     | 1           | Cap, Drive End      |
| 4          | 191-1818    | 1           | *Retainer, Clutch            | 12         | 191-1781     | 1           | Cap, End            |
| 5          | 191-1817    | 1           | *Cover, Spring               |            |              |             | •                   |
| 6          | 191-1786    | 1           | *Pin, Roll                   |            |              |             |                     |
| 7          | 191-1785    | 1           | *Washer, Drive               | * -        | Parts Includ | led in Sta  | rter                |

#### Starter Components For Starters – 191–2132 & 191–2158



NO. NO. USED DESCRIPTION

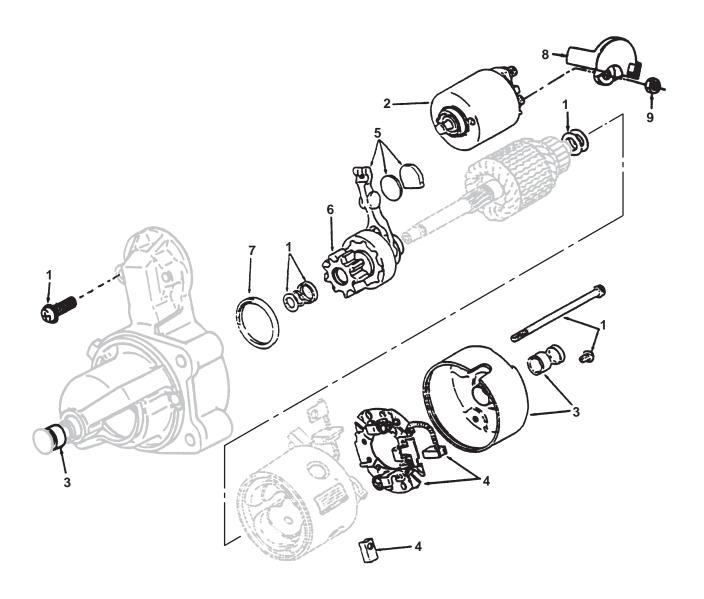
1 191–2186 1 Cap, Drive
2 191–2187 1 Kit Assembly, Drive (Includes Washers, Retainers, Spring, Cover, Roll Pin, Pinion Gear, and Drive Clutch)

# **#Starter Components** For Starter – 191–2122

| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION                                |
|------------|-------------|-------------|--|
| 1          | 191–1359    | 1           | Service Package, Starter (Includes Parts Marked *) |
|            | 191-1034    | 1           | *Cover, Dust                                       |
|            | 191-1035    | 1           | *Spring, Anti Drift                                |
|            | 191-1045    | 1           | *Nut, Stop   |
|            | 191–1046    | 1           | *Washer, Stop Nut                                  |
|            | 191-1047    | 1           | *Spacer, Dust Cover                                |
| 2          | 191–2198–0  | )2 1        | Drive Pinion Assembly                              |
| 3          | 191–1156    | 1           | Drive Assembly                                     |

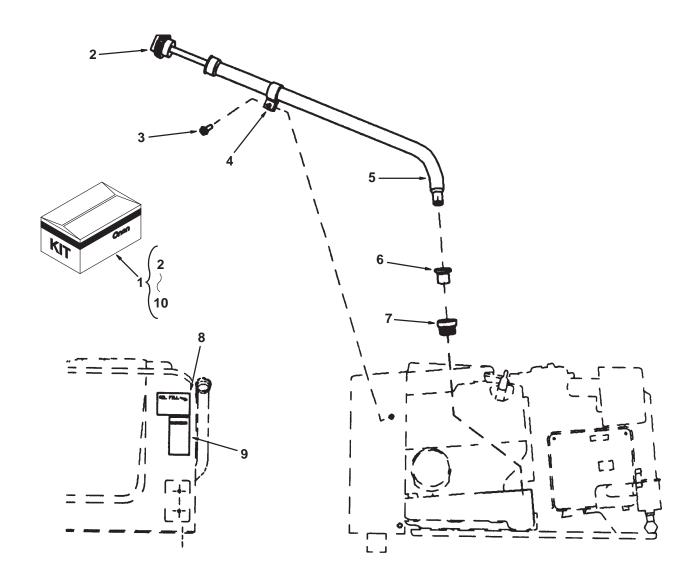
<sup># -</sup> Illustration Not Available At Time Of Printing.

#### Starter Components For Starter – 191–1949–09

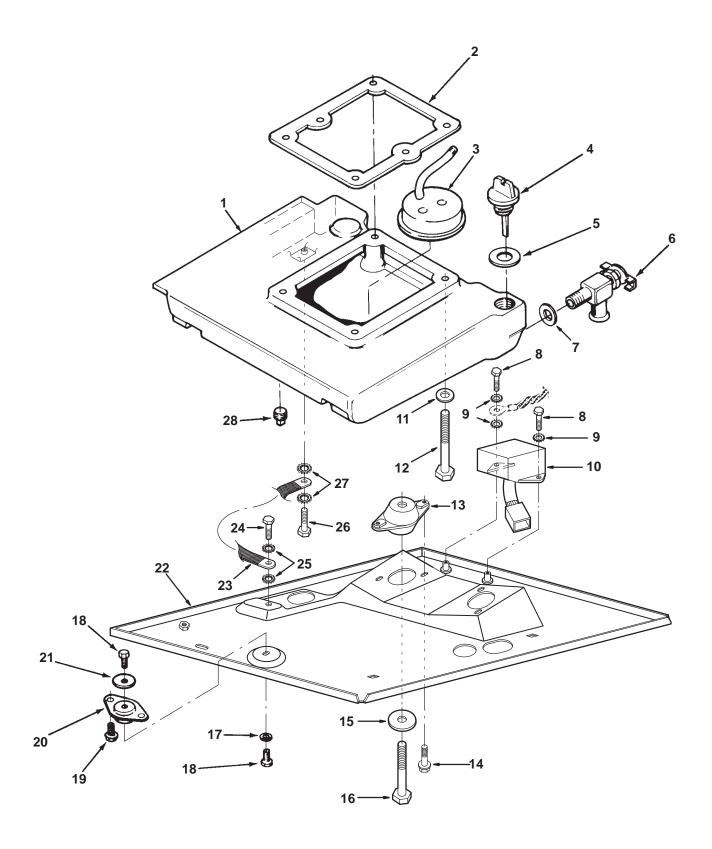


| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION  | REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION  |
|------------|-------------|-------------|--|------------|-------------|-------------|--|
| 1          | 191–1954    | 1           | Kit, Hardware (Includes Two<br>Solenoid Mounting Screws,<br>Two Thru Bolts, Armature | 5          | 191–1766    | 1           | Kit, Shift Lever (Includes Lever,<br>Wear Plate, Rubber Plug and<br>Grease |
|            |             |             | Shims, Pinion Stop Collar,<br>Retaining Ring & Solenoid                              | 6          | 191–1953    | 1           | Kit, Drive (Includes Pinion Gear and Drive Assembly)                       |
|            |             |             | Terminal Nuts)   | 7          | 191-1955    | 1           | Kit, Dust Seal (Includes ID & OD   |
| 2          | 191-1956    | 1           | Kit, Solenoid (Includes Solenoid   |            |             |             | Pinion Seals)  |
|            |             |             | & Spring Plunger)  | 8          | 191-1947    | 1           | Cap, Solenoid  |
| 3          | 191-1931    | 1           | Kit, Bushing (Includes Rear Cap  | 9          | 750-1006    | 1           | Nut, Hex Grounding (M8)  |
|            |             |             | With Bushing & Front Bushing)  | 10         | 191-2199-01 | 1           | Solenoid (Not Shown)   |
| 4          | 191–1951    | 1           | Kit, Brush (Includes Two<br>Negative and Two Positive<br>Brushes & Brush Holder)     | 11         | 191–2199–02 | 1           | Kit, Brush Holder Assembly (Not Shown)                                     |

## Oil Fill Tube



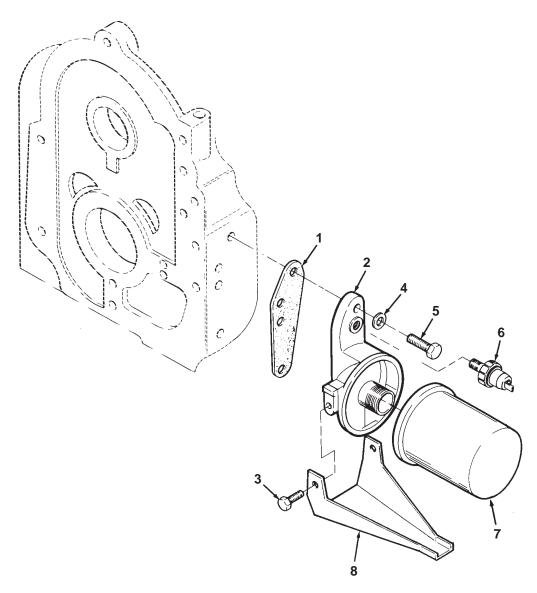
| REF<br>NO. | PART<br>NO.             | QTY<br>USED | PART<br>DESCRIPTION  | REF<br>NO. | PART<br>NO.          | QTY<br>USED | PART<br>DESCRIPTION                      |
|------------|-------------------------|-------------|--|------------|----------------------|-------------|--|
| 1          | 541-0456                | 1           | Kit, Oil Fill Tube (Includes All<br>Parts Listed on This Page) | 6<br>7     | 509–0269<br>123–2001 | 1<br>1      | Seal, Oil Fill Tube<br>Adapter, Assembly |
| 2          | 123-2000                | 1           | Indicator & Cap Assembly                                       | 8          | 98-6618-01           | 1           | Label, Oil Capacity                      |
| 3          | 815-0261                | 1           | Screw (1/4-20 x 1/2)   | 9          | 98-5755              | 1           | Label, Warning                           |
| 4<br>5     | 332–3213<br>123–1997–50 | 1<br>1      | Clamp, Coated<br>Tube, Oil Fill                                | 10         | G-189                | 1           | Sheet, Instruction (Not Shown)           |



#### Oil Base

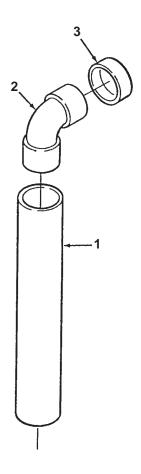
| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION                          | REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION                                     |
|------------|-------------|-------------|--|------------|-------------|-------------|---|
| 1          | 102–1286    | 1           | Base, 4 Quart Oil                            | 14         | 821-0010    | 4           | Screw, Hex Washer Head                                  |
| 2          | 102–1387    | 1           | Gasket, Oil Base                             |            |             |             | Self-Locking (1/4-20x1/2")                              |
| 3          | 123–1616    | 1           | Cup, Oil Pump Intake (Includes Pipe and Cup) | 15         | 526–0325    | 2           | Washer, Flat (3/8" Screw) (Special)                     |
| 4<br>5     | 123–1961    | 1           | Cap, Oil Fill<br>O'Ring, Oil Fill Cap        | 16         | 815–0598    | 2           | Screw, Hex Head Thread Form (Special)                   |
|            | 509-0096    | 1           | Spec A-E                                     | 17         | 526-0014    | 1           | Washer, Flat (3/8" Screw)                               |
|            | 509-0294    | 1           | Begin Spec F (3.5 Qt)                        | 18         | 821-0031    | 2           | Screw, Hex Washer Head Self                             |
| 6          | 504-0150    | 1           | Valve, Oil Base Shutoff                      |            |             |             | Locking (3/8-16 x 3/4")                                 |
|            |             |             | Rear Drain, (Above Floor Model)              | 19         | 821–0016    | 2           | Screw, Hex Washer Head Self<br>Locking (5/16–18 x 3/4") |
| 7          | 102-0743    | 1           | Gasket, Oil Drain Plug                       | 20         | 402-0549    | 1           | Isolator, Engine End Vibration                          |
| 8          | 800-0004    | 2           | Screw, Hex Head Cap                          | 21         | 526-0324    | 1           | Washer, Flat (5/16" Screw)                              |
|            |             |             | (1/4-20 x 5/8")                              | 22         |             |             | Pan, Drip   |
| 9          | 853-0013    | 3           | Washer, ET                                   |            | 403-2218-0  | 1 1         | Spec A-H  |
| 10         |             |             | Regulator, Voltage (Begin                    |            | 403-2218-02 | 2 1         | Begin Spec J  |
|            |             |             | Spec J) (Transformer)                        | 23         | 337-2311    | 1           | Strap, Bond   |
|            | 305-0911    | 1           | Volt Code FB                                 | 24         | 815-0236    | 1           | Screw, Thread Cutting                                   |
|            | 305-0922    | 1           | Volt Code FN                                 |            |             |             | (5/16–18)   |
|            | 315–0754    | 1           | Volt Code FC, FD, FT                         | 25         | 856-0008    | 2           | Washer, EIT   |
|            |             |             | (3 Phase)                                    | 26         | 800-0048    | 1           | Screw (3/8-16 x .75)                                    |
| 11         | 526-0251    | 4           | Washer, Flat (3/8" Screw)                    | 27         | 856-0010    | 2           | Washer, EIT   |
| 12         | 800-0058    | 4           | Screw, Hex Head Cap                          | 28         |             |             | Plug, Oil Drain   |
|            |             |             | (3/8–16 x 3")                                |            | 102-0938    | 1           | Rear Drain, Bottom Drain                                |
| 13         |             |             | Isolator, Generator End                      |            |             |             | Oil Base (1/2")   |
|            |             |             | Vibration<br>Spec A–C                        |            | 505–0266    | 1           | Square Head, Countersunk (3/8" Pipe)                    |
|            | 402-0597    | 2           | Top Half                                     |            |             |             | . , ,   |
|            | 402-0547    | 2           | Bottom Half                                  |            |             |             |   |
|            | 402–0602    | 2           | Begin Spec D                                 |            |             |             |   |

## Oil Filter



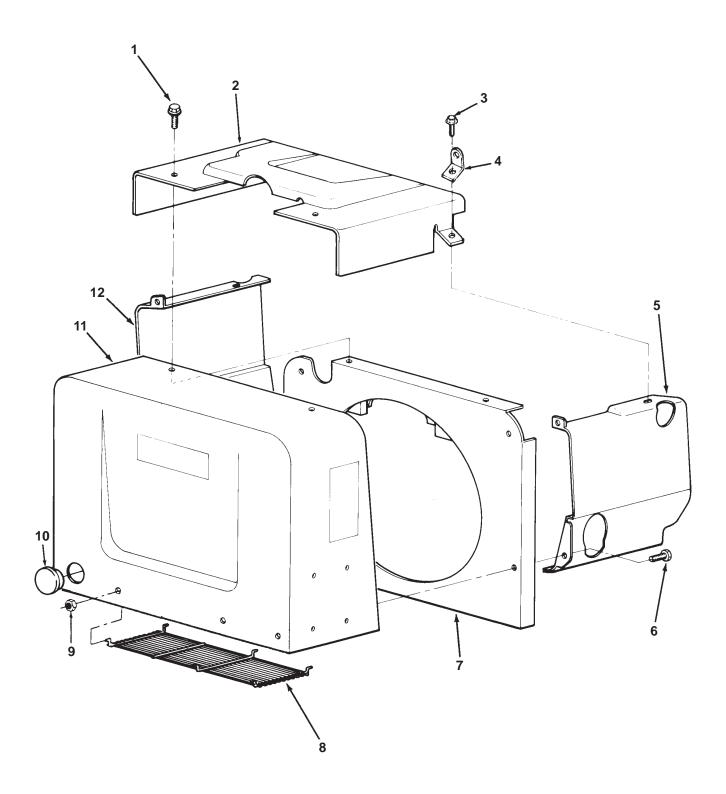
| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION                    | REF<br>NO. | PART<br>NO.   | QTY<br>USED | PART<br>DESCRIPTION           |
|------------|-------------|-------------|--|------------|---------------|-------------|-------------------------------|
| 1          | 122-0771    | 1           | Gasket, Oil Filter Adapter             | 5          | 800-0028      | 2           | Screw, Hex Head Cap           |
| 2          | 122-0814    | 1           | Adapter, Oil Filter (Includes          |            |               |             | (5/16–18 x 1")                |
|            |             |             | Screws)                                | 6          | 309-0322      | 1           | Switch, Low Oil Pressure (S2) |
| 3          | 815-0340    | 2           | *Screw, Thread Forming                 | 7          | 122-0800      | 1           | Filter, Spin-On Oil           |
|            |             |             | Hex Washer Head Cap<br>(#10-32 x 3/8") | 8          | 122-0352-5    | 0 1         | Drain, Oil Filter             |
| 4          | 526-0065    | 2           | Washer, Copper Flat (5/16" Screw)      | * -        | Parts Include | d in Oil F  | ilter Adapter                 |

# Breather Tube Bypass (Cold Weather Use)



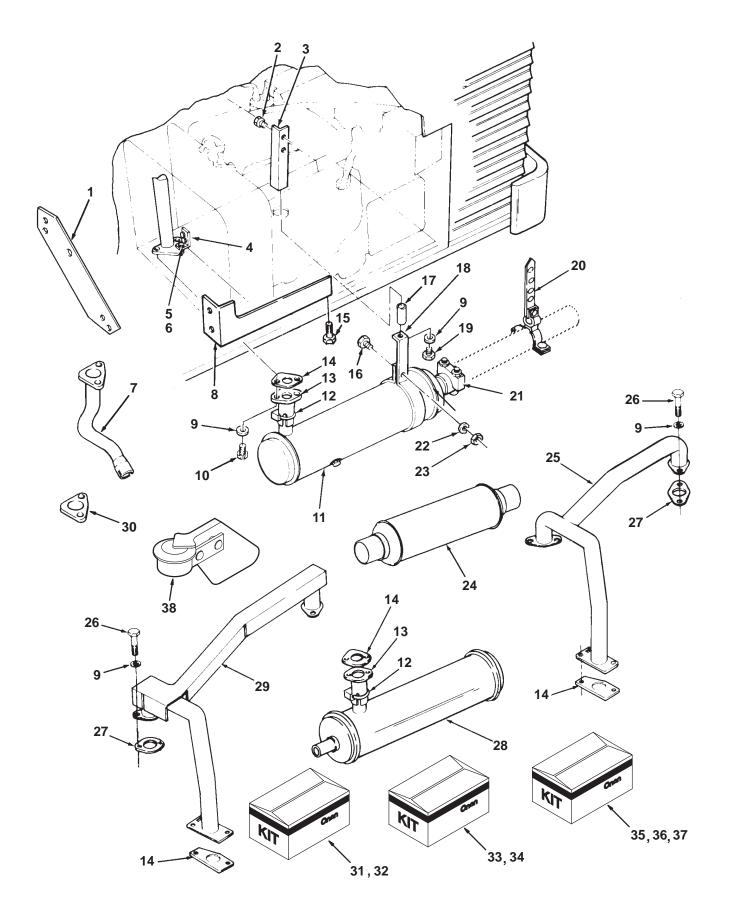
| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION |
|------------|-------------|-------------|---------------------|
| 1          | 503-1551    | 1           | Tube, Breather      |
| 2          | 502-1026    | 1           | Elbow, 90°          |
| 3          | 517-0260    | 1           | Plug, Cap           |

## Air Cylinder Housing

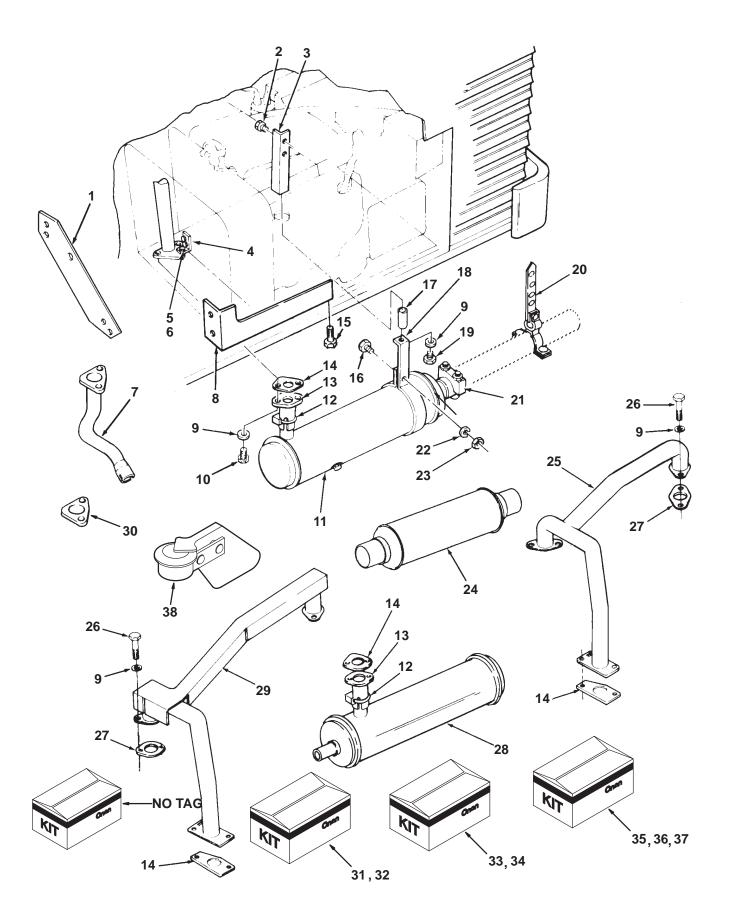


## Air Cylinder Housing

| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION                    | REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION                     |
|------------|-------------|-------------|--|------------|-------------|-------------|---|
| 1          |             |             | Screw, Hex Washer Head<br>Self-locking | 6          | 815–0261    | 5           | Screw, Hex Head Tapping (1/4-20 x 1/2") |
|            | 821-0009    | 10          | Gasoline and LP Vapor                  | 7          | 134-4386-5  | 0 1         | Backplate, Scroll                       |
|            |             |             | (1/4-20 x 3/8")                        | 8          | 134-4384    | 1           | Guard, Scroll                           |
|            | 821-0010    | 6           | LP Liquid (1/4-20 x 1/2")              | 9          | 870-0415    | 6           | Nut, Self-Tapping (1/8")                |
| 2          |             |             | Shield, Noise (Gasoline Only)          | 10         | 517-0283    | 1           | Plug, Dot Button                        |
|            | 155-2580    | 1           | Spec A-C                               | 11         |             |             | Scroll (Includes Baffle)                |
|            | 155-2545-5  | 51 1        | Begin Spec D                           |            | 134-4503-7  | 1 1         | Spec A–H                                |
| 3          | 815-0759    | 2           | Screw, Hex Head Flanged                |            | 134-5051    | 1           | Begin Spec J                            |
|            |             |             | Tapping (5/16-18 x 1")                 | 12         |             |             | Housing, Left Air Cylinder              |
| 4          | 403-1523-0  | 01 2        | Bracket, Lifting                       |            | 134-4382-7  | 0 1         | Spec A-H                                |
| 5          |             |             | Housing, Right Air Cylinder            |            | 134-4382-0  | 1 1         | Begin Spec J                            |
|            | 134-4381-7  | 70 1        | Spec A-H (Onan Green)                  |            |             |             | -                                       |
|            | 134–4381–0  | 01 1        | Begin Spec J (Premiun Green)           |            |             |             |   |

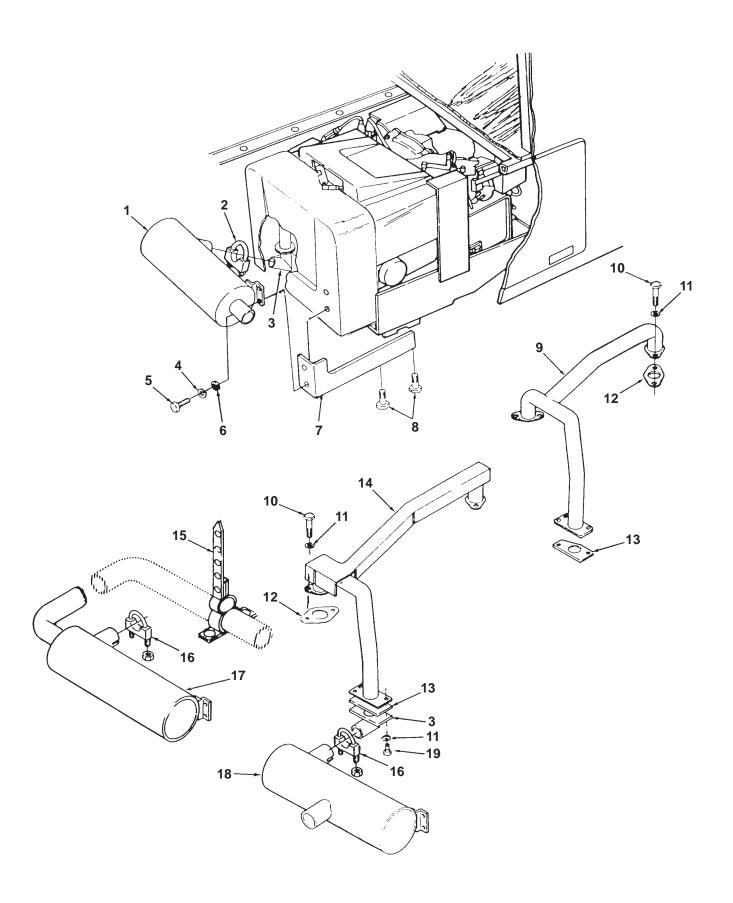


| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION                                       | REF<br>NO. | PART<br>NO. | QTY<br>USE | PART<br>DESCRIPTION                              |
|------------|-------------|-------------|---|------------|-------------|------------|--|
| 1          | 154-2663    | 1           | Bracket, Exhaust (Use With                                | 20         | 155-2174    | 1          | Hanger, Exhaust                                  |
|            |             |             | 154-2662 Tube)  | 21         | 155-1015    | 1          | Clamp, Muffler (1-1/2")                          |
| 2          |             |             | Screw, Hex Washer Head                                    | 22         | 740-1004    | 1          | Washer, Flat (M6)                                |
|            | 815-0261    | 2           | Spec A,B (1/4-20 x 1/2")                                  | 23         | 870-0212    | 1          | Nut, Self-Lock (1/4-20)                          |
| 3          | 815–0290    | 2           | Begin Spec C (1/4–20 x 5/8") Bracket, Gasoline Muffler    | 24         | 155–2449    | 1          | Resonator, Exhaust – Gasoline Only               |
|            | 155-2084    | 1           | Spec A-C, Painted Green                                   | 25         | 154-2541    | 1          | Manifold, Gasoline & LP Vapor                    |
|            | 155-2492-   |             | Begin Spec D – Black Primer                               |            |             |            | Exhaust  |
| 4          | 154–2538    | 1           | Bracket, Exhaust Flange                                   | 26         |             |            | Screw (5/16–18 x 1")                             |
| 5          | 800-0005    | 1           | Screw, Hex Head Cap                                       |            | 800-0512    | 4          | Hex Head Cap - LP Liquid                         |
|            |             | •           | (1/4–20 x 3/4")   |            | 802-0055    | 4          | Allen Head – Gasoline and                        |
| 6          | 526-0018    | 1           | Washer, Flat (1/4" Screw)                                 |            |             | -          | LP Vapor   |
| 7          | 0_0 00.0    | •           | Tube, Exhaust   | 27         | 154-2747    | 2          | Gasket, Exhaust Manifold                         |
| •          | 154–2662    | 1           | Spec A–L (11" Long)                                       | 28         | 155–1485    | 1          | Muffler, Spark Arrestor                          |
|            | 104 2002    |             | (Use With 154–2663 Bracket)                               | 20         | 100 1400    |            | End Outlet, Side Inlet                           |
|            | 154–3069    | 1           | Begin Spec M  |            |             |            | Near Outlet                                      |
| 8          | 155-2049-   |             | Bracket, Exhaust  | 29         | 154–2638    | 1          | Manifold, LP Liquid Exhaust                      |
|            | 740–1006    | 7           | Washer, Flat (M8)   | 29         | 154-2030    | '          | (Includes Fuel Line and                          |
| 9<br>10    | 800-0730    | 2           | Screw, Hex Head Cap                                       |            |             |            |  |
| 10         | 000-0730    | 2           | •   | 20         | 154 0507    | 4          | Heat Shield)                                     |
| 44         |             |             | (5/16–18 x 1")  | 30         | 154–2537    | 1          | Flange, Exhaust Manifold                         |
| 11         | 455 4050    |             | Muffler   | 31         |             |            | Kit, Exhaust Accessory (See                      |
|            | 155–1258    | 1           | End Outlet, Side Inlet, with                              |            | F.40. 0000  |            | Last 2 Pages for Components)                     |
|            |             |             | Spark Arrestor  |            | 542-0332    | 1          | Spec C-F   |
|            | 155–2588    | 1           | Side Inlet – End Outlet                                   |            | 542-0497    | 1          | Spec A-D   |
|            |             |             | (without Spark Arrestor                                   |            | 542-0495    | 1          | Spec J and Up                                    |
| 12         | 155–1239    | 1           | Clamp, Muffler (1-5/8")                                   | 32         |             |            | Kit, Vertical Exhaust (All Specs)                |
| 13         |             |             | Adapter, Exhaust  |            | 542-0335    | 1          | (Includes Parts Marked ~)                        |
|            | 154–2540    | 1           | 4.25" Long  |            | 542-0341    | 1          | (Includes Parts Marked @)                        |
|            | 154–2683    | 1           | 6.25" Long  |            | 154–2981    | 1          | ~Exhaust Assembly                                |
|            | 154–2718    | 1           | 8" Long   |            | 154–2983    | 1          | @ Exhaust Assembly                               |
| 14         |             |             | Gasket, Exhaust   |            | 155–1256    | 1          | @~Clamp, Muffler                                 |
|            | 154–2800    | 1           | Use With Flange Type Exhaust Adapter                      |            | 821–0016    | 1          | ~Screw, Lock Head Flange<br>(5/16–18 x 3/4")     |
|            | 154–2542    | 1           | Use With 154–2540 Exhaust<br>Adapter                      |            | 821–0018    | 1          | @ Screw, Lock Head Flange<br>(1/4–20 x 5/8")     |
| 15         | 821-0029    | 2           | Screw, Hex Washer Head                                    |            | 154-2542    | 1          | @~Gasket, Exhaust Manifold                       |
|            |             |             | Self-Lock (3/8-16 x 3/4")                                 |            | 154-2539    | 1          | @~Tube, Exhaust                                  |
| 16         | 800-0007    | 1           | Screw, Hex Head Cap                                       |            | 155-2164    | 1          | ~Muffler, Spark Arrester                         |
|            |             |             | (1/4–20 x 1")   |            | 155-2085    | 1          | @ Muffler, Spark Arrester                        |
| 17         | 370–4027    | 1           | Spacer, Muffler – 2" Long<br>(Used Only on RV with 6–1/4" |            | 800-0730    | 2          | @~Screw, Hex Head Crescent Cap<br>(5/16–18 x 1") |
|            |             |             | Long Exhaust Adapter and                                  |            | 850-0045    | 2          | @~Washer, Lock (5/16)                            |
|            |             |             | Muffler without Spark Arrestor)                           |            | 800-0004    |            | @~Screw, Hex Head Cap                            |
| 18         |             |             | Strap, Muffler  |            |             |            | (1/4–20 x 5/8")                                  |
|            | 155-2025-   | 02 1        | 5.77" Long – Gasoline                                     |            | 850-0040    | 2          | @~Washer, Lock (1/4)                             |
|            | 155-2026-   |             | 6.69" Long – LP   |            | 526-0130    |            | @~Washer, Flat                                   |
|            | 155–2589    | 1           | 5.03 ID - 8.65" Long - Use with Muffler without Spark     |            |             |            |  |
| 40         |             |             | Arrestor  |            |             |            |  |
| 19         | 800-0026    | 1           | Screw, Hex Head Cap Use Without Spacer                    |            |             |            |  |
|            | 300 0020    | •           | (5/16–18 x 3/4")  |            |             |            |  |
|            | 800-0036    | 1           | Use With Spacer   |            |             |            |  |
|            | 555 5550    | •           | (5/16–18 x 2–3/4")  |            |             |            |  |



| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION                               | REF<br>NO. | PART<br>NO.   | QTY<br>USED | PART<br>DESCRIPTION                             |
|------------|-------------|-------------|---|------------|---------------|-------------|---|
| 33         | 542-0265    | 1           | Kit, Accessory (Includes                          |            | 542-0469      | 1           | Includes Parts Marked >                         |
|            |             |             | Parts Marked ^)                                   |            | 542-0470      | 1           | Includes Parts Marked '                         |
|            | A-0309      | 1           | ^Sheet, Instruction                               |            | A-0309        | 1           | > 'Sheet, Instruction                           |
|            | 155-3259    | 1           | ^Muffler, Spark Arrestor                          |            | 155-2085      | 1           | >Muffler, Spark Arrester                        |
|            | 155-1256    | 1           | ^Clamp, Muffler                                   |            | 155-2086      | 1           | 'Muffler, Spark Arrester                        |
|            | 154-2542    | 1           | ^Gasket, Exhaust Manifold                         |            | 155-1256      | 1           | >'Clamp, Muffler                                |
|            | 154-2539    | 1           | ^Tube, Exhaust                                    |            | 154-2542      | 1           | > Gasket, Exhaust Manifold                      |
|            | 526-0130    | 2           | ^Washer, Flat                                     |            | 154-2539      | 1           | >'Tube, Exhaust                                 |
|            | 800-0004    | 2           | ^Screw, Hex Head Cap                              |            | 526-0130      | 2           | >'Washer, Flat (Muffler)                        |
|            | 800-0730    | 2           | ^Screw, Hex Head Crescent Cap                     |            | 800-0004      | 2           | > Screw, Hex Head Cap                           |
|            | 850-0040    | 2           | ^Washer, Lock                                     |            |               |             | (1/4–20 x 5/8")                                 |
|            | 850-0045    | 2           | ^Washer, Lock                                     |            | 800-0730      | 2           | > 'Screw, Hex Head Crescent Cap                 |
|            | 332-2112    | 1           | ^Insulator, Terminal                              |            |               |             | (5/16–18 x 1")                                  |
| 34         | 542-0351    | 1           | Kit, Accessory (Includes                          |            | 850-0040      | 2           | >'Washer, Lock (1/4")                           |
|            |             |             | Parts Marked &)                                   |            | 850-0045      | 2           | >'Washer, Lock (5/16")                          |
|            | G-196       | 1           | &Sheet, Instruction                               |            | 332–2112      | 1           | > Insulator, Terminal                           |
|            | 154–3069    | 1           | &Tube, Exhaust                                    | 37         | 542–0482      |             | Kit, RV Accessory (Includes<br>Parts Marked =)  |
|            | 154-2542    | 1           | &Gasket, Exhaust Manifold                         |            | A-0309        | 1           | =Sheet, Instruction                             |
|            | 155–1015    | 1           | &Clamp, Muffler                                   |            | 155–2164      | 1           | =Muffler, Spark Arrester                        |
|            | 155–1239    | 1           | &Clamp, Muffler                                   |            | 155–1256      | 1           | =Clamp, Muffler                                 |
|            | 155–1258    | 1           | &Muffler, Spark Arrester                          |            | 154–2542      | 1           | =Gasket, Exhaust Manifold                       |
|            | 155–1234    | 1           | &Hanger, Exhaust                                  |            | 154–2539      | 1           | =Tube, Exhaust                                  |
|            | 418–0014    | 1           | &Carton   |            | 526-0130      | 2           | =Washer, Flat (Muffler)                         |
|            | 526-0122    | 2           | &Washer, Flat Special                             |            | 800-0004      | 2           | =Screw, Hex Head Cap                            |
|            | 800–0730    | 2           | &Screw  |            |               |             | (1/4–20 x 5/8")                                 |
| 35         | 542-0328    | 1           | Kit, Accessory Spec A (Includes Parts             |            | 800–0730      | 2           | =Screw, Hex Head Crescent Cap<br>(5/16–18 x 1") |
|            |             |             | Marked #)   |            | 850-0040      | 2           | =Washer, Lock (1/4")                            |
|            | 542-0338    | 1           | Spec J (Includes Parts                            |            | 850-0045      | 2           | =Washer, Lock (5/16")                           |
|            |             |             | Marked *)   |            | 332-2112      | 1           | =Insulator, Terminal                            |
|            | G196        | 1           | *#Sheet, Instruction                              |            | 155–2174      | 1           | =Hanger, Exhaust                                |
|            | 800-0730    | 2           | *#Screw, Hex Head Cap                             |            | 155–1015      | 1           | =Clamp, Muffler                                 |
|            |             |             | (5/16–18 x 1")                                    | 38         | 154–3003      | 1           | Cap, Rain (Option to be                         |
|            | 332–2112    | 1           | *#Insulator, Terminal                             |            |               |             | Used With Kits 542–0334,                        |
|            | 526-0122    | 4           | *#Washer, Flat (5/16)                             |            |               |             | 542-0341, and 542-0343)                         |
|            | 862–0015    | 2           | *#Nut, Hex (5/16–18)                              |            |               |             | (For 1–3/8" Outside                             |
|            | 800–0031    | 2           | *#Screw, Hex Head Cap<br>(5/16–18 x 1–1/2")       |            |               |             | Diameter Tubing)                                |
|            | 155-2816-0  | 2 1         | *#Strap, Muffler Mounting                         |            |               |             |   |
|            | 815-0836    | 2           | *#Screw, Hex Washer Head                          | ~ -        | Parts include | ded in 54   | 2–0335 Vertical Exhaust Kit.                    |
|            |             |             | Thread Forming                                    |            |               |             | 2–0341 Vertical Exhaust Kit.                    |
|            | 455 0045 0  |             | (5/16–18 x 1–1/2")                                |            |               |             | 2–0265 Accessory Kit.                           |
|            | 155–2815–0  |             | *#Bar, Muffler Support                            |            |               |             | 2–0351 Accessory Kit.                           |
|            | 154–2542    | 1           | *#Gasket, Exhaust                                 |            |               |             | 2–0328 Accessory Kit.                           |
|            | 155–1015    | 1           | *#Clamp, Muffler                                  |            |               |             | 2–0338 Accessory Kit.                           |
|            | 155-2174-0  |             | *#Hanger, Exhaust                                 |            |               |             | 2–0469 RV Accessory Kit.                        |
|            | 154-2540    | 1           | *#Tube, Exhaust                                   |            |               |             | 2–0470 RV Accessory Kit.                        |
|            | 155–1239    | 1           | *#Clamp, Muffler                                  | = -        | Parts Inclu   | uea in 54   | 2-0482 RV Accessory Kit.                        |
|            | 155–1485    | 1           | #Muffler, Spark Arrester *Muffler, Spark Arrester |            |               |             |   |
|            | 155–1258    | 1           | wuller, Spark Affester                            |            |               |             |   |

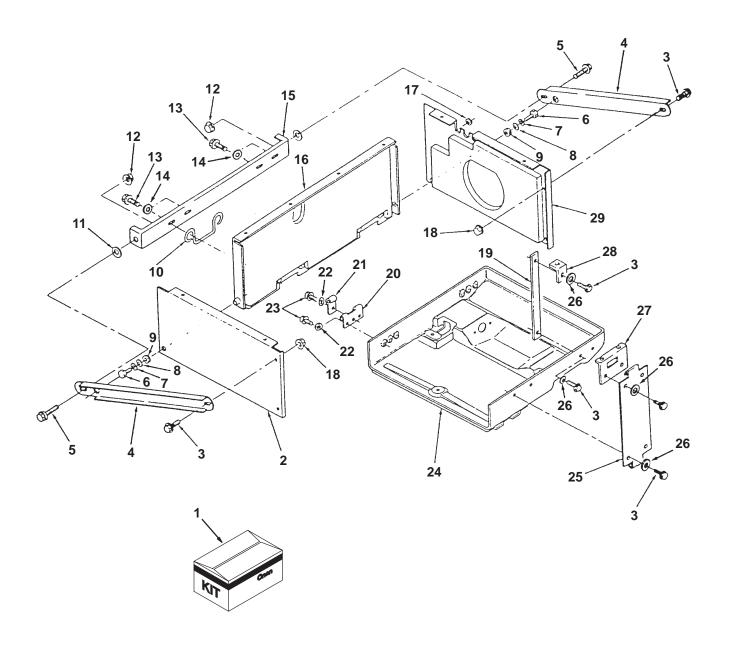
# Exhaust System Below Floor Models



# Exhaust System Below Floor Models

| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION                                       | REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION                     |
|------------|-------------|-------------|---|------------|-------------|-------------|---|
| 1          | 155–2085    | 1           | Muffler, Spark Arrestor (Side Inlet, Opposite End Outlet) | 11         | 850-0045    | 6           | Washer, Exhaust Manifold Lock (5/16")   |
| 2          | 155-1256    | 1           | Clamp, Muffler (1-1/4")                                   | 12         | 154-2747    | 2           | Gasket, Exhaust Manifold                |
| 3          | 154-2539    | 1           | Adapter, Exhaust  | 13         | 154-2542    | 1           | Gasket, Exhaust                         |
| 4          | 850-0040    | 2           | Washer, Lock (1/4")                                       | 14         |             |             | Manifold, LP Exhaust (Includes          |
| 5          | 800-0004    | 2           | Screw, Hex Head Cap<br>(1/4–20 x 5/8")                    |            | 154–2638    | 1           | Fuel Line and Heat Shield) Front Outlet |
| 6          | 526-0130    | 2           | Washer, Flat (1/4" Screw)                                 |            | 154-2627    | 1           | Bottom Outlet                           |
| 7          | 155-2049-02 | 1           | Bracket, Exhaust (9.19" Long)                             | 15         | 155-2174    | 1           | Hanger, Exhaust Pipe                    |
| 8          | 821-0029    | 2           | Screw, Self-Lock Hex Washer                               | 16         | 155-1015    | 1           | Clamp, Muffler (1-1/2")                 |
|            |             |             | Head (3/8-16 x 3/4")                                      | 17         | 155-2164    | 1           | Muffler, Spark Arrestor (Side           |
| 9          | 154-2541    | 1           | Manifold, Gasoline Exhaust                                |            |             |             | Inlet, Same End Outlet)                 |
| 10         |             |             | Screw   | 18         | 155-2086    | 1           | Muffler, Spark Arrestor (Side           |
|            | 800-0512    | 4           | Hex Head Cap (5/16-19 x 1")                               |            |             |             | Inlet, Opposite Side Outlet)            |
|            |             |             | LP  | 19         | 800-0730    | 2           | Screw, Hex Head Cap                     |
|            | 802-0055    | 4           | Allen Head (5/16–18 x 1")<br>Gasoline                     |            |             |             | •                                       |

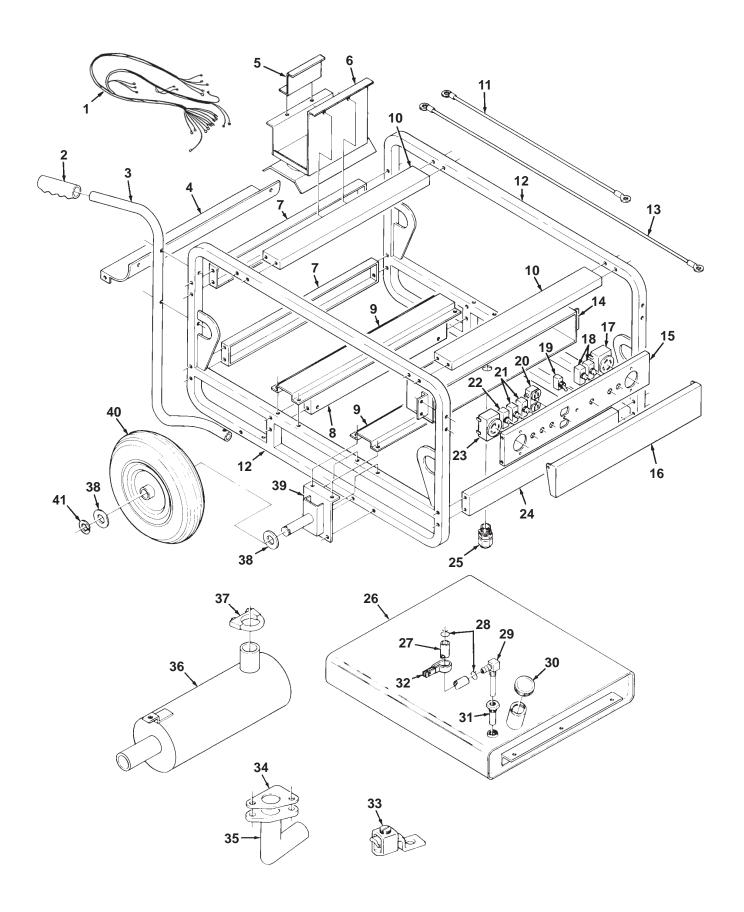
#### Housing Below Floor Models



#### Housing Below Floor Models

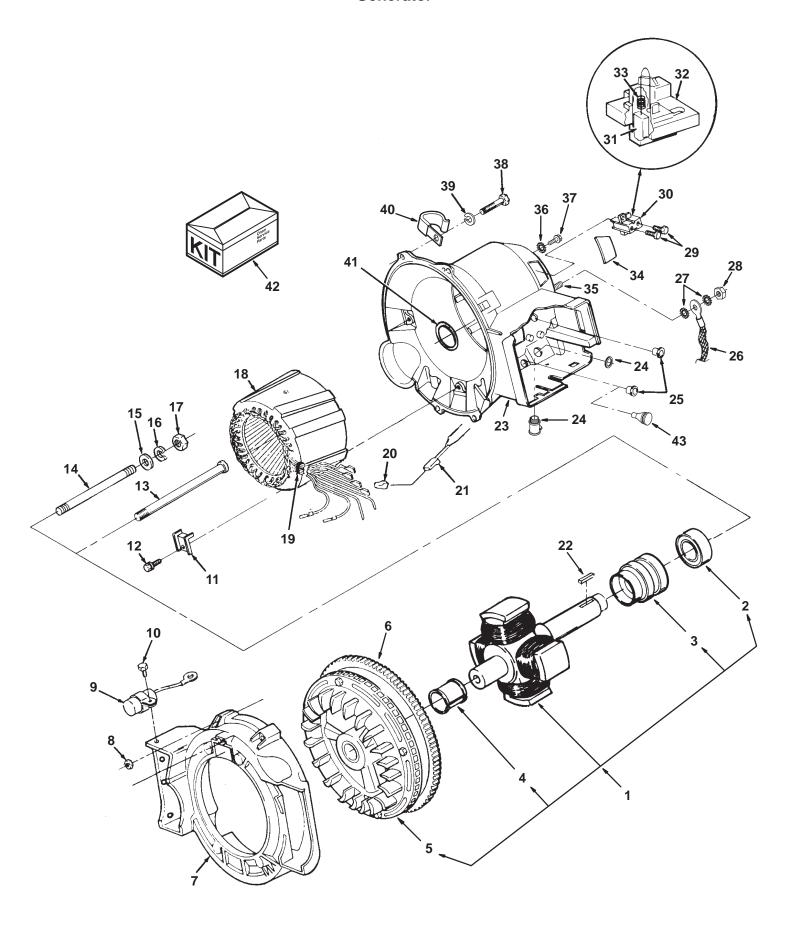
| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION                                   | REF<br>NO. | PART<br>NO.          | QTY<br>USED | PART<br>DESCRIPTION                     |
|------------|-------------|-------------|---|------------|----------------------|-------------|---|
| 4          | 405 5752    | 4           | Vit Housing (Charlend Ha)                             | 20         | F0C 0000             | 0           | *\\\\\\\\-\\\-\\\\-\\\\\\\\\\\\\\\      |
| 1          | 405–5753    | 1           | Kit, Housing (Spec J and Up)                          | 22<br>23   | 526–0382<br>800–0003 | 6<br>6      | *Washer, Flat (1/4")                    |
| 2          | 405–3400    | 1           | (Includes Parts Marked *) *Panel, Housing (Left Hand) | 23         | 800-0003             | О           | *Screw, Hex Head Cap<br>(1/4–20 x 1/2") |
| 3          | 400-3400    | 1           | Screw   | 24         |                      |             | Pan, Drip                               |
| 3          | 821-0014    | 2           | * Hex Washer Head, Self–Lock                          | 24         | 403-2331             | 1           | Spec A-H                                |
|            | 021-0014    | 2           | * (5/16–18 x 1/2")                                    |            | 403-4105-02          |             | * Spec J and Up                         |
|            | 800-0026    | 6           | * Hex Head Cap  | 25         | 405–3401             | 1           | Support, Housing                        |
|            | 000 0020    | Ü           | (5/16–18 x 3/4")                                      | 26         | 526-0122             | 6           | *Washer, Flat (5/16")                   |
| 4          | 405-3607    | 2           | *Brace, Side  | 27         | 405–3406             | 1           | *Bracket, Housing                       |
| 5          | 821–0033    | 2           | *Screw, Lock Head                                     | 28         | 405–3597             | 1           | *Bracket, Support                       |
| -          |             |             | (7/16–14 x 3/4")                                      | 29         | 405–3397             | 1           | *Panel, Housing (Right Hand)            |
| 6          | 800-0002    | 2           | *Screw, Hex Head Cap                                  | 30         | G265                 | 1           | *Sheet, Instruction (Not Shown)         |
|            |             |             | (1/4–20 x .38)  | 31         | 149-2335             | 1           | *Line, Fuel (Not Shown)                 |
| 7          | 850-0040    | 2           | *Washer, Lock (1/4")                                  | 32         | 502-0065             | 1           | *Elbow, 45 Degree Inverted              |
| 8          | 526-0130    | 2           | *Washer, Flat (1/4")                                  |            |                      |             | (Not Shown)                             |
| 9          | 508-0008    | 2           | *Grommet, Rubber                                      | 33         | 338-3433             | 1           | *Harness, Extension                     |
| 10         | 406-0566    | 2           | *Pin, Hinge   |            |                      |             | (Not Shown)                             |
| 11         | 526-1518    | 4           | *Washer, Flat (7/16")                                 | 34         | 149-2559-02          | 1           | *Bracket, Fuel Pump                     |
| 12         | 870-0437    | 2           | *Nut, Lock (7/16–14)                                  |            |                      |             | (Not Shown)                             |
| 13         | 800-0048    | 4           | *Screw, Hex Head Cap                                  | 35         | 315-0728-03          | 1           | *Bracket, Regulator Mounting            |
|            |             |             | (3/8–16 x .75)  |            |                      |             | (Not Shown)                             |
| 14         | 526-0174    | 4           | *Washer, Flat (3/8")                                  | 36         | 815–0290             | 2           | *Screw, Hex Washer Head                 |
| 15         | 405–3608–02 |             | *Brace, Rear  |            |                      |             | Thread Forming                          |
| 16         | 405–3394    | 1           | *Panel, Housing (Rear)                                |            |                      | _           | (1/4–20 x 5/8") (Not Shown)             |
| 17         | 508-0071    | 3           | *Grommet, Rubber                                      | 37         | 800–0005             | 2           | *Screw, Hex Head Cap                    |
| 18         | 870–0257    | 2           | *Nut, Lock (5/16–18)                                  |            | 070 0010             |             | (1/4–20 x 3/4") (Not Shown)             |
| 19         | 405 0004    |             | Support (Includes Label)                              | 38         | 870–0212             | 2           | *Nut, Lock (1/4–20) (Not Shown)         |
|            | 405–3604    | 1           | * With Weld Nuts                                      |            |                      |             |   |
|            | 405–3781–01 | 1           | Without Weld Nuts                                     | * -        | المصادية المصادية    | . I la a in | a Vit                                   |
| 20         | 405–3453    | 1           | * Spec J and Up                                       | - P        | arts included ir     | ı mousii    | ıy nı.                                  |
| 20         | 406-0567-02 | 2<br>2      | *Plate, Hinge   |            |                      |             |   |
| 21         | 406–0568    | _           | *Support, Hinge                                       |            |                      |             |   |

#### **Carrying Frame and Dolly**

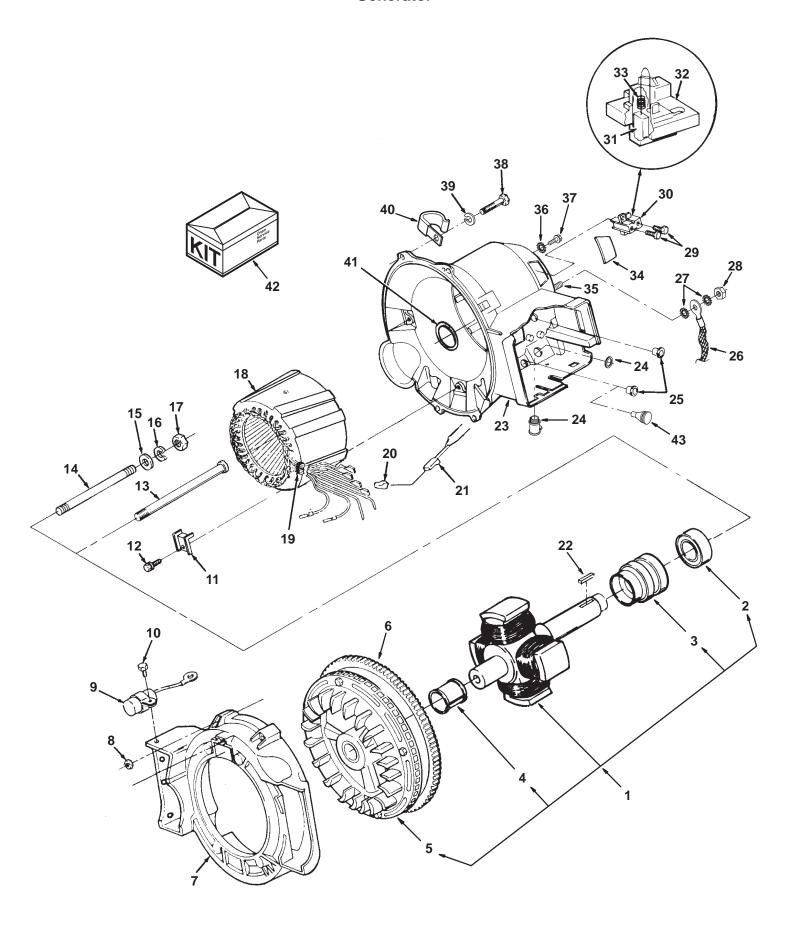


## **Carrying Frame and Dolly**

| REF<br>NO. |            | QTY<br>USED | PART<br>DESCRIPTION              | REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION       |
|------------|------------|-------------|----------------------------------|------------|-------------|-------------|---------------------------|
| 1          | 338-2386   | 1           | Harness, Wiring                  | 21         | 320-0540    | 2           | Breaker, Circuit          |
| 2          | 403-1477   | 2           | Grip, Handle                     | 22         | 320-0543    | 1           | Breaker, Circuit          |
| 3          | 403-2872   | 2           | Handle, Dolly                    | 23         | 323-1107    | 1           | Receptacle, 30 Ampere -   |
| 4          | 403-2871   | 1           | Baffle, Air                      |            |             |             | 120 Volt                  |
| 5          | 416-0950   | 1           | Holddown, Battery                | 24         | 403-2866    | 1           | Brace, Frame (3 Hole)     |
| 6          | 416-0945   | 1           | Tray, Battery                    | 25         | 331-0244    | 4           | Connector, Conduit (1/2") |
| 7          | 403-2865   | 2           | Brace, Frame (2 Hole)            | 26         | 159–1193    | 1           | Tank, Fuel (7 gal)        |
| 8          | 403-2868   | 1           | Brace, Frame (5 Hole)            | 27         | 503-0707    | 1           | Line, Fuel                |
| 9          | 403-2870   | 2           | Bracket, Generator Support       | 28         | 503-0301    | 2           | Clamp, Hose               |
| 10         | 403-2867   | 2           | Brace, Frame                     | 29         | 149-2208    | 1           | Strainer and Elbow        |
| 11         | 416-0951-0 | 1 1         | Cable, Battery (Negative)        | 30         | 159-0020    | 1           | Cap, Fuel Tank            |
|            |            |             | 26" Long                         | 31         | 159–1199    | 1           | Tube, Pickup              |
| 12         | 403-2864   | 2           | Frame, Carrying (Side)           | 32         | 332-1554    | 4           | Clamp, Loop               |
| 13         | 416-0951-0 | 2 1         | Cable, Battery (Positive)        | 33         | 332-0142    | 1           | Lug, Solderless           |
|            |            |             | 40" Long                         | 34         | 154-2542    | 1           | Gasket, Exhaust           |
| 14         | 319-0476   | 1           | Box, Receptacle                  | 35         | 154–2539    | 1           | Tube, Exhaust             |
| 15         | 319-0477   | 1           | Panel, Receptacle                | 36         | 155-2383    | 1           | Muffler                   |
| 16         | 319-0478   | 1           | Cover, Receptacle Box            | 37         | 155-1256    | 1           | Clamp, Muffler            |
| 17         | 323-1111   | 1           | Receptacle, 20 Ampere –          | 38         | 526-0081    | 4           | Washer, Flat (1" Screw)   |
|            |            |             | 125/250 Volt                     | 39         | 410-1025    | 1           | Axle, Dolly               |
| 18         | 320-0541   | 2           | Breaker, Circuit, 20 Ampere –    | 40         | 410-0236    | 2           | Tire and Wheel            |
|            |            |             | 125/250 VAC                      | 41         | 518-0130    | 4           | Ring, External Retaining  |
| 19         | 308-0479   | 1           | Switch, Toggle (3 PDT)           |            |             |             |                           |
| 20         | 323–1104   | 1           | Receptacle, 15 Ampere – 120 Volt |            |             |             |                           |



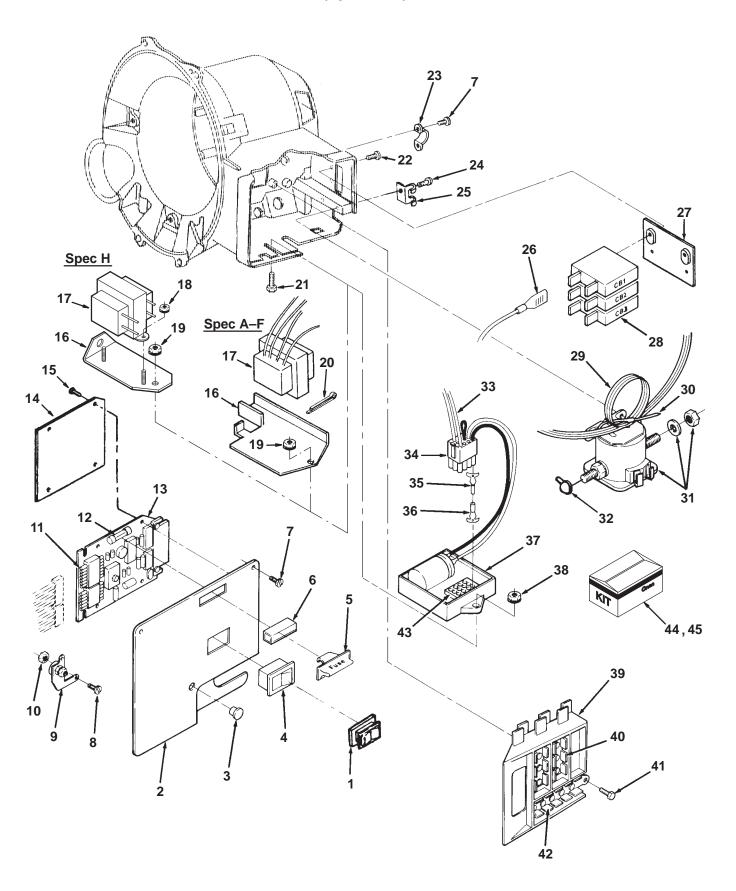
| REF<br>NO. | PART<br>NO.                | QTY<br>USED | PART<br>DESCRIPTION  | REF<br>NO. | PART<br>NO.                | QTY<br>USED | PART<br>DESCRIPTION  |
|------------|----------------------------|-------------|--|------------|----------------------------|-------------|--|
| 1          |                            |             | Rotor Assy (Includes, Ball<br>Bearing and Collector Ring)<br>Spec A–E (Also Includes | 11<br>12   | 232–2955–02<br>815–0646    | 3<br>3      | Clamp, Stator<br>Screw, Hex Washer Head Cap<br>(1/4–20 x 3/4")           |
|            |                            |             | Generator Fan and<br>Tolerance Ring)<br>Standard Shaft                               | 13         | 802–1038                   | 1           | Screw, Armature Socket<br>Through (Standard Shaft)<br>(7/16–14 x 10.23") |
|            | 201–3388–03<br>201–3388–05 | 1<br>1      | Volt Code FA,FB,FN<br>Volt Code FD,FT  | 14         | 520-0961-02                | 1           | Stud – 13.125" Long<br>(Extended Shaft)                                  |
|            | 004 0000 04                | 4           | Extended Shaft   | 15         | 526-0032                   | 1           | Washer, Flat (7/16")   |
|            | 201–3388–04<br>201–3388–06 | 1<br>1      | Volt Code FA,FB,FN<br>Volt Code FD,FT  | 16<br>17   | 850–0055<br>870–0203       | 1<br>1      | Washer, Lock (7/16")<br>Nut, Hex (7/16–20)                               |
|            | 201-3300-00                | '           | Spec F, G Standard Shaft   | 18         | 070-0203                   | '           | Stator, Generator Spec A–F   |
|            | 201-3509-01                | 1           | Volt Code FA,FB,FN   |            | 220-4135-04                | 1           | Volt Code FA,FB  |
|            | 201–3509–03                | 1           | Volt Code FD,FT  |            | 220-4194-03                | 1           | Volt Code FD   |
|            | 204 2500 02                | 4           | Extended Shaft   |            | 220-4135-03                | 1           | Volt Code FN   |
|            | 201–3509–02<br>201–3509–04 | 1           | Volt Code FA,FB,FN<br>Volt Code FD,FT<br>Spec H (Also Includes Fan                   |            | 220–4194–02<br>220–4135–04 | 1           | Volt Code FT<br>Spec G, H<br>Volt Code FA,FB                             |
|            |                            |             | and Gear)  |            | 220-4194-06                | 1           | Volt Code FA, B  |
|            |                            |             | Standard Shaft   |            | 220-4135-03                | 1           | Volt Code FN   |
|            | 201-3514-01                | 1           | Volt Code FA,FB,FN   |            | 220-4194-05                | 1           | Volt Code FT   |
|            | 201-3514-03                | 1           | Volt Code FD,FT  |            |                            |             | Begin Spec J   |
|            |                            |             | Extended Shaft   |            | 220-4135-07                | 1           | Volt Code FB   |
|            | 201–3514–02                | 1           | Volt Code FA,FB,FN   |            | 220-4194-09                | 1           | Volt Code FD   |
|            | 201–3514–04                | 1           | Volt Code FD,FT  | 4.0        | 220-4135-08                | 1           | Volt Code FN   |
|            |                            |             | Begin Spec J (Includes   | 19         | 332-0941                   | 1           | Tie, Cable   |
|            |                            |             | Fan and Gear)<br>Standard Shaft  | 20<br>21   | 323–1298<br>332–0819       | 2<br>2      | Connector, Tab Connector, Receptacle                                     |
|            | 201-3525-01                | 1           | Volt Code FA,FB,FN   | 22         | 515-0142                   | 1           | Key, Extended Shaft  |
|            | 201–3525–01                | 1           | Volt Code FD,FT  | 22         | 313-01-2                   | '           | (1/4" x 1")  |
|            | 201 0020 00                | •           | Extended Shaft   | 23         |                            |             | Housing, Stator  |
|            | 201-3525-02                | 1           | Volt Code FA,FB,FN   |            |                            |             | Standard Shaft   |
|            | 201-3525-04                | 1           | Volt Code FD,FT  |            | 220-4133                   | 1           | Spec A-F   |
| 2          | 510-0185                   | 1           | Kit, Bearing Replacement   |            |                            |             | Spec G-H   |
| 3          | 204-0134                   | 1           | Ring, Armature Collector   |            | 220-4133                   | 1           | Volt Code FB, FN   |
| 4          | 518–0460                   | 1           | Ring, Tolerance (Spec A–E)   |            | 220–4133–02                | 1           | Volt Code FD, FT   |
| 5          | 005 0405                   |             | Fan, Generator   |            | 220-4438-02                | 1           | Spec J   |
|            | 205–0165                   | 1           | Spec A–G (Note: When   |            | 220–4532–01                | 1           | Begin Spec M   |
|            |                            |             | replacing generator fan,   |            | 220 4402 04                | 1           | Extended Shaft   |
|            |                            |             | tolerance ring 518–0460 must also be replaced)                                       |            | 220–4193–01                | 1           | Spec A–H<br>Spec J   |
|            | 205-0221                   | 1           | Spec H (Includes Ring Gear)  |            | 220-4439                   |             | Volt Code FB, FN   |
|            | 205-0241                   | 1           | Begin Spec J (Includes Ring  |            | 220-4439-01                | 1           | Volt Code FD, FT   |
|            |                            |             | Gear)  | 24         | 331-0536                   | 1           | Connector, Conduit (Includes   |
| 6          |                            |             | Gear, Ring   |            |                            |             | Fastener) (Begin Spec G)   |
|            | 104-1570                   | 1           | Spec H   | 25         |                            |             | mmet, Nylon (.68" ID)  |
|            | 104–0779                   | 1           | Begin Spec J   |            | 508-0272                   | 2           | Spec A–H   |
| 7          |                            |             | Adapter, Generator   |            | 508-0272                   | 1           | Begin Spec J   |
|            | 231–0359                   | 1           | Spec A–L   | 26         | 337–2808                   | 1           | Strap, Bond (Begin Spec J)   |
| 8          | 231–0382–02                | 1           | Begin Spec M<br>Nut, Hex   | 27         | 856-0008                   | 2           | Washer, EIT (3/8") (Begin Spec J)  |
|            | 862-0003                   | 6           | Spec A–H (3/8–16)  | 28         | 821–0015                   | 1           | Nut, Hex (5/16–18) (Begin  |
| ^          | 862-0041                   | 2           | Begin Spec J   | 00         |                            |             | Spec J)  |
| 9          | 312–0256                   | 1           | Condenser, Ignition  | 29         | 815_0250                   | 2           | Screw (10–32 x 7/8")   |
| 10         | 815-0340                   | 1           | (Spec A–F, H,J)<br>Screw, Hex Washer Head<br>Thread Forming (Spec A–F)               |            | 815-0359                   | 2           | Spec A,B Hex Head Thread<br>Forming                                      |
|            |                            |             | (10–32 x 3/8")   |            | 815–0788                   | ۷           | Begin Spec C, Pan Head<br>Torx Drive                                     |



| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION               | REF<br>NO. | PART<br>NO.     | QTY<br>USED | PART<br>DESCRIPTION             |
|------------|-------------|-------------|-----------------------------------|------------|-----------------|-------------|---------------------------------|
| 30         | 212-1285    | 1           | Block, Brush (Includes Parts      | 39         |                 |             | Washer, Lock Spring (3/8")      |
|            |             |             | Marked *)                         |            | 850-0050        | 4           | Spec A–H                        |
| 31         | 214-0103    | 2           | *Brush, Generator                 |            | 850-0114-07     | 4           | Spec J–L Only                   |
| 32         | 212-1286    | 1           | *Block, Terminal                  | 40         | 332-3359        | 1           | Clip, Harness                   |
| 33         | 212-1276-03 | 2           | *Spring, Generator Brush          | 41         | 509-0196        | 1           | O'Ring, Stator Housing          |
| 34         | 212-1284    | 1           | Cover, Brush Block                | 42         |                 |             | Kit, Rotor (Includes Rotor Assy |
| 35         | 332-3328    | 1           | Stud, Grounding                   |            |                 |             | and Starter)                    |
| 36         | 856-0010    | 1           | Washer, EIT Lock (3/8")           |            |                 |             | Standard Shaft                  |
|            |             |             | (Gasoline Sets)                   |            | 300-4451        | 1           | Volt Code FA, FB, FN            |
| 37         | 821-0031    | 1           | Screw (3/8-16 x 1") (Gasoline     |            | 300-4453        | 1           | Volt Code FD, FT                |
|            |             |             | Sets)                             |            |                 |             | Extended Shaft                  |
| 38         |             |             | Screw, Flange Head Hex            |            | 300-4442        | 1           | Volt Code FA.,FB, FN            |
|            | 800-0575    | 4           | Spec A-F (3/8-16 x 1-1/8")        |            | 300-4452        | 1           | Volt Code FD, FT                |
|            | 800-0052    | 4           | Spec G, H (3/8-16 x 1-1/2")       | 43         | 517-0319        | 1           | Plug, Control Box (Spec A-H)    |
|            | 800-0600    | 4           | Spec J (3/8-16 x 1-1/2")          |            |                 |             |                                 |
|            | 815–0908    | 4           | Begin Spec M )<br>(3/8–16 x 1–1/2 | * – P      | arts Included I | n Gener     | ator Brush Block.               |

<sup>59</sup> 

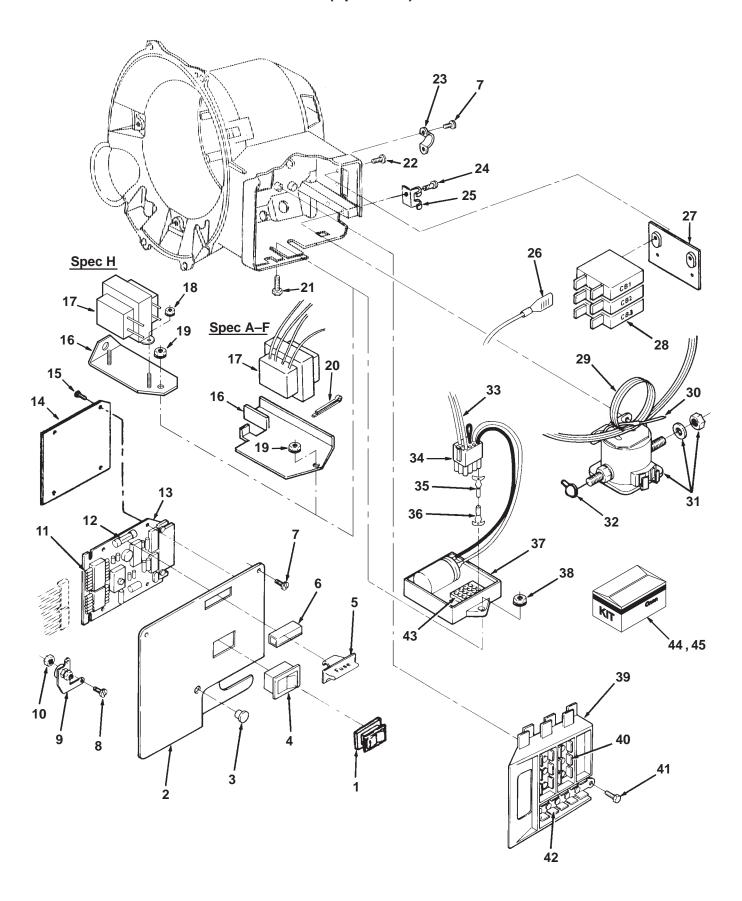
Control (Spec A-H)



## Control (Spec A-H)

| REF<br>NO. | PART<br>NO.              | QTY<br>USE |   | PART<br>DESCRIPTION                                   | REF<br>NO. | PART<br>NO.             | QTY<br>USED | PART<br>DESCRIPTION                               |
|------------|--------------------------|------------|---|---|------------|-------------------------|-------------|---|
| 1<br>2     | 308-0949                 | 1          |   | Cover, Switch (Rocker)                                | 24         | 815-0692-02             | 2 2         | Screw, Pan Head                                   |
| 2          | 319–1238                 | 1          |   | Cover, Control<br>Specs A–E<br>Spec F                 | 25         | 321-0323-02             | 2 1         | (1/4–20 x 1") Bracket, Fuse Holder (Begin Spec F) |
|            | 319-1237-0               | 7 1        |   | 5.0kW   | 26         |                         |             | Lead, Circuit Breaker                             |
|            | 319-1237-0               | )5 1       |   | 6.3kW   |            | 226-3504                | 2           | Volt Code FB,FN                                   |
|            | 319–1237–0               | )4 1       |   | 6.5kW   |            | 226-3504-01             |             | Volt Code FB,FN                                   |
|            |                          |            |   | Spec G, H   |            | 226-3852-01             |             | Volt Code FD                                      |
|            | 319–1238–1               |            |   | Volt Code FD<br>Volt Code FT                          |            | 226-3852-02             |             | Volt Code FD                                      |
|            | 319–1238–1<br>319–1237–0 |            |   | Volt Code F1<br>Volt Code FN                          | 27         | 226–3852–03<br>320–1694 | 3 1<br>1    | Volt Code FD<br>Cover, Circuit Breaker            |
|            | 010 1207                 | ,, ,       |   | Volt Code FB  | 28         | 020 1004                | '           | Breaker, Circuit (CB1, CB2)                       |
|            | 319-1237-0               | )5 1       |   | 6.3kW   |            | 320-1323                | 2           | Volt Code FB,FN (30 Amp)                          |
|            | 319-1237-0               |            |   | 6.5kW   |            | 320-1322                | 2           | Volt Code FB,FN (25 Amp)                          |
| 3          | 517-0133                 | 1          |   | Plug, Hole  |            | 320-1649-04             | 1           | Volt Code FD (18 Amp)                             |
| 4          |                          |            |   | Switch, Rocker  |            | 320-1649-05             |             | Volt Code FC (20 Amp)                             |
|            | 308-0852                 | 1          |   | Spec A-C  |            | 320-1649-03             |             | Volt Code FT (15 Amp)                             |
| E          | 308-0995                 | 1          |   | Spec D–H  |            | 320–1683                | 2           | 5.0 NHD-FN (Spec D)                               |
| 5          | 321–0295                 | 1          |   | Holder, Fuse (Holds Spare Fuse)                       |            |                         |             | without Battery Charger (20 Amp)                  |
| 6          | 321-0287                 | 1          |   | Insulator, Fuse                                       |            |                         |             | Begin Spec M                                      |
| 7          | 815–0661                 | 11         |   | Screw, Pan Head Thread                                |            | 320-1548-04             | 1           | 20 Amps   |
|            |                          |            |   | Forming (10–32x1/2")                                  |            | 320-1548-05             |             | 30 Amps   |
| 8          | 815-0385                 | 1          |   | Screw, Round Head Machine                             | 29         |                         |             | Harness, AC Output                                |
|            |                          |            |   | (6-32 x 1/2")   |            | 338–2332                | 1           | Volt Code FA, FB,FN                               |
| 9          | 303–0276                 | 1          |   | Potentiometer   |            | 338–2360                | 1           | Volt Code FC,FD                                   |
| 10         | 870-0183                 | 1          |   | Nut, ET Hex (#6–32)                                   | 20         | 338–2572                | 1           | Volt Code FT                                      |
| 11<br>12   | 323–1302<br>321–0298     | 8          |   | Pin, Contact<br>Fuse, 5 Amp Slo–Blow                  | 30<br>31   | 332–0941<br>307–2570    | 1<br>1      | Tie, Cable<br>Solenoid, Start (Includes           |
| 13         | 321-0296                 | 3          | ) | Board, Printed Circuit                                | 31         | 307-2370                | 1           | Nuts and Washers)                                 |
| 10         | 300-3951                 | 1          |   | Spec A–C  | 32         | 332-2112                | 1           | Insulator, Start Solenoid                         |
|            | 300-3763-0               | )4 1       |   | Spec D-H  |            |                         |             | Terminal (Optional)                               |
|            | 300-4506                 | 1          |   | Spec L  | 33         |                         |             | Harness, Voltage Regulator                        |
| 14         | 332–3075                 | 1          |   | Insulator, PC Board – .005"                           |            |                         |             | (Includes 12 Pin Connector)                       |
| 45         | 045 0550                 |            |   | Thick – Begin Spec D                                  |            | 000 0000                | 4           | Spec A–F  |
| 15         | 815–0550                 | 4          | ŀ | Screw, Pan Head Cross–                                |            | 338–2083                | 1           | 50 Hertz, Volt Code FN –<br>Single Phase          |
| 16         |                          |            |   | Recessed (#6–32 x .38")<br>Bracket, Transformer (Volt |            | 338-2083-01             | 1           | 60 Hertz, Volt Code FN –                          |
| 10         |                          |            |   | Code FD, FT)  |            | 2000 0                  | '           | Single Phase                                      |
|            | 319-0568                 | 1          |   | Spec A–F  |            | 338 -2083-0             | 2 1         | 60 Hertz, Volt Code FC,FD                         |
|            | 315-0739-0               | )2         |   | Spec H  |            |                         |             | 3 Phase   |
| 17         |                          |            |   | Transformer, Voltage Regulator                        |            | 338-2083-03             | 3 1         | 50 Hertz, Volt Code FD,FT                         |
|            | 045 0004                 |            |   | (Volt Code FD, FT)                                    |            |                         |             | Spec G, H (Includes Parts                         |
|            | 315-0684                 | 1          |   | Spec A–F  |            | 000 0000                | 4           | Marked *)   |
| 18         | 315–0738<br>870–1183     | 1          |   | Spec H<br>Nut, Hex ET (#6–32) (Spec H)                |            | 338–2083<br>338–2918    | 1<br>1      | Volt Code FA, FB, FN<br>Volt Code FD, FT          |
| 19         | 870–1103                 | 1          |   | Nut, Fiex E1 (#0–32) (Spec 11)                        | 34         | 330-2910                | 1           | Housing, Connector (12 Pin)                       |
| 20         | 516-0069                 | 1          |   | Pin, Cotter (Volt Code FD, FT)                        | 04         | 323-1314                | 1           | Spec A–F (J4)                                     |
|            |                          |            |   | (Spec A–F)  |            | 323–1582                | *1          | Begin Spec G (3 Phase                             |
| 21         | 821-0003                 | 1          |   | Screw, Hex Head (#10-32 x 1")                         |            |                         |             | Sets) (P4)  |
| 22         |                          |            | _ | Screw   | 35         |                         |             | Pin, Contact                                      |
|            | 812–0061                 | 4          | ļ | Round Head (Spec A)                                   |            | 323–1199                | 12          | Spec A–F  |
|            | 815_0662                 | 1          | 1 | (#6-32 x 3/8")  |            | 323–1491                | *7          | Begin Spec G (Three Phase                         |
|            | 815–0662                 | 4          | r | Hex Head, Slotted W/IT –<br>Begin Spec B              | 36         | 323-1200                | 9           | Sets) Socket, Contact (Spec A–F)                  |
|            |                          |            |   | (#6–32 x 1/2")  | 30         | JZJ-1ZUU                | J           | Jookei, Johnaci (Spec A-F)                        |
|            | 815-0550                 | 4          | ļ | Pan Head (Begin Spec D)                               |            |                         |             |   |
| 23         | 232–3265–0               | )2 1       |   | Clamp, Conduit  | * -        | Included in Sp          | ec G Wi     | ring Harness.                                     |

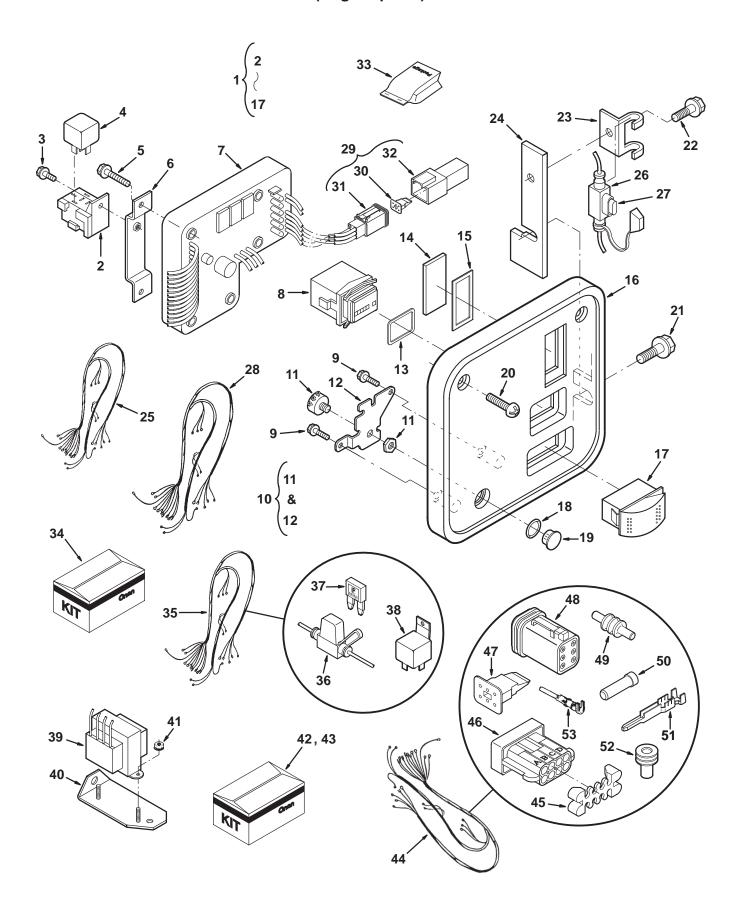
Control (Spec A-H)



## Control (Spec A-H)

| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION       | REF<br>NO. | PART<br>NO.    | QTY<br>USED | PART<br>DESCRIPTION            |
|------------|-------------|-------------|---------------------------|------------|----------------|-------------|--------------------------------|
| 37         |             |             | Regulator, Voltage (VR1)  | 43         | 323–1371       | 1           | Header, P4 (12 Pin) (Spec A-F) |
|            | 305-0809-03 | 1           | Volt Code FN              | 44         | 320-1683       | 1           | Kit, 20 Amp Circuit Breaker    |
|            | 305-0809-05 | 1           | Volt Code FB              |            |                |             | (Includes Parts Marked #)      |
|            |             |             | Spec A-F                  |            | 320-2003-01    | 1           | #Breaker, Circuit (20 Amp)     |
|            |             |             | Volt Code FD              |            | 98-6236        | 1           | #Label, Circuit Breaker        |
|            | 305-0883    | 1           | Spec A-F                  |            | C-336          | 1           | #Sheet, Instruction            |
|            | 305-0881    | 1           | Spec G, H                 | 45         | 320-1572       | 1           | Kit, 30 Amp Circuit Breaker    |
|            |             |             | Volt Code FT              |            |                |             | (Includes Parts Market~)       |
|            | 305-0830-01 | 1           | Spec A-F                  |            | 320-1323       | 1           | ~Breaker, Circuit (30 Amp)     |
|            | 305-0881    | 1           | Spec G, H                 |            | 98-5716        | 1           | ~Label, 30 Amp                 |
| 38         | 870-0131    | 1           | Nut, Hex (WET) (#10-32)   |            | G-25           | 1           | ~Sheet, Instruction            |
| 39         | 332-2859-01 | 1           | Block, Terminal           |            |                |             |                                |
| 40         | 332-1815    | 2           | Tab, Terminal             | # -        | Parts Included | d in 20 /   | Amp Circuit Breaker Kit.       |
| 41         | 815-0691-01 | 1           | Screw, Pan Head (Special) | ~ -        | Parts Included | d in 30 A   | Amp Circuit Breaker Kit        |
| 42         | 332-2868    | 1           | Terminal, Ground          |            |                |             |                                |

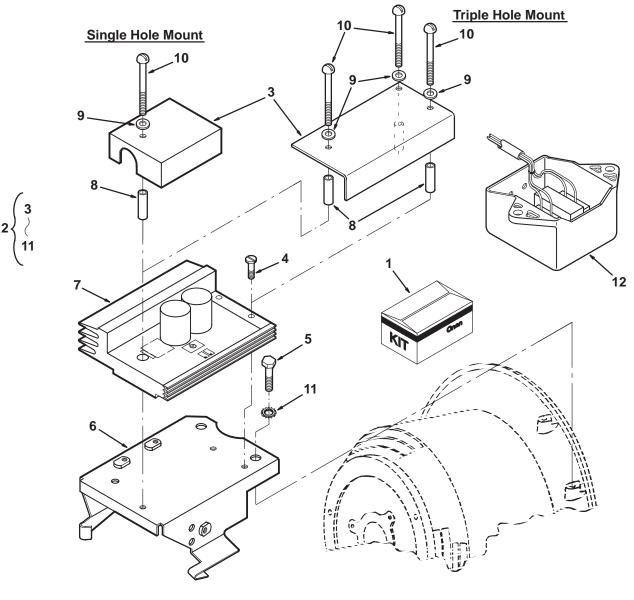
Control (Begin Spec J)



Control (Begin Spec J)

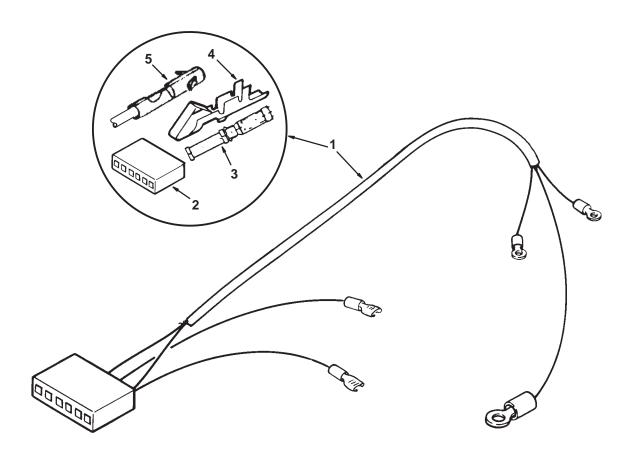
|            | (Begin Spec J) |             |  |            |                      |             |                                 |  |  |
|------------|----------------|-------------|--|------------|----------------------|-------------|---------------------------------|--|--|
| REF<br>NO. |                | QTY<br>USED | PART<br>DESCRIPTION                                | REF<br>NO. | PART<br>NO.          | QTY<br>USED | PART<br>DESCRIPTION             |  |  |
| 1          |                |             | Box Assy, Control (Includes                        | 30         | 323-1624             | 1           | Wedge, Plug (6 PL)              |  |  |
| •          |                |             | Parts Marked *)                                    | 31         | 323–1623             | 1           | Connector, Plug (6 PL)          |  |  |
|            | 300-4505       | 1           | Volt Code FA, FB, FN                               | 32         | 323–1625             | 1           | Connector, Receptacle (6 PL)    |  |  |
|            | 300-4505-0     |             | Volt Code FD, FT                                   | 33         | 305-0923             | 1           | Kit, Remote Adapter (Includes   |  |  |
| 2          | 323–1563       | 1           | *Socket, Relay                                     | 00         | 000 0020             |             | Parts Marked &) (Use With       |  |  |
| 3          | 821–0002       | 1           | *Screw, Hex Washer Head                            |            |                      |             | 323–1625 Connector) (Must       |  |  |
| 3          | 021-0002       | '           | (#10–32 x 1/4")                                    |            |                      |             | Splice To Harness in Remote     |  |  |
| 4          | 307-2767       | 1           | *Relay, Starter                                    |            |                      |             | Adapter Kit 305–0979 Begin      |  |  |
| 5          | 815–0870       | 5           | *Screw, Slotted Hex Washer                         |            |                      |             | Spec M)                         |  |  |
| 5          | 015-0070       | 5           | Head (#10–16 x 1–1/4")                             |            | C-477                | 1           | &Sheet, Instruction             |  |  |
| 6          | 307-2833-0     | 3 1         | *Bracket, Starter Relay                            |            | 332–3376–0           |             | &Splice, Thermal                |  |  |
| 7          | 300-5002-0     |             | *Board, PC   |            | 321-0321-0           |             | &Fuse, 10 Amp                   |  |  |
| 8          | 302-2002       | 1           | *Hourmeter   |            | 323–1626             | 1           | ⋀, Receptacle                   |  |  |
| 9          | 815–0867       | 2           | *Screw, Hex Washer Head                            |            | 226-4662             | 5           | &Lead Assembly, Adapter         |  |  |
| 9          | 015-0007       | 2           | (#6–32 x 1/2") (Volt Code FA,                      | 34         | 541-0543             | 1           | Kit, Wiring (Spec J and Up)     |  |  |
|            |                |             | FB, FN)  | 34         |                      | ı           | (Includeds Parts Marked #)      |  |  |
| 10         | 303–0276       | 1           | *Potentiometer Assy (R5)                           | 35         | 338–3624             | 1           | #Harness, Engine Start          |  |  |
|            |                |             | (Includes Bracket and                              |            |                      |             | (Includes Parts Marked ~)       |  |  |
|            |                |             | Potentiometer) (Volt Code FA,                      | 36         | 321–0322             | 1           | ~Holder, Fuse                   |  |  |
|            |                |             | FB, FN)  | 37         | 321-0321-0           |             | ~Fuse (5 Amp)                   |  |  |
| 11         | 303–0275       | 1           | Potentiometer (R5) (Volt Code                      | 38         | 307–1886             | 1           | ~Relay                          |  |  |
|            |                |             | FA, FB, FN) (Includes Nut)                         | 39         | 315–0758             | 1           | Transformer, Voltage (50 Hz)    |  |  |
| 12         | 319–0668       | 1           | Bracket, Potentiometer                             | 40         | 315-0739-0           |             | Bracket, Transformer            |  |  |
| 13         | 302–2003       | 1           | *Gasket, Hourmeter                                 | 41         | 870–1183             | 2           | Nut, External Tooth Hex (#6–32) |  |  |
| 14         | 319–2359       | 1           | *Window, Control Box                               | 42         | 305–0979             |             | Kit, Remote Adapter             |  |  |
| 15         | 319–2360       | 1           | *Gasket, Window                                    |            | 000 4700             | 1           | (Includes Parts Marked ^)       |  |  |
| 16         | 319–2272       | 1           | *Cover, Control Box                                |            | 323–1708             | 2           | ^Seal, Cable                    |  |  |
| 17         | 308–1050       | 1           | *Switch, Rocker                                    |            | 332–3582             | 1           | ^Splice, Thermal                |  |  |
| 18         | 509-0313       | 1           | O'Ring   |            | 300–4946             | 1           | ^Harness, Remote                |  |  |
| 19         | 517–0133       | 1           | Plug, Hole   | 40         | C-571                | 1           | ^Sheet, Instruction             |  |  |
| 20         | 815-0788       | 2           | Screw, Torx (#10–32 x .88)                         | 43         | 309-0980             | 1           | Kit, Remote Adapter             |  |  |
| 21         | 815–0384       | 1           | Screw, Hex Washer Head                             | 44         | 338–3673             | 1           | Harness, Adaptor                |  |  |
| 22         |                |             | Attachment, Connector Hole                         | 45         | 202 4744             |             | (Includes Parts Marked >)       |  |  |
|            | 070 0005       |             | Cover  | 45         | 323–1741             |             | >Lock, Housing (8 Pin)          |  |  |
|            | 870-0065       | 1           | Nut, Hex Lock (Spec A–J)                           | 46         | 323–1744             | 1           | >Connector, Receptacle (8 Pin)  |  |  |
|            | 815–0261       | 1           | Screw, Hex Washer Head                             | 47         | 323–1624             | 1           | >Wedge, Plug (6 PL)             |  |  |
|            |                |             | (Begin Spec K)                                     | 48         | 323–1623             | 1           | > Connector, Plug (6 PL)        |  |  |
| 22         | 321-0323-0     | 2 1         | (1/4–20 x 1/2")                                    | 49<br>50   | 323–1712<br>323–1591 | 3           | > Plug, Cavity                  |  |  |
| 23         | 321-0323-0     | 2 1         | Bracket, Fuse Holder                               |            |                      | 1           | >Plug, Seal<br>>Pin, Terminal   |  |  |
| 24         | 222 2026 0     | 2 1         | Cover, Connector Hole                              | 51<br>52   |                      | 5           |                                 |  |  |
|            | 232-3836-0     |             | Spec A–J<br>Begin Spec K                           | 52<br>53   |                      | 5<br>5      | >Seal, Cable                    |  |  |
| 25         | 232–3933–0     | 2 I<br>1    | 0 1  | 55         | 323–1492             | 5           | >Terminal, Socket               |  |  |
| 25         | 338–3143       | 1           | Harness, Engine (Includes<br>Fuse Holder and Fuse) |            | 5                    |             |                                 |  |  |
| 26         | 321-0322       | 1           | Holder, Fuse                                       |            |                      |             | trol Box Assy.                  |  |  |
| 27         | 321-0321-0     | 6 1         | Fuse, 10A (F2)                                     |            |                      |             | -0923 Remote Adapter Kit.       |  |  |
| 28         |                |             | Harness, Wiring – AC Output                        |            | Parts Include        |             |                                 |  |  |
|            | 338–2332       | 1           | Volt Code FA,FB,FN                                 |            |                      |             | ine Start Harness.              |  |  |
|            | 338–2360       | 1           | Volt Code FD                                       |            |                      |             | –0979 Remote Adapter Kit.       |  |  |
|            | 338–2572       | 1           | Volt Code FT                                       | > -        | rans include         | a in Hari   | ness Adapter.                   |  |  |
| 29         | 338–3109       | 1           | Harness, PCB (Includes                             |            |                      |             |                                 |  |  |
|            |                |             | Connectors and Plug Wedge)                         |            |                      |             |                                 |  |  |

# Voltage Regulator Stator Mount



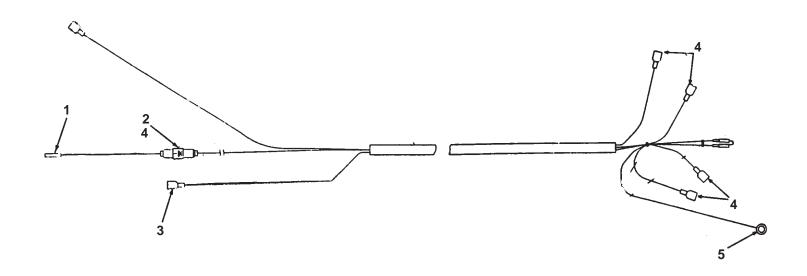
| REF<br>NO. |             | QTY<br>USED | PART<br>DESCRIPTION   | REF<br>NO. | PART<br>NO.   | QTY<br>USED | PART<br>DESCRIPTION                                 |
|------------|-------------|-------------|---|------------|---------------|-------------|---|
| 1          | 305-0883    | 1           | Kit, Voltage Regulator  | 8          |               |             | *Standoff   |
|            |             |             | Conversion (SR1900)   |            | 370-4086      | 1           | Single Hole Mount                                   |
|            |             |             | (Includes 305-0881)   |            | 370-4086      | 3           | Triple Hole Mount                                   |
| 2          | 305-0881    | 1           | Assembly, Voltage Regulator   | 9          |               |             | *Washer, Flat (7/16")                               |
|            |             |             | (Includes Parts Marked *)   |            | 526-0008      | 1           | Single Hole Mount                                   |
| 3          |             |             | *Cover  |            | 526-0008      | 3           | Triple Hole Mount                                   |
|            | 305-0879-02 | 2 1         | Single Hole Mount   | 10         |               |             | *Screw, Round Head Machine                          |
|            | 305-0945-02 | 2 1         | Triple Hole Mount   |            |               |             | (#10-32 x 2-1/2")                                   |
| 4          | 815-0691-01 | 1 2         | *Screw, Thread Forming Pan  |            | 813-0114      | 1           | Single Hole Mount                                   |
|            |             |             | Head (#10-32 x 3/8") (Single  |            | 813-0114      | 3           | Triple Hole Mount                                   |
|            |             |             | Hole Mount Only)  | 11         | 856-0006      | 2           | *Washer, EIT (1/4")                                 |
| 5          | 815–0290    | 2           | *Screw, Thread Forming Hex<br>Head (1/4–20 x 5/8")                    | 12         | 315–0754      | 1           | Transformer Assembly (Used With 305–0875–04 Voltage |
| 6          | 315-0792-03 | 3 1         | *Bracket, Mounting  |            |               |             | Regulator)  |
| 7          | 305-0875-04 | 4 1         | *Regulator, Voltage (Begin<br>Spec G) (Volt Code FD, FT)<br>(3 Phase) | * – P      | arts included | d in Voltaç | ge Regulator Assembly.                              |

#### Wiring Harness Printed Circuit Board



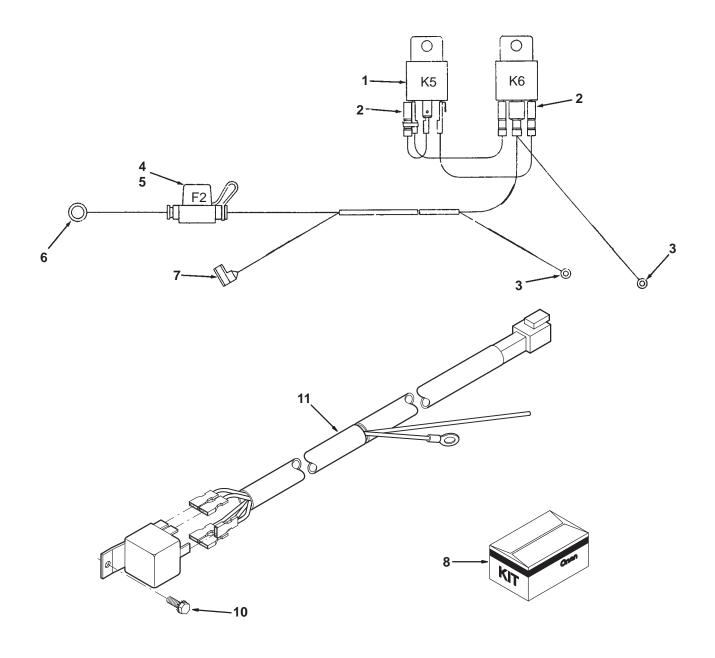
| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION                                  | REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION    |
|------------|-------------|-------------|--|------------|-------------|-------------|------------------------|
| 1          |             |             | Harness, Wiring                                      |            | 323-1329    | 1           | 6 Pin                  |
|            |             |             | 6 Pin Housing  |            | 323-1312    | 1           | 8 Pin                  |
|            | 338-2041    | 1           | Gasoline   |            | 323-1487-   | 03 1        | 12 Pin                 |
|            | 338-2086    | 1           | LP   | 3          |             |             | Socket, Contact        |
|            | 338-2320    | 1           | 8 Pin Housing – Gasoline                             |            | 323-1486    | 8           | Spec A-F               |
|            |             |             | 12 Pin Housing – Gasoline                            |            | 323-1486    | 10          | Spec G                 |
|            |             |             | Spec C-E   | 4          |             | 1           | Pin, Contact           |
|            | 338-2636    | 1           | 6 Wire Harness                                       |            | 323-1440    | 6           | Use With 6 Pin Housing |
|            | 338-2637    | 1           | 5 Wire Harness – Used                                |            | 323-1302    | 8           | Use With 8 Pin Housing |
|            |             |             | with Battery Charger                                 | 5          | 323-1200    | 10          | Socket, Contact        |
|            | 338–2637–   | 01 1        | 8 Wire Harness – Used<br>without Battery<br>Charger  | -          |             |             |                        |
|            | 338–2775    | 1           | Spec F – 10 Wire Harness<br>Spec G,H 10 Wire Harness |            |             |             |                        |
|            | 338-2775    | 1           | Volt Code FA, FB, FN                                 |            |             |             |                        |
|            | 338-2919    | 1           | Volt Code FD, FT                                     |            |             |             |                        |
|            | 338–3105    | 1           | Begin Spec J – 10 Wire<br>Harness                    |            |             |             |                        |
| 2          |             |             | Housing (J1)   |            |             |             |                        |

# Wiring Harness Positive Shutoff Without Battery Charger (Spec D)

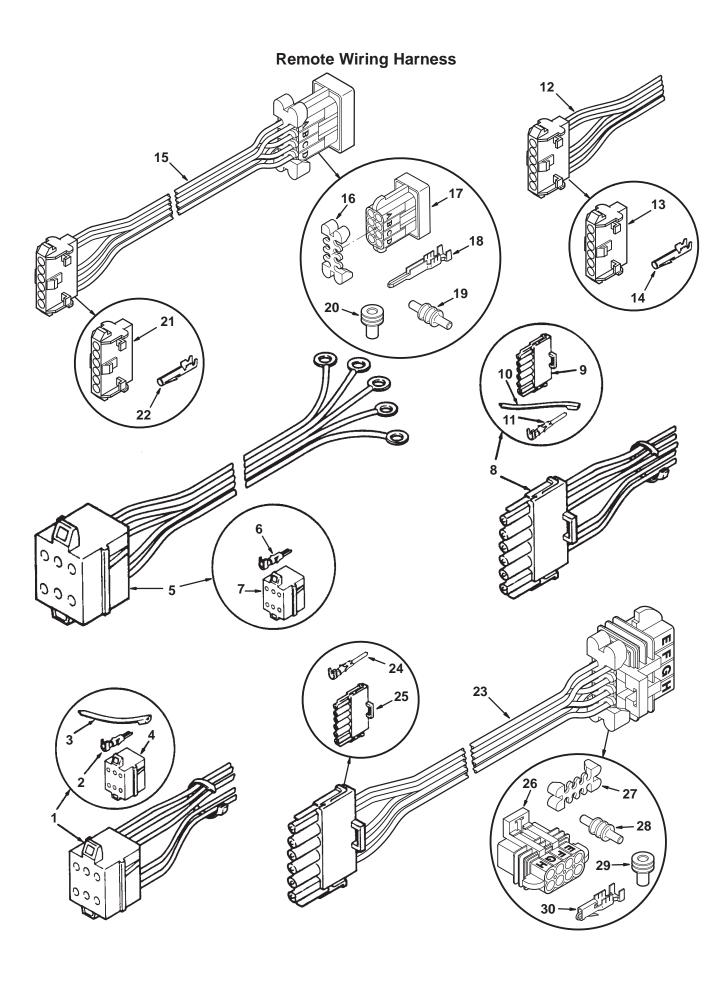


| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION       | REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION        |
|------------|-------------|-------------|---------------------------|------------|-------------|-------------|----------------------------|
|            | 338-2790    |             | Harness, Positive Shutoff | 3          | 332-2431    | 1           | Terminal, Receptacle (.25) |
|            |             |             | Gasoline (Begin Spec C)   | 4          | 332-1993    | 6           | Terminal, Receptacle (.25) |
| 1          | 323-1486    | 1           | Socket, Contact           | 5          | 332-0806    | 1           | Ring (#8)                  |
| 2          | 357-0067    | 1           | Rectifier                 |            |             |             |                            |

Wiring Harness Gasoline – Automatic Choke (Spec F)



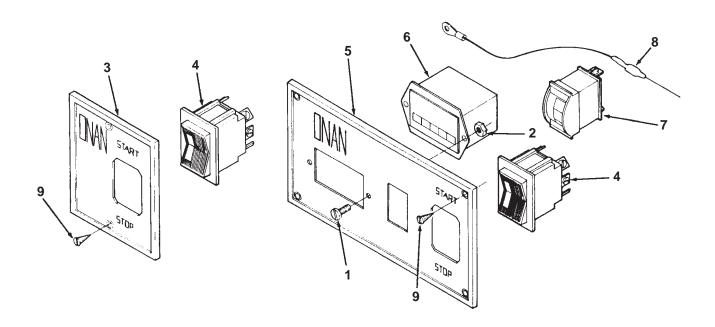
| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION                     | REF<br>NO. | PART<br>NO.   | QTY<br>USED | PART<br>DESCRIPTION                                  |
|------------|-------------|-------------|---|------------|---------------|-------------|--|
|            | 338–2815    | 1           | Harness, Automatic Choke (Begin Spec F) | 8          | 542-0336      | 1           | Kit, Enable Relay Start<br>(Includes Parts Marked *) |
| 1          | 307-1886    | 2           | Relay (K5,K6)                           | 9          | C-100         | 1           | *Instruction Sheet (Not Shown)                       |
| 2          | 332-1993    | 4           | Terminal, Faston                        | 10         | 815-0181      | 1           | *Screw, Hex Head Thread                              |
| 3          | 332-0806    | 2           | Terminal, Ring (#8)                     |            |               |             | Cutting With ET (10-32 x 1/2")                       |
| 4          | 321-0322    | 1           | Holder, Fuse                            | 11         | 338-3239      | 1           | *Harness Assembly                                    |
| 5          | 321-0321-0  | 6 1         | Fuse (10 amp) (F2)                      |            |               |             | -  |
| 6          | 332-1194    | 1           | Terminal, Ring (5/16")                  | * – F      | arts Included | d in Enab   | le Relay Start Kit.                                  |
| 7          | 332-0682    | 1           | Terminal, Faston                        |            |               |             | -  |



| Remote | Wiring | Harness |
|--------|--------|---------|
|--------|--------|---------|

| REF<br>NO. |             | QTY<br>USED | PART<br>DESCRIPTION                                  | REF<br>NO. | PART<br>NO.                       | QTY<br>USED | PART<br>DESCRIPTION            |
|------------|-------------|-------------|--|------------|-----------------------------------|-------------|--------------------------------|
| NO.        | NO.         | USED        | DESCRIPTION  | NO.        | NO.                               | USED        | DESCRIPTION                    |
| 1          | 338-1082    | 1           | Harness, Wiring – 6" (Includes                       | 13         | 323-1342                          | 1           | *Housing, Terminal             |
|            |             |             | Contact Pin, Cable Tie and                           | 14         | 323-1200                          | 5           | *Socket, Contact               |
|            |             |             | Connector Housing)                                   | 15         | 338-3513                          | 1           | Harness, Adaptor (Includes     |
| 2          | 323-0500    | 5           | Pin, Contact   |            |                                   |             | Parts Marked #)                |
| 3          | 332-0942    | 1           | Tie, Cable   | 16         | 323-1741                          |             | #Lock, Housing (8 Pin)         |
| 4          | 323-0400    | 1           | Housing, Connector (6 Place)                         | 17         | 323-1744                          | 1           | #Connector, Receptacle (8 Pin) |
| 5          |             |             | Harness, Wiring                                      | 18         | 323-1707                          | 5           | #Pin, Terminal                 |
|            |             |             | (Includes Contact Pin                                | 19         | 323-1712                          | 3           | #Plug, Cavity                  |
|            |             |             | and Connector Housing)                               | 20         | 323-1708                          | 5           | #Seal, Cable                   |
|            |             |             | Ten Feet   | 21         | 323-1342                          | 1           | #Housing, Terminal             |
|            | 338-1080    | 1           | Spec A–H   | 22         | 323-1200                          | 5           | #Socket, Contact               |
|            | 338-2260-0  | 1 1         | Begin Spec J   | 23         | 338-3514                          | 1           | Harness, Adaptor (Includes     |
|            | 338-3489-0  | 1 1         | Begin Spec M   |            |                                   |             | Parts Marked ~)                |
|            |             |             | Thirty Feet  | 24         | 323-1199                          | 5           | ~Pin, Contact                  |
|            | 338-1081    | 1           | Spec A–J   | 25         | 323-1304                          | 1           | ~Housing, Connector (6 Place)  |
|            | 338-2260-02 | 2 1         | Begin Spec J   | 26         | 323-1743                          | 1           | ~Connector, Plug (8 Pin)       |
|            | 338-3489-02 | 2 1         | Begin Spec M   | 27         | 323-1741                          |             | ~Lock, Housing (8 Pin)         |
| 6          | 323-0500    | 5           | Pin, Contact   | 28         | 323-1712                          | 3           | ~Plug, Cavity                  |
| 7          | 323-0400    | 1           | Housing, Connector (6 Place)                         | 29         | 323-1708                          | 5           | ~Seal, Cable                   |
| 8          | 338-2046    | 1           | Harness, Wiring-6" (Spec A-J)                        | 30         | 323-1709                          | 5           | ~Socket, Terminal              |
|            |             |             | (Includes Connector Housing,                         |            |                                   |             |                                |
|            |             |             | Cable Tie and Contact Pin)                           |            |                                   |             |                                |
| 9          | 323-1304    | 1           | Housing, Connector (6 Place)                         |            |                                   |             | 8-3572 Adapter Harness.        |
| 10         | 332–0942    | 1           | Tie, Cable   | # -        | <ul> <li>Parts Include</li> </ul> | ded in 33   | 8–3513 Adapter Harness.        |
| 11         | 323–1199    | 5           | Pin, Contact   | ~ -        | <ul> <li>Parts Include</li> </ul> | ded in 33   | 8-3514 Adapter Harness.        |
| 12         | 338–3572    | 1           | Harness, Adapter (Includes Parts Marked *) (Use With |            |                                   |             |                                |
|            |             |             | Gasoline and LP Kits 300–4936, 300–4937, &           |            |                                   |             |                                |
|            |             |             | 300–4938)  |            |                                   |             |                                |

## **Remote Start Control**



| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION         | REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION           |
|------------|-------------|-------------|-----------------------------|------------|-------------|-------------|-------------------------------|
| 1          | 815-0385    | 2           | Screw, Round Head Machine   | 7          | 302-0888    | 1           | Meter, Battery Condition (M1) |
|            |             |             | (#6-32 x 1/2")              | 8          | 359-0034    | 1           | Diode                         |
| 2          | 860-0006    | 2           | Nut, Hex Head (#6-32)       | 9          |             |             | Screw, Cross Recessed Oval    |
| 3          | 301-3566    | 1           | Panel, Control (Standard)   |            |             |             | Head Wood (#5-1/2")           |
| 4          | 308-0341    | 1           | Switch, Rocker (S1)         |            | 815-0380    | 2           | Standard Control              |
| 5          | 301-3606    | 1           | Panel, Control (Deluxe)     |            | 815-0380    | 4           | Deluxe Control                |
| 6          | 302-0885    | 1           | Meter, Time Totalizing (M2) |            |             |             |                               |

## Conversion Enhancement Kit (Kit Number 146–0587) (Spec A–E)

**Note**: This kit is for conversion use on Spec A through E gasoline fueled generator sets. When this kit is installed, this parts list should be reviewed first to determine service replacement parts.

| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION  | REF<br>NO. | PART<br>NO.  | QTY<br>USED | PART<br>DESCRIPTION                                    |
|------------|-------------|-------------|--|------------|--------------|-------------|--|
|            | 146-0578    | 1           | Carburetor - Complete (See   |            | 332-0942     | 5           | Tie, Cable   |
|            |             |             | Separate Page for Components)  |            | 332–3166     | 1           | Marker, Wire (K5–85) (Ignition Coil Lead)              |
|            | 141-0950    | 1           | Gasket - Carburetor to Manifold  |            | 98-6618-01   | 1           | Label - Oil Capacity                                   |
|            | 140-2308    | 1           | Gasket – Carburetor Air Horn   |            | 862-0015     | 1           | Nut, Hex (5/16-18)                                     |
|            | 167-0272    | 2           | Plug, Spark  |            | 509-0294     | 1           | O-Ring (Preheater Hose)                                |
|            | 123-1961    | 1           | Cap, Oil Fill  |            | 140-2725     | 1           | Adapter, Air Cleaner                                   |
|            | 502-0028    | 1           | Plug, Pipe – Hex Head (1/8")   |            | 509-0096     | 1           | Seal, O-Ring (Oil Fill Cap)                            |
|            |             |             | Brass (Intake Manifold)  |            | 815-0590     | 3           | Screw, Machine - Hex Head                              |
|            | 319–1598–0  | 1 1         | Bracket, Mounting – Voltage<br>Regulator                                 |            |              |             | (#10-32 x 1/2") (Air Cleaner<br>Adapter to Carburetor) |
|            | 321-0323-0  | 2 1         | Bracket, Fuse Holder   |            | 98-6566      | 1           | Label (Fuse)   |
|            | 338-2815    | 1           | Harness, Wiring - Power Supply   |            | 145-0667     | 1           | Rod, Air Inlet   |
|            |             |             | for Carburetor Choke (Includes   |            | 98-6587-02   | 2 1         | Label (Kit Number)                                     |
|            |             |             | Parts Marked *)  |            | 150-2421     | 1           | Spring, Compression (Linkage)                          |
|            | 307-1886    | 2           | *Relay (K5, K6)  |            | 150-2589     | 2           | Washer, Friction (Linkage)                             |
|            | 321-0322    | 1           | *Holder, Fuse  |            | 518-0606     | 1           | Clip (Linkage)   |
|            | 321-0321-0  | 6 1         | *Fuse (10 Amp)   |            | G151         | 1           | Sheet, Instruction                                     |
|            | 821–0004    | 2           | Screw, Locking – Hex Washer<br>Head (#10–32 x 5/16") (Relay<br>Mounting) | * –        | Parts Includ | ed in 338-  | -2815 Wiring Harness                                   |
|            | 332–1993    | 1           | Terminal (1/4") (Ignition Coil Lead)                                     |            |              |             | Č  |

# Labels, Paint, Thread Sealant, Gasket Kits, Carburetor Kits, and Accessory Kits

| REF<br>NO. | PART<br>NO.          | QTY<br>USED | PART<br>DESCRIPTION                              | REF<br>NO. | PART<br>NO.          | QTY<br>USED | PART<br>DESCRIPTION  |
|------------|----------------------|-------------|--|------------|----------------------|-------------|--|
|            | 98–5313              | 1           | Label, Warning (Battery Cables)                  |            | 154-2747             | 2           | +Gasket, Exhaust Manifold  |
|            | 98–5335              | 1           | Label, Preheat (Gasoline)                        |            | 160–1368             | 1           | +Gasket, Breaker Box   |
| ,          | 98–5755              | 1           | Label, Warning (Hazardous                        |            | 509-0008             | 1           | +Seal, Oil (Governor Shaft)  |
|            |                      |             | Voltage)   |            | 509-0040             | 1           | +Seal, Oil (Gear Cover)  |
| ,          | 98–5777–01           | l 1         | Label, Warning (Improper                         |            | 509-0041             | 1           | +Seal, Oil (Bearing Plate)   |
|            | 00 5000              |             | Operation)                                       |            | 110-3604             | 2           | +Seal, Oil (Valve) – Intake  |
| ,          | 98–5893              | 1           | Decal, Model Identification                      |            | 154–2219             | 2           | +Gasket, Intake Manifold   |
|            | 00 5004              | 4           | (6.5 NHD)  |            | 154-2542             | 1<br>1      | *+Gasket, Exhaust  |
| ;          | 98–5894              | 1           | Decal, Model Identification (6.3 NHD)            |            | 154–2800<br>509–0096 | 1           | *+Gasket, Exhaust<br>+O-Ring, Oil Fill Cap                                       |
|            | 98–5713              | 1           | Label, Warning (Extended                         |            | 102-0743             | 1           | +Gasket, Oil Drain   |
| •          | 30 37 13             |             | Shaft)   |            | 120-0161             | 1           | Kit, Oil Pump Gasket   |
| 9          | 98–5933              | 1           | Decal, Model Identification                      |            | 146-0665             | 1           | Kit, Emissions Auto-Choke  |
| ,          | 00 0000              |             | (5.5 NHD)  |            |                      | •           | Carburetor (Includes Parts   |
|            | 98–5934              | 1           | Decal, Model Identification                      |            |                      |             | Marked ~   |
|            |                      |             | (5.0 NHD)  |            | 146-0632             | 1           | ~Carburetor, Emissions and Auto  |
| 9          | 98–5142              | 1           | Label, Warning (Fire Hazard)                     |            |                      |             | Choke  |
| ,          | 98–5815              | 1           | Service Instructions                             |            | 141-0950             | 1           | ~Gasket, Carburetor  |
| 9          | 98-6074-02           | 2 1         | Label, Warning (Operation,                       |            | 140-2308             | 1           | ~Gasket, Air Horn  |
|            |                      |             | Maintenance and Service)                         |            |                      |             |  |
|            |                      |             | (2.38" Size)                                     |            | 542-0332             | 1           | Kit, Exhaust Accessory   |
| 9          | 98–5335              | 1           | Label, Air Cleaner (Gasoline)                    |            |                      |             | (Spec B-F) (Includes Parts   |
|            | 98–6402–01           |             | Label, Warning                                   |            | _                    |             | Marked <)  |
|            | 98–6618–01           |             | Label, Oil Fill                                  |            | G196                 | 1           | <sheet, instruction<="" td=""></sheet,>  |
|            | 98–6566              | . 1         | Label, Fuse                                      |            | 166-0820             | 1           | <coil, ignition<="" td=""></coil,>   |
|            | 98–6586–02           |             | Decal, Battery – Negative                        |            | 166-0747             | 1           | <clamp, coil<="" ignition="" td=""></clamp,>                                     |
|            | 98–6872              | 1<br>1      | Label, Oil Fill (Begin Spec J)                   |            | 800–0730             | 2           | <screw, cap<="" head="" hex="" td=""></screw,>                                   |
| ;          | 98–6937              | ı           | Label, Model Ident 6500 (Begin Spec J)           |            | 332–2112             | 1           | (5/16–18 x 1")<br><insulator, td="" terminal<=""></insulator,>                   |
|            | 98–6963              | 1           | Label, Model Ident 5.0 50Hz                      |            | 526-0122             | 4           | <washer, (5="" 16)<="" flat="" td=""></washer,>                                  |
|            | 518–0452             | 1           | Sealant, Thread (50cc Bottle)                    |            | 862-0015             | 2           | <nut, (5="" 16–18)<="" hex="" td=""></nut,>                                      |
|            | 518–0602             | 1           | Loctite, Bottle (250cc)                          |            | 800-0031             | 2           | <screw, cap<="" head="" hex="" td=""></screw,>                                   |
|            | 525-0304             | 1           | Paint, (Onan Green)                              |            | 000 0001             | _           | (5/16–18 x 1–1/2")   |
|            | 525-0673-0           |             | Paint, (Premium Green) (13 oz.)                  |            | 155-2816-0           | )2 1        | <strap, mounting<="" muffler="" td=""></strap,>                                  |
|            | 525-0673-0           | )2 1        | Paint, (Premium Green) (1 Qt.)                   |            | 815-0836             | 2           | <screw, head<="" hex="" td="" washer=""></screw,>                                |
|            | 525-0673-0           | )3 1        | Paint, (Premium Green) (1 Gal.)                  |            |                      |             | Thread Forming   |
|            | 525-0305             | 1           | Paint, Enamel Touch-Up                           |            |                      |             | (5/16–18 x 1–1/2")   |
|            |                      |             | Green (Non-Metallic) 13 oz.                      |            | 155-2815-0           |             | <bar, muffler="" support<="" td=""></bar,>                                       |
|            |                      |             | Pressurized Can                                  |            | 154–2542             | 1           | <gasket, exhaust<="" td=""></gasket,>  |
|            | 518–0347             | 1           | Loctite, Bottle (250cc)                          |            | 155–1015             | 1           | <clamp, muffler<="" td=""></clamp,>  |
|            | 168–0190             | 1           | Kit, Gasket – Carbon Removal                     |            | 155–2174             | 1           | <hanger, exhaust<="" td=""></hanger,>  |
|            | 440 0575             | 2           | (Includes Parts Marked *)                        |            | 154–2540             | 1           | <tube, exhaust<="" td=""></tube,>  |
|            | 110-3575             | 3           | *Gasket, Valve Cover                             |            | 155–1239             | 1           | <clamp, muffler<br=""><muffler, arrester<="" spark="" td=""></muffler,></clamp,> |
|            | 110–2987<br>154–2747 | 2<br>2      | *Gasket, Cylinder Head *Gasket, Exhaust Manifold |            | 155–1485<br>542–0497 | 1<br>1      | Kit, Exhaust Accessory   |
|            | 110–3604             | 2           | *Seal, Oil (Valve) – Intake                      |            | 342-0437             | '           | (Spec A–D) (Includes Parts   |
|            | 110–3004             | 2           | *Gasket, Valve Guide                             |            |                      |             | Marked &)  |
|            | 154–2219             | 2           | *Gasket, Intake Manifold (NHD)                   |            | G196                 | 1           | &Sheet, Instruction  |
|            | 168–0193             | 1           | Kit, Gasket – Engine Complete                    |            | 166–0820             | 1           | &Coil, Ignition  |
|            |                      | •           | (Includes Parts Marked +)                        |            | 166–0747             | 1           | &Clamp, Ignition Coil  |
|            | 101–0809             | 1           | +Gasket, Rear Bearing Plate                      |            | 420-0581             | 1           | &Bit, Drill (.290" Diameter)   |
|            | 102–1387             | 1           | +Gasket, Oil Base                                |            | 800-0730             | 2           | &Screw, Hex Head Cap   |
|            | 103–0810             | 1           | +Gasket, Gear Cover                              |            |                      |             | (5/16–18 x 1")   |
|            | 110–0068             | 2           | +Gasket, Valve Guide                             |            | 332-2112             | 1           | &Insulator, Terminal   |
|            | 110–3575             | 3           | +Gasket, Valve Cover                             |            | 526-0122             | 4           | &Washer, Flat (5/16)   |
|            | 110–2987             | 2           | +Gasket, Cylinder Head                           |            | 862-0015             | 2           | &Nut, Hex (5/16–18)  |
|            | 120-0161             | 1           | +Gasket Kit (Oil Pump)                           |            | 800–0031             | 2           | &Screw, Hex Head Cap   |
|            | 122-0776             | 1           | +Gasket, Oil Filter Adapter                      |            | 455 0040 0           | ٠٠ . 1      | (5/16–18 x 1–1/2")   |
|            | 140-2308             | 1           | +Gasket, Air Horn                                |            | 155–2816–0           | )2 1        | &Strap, Muffler Mounting   |
|            | 141–0950             | 1           | +Gasket, Carburetor                              |            |                      |             |  |

# Labels, Paint, Thread Sealant, Gasket Kits, Carburetor Kits, and Accessory Kits

| REF<br>NO. | PART<br>NO. | QTY<br>USED | PART<br>DESCRIPTION                        | REF<br>NO. | PART<br>NO.   | QTY<br>USED | PART<br>DESCRIPTION   |
|------------|-------------|-------------|--|------------|---------------|-------------|---|
|            | 815–0836    | 2           | &Screw, Hex Washer Head<br>Thread Forming  |            | 541-0465      | 1           | Kit, Single Phase Full Output<br>(Includes Parts Marked >)  |
|            |             |             | (5/16–18 x 1–1/2")                         |            | 315-0738      | 1           | >Transformer  |
|            | 155-2815-0  | )2 1        | &Bar, Muffler Support                      |            | 315-0739-0    | )2 1        | >Bracket, Transformer                                       |
|            | 154-2542    | 1           | &Gasket, Exhaust                           |            | 870-1183      | 2           | >Nut, Hex With ET (#6-32)                                   |
|            | 155-1015    | 1           | &Clamp, Muffler                            |            | 320-1649-0    |             | >Breaker, Magnetic Circuit                                  |
|            | 155-2174    | 1           | &Hanger, Exhaust                           |            | 821-0003      |             | >Screw, Lock Head Whiz Lock                                 |
|            | 154-2540    | 1           | &Tube, Exhaust                             |            |               |             | (#10-32 x 1")   |
|            | 155-2852-0  | )2 1        | &Clamp, Muffler                            |            | 870-0131      | 1           | >Nut, Hex With ET (#10-32)                                  |
|            | 155-2951    | 1           | &Muffler, Spark Arrester                   |            | C-466         | 1           | >Sheet, Instruction   |
|            | 542-0495    | 1           | Kit, Exhaust Accessory                     |            | 542-0336      | 1           | Kit, Enable Relay Start                                     |
|            |             |             | (Spec J and UP)                            |            |               |             | (Begin Spec J) (Includes                                    |
|            |             |             | (Includes Parts Marked =)                  |            |               |             | Parts Marked ^)   |
|            | G196        | 1           | =Sheet, Instruction                        |            | 338-3239      | 1           | ^Harness Assembly   |
|            | 800–0730    | 2           | =Screw, Hex Head Cap<br>(5/16–18 x 1")     |            | 815–0181      | 1           | ^Screw, Hex Head Thread Cutting With ET                     |
|            | 332-2112    | 1           | =Insulator, Terminal                       |            |               |             | (#10-32 x 1/2")   |
|            | 526-0122    | 4           | =Washer, Flat (5/16)                       |            | C-100         | 1           | ^Sheet, Instruction   |
|            | 862-0015    | 2           | =Nut, Hex (5/16–18)                        |            |               |             |   |
|            | 800-0031    | 2           | =Screw, Hex Head Cap<br>(5/16–18 x 1–1/2") |            |               |             |   |
|            | 155-2816-0  | 02 1        | =Strap, Muffler Mounting                   | * -        | Parts Include | d in Carl   | bon Removal Gasket Kit.                                     |
|            | 815–0836    | 2           | =Screw, Hex Washer Head                    | + -        | Parts Include | d in Eng    | ine Gasket Kit.   |
|            | 010 0000    | _           | Thread Forming (5/16–18 x 1–1/2")          | # -        | Parts Include | d in 542    | ssions Auto-Choke Carburetor Kit0328 Exhaust Accessory Kit. |
|            | 155-2815-0  | 02 1        | =Bar, Muffler Support                      |            |               |             | -0332 Exhaust Accessory Kit.                                |
|            | 154-2542    | 1           | =Gasket, Exhaust                           |            |               |             | -0497 Exhaust Accessory Kit.                                |
|            | 155-1015    | 1           | =Clamp, Muffler                            |            |               |             | -0495 Exhaust Accessory Kit.                                |
|            | 155-2174    | 1           | =Hanger, Exhaust                           |            |               |             | gle Phase Full Output Kit.                                  |
|            | 154-2540    | 1           | =Tube, Exhaust                             | ^ _        | Parts Include | ed in Ena   | ble Relay Start Kit.  |
|            | 155-2852-0  | 02 1        | =Clamp, Muffler                            |            |               |             |   |
|            | 155-2951    | 1           | =Muffler, Spark Arrester                   |            |               |             |   |
|            |             |             | •  |            |               |             |   |

| Part No.                      | <u>Page</u> | Part No. Page                   | Part No. Page                   | Part No. Page   |
|-------------------------------|-------------|---------------------------------|---------------------------------|---|
| 098–4240, <b>16</b>           |             | 102–0938, <b>41</b>             | 110–3462–03, <b>9</b>           | 120–0680, <b>9</b>  |
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| 850–0030, <b>31</b>                                     | 853–0013, <b>41</b>                           | 862–0041, <b>33</b> , <b>57</b>                           | 870–0421, <b>19</b>                         |
| 850–0038, <b>29</b>                                     | 856–0003, <b>31</b>                           | 870–0065, <b>16</b> , <b>65</b>                           | 870–0437, <b>53</b>                         |
| 850–0040, <b>23</b> , <b>25</b> , <b>33</b> , <b>47</b> | , 856–0006, <b>19</b> , <b>32</b> , <b>66</b> | 870–0131, <b>15</b> , <b>61</b> , <b>63</b> , <b>75</b>   | 870–1183, <b>61</b> , <b>65</b> , <b>75</b> |
| 49, 51, 53  | 856–0008, <b>41</b> , <b>57</b>               | 870–0183, <b>61</b>                                       |   |
| 850–0045, <b>47</b> , <b>49</b> , <b>51</b>             | 856–0010, <b>41</b> , <b>59</b>               | 870–0203, <b>57</b>                                       |   |