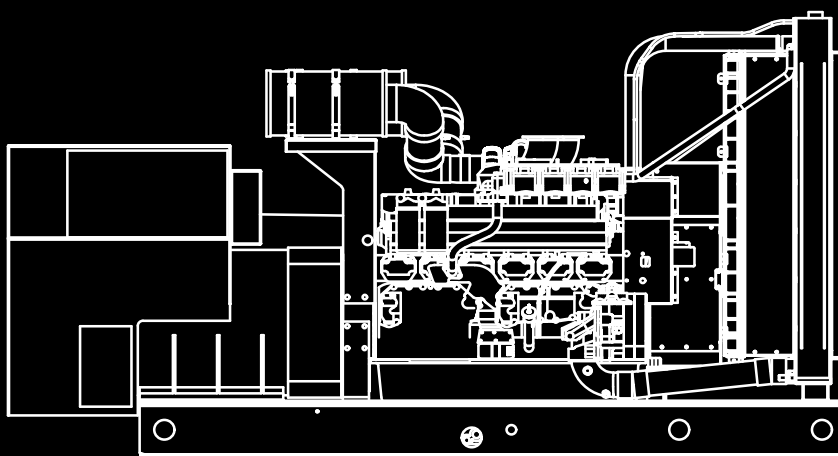


Caution: This document contains mixed page sizes (8.5 x 11 or 11 x 17), which may affect printing. Please adjust your printer settings according to the size of each page you wish to print.

Service Manual

PowerCommand® Control
3100 Series
Generator Sets



Models
DFHA, DFHB, DFHC, DFHD

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IMPORTANT SAFETY INSTRUCTIONS

SAVE THESE INSTRUCTIONS – This manual contains important instructions that should be followed during installation and maintenance of the generator and batteries.

Before operating the generator set (genset), read the Operator's Manual and become familiar with it and the equipment. **Safe and efficient operation can be achieved only if the equipment is properly operated and maintained.** Many accidents are caused by failure to follow fundamental rules and precautions.

The following symbols, found throughout this manual, alert you to potentially dangerous conditions to the operator, service personnel, or the equipment.

⚠ DANGER *This symbol warns of immediate hazards which will result in severe personal injury or death.*

⚠ WARNING *This symbol refers to a hazard or unsafe practice which can result in severe personal injury or death.*

⚠ CAUTION *This symbol refers to a hazard or unsafe practice which can result in personal injury or product or property damage.*

FUEL AND FUMES ARE FLAMMABLE

Fire, explosion, and personal injury or death can result from improper practices.

- DO NOT fill fuel tanks while engine is running, unless tanks are outside the engine compartment. Fuel contact with hot engine or exhaust is a potential fire hazard.
- DO NOT permit any flame, cigarette, pilot light, spark, arcing equipment, or other ignition source near the generator set or fuel tank.
- Fuel lines must be adequately secured and free of leaks. Fuel connection at the engine should be made with an approved flexible line. Do not use zinc coated or copper fuel lines with diesel fuel.
- Be sure all fuel supplies have a positive shutoff valve.
- Be sure battery area has been well-ventilated prior to servicing near it. Lead-acid batteries emit a highly explosive hydrogen gas that can be ignited by arcing, sparking, smoking, etc.

EXHAUST GASES ARE DEADLY

- Provide an adequate exhaust system to properly expel discharged gases away from enclosed or sheltered areas and areas where individuals are likely to congregate. Visually and audibly inspect the exhaust daily for leaks per the maintenance schedule. Make sure that exhaust manifolds are secured and not warped. Do not use exhaust gases to heat a compartment.
- Be sure the unit is well ventilated.
- Engine exhaust and some of its constituents are known to the state of California to cause cancer, birth defects, and other reproductive harm.

MOVING PARTS CAN CAUSE SEVERE PERSONAL INJURY OR DEATH

- Keep your hands, clothing, and jewelry away from moving parts.
- Before starting work on the generator set, disconnect battery charger from its AC source, then disconnect starting batteries, negative (–) cable first. This will prevent accidental starting.
- Make sure that fasteners on the generator set are secure. Tighten supports and clamps, keep guards in position over fans, drive belts, etc.
- Do not wear loose clothing or jewelry in the vicinity of moving parts, or while working on electrical equipment. Loose clothing and jewelry can become caught in moving parts.
- If adjustment must be made while the unit is running, use extreme caution around hot manifolds, moving parts, etc.

DO NOT OPERATE IN FLAMMABLE AND EXPLOSIVE ENVIRONMENTS

Flammable vapor can cause an engine to overspeed and become difficult to stop, resulting in possible fire, explosion, severe personal injury and death. Do not operate a genset where a flammable vapor environment can be created by fuel spill, leak, etc., unless the genset is equipped with an automatic safety device to block the air intake and stop the engine. The owners and operators of the genset are solely responsible for operating the genset safely. Contact your authorized Cummins Power Generation distributor for more information.

ELECTRICAL SHOCK CAN CAUSE SEVERE PERSONAL INJURY OR DEATH

- Remove electric power before removing protective shields or touching electrical equipment. Use rubber insulative mats placed on dry wood platforms over floors that are metal or concrete when around electrical equipment. Do not wear damp clothing (particularly wet shoes) or allow skin surface to be damp when handling electrical equipment. Do not wear jewelry. Jewelry can short out electrical contacts and cause shock or burning.
- Use extreme caution when working on electrical components. High voltages can cause injury or death. DO NOT tamper with interlocks.
- Follow all applicable state and local electrical codes. Have all electrical installations performed by a qualified licensed electrician. Tag and lock open switches to avoid accidental closure.
- DO NOT CONNECT GENERATOR SET DIRECTLY TO ANY BUILDING ELECTRICAL SYSTEM. Hazardous voltages can flow from the generator set into the utility line. This creates a potential for electrocution or property damage. Connect only through an approved isolation switch or an approved paralleling device.

MEDIUM VOLTAGE GENERATOR SETS

(601V to 15kV)

- Medium voltage acts differently than low voltage. Special equipment and training is required to work on or around medium voltage equipment. Operation and maintenance must be done only by persons trained and qualified to work on such devices. Improper use or procedures will result in severe personal injury or death.
- Do not work on energized equipment. Unauthorized personnel must not be permitted near energized equipment. Due to the nature of medium voltage electrical equipment, induced voltage remains even after the equipment is disconnected from the power source. Plan the time for maintenance with authorized personnel so that the equipment can be de-energized and safely grounded.

GENERAL SAFETY PRECAUTIONS

- Coolants under pressure have a higher boiling point than water. DO NOT open a radiator or heat exchanger pressure cap while the engine is running. Allow the generator set to cool and bleed the system pressure first.
- Used engine oils have been identified by some state or federal agencies as causing cancer or reproductive toxicity. When checking or changing engine oil, take care not to ingest, breathe the fumes, or contact used oil.
- Keep multi-class ABC fire extinguishers handy. Class A fires involve ordinary combustible materials such as wood and cloth; Class B fires, combustible and flammable liquid fuels and gaseous fuels; Class C fires, live electrical equipment. (ref. NFPA No. 10).
- Make sure that rags are not left on or near the engine.
- Make sure generator set is mounted in a manner to prevent combustible materials from accumulating under the unit.
- Remove all unnecessary grease and oil from the unit. Accumulated grease and oil can cause overheating and engine damage which present a potential fire hazard.
- Keep the generator set and the surrounding area clean and free from obstructions. Remove any debris from the set and keep the floor clean and dry.
- Do not work on this equipment when mentally or physically fatigued, or after consuming any alcohol or drug that makes the operation of equipment unsafe.
- Substances in exhaust gases have been identified by some state or federal agencies as causing cancer or reproductive toxicity. Take care not to breathe or ingest or come into contact with exhaust gases.
- Do not store any flammable liquids, such as fuel, cleaners, oil, etc., near the generator set. A fire or explosion could result.
- Wear hearing protection when going near an operating generator set.
- To prevent serious burns, avoid contact with hot metal parts such as radiator, turbo charger and exhaust system.

KEEP THIS MANUAL NEAR THE GENSET FOR EASY REFERENCE

1. Introduction

ABOUT THIS MANUAL

This manual covers models produced under the Cummins®/Onan® and Cummins Power Generation brand names.

This manual provides troubleshooting and repair information regarding the PowerCommand® Control 3100 (PCC) and generators for the gensets listed on the front cover. Engine service instructions are in the applicable engine service manual. Operating and maintenance instructions are in the applicable Operator's Manual.

This manual does not have instructions for servicing printed circuit board assemblies. After determining that a printed circuit board assembly is faulty, replace it. Do not repair it. Attempts to repair a printed circuit board can lead to costly damage to the equipment.

This manual contains basic (generic) wiring diagrams and schematics that are included to help in troubleshooting. Service personnel must use the actual wiring diagram and schematic shipped with each unit. The wiring diagrams and schematics that are maintained with the unit should be updated when modifications are made to the unit.

Read **Safety Precautions** and carefully observe all instructions and precautions in this manual.

TEST EQUIPMENT

To perform the test procedures in this manual, the following test equipment must be available

- True RMS meter for accurate measurement of small AC and DC voltages. Fluke models 87 or 8060A are good choices.
- Grounding wrist strap to prevent circuit board damage due to electrostatic discharge (ESD).
- Battery Hydrometer
- Jumper Leads
- Tachometer or Frequency Meter
- Wheatstone Bridge or Digital Ohmmeter
- Variac
- Load Test Panel
- Megger or Insulation Resistance Meter
- PCC Service Tool Kit (Harness Tool and Sensor Tool)

HOW TO OBTAIN SERVICE

Always give the complete Model, Specification and Serial number of the generator set as shown on the nameplate when seeking additional service information or replacement parts. The nameplate is located on the side of the generator output box.

⚠WARNING *Incorrect service or replacement of parts can result in severe personal injury or death, and/or equipment damage. Service personnel must be qualified to perform electrical and mechanical service. Read and follow Safety Precautions, on pages iii and iv.*

SYSTEM OVERVIEW

The PCC is a microprocessor-based control for Cummins Power Generation generator sets. It provides fuel control and engine speed governing, main alternator voltage output regulation, and complete generator set control and monitoring.

The operating software provides control of the generator set and its performance characteristics, and displays performance information on a digital display panel. It accepts menu-driven control and set-up input from the push button switches on the front panel.

GENERATOR SET CONTROL FUNCTION

Figure 1-1 shows some of the control functions. A more complete block diagram is provided in *Section 3*. A system schematic is provided in *Section 8*.

The PCC monitors frequency from both the magnetic pick-up (MPU) and the main stator inputs. The control sends a low power pulse-width modulated (PWM) signal to the governor output module, which then sends an amplified signal to the engine fuel control.

The external PT/CT module reduces generator voltage to approximately 18 VAC, and produces a representative AC voltage from CT output current. The voltage regulation function sends a low power PWM signal to the voltage regulator output module, which then sends an amplified signal to the exciter stator.

Oil, coolant, and exhaust temperatures are sensed by variable resistance element sensors. Oil pressure is sensed by a capacitive element active sensor.

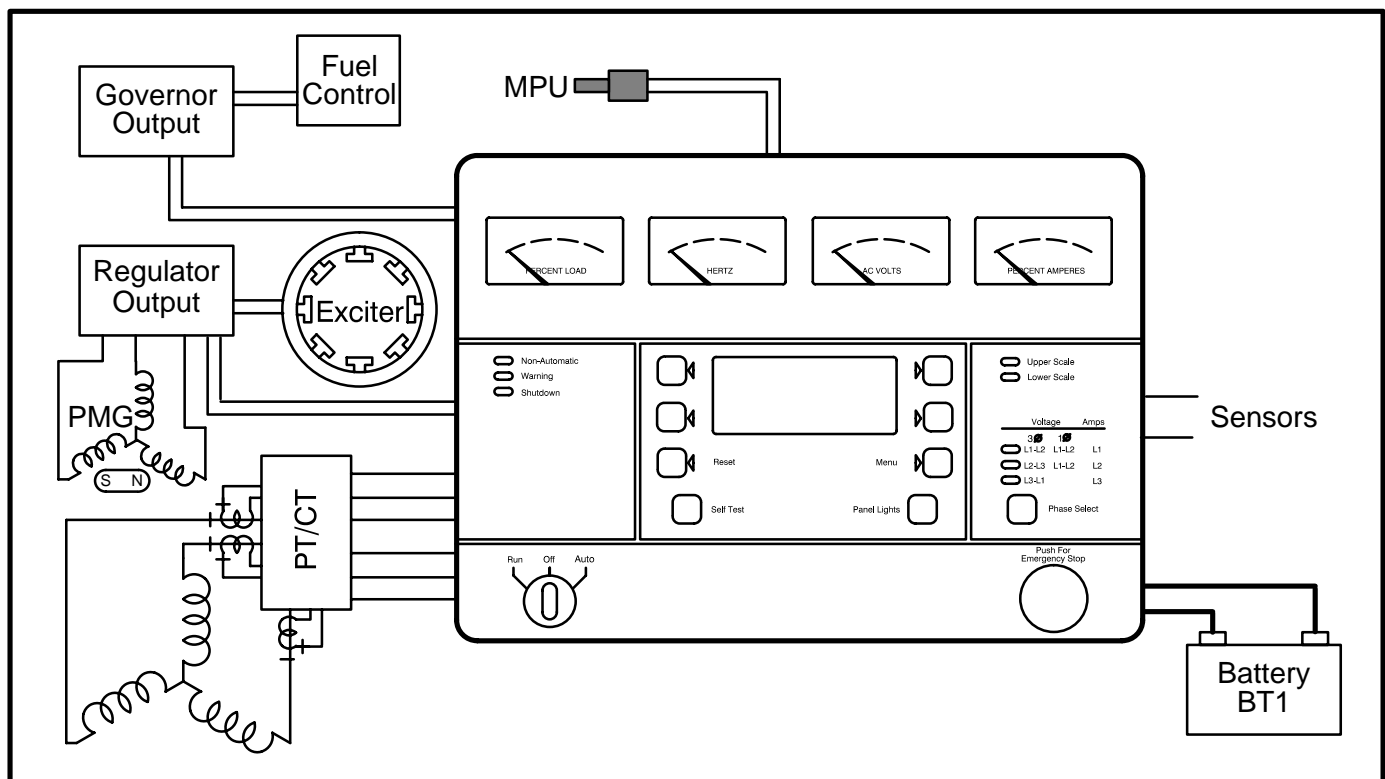


FIGURE 1-1. GENERATOR SET CONTROL FUNCTIONS

2. Control Operation

GENERAL

The following describes the function and operation of the PowerCommand generator set control. All indicators, displays, meters and control switches are located on the face of the control panel as illustrated in Figure 2-1.

Normally, generator set configuration options are set at the factory. When a new control is installed on a generator set or when parts are replaced, the control must be configured for that generator set with the use of the “Initial Start Setup” portion of the internal software. Setup and calibration procedures are described in *Section 5*.

The automatic voltage regulator (AVR) and governor operation characteristic adjustments are also described in *Section 5*.

SAFETY CONSIDERATIONS

AC power is present when the set is running. Do not open the generator output box while the set is running.

⚠ WARNING *Contacting high voltage components can cause electrocution, resulting in severe personal injury or death. Do not open the generator output box while the set is running. Read and observe all WARNINGS and CAUTIONS in your generator set manuals.*

The PCC control cabinet must be opened only by technically qualified personnel.

⚠ CAUTION *The PCC control cabinet must be opened only by technically qualified personnel. Lower level voltages (18 VAC to 24 VDC) are present in PCC control cabinet. These voltages can cause electrical shock, resulting in personal injury.*

Even with power removed, improper handling of components can cause electrostatic discharge and damage to circuit components.

PCC POWER ON / STANDBY MODE

Standby Mode

In the Standby (sleep) mode (selector switch S5 on the Digital Board is set to the right and the generator set is not running), the control's operating software is inactive and the LEDs and displays on front panel are all off.

The operating software is initialized and the front panel is turned on in response to a run signal or any one of eight “wake up” inputs from remote sensing switches.

The wake up signals are:

- Emergency Stop
- Low Coolant Level
- Low Coolant Temperature
- Low Fuel
- Customer Fault Inputs 2 and 3
- Run Selected on Run/Off/Auto Switch
- Remote Start Signal in Auto Mode
- Self Test switch

To activate and view the menu displays, press and release the Self Test switch. The PCC will initialize the operating software and permit operation of the menu display panel. If no menu selections are made, the power to the control panel will shut down after 30 seconds.

Power On Mode

In the Power On (awake) mode (selector switch S5 on the Digital Board is set to the left), the PCC will initialize the operating software and permit operation of the menu display panel. (Refer to Figure 3-1 for S5 location.) Power will stay on until switch (S5) is set to the Standby mode. It is recommended that switch S5 be left in the Power On mode in all application, except those where auxiliary battery charging is not available.

⚠ CAUTION *Electrostatic discharge will damage circuit boards. Always wear a grounding wrist strap when touching or handling circuit boards or socket-mounted ICs and when disconnecting or connecting harness connectors.*

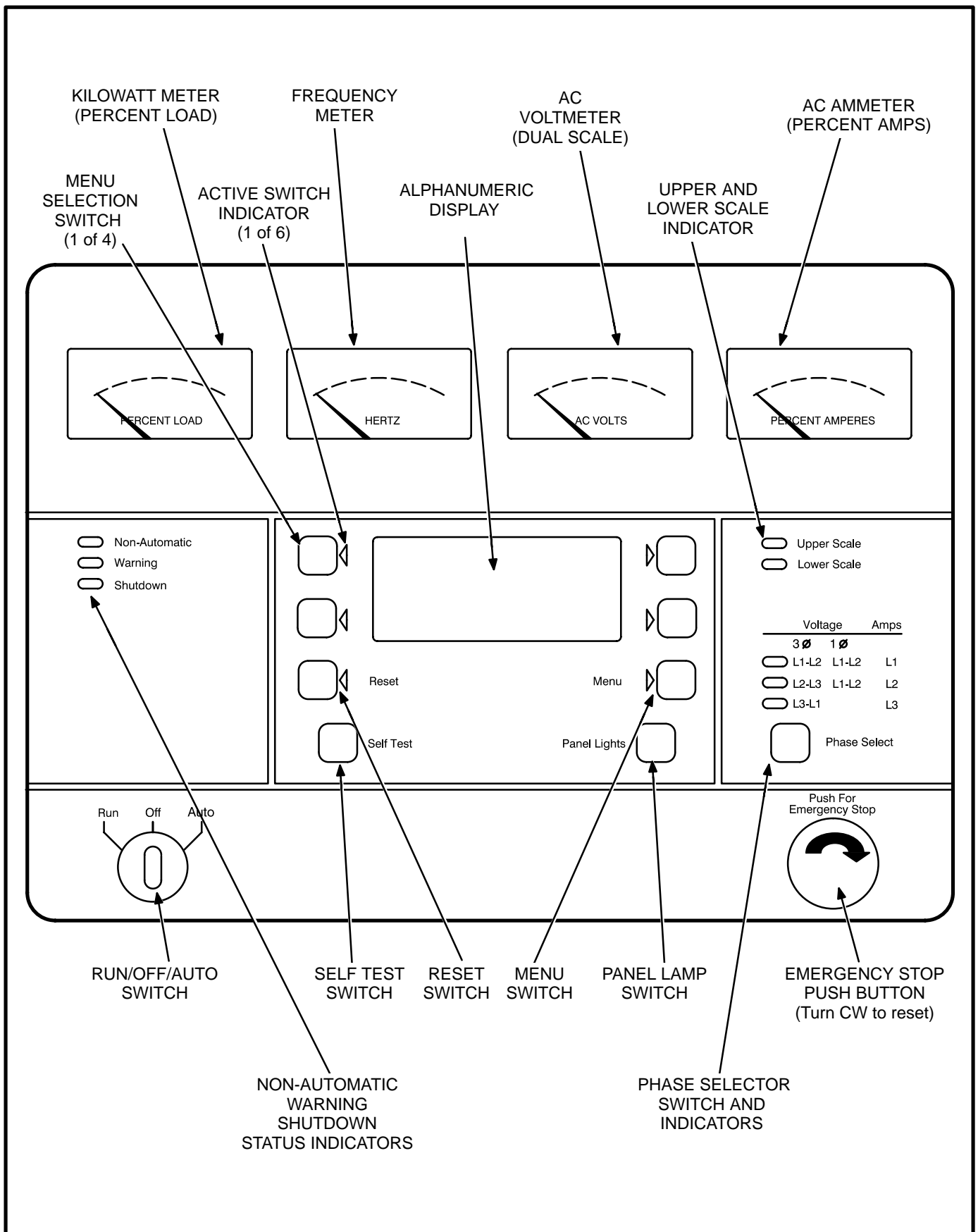


FIGURE 2-1. FRONT PANEL

FRONT PANEL

Figure 2-1 shows the features of the front panel.

AC Voltmeter: Dual scale instrument indicates AC voltage. Measurement scale in use is shown on scale indicator lamp.

AC Ammeter: Indicates current output in percent of maximum rated current. (Percent current is based on .8 PF.)

Kilowatt Meter: Indicates 3-phase AC power output as percent of rated load.

Frequency Meter: Indicates generator output frequency in hertz.

Upper and Lower Scale Indicator Lamps: Indicate AC voltmeter scale.

Digital Display: This two-line, 16-character per line alphanumeric display is used in the menu-driven operating system, in conjunction with the display menu selection switches and the Menu switch. Refer to the menu trees later in this section. The display is also used to show warning and shutdown messages.

Display Menu Selection Switches: Four momentary switches—two on each side of the digital display window—are used to step through the various menu options and to adjust generator set parameters. The green arrow adjacent to the switch is lit when the switch can be used (switch is “active”).

Menu Switch: Press this switch to return the digital display to the MAIN MENU. Refer to the menu trees later in this section.

Reset Switch: Press this switch to reset warning and shutdown messages after the condition has been corrected. To reset a shutdown message with the Reset switch, the Run/Off/Auto switch must be in the Off position.

With the Run/Off/Auto switch in the Auto mode, shutdown faults can be reset by removing the remote start input and then cycling the remote reset input.

Self Test Switch: Press and hold this switch to light all front panel LEDs and cycle through all shutdown and warning messages.

In the Standby (sleep) mode, with the generator set not running, the control’s operating software is inactive and the LEDs and displays on front panel are all off.

To activate and view the menu displays without starting the generator set, press and hold the Self

Test switch until the front panel LEDs light. The PCC will initialize the operating software and permit operation of the menu display panel. If no menu selections are made, a software timer will shut down the power after 30 seconds.

Panel Lights Switch: Press this switch to turn control panel illumination on and off. The illumination will shut off after about eight minutes.

Phase Selector Switch and Indicators: Press this momentary switch to select phases of generator output to be measured by the analog AC voltmeter and ammeter. LEDs indicate the selected phase.

Run/Off/Auto Switch: This switch starts and stops the set locally, or enables start/stop control of the engine from a remote location. (Ground to start.)

Emergency Stop Button: Push the switch in for emergency shutdown of the engine.

Remote Reset switch will not reset emergency stop. Can only be reset at the PCC front panel.

To reset:

1. Turn the switch clockwise and allow it to pop out.
2. Move the Run/Off/Auto switch to Off.
3. Press the front panel Reset switch.
4. Select Run or Auto, as required.

Non-Automatic Status Indicator: This red lamp flashes continuously when the Run/Off/Auto switch is not in the Auto position.

Warning Status Indicator: This yellow lamp is lit whenever the control detects a warning condition. After the condition is corrected, warning indicators can be reset by pressing the Reset switch. (It is **not** necessary to stop the generator set.)

With the Run/Off/Auto switch in the Auto mode, warnings can also be reset by cycling the remote reset input after the condition is corrected.

Shutdown Status Indicator: This red lamp is lit whenever the control detects a shutdown condition. After the condition is corrected, shutdown indicators can be reset by turning the Run/Off/Auto switch to the Off position, and pressing the Reset switch. In Auto mode, shutdowns can be reset by removing the remote start input and then cycling the remote reset input.

Emergency Stop shutdown status (Code 102) can be reset only at the PCC front panel.

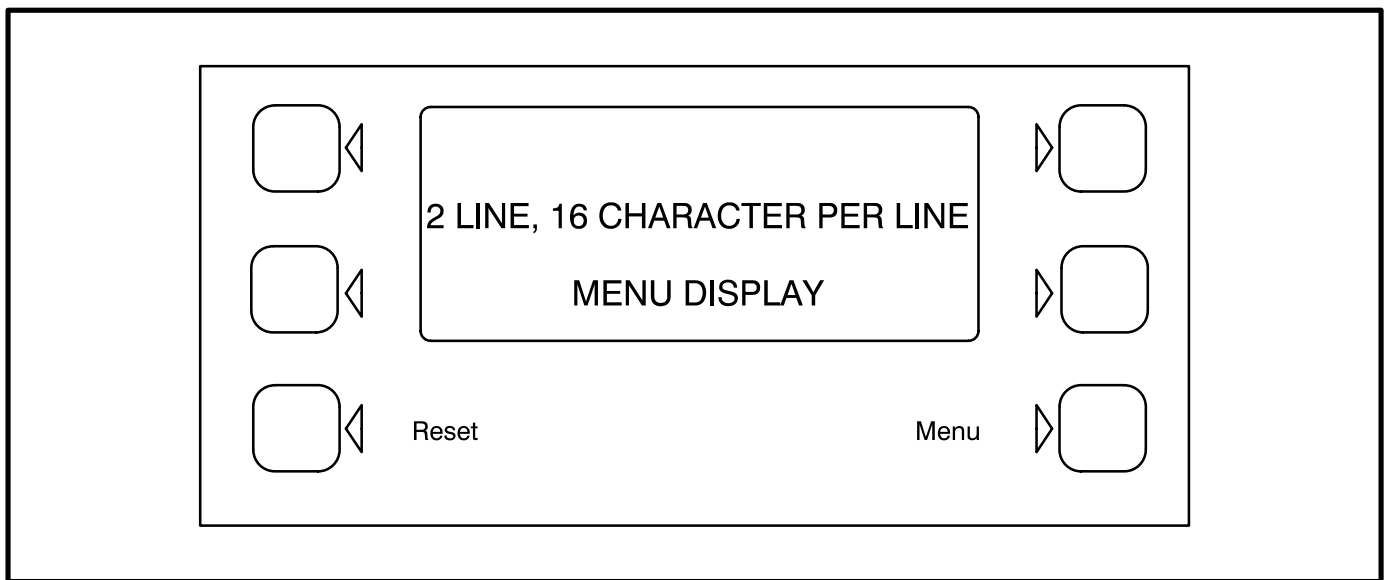


FIGURE 2-2. DIGITAL DISPLAY AND MENU SELECTION SWITCHES

MENU DISPLAY AND SWITCHES

Figure 2-2 shows the digital display and the menu selection switches. Refer to heading “*Front Panel*” which describes the menu display and switches.

In the Standby Mode, to activate and view the menu displays without starting the generator set, press and release the Self Test switch. This will initialize the PCC operating software and permit operation of the menu display panel. If no menu selections are made, a software timer will shut down the power after 30 seconds. In the Power On Mode, power is continuously supplied to the control panel. Display will always remain on.

In the digital display, the “>>” symbol indicates that selecting the adjacent button causes the operating program to branch to the next menu display—as shown in the menu diagrams.

In the digital display, the “<<” symbol indicates that selecting the adjacent button causes the operating program to go back to the previous menu display.

MAIN MENU

The facing page shows the main menu and a block representation of the available submenus.

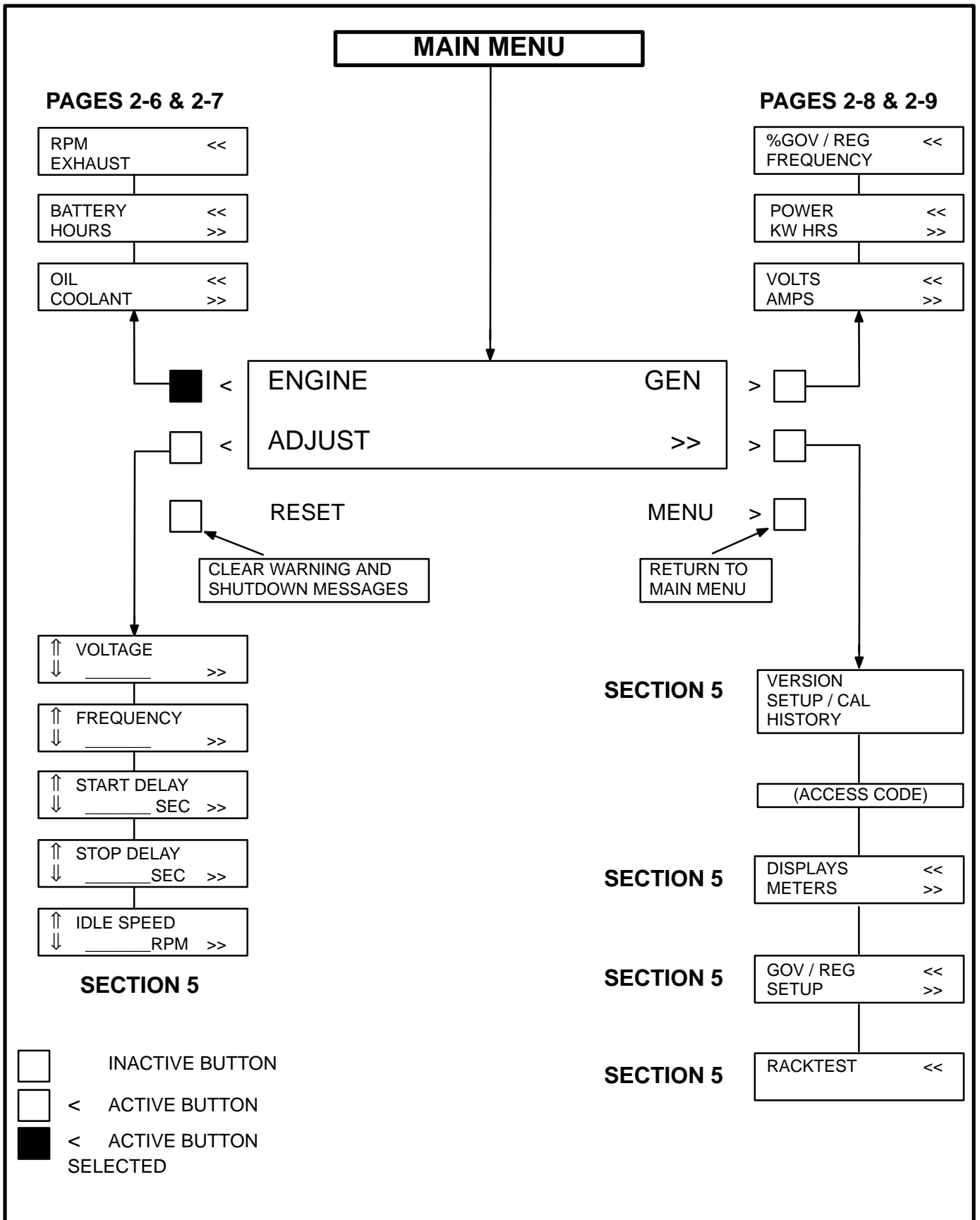
As shown in the diagram, the main menu can branch into one of four directions.

To display engine parameters, such as oil pressure and temperature, water temperature, engine speed (RPM), and exhaust temperature, press the button next to the word “ENGINE” in the display. Refer to *ENGINE MENU* in this section.

To display generator parameters, such as volts, amps, power (kW), and frequency, press the button next to the word “GEN” in the display. Turn to the *GEN MENU* in this section.

To adjust output voltage and frequency, or start and stop delays, press the button next to the word “ADJUST” in the display. Refer to *ADJUST MENU* in *Section 5*.

To display the selected generator set model and the resident version software, press the button next to the “>>” in the display. Refer to *VERSION & DISPLAYS MENUS* in *Section 5*.



ENGINE MENU

The facing page shows a block representation of the ENGINE menu. If you press the button next to the word "ENGINE" in the display, the first ENGINE submenu will appear.

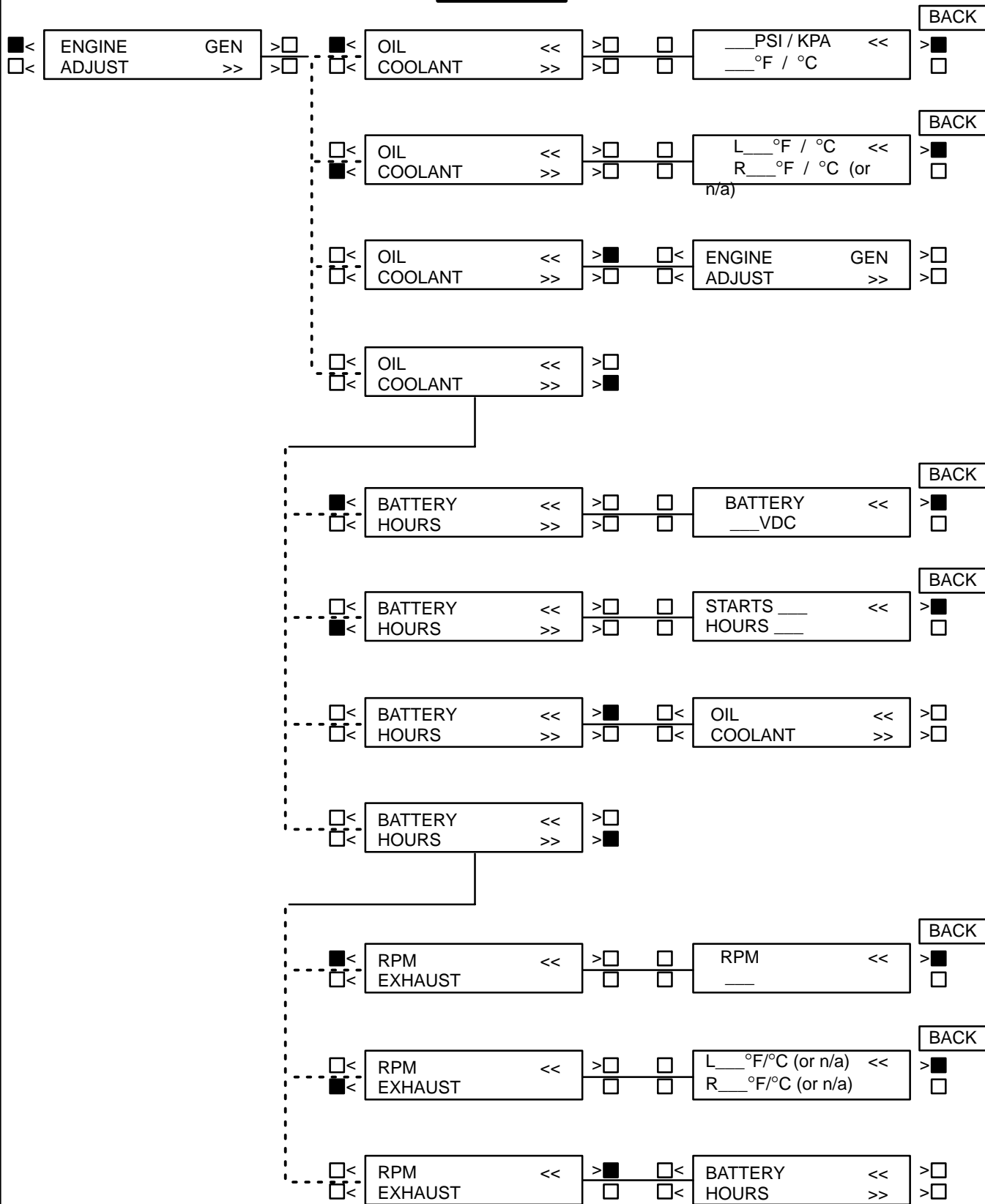
As shown in the diagram, the ENGINE menu has three submenus.

OIL/COOLANT submenu: This is the first submenu. Select OIL for a display of oil pressure and oil temperature. Select COOLANT for a display of coolant temperature. When oil or coolant parameters are displayed, pressing the button next to the "<<" will return the display ("BACK") to the OIL/COOLANT submenu.

BATTERY/HOURS submenu: From the OIL/COOLANT submenu, press the button next to the ">>" in the display to move to the BATTERY/HOURS submenu. Select BATTERY for a display of battery voltage. Select HOURS for a display of the number of starts and the running hours. When battery or hours parameters are displayed, pressing the button next to the "<<" will return the display ("BACK") to the BATTERY/HOURS submenu.

RPM/EXHAUST submenu: From the BATTERY/HOURS submenu, press the button next to the ">>" in the display to move to the RPM/EXHAUST submenu. Select RPM for a display of engine RPM. Select EXHAUST for a display of the (optional) exhaust temperature. When RPM or exhaust parameters are displayed, pressing the button next to the "<<" will return the display ("BACK") to the RPM/EXHAUST submenu.

ENGINE



- - - - Indicates "OR" Condition

GEN MENU

The facing page shows a block representation of the GEN menu. If you press the button next to the word "GEN" in the display, the first GEN submenu will appear.

As shown in the diagram, the GEN menu has three submenus.

VOLTS/AMPS submenu: This is the first submenu. Select VOLTS for a display of a line-line or line-neutral selection. Select line-line or line-neutral for the desired voltage display. Select AMPS for a display of L1, L2, and L3 current in amps. When voltage or current parameters are displayed, pressing the button next to the "<<" will return the display ("BACK") to the L-L/L-N submenu.

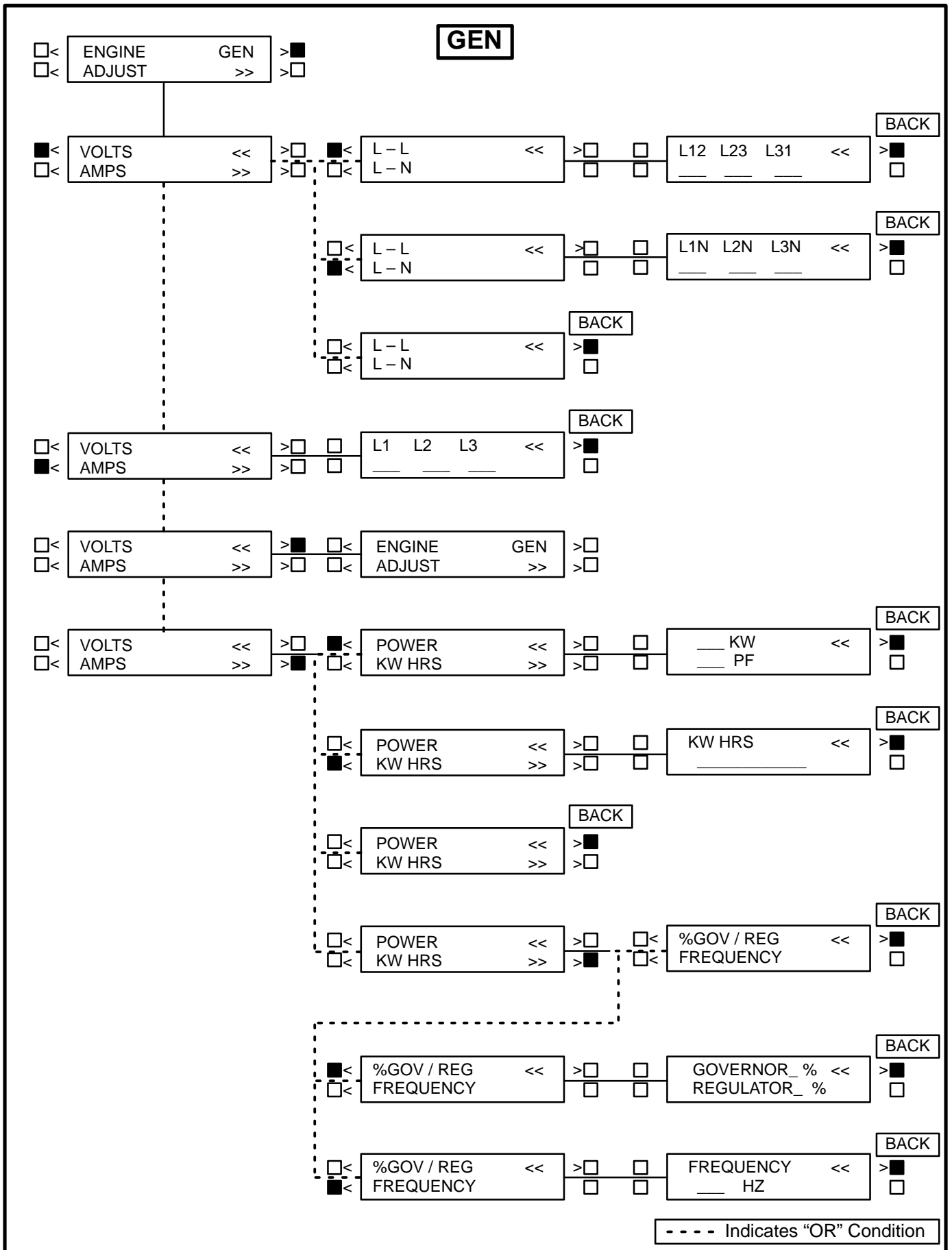
If DELTA is selected in the Initial Start Setup submenu, when selecting VOLTS, the "line-line" or "line-neutral" submenus will not be displayed, only the L1-2, L2-3, L3-1 submenu will be displayed.

POWER / KW HOURS submenu: From the VOLTS/AMPS submenu, press the button next to the ">>" in the display to move to the POWER/KW HOURS submenu. Select POWER for a display of power output in kilowatts and a power factor value. Select KW HOURS for a display of kilowatt hours. When power or kW hours parameters are displayed, pressing the button next to the "<<" will return the display ("BACK") to the POWER/KW HOURS submenu.

The PF reading will contain an asterisk if the power factor is leading (for example, *.3PF).

N/A is displayed in the PF field when the generator set is not running.

%GOV/REG/FREQUENCY submenu: From the POWER/KW HOURS submenu, press the button next to the ">>" in the display to move to the %GOV/REG/FREQUENCY submenu. Select %GOV/REG for a display of voltage regulator and governor duty cycle (drive) levels in percentage of maximum. Select FREQUENCY for a display of the generator output frequency. When voltage regulator and governor or frequency parameters are displayed, pressing the button next to the "<<" will return the display ("BACK") to the %GOV/REG/FREQUENCY submenu.



3. Circuit Boards and Modules

GENERAL

This section describes the function of the PCC circuit boards and modules that are contained in the control panel (Figure 3-1) and the accessory box. The block diagram in Figure 3-2, shows both internal and external components of the PCC system.

The system schematics are provided in *Section 7* of this manual.

CAUTION *Electrostatic discharge will damage circuit boards. Always wear a grounding wrist strap when touching or handling circuit boards or socket-mounted ICs.*

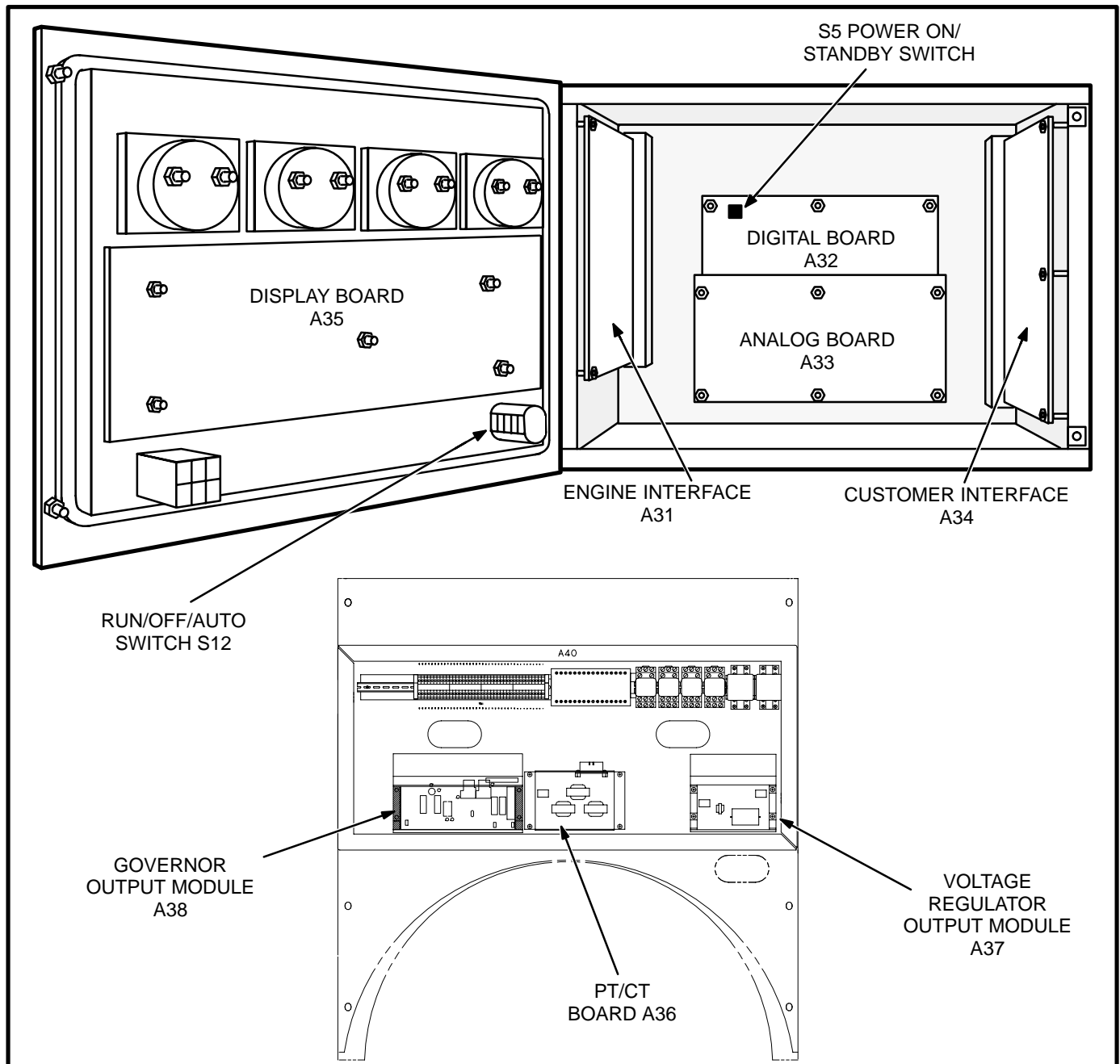


FIGURE 3-1. CIRCUIT BOARD LOCATIONS

POWERCOMMAND GENSET SYSTEM ARCHITECTURE

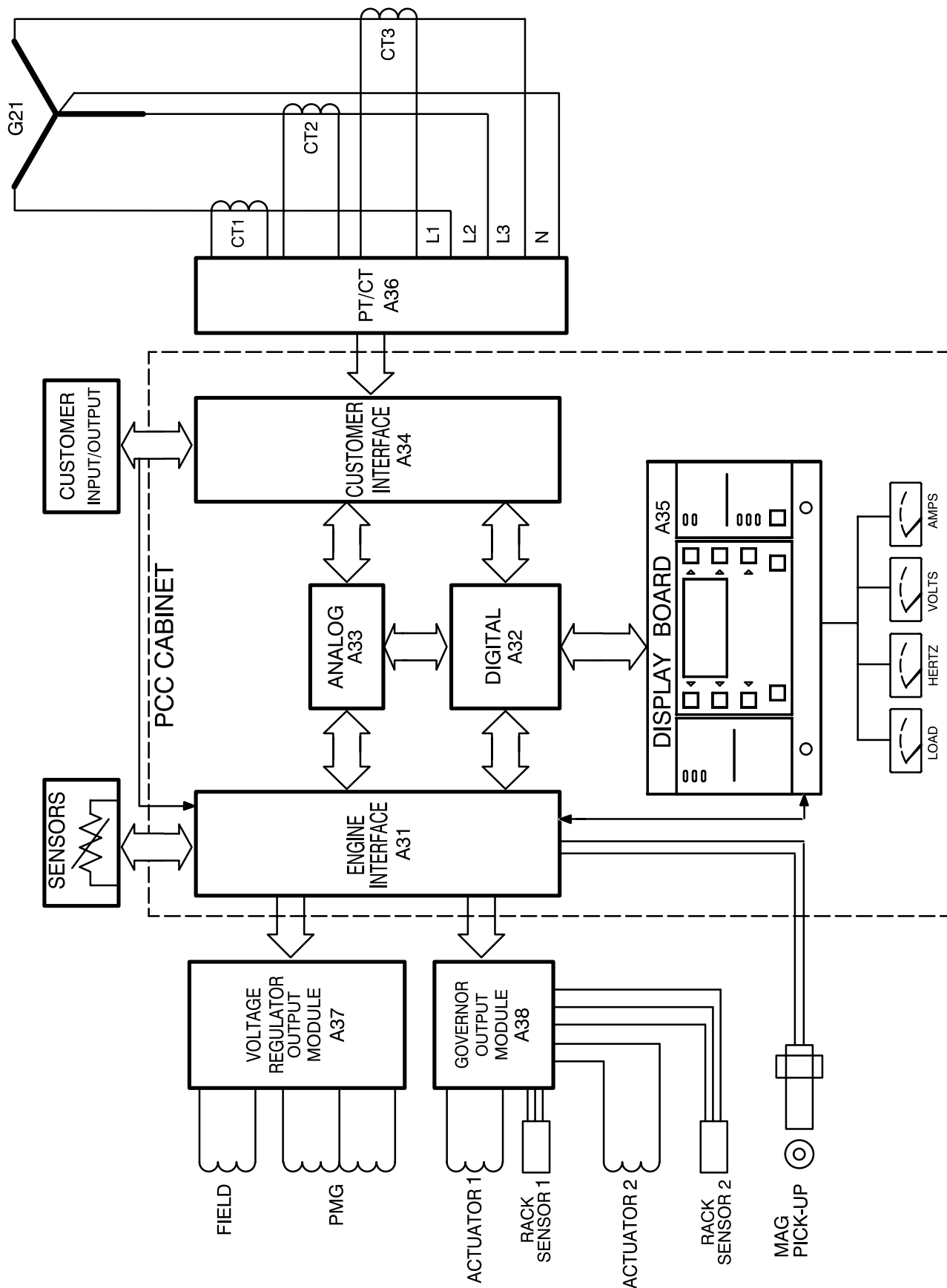


FIGURE 3-2. BLOCK DIAGRAM

DIGITAL BOARD (A32)

The digital circuit board (Figure 3-3) contains the microprocessor and the operational software for the control. It connects to all other boards inside the control. This board also provides the analog-to-digital conversions for the PCC.

Switch

S5 Slide the switch to the left to select the Power On (awake) mode. Control panel power/operating software will remain on until the switch is reset to the Standby mode. It is recommended that switch S5 be left in the Power On mode in all applications, except those where auxiliary battery charging is not available.

Slide right to put the PCC in the Standby (“sleep”) mode. In this mode, the PCC operating software will be initiated by selection of Run on the front panel, by pressing the Self Test switch, by a remote start input (in Auto mode), or by any one of several “wake-up” signals from external switches.

Connectors

The digital board has five connectors. They are:

J1 Serial Interface RS232

J2 Connects to J4 on A34 Customer Interface board
J3 Connects to J2 on A33 Analog board
J4 Connects to J1 on A31 Engine Interface board
J5 Connects to J5 on A35 Digital Display assembly

LEDs

The digital board has seven LED's that indicate the following conditions:

DS1 Spare (Green)
DS2 Spare (Green)
DS3 +18 VDC supply OK (Green)
DS4 +5 VDC supply OK (Green)
DS5 Run (**Flashes once per second if software is running**) (Green)
DS6 +24 VDC B+ supply OK (Green)
DS7 +12 VDC supply OK (Green)

Resistors

The three resistors (R36, R37 and R38) are used to configure the digital board to the generator set model number. Refer to *Digital Board (A32) Calibration* in *Section 5*, which provides a detailed description of how to configure this board.

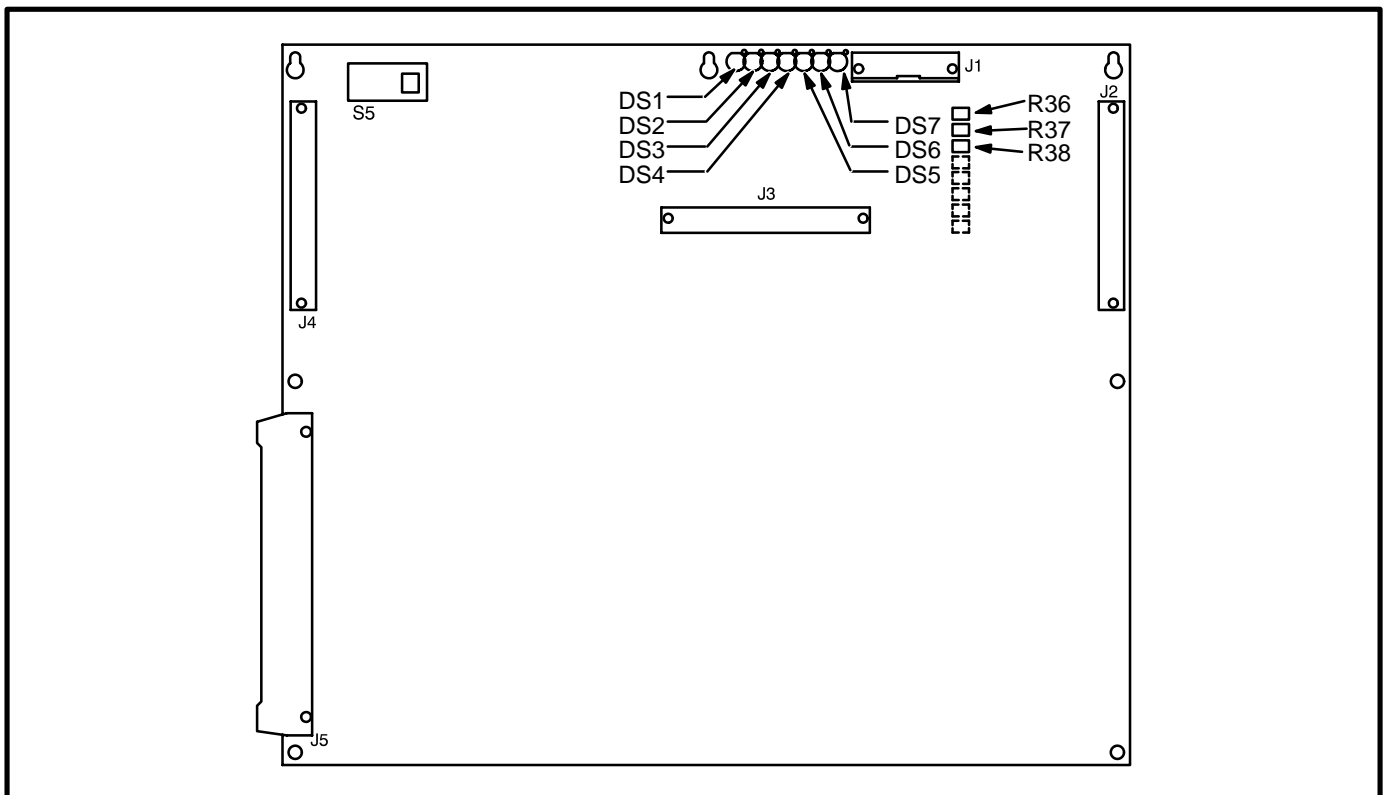


FIGURE 3-3. DIGITAL BOARD (A32)

ENGINE INTERFACE BOARD (A31)

The engine interface board (Figure 3-4) reads user control inputs, monitors engine, generator and system status, and initiates the appropriate action for normal operating and fault conditions (warning or shutdown).

This board is connected to the engine sensors, battery, starter, governor output module, voltage regulator output module, and the magnetic pick-up (MPU).

The engine interface board can also be connected to an optional network interface module for network access.

During a typical start sequence the LED's light as follows:

1. **DS11** lights when a remote run signal is received and S12 is in the Auto position, or S12 is moved to the Run position.
2. **DS12** lights when the magnetic pick-up voltage is sensed (engine is cranking). (When the engine is cranking, the mag pickup output should be a minimum of 1 volt.)
3. **DS11** extinguishes, **DS9** lights and **DS10** is dimly lit when the generator is running.

Connectors

The engine interface board has seven connectors and one terminal strip. They are:

- J1** Connects to J4 on A32 Digital board.
- J2** Connects to J1 on A33 Analog board.
- J3** Connects to display board, front panel switches and meters.

- J4** Connects to customer connections and to engine harness which includes magnetic pick-up.
- J5** Connects to engine sensors.
- J6** Connects to Genset Control module (GCM).
- J7** Connects to Genset Control module (GCM).

Fuses

The engine interface board has two replaceable fuses. They are:

- F1** Control B+ (5 Amps)
- F3** Aux. B+ (5 Amps). (Panel lamps and run/start contacts).

LED's

The engine interface board has 10 LED's that indicate the following conditions:

- DS1** Low Fuel Alarm input (Red)
- DS2** Low Coolant Level Alarm input (Red)
- DS3** Low Engine Temperature Alarm input (Red)
- DS4** S12 in Run position (Green). S12 is the Run/Off/Auto switch.
- DS5** S12 in Auto position (Green)
- DS6** Emergency Stop (Red)
- DS7** Not configured.
- DS8** Not configured.
- DS9** AVR duty cycle (Green). Brighter indicates larger duty cycle.
- DS10** GOV duty cycle (Green). Brighter indicates larger duty cycle.
- DS11** Start pilot relay output (Red)
- DS12** Run pilot relay output (Red)

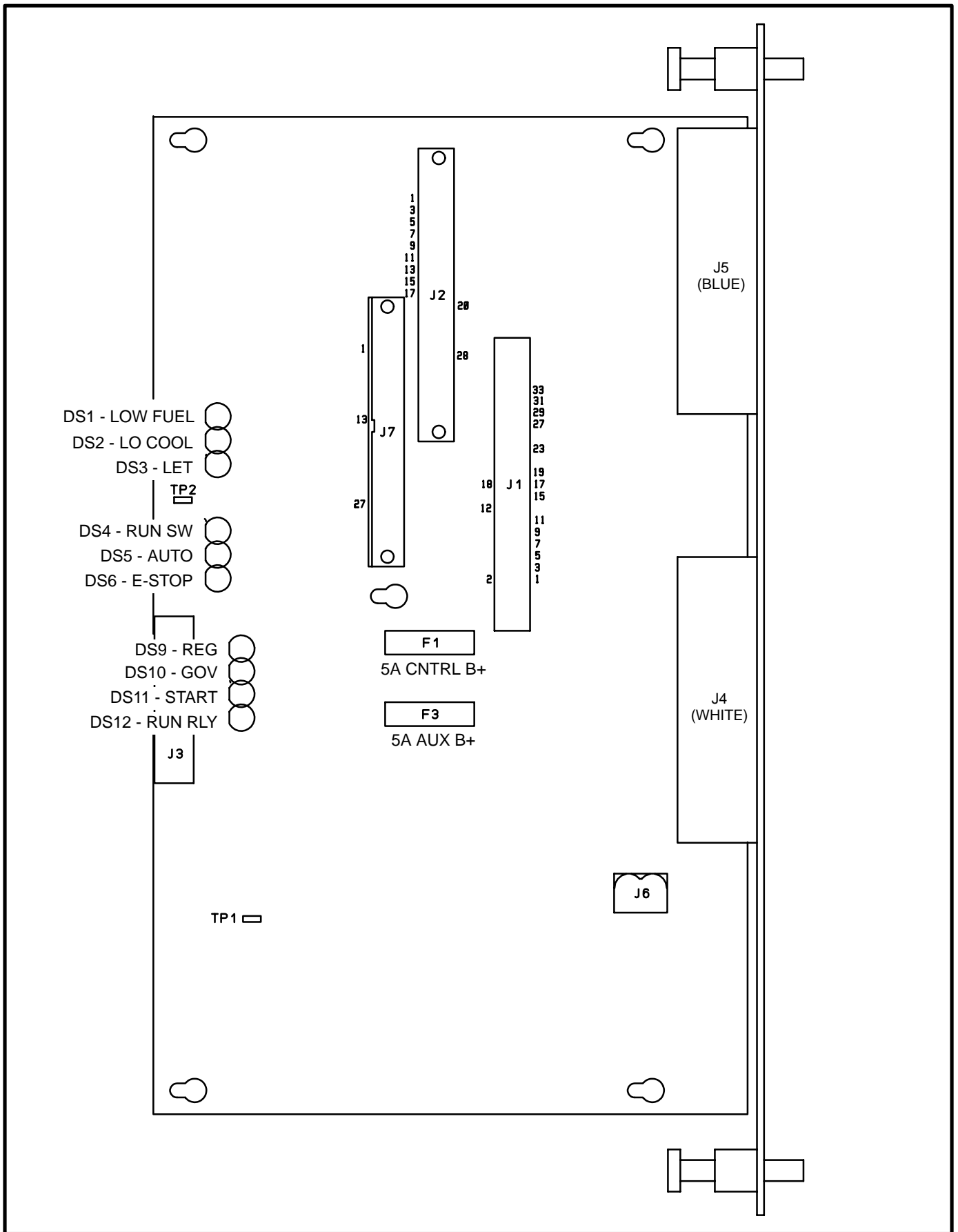


FIGURE 3-4. ENGINE INTERFACE BOARD

ANALOG BOARD (A33)

The analog board (Figure 3-5) is the only circuit board inside the control that has no LED's. There are two versions of the analog board that are used for paralleling and non-paralleling systems.

This board interprets all analog input signals and converts the analog signals to 0–5 VDC for the digital board.

Connectors

The analog board has four connectors with ribbon cables permanently soldered to them. They are:

- J1** Connects to J2 on A31 Engine Interface board
- J2** Connects to J3 on A32 Digital board
- J3** Spare analog inputs
- J4** Connects to J1 on A34 Customer Interface board

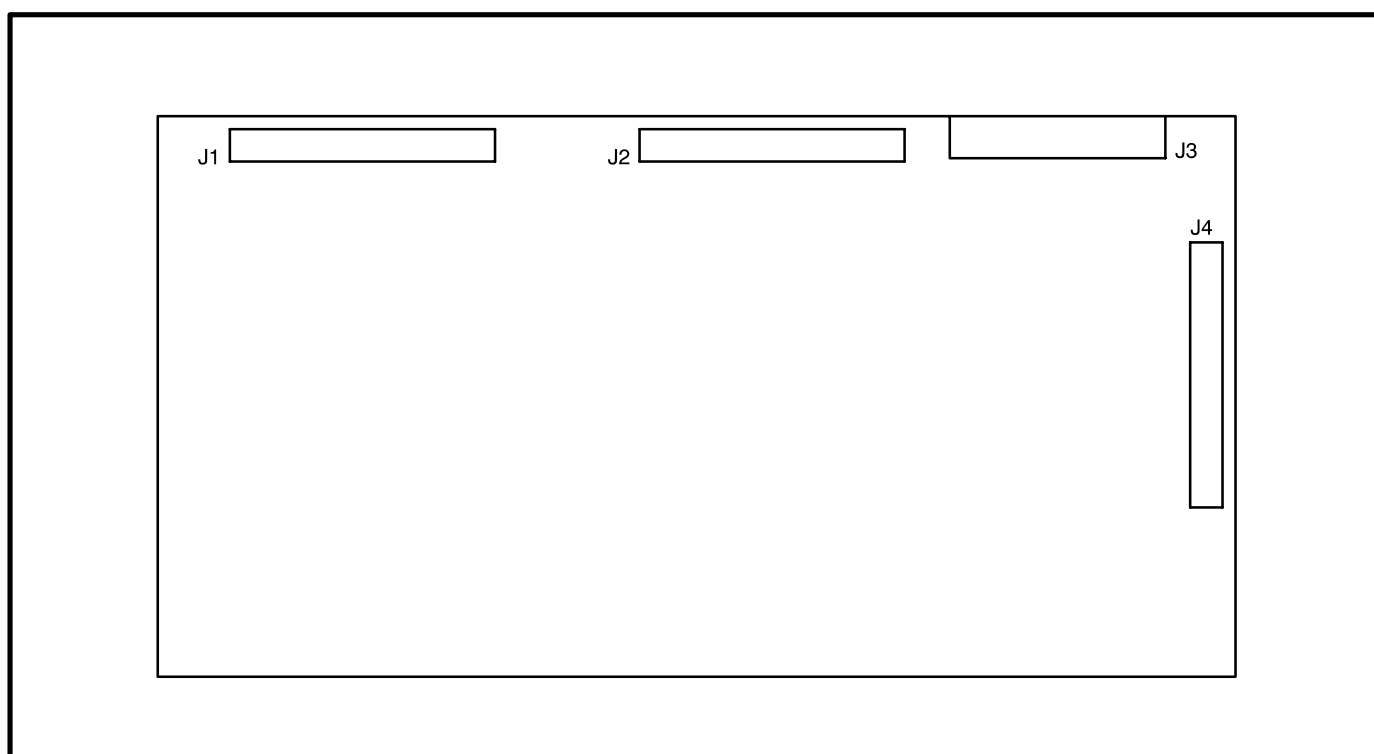


FIGURE 3-5. ANALOG BOARD

DIGITAL DISPLAY BOARD (A35)

The digital board (Figure 3-6) connects to all meters and the LED display.

Connectors

The digital board has three connectors. They are:

- J1** Connects to front panel membrane switches
- J5** Connects to J2 on A32 Digital board. (With J5 disconnected, the display will be non-functional, but the PCC will continue to operate.)
- J6** Connects to meters, Run/Off/Auto switch, J3 on A31 Engine Interface board

LEDs

The digital board has 18 LED's that are used to indicate operational status of the generator set and control panel mode/switch selections.

- DS9** Not In Auto (Red)
- DS10** Upper Scale (Green)
- DS11** Left Top Arrow (Green)
- DS12** Right Top Arrow (Green)

- DS13** Warning (Amber)
- DS14** Lower Scale (Green)
- DS15** Shutdown (Red)
- DS20** Left Bottom Arrow (Green)
- DS21** Right Bottom Arrow (Green)
- DS22** Automatic mains failure (AMF) for paralleling application only: Breaker Closed (Red)
- DS23** Phase A (Green)
- DS24** Reset Arrow (Green)
- DS25** Menu Arrow (Green)
- DS26** Automatic mains failure (AMF) for paralleling application only: Breaker Open (Green)
- DS27** Phase B (Green)
- DS29** Phase C (Green)
- DS36** Automatic mains failure (AMF) for paralleling application only: Breaker Closed (Red) – or – paralleling application: Breaker Open (Green)
- DS37** Automatic mains failure (AMF) for paralleling application only: Breaker Open (Green)

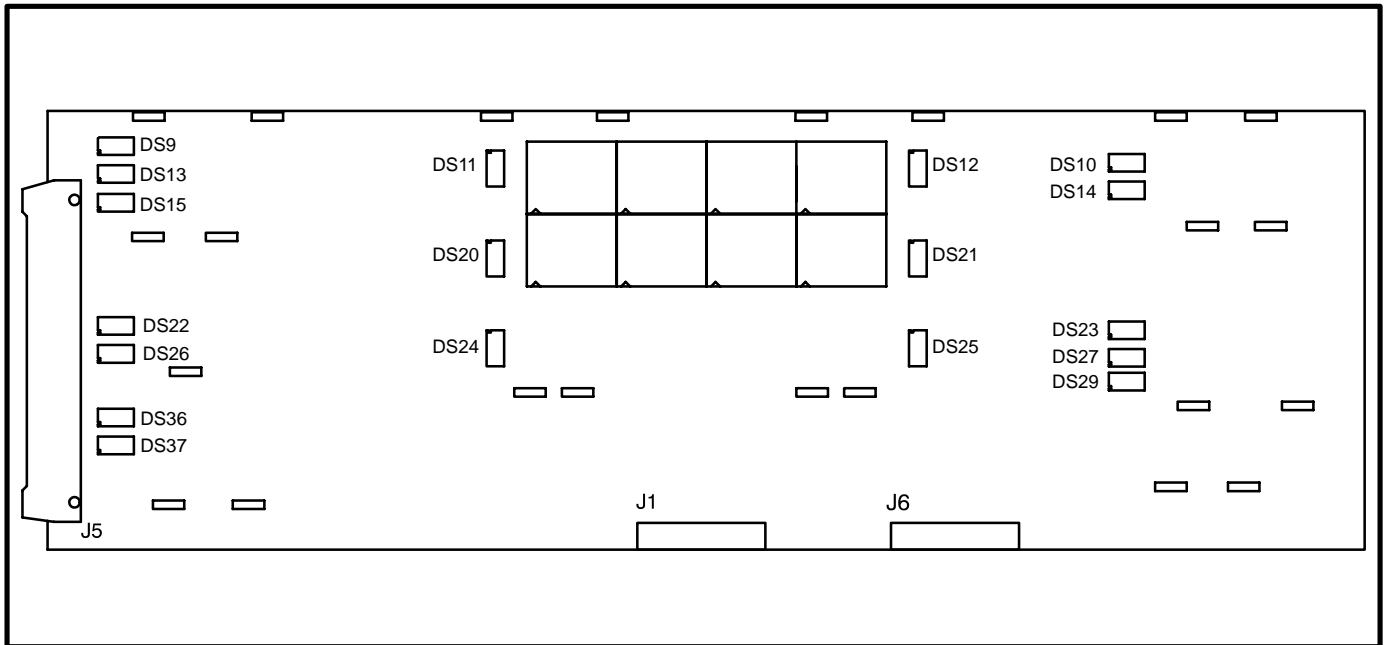


FIGURE 3-6. DIGITAL DISPLAY BOARD

CUSTOMER INTERFACE BOARD (A34)

The customer interface board (Figure 3-7) connects to the PT/CT board to bring in voltage and current. It also connects to customer inputs and outputs.

Connectors

The customer interface board has five connectors. They are:

- J1** Customer connections
- J2** Customer connections
- J3** A36 PT/CT Board and customer connections
- J4** Connects to J2 on A32 Digital board
- J5** Connects to J4 on A33 Analog board

LEDs

The customer interface board has 27 LED's that indicate the following conditions:

- DS1** Master First Start Input (Green) – paralleling application only
- DS2** Pre low oil pressure output relay K14 (Red)
- DS3** Customer Fault #4 Input (Red)
- DS4** Customer Fault #1 Input (Red)
- DS5** Low oil pressure output relay K15 (Red)
- DS6** Fault Reset Input (Red)
- DS7** Engine Idle (Green)
- DS8** Load Demand (Green) – paralleling application only
- DS9** Breaker Open/Inhibit Input (Green) – paralleling application only
- DS10** Genset Breaker Closed Position (Green) – paralleling application only
- DS11** Customer Fault #2 input (Red)
- DS12** Low coolant output relay K17 (Red)
- DS13** Low Fuel Input (Red)
- DS14** Remote Start input (Green)
- DS15** Customer Fault #3 input (Red)
- DS16** Breaker Control input relay energized from Digital board (Green).
In single set application, this output is activated for a breaker trip when there is a shut-down fault.
In paralleling application, this output is activated to close a breaker
- DS17** Common Alarm output relay energized from Digital board (Green)
This output is activated only on a shut-down condition.
- DS18** Spare output relay energized from Digital board (Green)
This output is activated only on a warning condition.
- DS19** Load Dump output relay energized from Digital board (Red)
If overload or underfrequency for 5 seconds, this output is activated (before shut-down).
- DS20** Ready to Load output relay energized from Digital board (Green)
This output is activated when AC voltage and frequency exceed 90% of nominal.
- DS21** Pre high engine temperature output relay K8 (Red)
- DS22** Not in auto output relay K6 (Red)
- DS23** High engine temperature output relay K9 (Red)
- DS24** Overspeed output relay K10 (Red)
- DS25** Overcrank output relay K11 (Red)
- DS26** Low engine temperature output relay K12 (Red)
- DS27** Low fuel output relay K13 (Red)

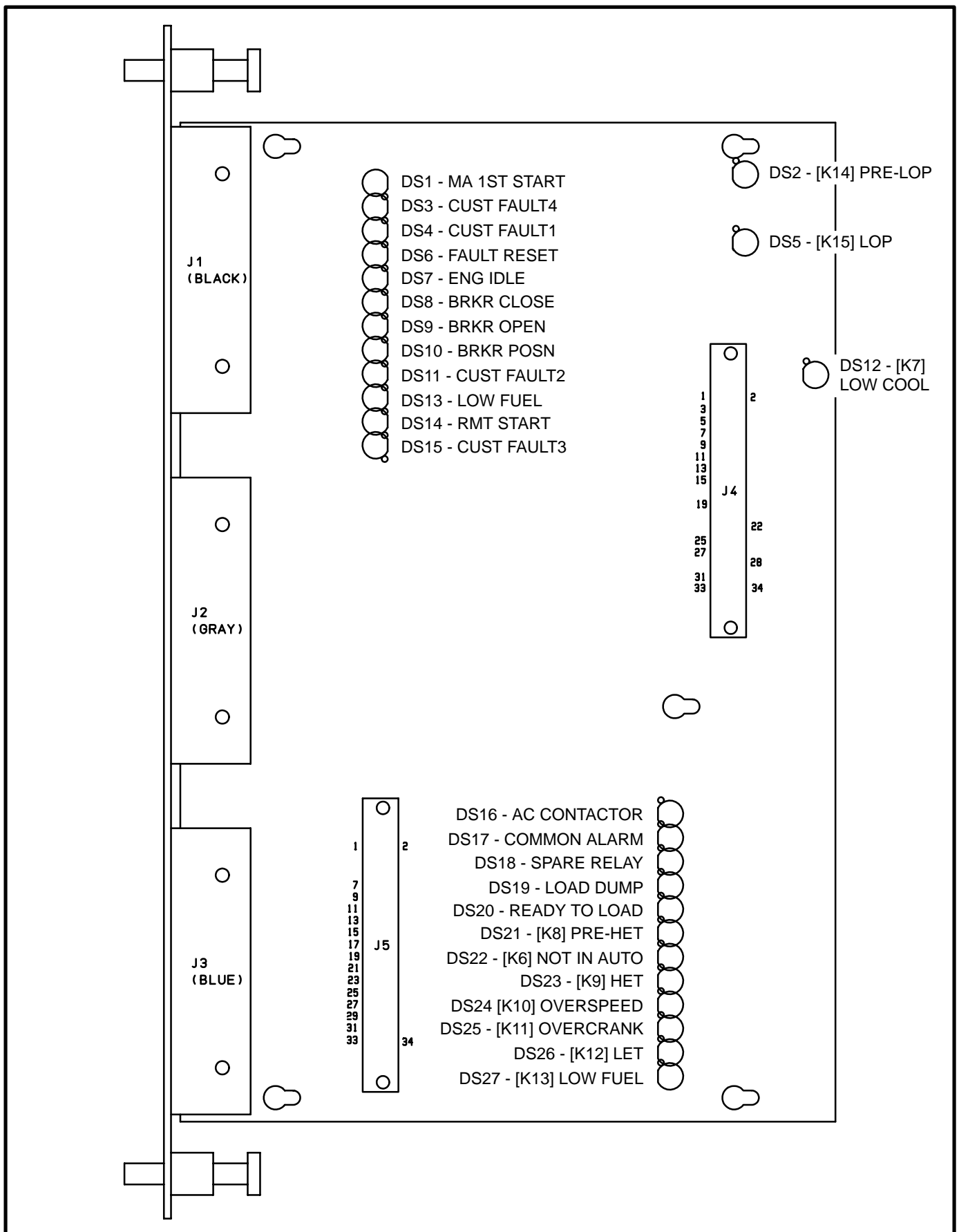


FIGURE 3-7. CUSTOMER INTERFACE BOARD

PT/CT BOARD (A36)

The PT/CT board (Figure 3-8) is mounted inside the accessory box. This board converts generator output voltage to approximately 18 VAC levels for the analog board. It also converts CT .55 amp (at full load) output to approximately 1.65 VAC (at full load) input for the analog board.

There are three versions of this board. For proper operation, the PT/CT board must be correctly matched to the generator set.

In addition, there is a specific set of CTs for each generator set. For proper operation, the CTs must also be correctly matched to the generator set output current.

Connectors

The PT/CT board has two connectors. They are:

J8 Connects to J3 on A34 Customer Interface board

J9 Connects to AC harness (generator output voltage and CTs)

J9 wiring connections:

Yellow	Gen. A In
Orange	Gen. B In
Red	Gen. C In
Brown	Gen. Common In
White	CT21 (+) In
Gray	CT21 (common) In
Grn/Ylw	CT22 (+) In
Black	CT22 (common) In
Purple	CT23 (+) In
Blue	CT23 (common) In

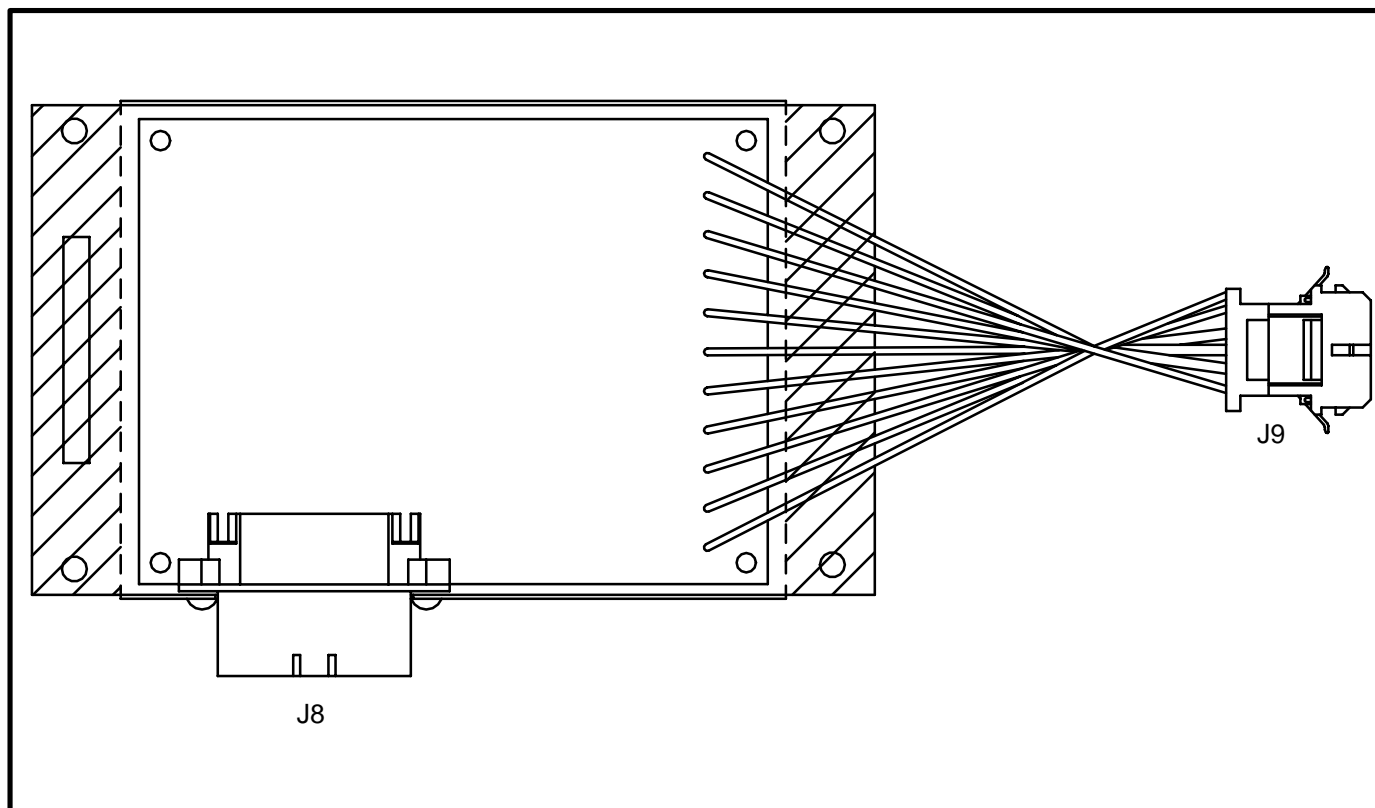


FIGURE 3-8. PT/CT BOARD

VOLTAGE REGULATOR OUTPUT MODULE (A37)

The voltage regulator output module (Figure 3-9) is a power amplifier. This board is used to amplify the pulse-width modulated (PWM) signal from the PCC to drive the exciter windings. Power from the PMG is used by this board to amplify the PWM signal.

Connectors

The voltage regulator output module has two connectors. They are:

J7 Connects to engine harness (control)

J7 wiring connections:

Gray	Regulator Drive (+) Input
White	Regulator Drive (-) Input
Blue	B+ Input (RUN signal)
Purple	Ground Input
Grn/Yel	Start in
Black	Start solenoid

J10 Connects to engine harness (power)

J10 wiring connections:

Green	Phase A PMG power
Yellow	Phase B PMG power
Orange	Phase C PMG power
Red	X (Field +) Output
Brown	XX (Field -) Output

LEDs

The voltage regulator output module has 3 LED's that indicate the following conditions.

DS1 On when voltage regulator isolated supply is operating (Green)

DS2 Output Duty Cycle – Brighter when load increases – larger duty cycle (Amber). The duty cycle range of the PWM signal is 0 - 60%. Because the normal duty cycle is less than 10%, the output duty cycle LED, DS2 will normally be very dimly lit.

DS3 Backup start disconnect – On when start disconnect is true (Green). The backup start disconnect is initiated at about 850 RPM, when sensed PMG voltage is greater than 105 volts RMS.

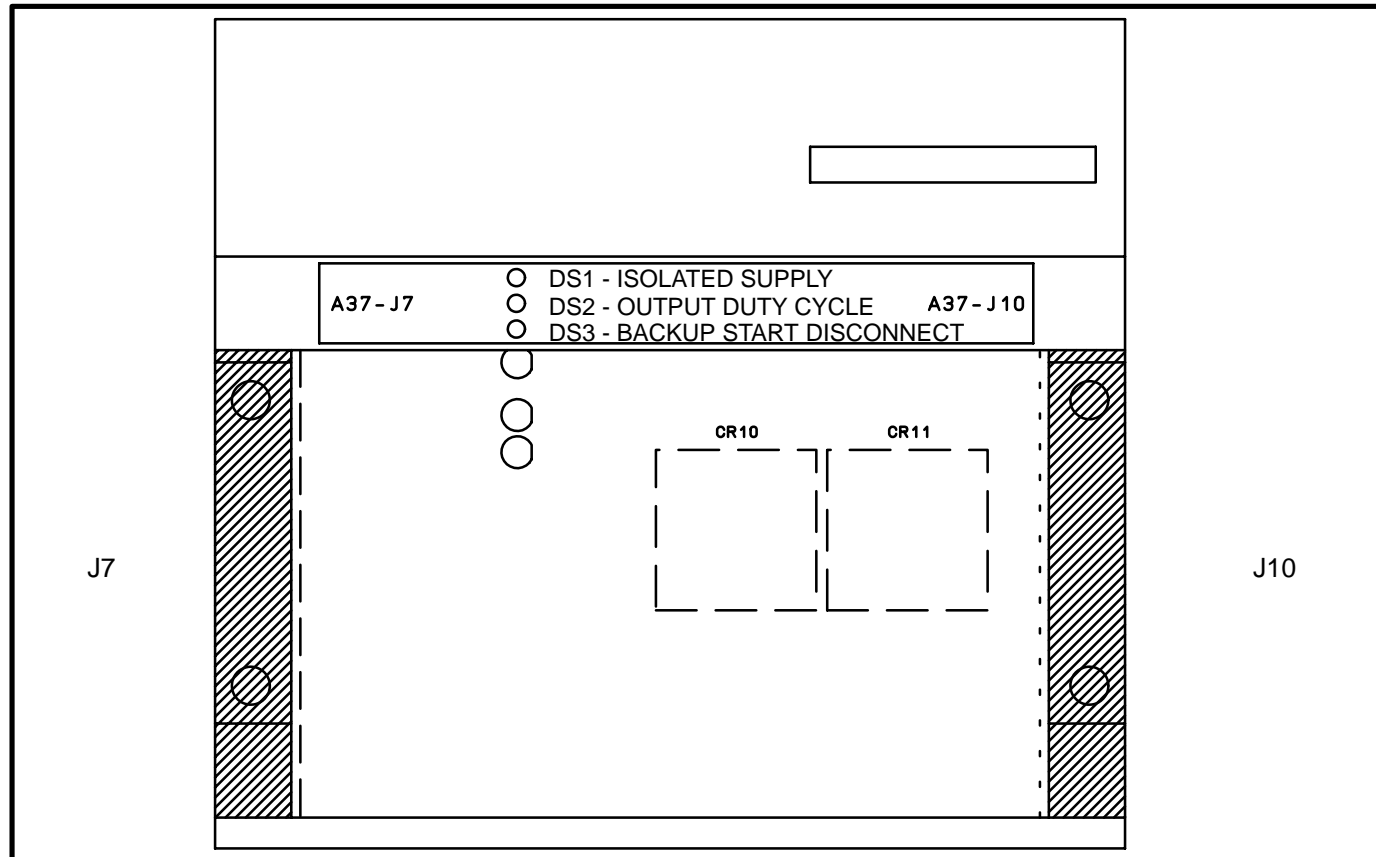


FIGURE 3-9. VOLTAGE REGULATOR OUTPUT MODULE (A37)

GOVERNOR OUTPUT MODULE (A38)

The governor output module (Figure 3-10) receives a low power, 3 kHz pulse-width modulated (PWM) command from the engine interface board (A31). This module drives the two fuel actuators (right and left) with a feed back-controlled, 200 Hz PWM power output stage. The governor module also has both right and left 0-5 volt actuator position voltages which are used for actuator diagnostics.

Connectors

The governor output module has two connectors. They are:

J6

Inputs: Run Signal, B+, Governor Command (from engine interface board)

Outputs: B+ (fused), SwB+, actuator position voltages (R, L), and Rack Position Fault

J13

Inputs: (R, L) Actuator position sensing signals

Outputs: (R, L) Actuator drive

Fuses

The governor output module has four fuses to protect it from overloads and groundfaults. They are:

- F1** Left Actuator Drive (15 Amps)
- F2** Right Actuator Drive (15 Amps)
- F3** Switched B+ (10 Amps)
- F4** B+ Fused (10 Amps)

LEDs

The governor output module has six LED's that indicate the following conditions:

- DS1** (Green) Run command signaling governor module is active.
- DS2** (Green) 5 volt power supply is active.
- DS3** (Green) Left actuator drive is active. The PCC duty cycle range is 25 - 93%. When running, the maximum duty cycle is about 63%. Note that the brighter the LED, the larger the duty cycle.
- DS4** (Green) Right actuator drive is active. See DS3 description.
- DS5** (Red) Left actuator fault indicator. If the actuator is more than 1.5 mm from its commanded position, the fault indicator will be ON. Note that the actuator has maximum range of 0 – 21mm. During transients and starting sequences, the fault indicator will become active for short (200 millisecond) periods.
- DS6** (Red) Right actuator fault indicator. See DS5 description.

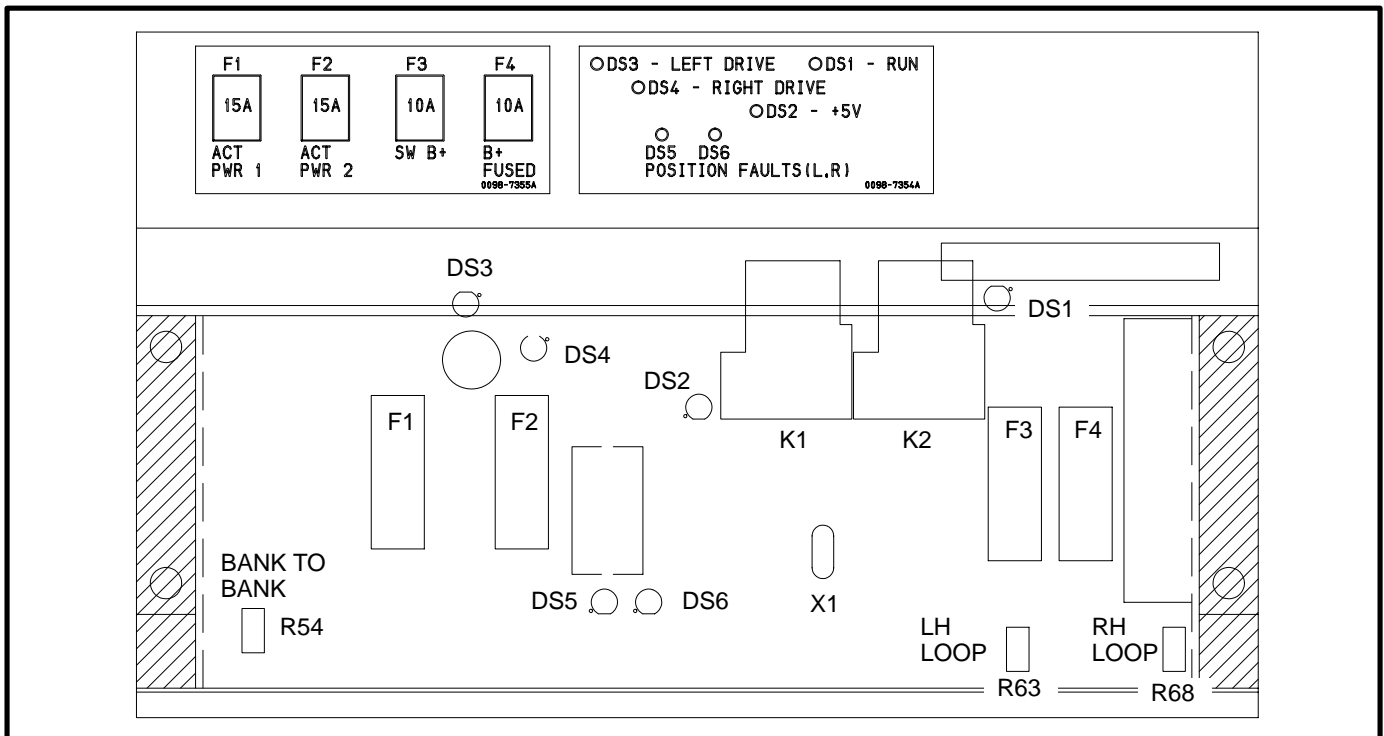


FIGURE 3-10. GOVERNOR OUTPUT MODULE (A38)

4. Troubleshooting

GENERAL

The PowerCommand™ Control continuously monitors engine sensors for abnormal conditions, such as low oil pressure and high coolant temperature. If any of these conditions occur, the PCC will light a yellow Warning lamp or a red Shutdown lamp and display a message on the digital display panel.

In the event of a shutdown fault (red Shutdown lamp), the PCC will stop the engine and close a set of contacts that can be wired to trip a circuit breaker. If the generator set is stopped for this reason, the operator can restart the set after making adjustments or corrections.

This section contains the following information:

- **Table 4-1:** Contains a list of all status codes, including the displayed message and status indicator. Also references the page number that contains a description of each code.
- **Table 4-2:** Describes each warning and shutdown code, warning and shutdown limits where applicable, and basic corrective actions, such as, checking fluid levels, control reset functions, battery connections, etc.
- **Table 4-3:** Lists the PCC oil pressure warning and shutdown limits.

- **Tables 4-4 through 4-30:** Provide detailed troubleshooting procedures.
- **Table 4-31:** Describes the analog circuit board inputs and outputs.
- **Table 4-32:** Describes the location and function of each fuse.

SAFETY CONSIDERATIONS

High voltages are present when the set is running. Do not open the generator output box while the set is running.

⚠ WARNING *Contacting high voltage components can cause electrocution, resulting in severe personal injury or death. Keep the output box covers in place during troubleshooting.*

When troubleshooting a set that is shut down, make certain the generator set cannot be accidentally restarted. Place the Run/Off/Auto switch in the Off position. Turn off or remove AC power from the battery charger, **MAKE CERTAIN EXPLOSIVE BATTERY GASSES ARE DISPELLED FROM BATTERY COMPARTMENT**, and then remove the negative (–) battery cable from the set starting battery.

⚠ WARNING *Accidental starting of the generator set during troubleshooting can cause severe personal injury or death. Disable the generator set (see above) before troubleshooting.*

STATUS INDICATORS

Non-Automatic Status Indicator: This red lamp flashes continuously when the Run/Off/Auto switch is in the Off position.

Warning Status Indicator: This yellow lamp is lit whenever the control detects a warning condition. After the condition is corrected, warning indicators can be reset by pressing the Reset switch. (It is **not** necessary to stop the generator set.) In auto mode, warning indicators can also be reset by cycling the remote reset input after the condition is corrected.

Shutdown Status Indicator: This red lamp is lit whenever the control detects a shutdown condition. Shutdown faults are latched. After the condition is corrected, shutdown indicators can be reset by turning the Run/Off/Auto switch to the Off position, and pressing the Reset switch. In the Auto position, shutdown faults can be reset by removing the remote start input and then cycling the remote reset input.

Emergency Stop shutdown status (Code 102) can be reset only at the PCC front panel.

Digital Display: This two-line, 16-character per line alphanumeric display is used in the menu-driven operating system and to show shutdown and warning messages. Refer to Tables 4-1 and 4-2.

RESETTING THE CONTROL

Press the momentary **Reset Switch** to reset warning and shutdown messages after the condition has been corrected. To reset a shutdown message with the Reset switch, the Run/Off/Auto switch must be in the Off Position. **(The control cannot go into Standby (sleep) mode until all faults have been reset.)**

In Auto mode, warning indicators can also be reset by cycling the remote reset input after the condition is corrected. Shutdown faults can be reset by removing the remote start input and then cycling the remote reset input.

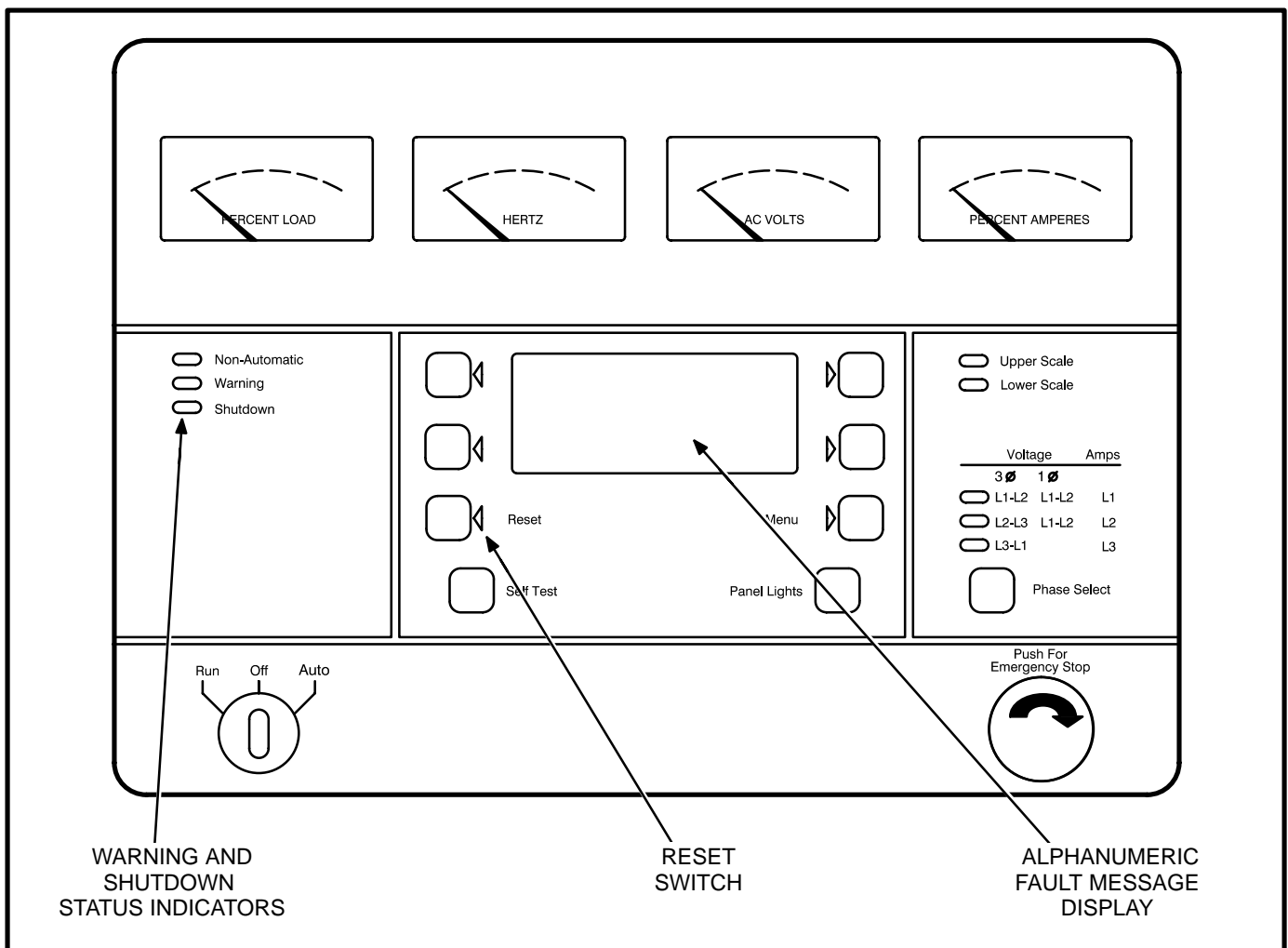


FIGURE 4-1. CONTROL PANEL

TABLE 4-1. WARNING AND SHUTDOWN CODES

CODE ... MESSAGE	STATUS LED	BASIC CHECKS ...	TROUBLE-SHOOTING
101 IDLE MODE	Warning	4-5	
102 EMERGENCY STOP	Shutdown	4-5	
200 LOW OIL PRESSURE	Warning	4-5	4-23
201 LOW OIL PRESSURE	Shutdown	4-5	4-23
204 OIL PRES SENDER	Warning	4-5	4-24
210 LOW COOLANT TEMP	Warning	4-6	4-25
211 HIGH COOLANT TEMP	Warning	4-6	4-26
212 HIGH COOLANT TEMP	Shutdown	4-6	4-26
213 COOLANT SENDER	Warning	4-6	4-24
214 LOW COOLANT LVL	Warning	4-7	4-27
215 LOW COOLANT LVL	Shutdown	4-7	4-27
220 MAG PICKUP	Shutdown	4-7	4-28
221 FAIL TO CRANK	Shutdown	4-7	4-14, 4-22
222 OVERCRANK	Shutdown	4-7	4-20
223 OVERSPEED	Shutdown	4-7	4-29
230 LOW DC VOLTAGE	Warning	4-8	4-30
231 HIGH DC VOLTAGE	Warning	4-8	4-30
232 WEAK BATTERY	Warning	4-8	4-30
240 LOW FUEL – DAY	Warning	4-8	4-31
241 LOW FUEL	Warning	4-8	4-32
250 EEPROM ERROR	Shutdown	4-8	4-33
251 EEPROM ERROR	Warning	4-8	4-33
252 EEPROM ERROR	Warning	4-8	4-33
260 RACK POSITION	Warning	4-9	4-34
261 GROUND FAULT*	Warning/Shutdown	4-9	4-35
262 RUPTURE BASIN*	Warning/Shutdown	4-9	4-35
263 HIGH GEN TEMP*	Warning/Shutdown	4-9	4-35
(Continued to next page)			
* Default message. Editable for customer site requirements.			

TABLE 4-1. WARNING AND SHUTDOWN CODES

CODE ... MESSAGE	STATUS LED	BASIC CHECKS ...	TROUBLE-SHOOTING
301 HIGH AC VOLTAGE	Shutdown	4-9	4-36
303 LOW AC VOLTAGE	Shutdown	4-9	4-39
313 UNDER FREQUENCY	Shutdown	4-10	4-41
320 OVERCURRENT	Warning	4-10	4-42
321 OVERCURRENT	Shutdown	4-10	4-42
322 SHORT CIRCUIT	Shutdown	4-10	4-42
330 OVERLOAD	Warning	4-10	4-42
335 REVERSE POWER	Shutdown	4-10	
None INVALID SETUP	None	4-10	
None INVALID CAL	None	4-10	

TABLE 4-2. WARNING AND SHUTDOWN CODES

⚠WARNING *Many troubleshooting procedures present hazards which can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and mechanical hazards should perform service procedures. Review safety precautions.*

SYMPTOM	CORRECTIVE ACTION
<p>MESSAGE: IDLE MODE 101 – WARNING</p>	<p>Indicates that the engine is operating in idle mode. When the set is operating in the RUN mode, grounding the engine idle input causes generator build-up to be inhibited and the engine to be governed at 800 RPM. When ground is removed from this input, the set returns to normal speed and voltage.</p> <p>When the engine idle function is enabled, the control automatically sets lower oil pressure warning and shutdown trip points to reflect the lower operating speed. When the engine idle function is removed and the set reverts to normal operating speed, the control automatically resets oil pressure warning and shutdown trip points to the normal settings.</p>
<p>Shutdown lamp lights. MESSAGE: EMERGENCY STOP 102 – SHUTDOWN</p>	<p>Indicates local or remote Emergency Stop.</p> <p>To reset the local/remote Emergency Stop button :</p> <ul style="list-style-type: none"> Turn the switch clockwise and allow it to pop out (local only). Move the Run/Off/Auto switch to Off. Press the Reset switch. Select Run or Auto, as required.
<p>Warning lamp lights. MESSAGE: LOW OIL PRESSURE 200 – WARNING</p>	<p>Indicates engine oil pressure has dropped to an unacceptable level. If generator is powering critical loads and cannot be shut down, wait until next shutdown period and then follow 201-SHUTDOWN procedure.</p> <p>To check oil pressure during a warning, access the oil pressure menu prior to clearing the fault.</p>
<p>Shutdown lamp lights. MESSAGE: LOW OIL PRESSURE 201 – SHUTDOWN</p>	<p>Indicates engine oil pressure has dropped below the shutdown trip point. Check oil level, lines and filters. If oil system is OK but oil level is low, replenish. Reset control and restart. Oil pressure limits are listed in Table 4-3.</p>
<p>Warning lamp lights. MESSAGE: OIL PRES SENDER 204 – WARNING</p>	<p>Indicates that the control has sensed that the engine oil pressure sender is out of its working range. Check that the engine oil pressure sender is properly connected.</p>

TABLE 4-2. WARNING AND SHUTDOWN CODES (continued)

⚠WARNING Many troubleshooting procedures present hazards which can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and mechanical hazards should perform service procedures. Review safety precautions.

SYMPTOM	CORRECTIVE ACTION
<p>Warning lamp lights. MESSAGE: LOW COOLANT TEMP 210 – WARNING</p> <p>Set is not operating. Warning occurs when engine coolant temperature is 70° F (21° C) or lower. NOTE: In applications where the ambient temperature falls below 40°F (4°C), Low Coolant Temp may be indicated even though the coolant heaters are operating.</p>	<p>Indicates engine coolant heater is not operating or is not circulating coolant. Check for the following conditions:</p> <ul style="list-style-type: none"> a. Coolant heater not connected to power supply. Check for blown fuse or disconnected heater cord and correct as required. b. Check for low coolant level and replenish if required. Look for possible coolant leakage points and repair as required. c. Open heater element. Check current draw of heater.
<p>Warning lamp lights. MESSAGE: HIGH COOLANT TEMP 211 – WARNING</p>	<p>Indicates the engine coolant temperature is getting close to the recommended maximum temperature limit: 215° F – standby / 207° F – primary).</p> <p>If generator is powering non-critical and critical loads and cannot be shut down, use the following:</p> <ul style="list-style-type: none"> a. Reduce load if possible by turning off non-critical loads. b. Check air inlets and outlets and remove any obstructions to airflow. <p>If engine can be stopped, follow HIGH COOLANT TEMP 212 – SHUTDOWN procedure.</p> <p>To check coolant temperature during a warning, access coolant temperature menu prior to clearing the fault.</p>
<p>Shutdown lamp lights. MESSAGE: HIGH COOLANT TEMP 212 – SHUTDOWN</p>	<p>Indicates engine has overheated (coolant temperature has risen above the shutdown trip point: 223° F – standby / 215° F – primary). Allow engine to cool down completely before proceeding with the following checks:</p> <ul style="list-style-type: none"> a. Check for obstructions to cooling airflow and correct as necessary. b. Check fan belt and repair or tighten if necessary. c. Reset control and restart after locating and correcting problem. d. Check blower fan and circulation pumps on remote radiator installations.
<p>Warning lamp lights. MESSAGE: COOLANT SENDER 213 – WARNING</p>	<p>Indicates that the resistance of the coolant temperature sender is out of range. Check the resistance of the sender. Resistance should be 500 to 2k ohms.</p>

TABLE 4-2. WARNING AND SHUTDOWN CODES (continued)

⚠WARNING *Many troubleshooting procedures present hazards which can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and mechanical hazards should perform service procedures. Review safety precautions.*

SYMPTOM	CORRECTIVE ACTION
<p>Shutdown lamp lights. MESSAGE: LOW COOLANT LVL 214 – WARNING or LOW COOLANT LVL 215 – SHUTDOWN</p>	<p>Indicates engine coolant level has fallen below the trip point. Allow engine to cool down completely before proceeding.</p> <ol style="list-style-type: none"> Check coolant level and replenish if low. Look for possible coolant leakage points and repair if necessary. Reset control and restart after locating and correcting problem. <p>LOW COOLANT LVL Shutdown will not occur if genset is in Idle mode (low coolant warning only).</p>
<p>Shutdown lamp lights. MESSAGE: MAG PICKUP 220 – SHUTDOWN</p>	<p>Indicates mag pickup speed indication is not being sensed or does not match generator set output frequency.</p> <ol style="list-style-type: none"> Restart and check RPM on the digital display.
<p>Engine will not crank. Shutdown lamp lights. MESSAGE: FAIL TO CRANK 221 – SHUTDOWN</p>	<p>Indicates possible fault with control or starting system. Check for the following conditions:</p> <ol style="list-style-type: none"> Check fuse F3 on the Engine Interface board. Poor battery cable connections. Clean the battery cable terminals and tighten all connections. Discharged or defective battery. Recharge or replace the battery.
<p>Shutdown lamp lights. Engine stops cranking. MESSAGE: OVERCRANK 222 – SHUTDOWN</p>	<p>Indicates possible fuel system problem.</p> <ol style="list-style-type: none"> Check for empty fuel tank, fuel leaks, or plugged fuel lines and correct as required. Check for dirty fuel filter and replace if necessary. Check for dirty or plugged air filter and replace if necessary. Reset the control and restart after correcting the problem.
<p>Engine runs and then shuts down, Shutdown lamp lights. MESSAGE: OVERSPEED 223 – SHUTDOWN</p>	<p>Indicates engine has exceeded normal operating speed. (115% ±1% of nominal)</p>

TABLE 4-2. WARNING AND SHUTDOWN CODES (continued)

⚠WARNING *Many troubleshooting procedures present hazards which can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and mechanical hazards should perform service procedures. Review safety precautions.*

SYMPTOM	CORRECTIVE ACTION
Warning lamp lights. MESSAGE: LOW DC VOLTAGE 230 – WARNING	Indicates battery voltage is below 24 VDC. a. Discharged or defective battery. Check the battery charger fuse. Recharge or replace the battery. b. Poor battery cable connections. Clean the battery cable terminals and tighten all connections. c. Check engine DC alternator. Replace engine DC alternator if normal battery charging voltage (12 to 14 VDC) is not obtained. d. Check float level if applicable (raise float level).
Warning lamp lights. MESSAGE: HIGH DC VOLTAGE 231 – WARNING	Indicates battery voltage exceeds 32 VDC. Check float level on battery charger if applicable (lower float level).
Warning lamp lights. MESSAGE: WEAK BATTERY 232 – WARNING	Indicates battery voltage drops below 60% of nominal for two seconds, during starting. Discharged or defective battery. See Warning message 230 – LOW DC VOLTAGE .
Warning lamp lights. MESSAGE: LOW FUEL–DAY 240 – WARNING	Indicates day tank fuel supply is running low. Check fuel supply and replenish as required.
Warning lamp lights. MESSAGE: LOW FUEL 241 – WARNING	Indicates fuel supply is running low. Check fuel supply and replenish as required.
Shutdown lamp lights. MESSAGE: EEPROM ERROR 250 – SHUTDOWN	Indicates PCC memory error. Data corruption of critical operating parameters.
Warning lamp lights. MESSAGE: EEPROM ERROR 251 – WARNING or 252 – WARNING	Indicates PCC memory error. Data corruption of non-critical operating parameters.

TABLE 4-2. WARNING AND SHUTDOWN CODES (continued)

⚠WARNING *Many troubleshooting procedures present hazards which can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and mechanical hazards should perform service procedures. Review safety precautions.*

SYMPTOM	CORRECTIVE ACTION
Warning lamp lights. MESSAGE: RACK POSITION 260 – WARNING	Indicates that one or both of the fuel racks is not at the commanded position. <ol style="list-style-type: none"> Check fuel pump connections. Check left and right actuator fuses (A38-F1 & F2) on the governor output module.
Shutdown lamp lights. MESSAGE: GROUND FAULT 261 – SHUTDOWN or DAY TANK 262 – SHUTDOWN or HIGH GEN TEMP 263 – SHUTDOWN	When any one of these customer defined inputs is closed to ground, the corresponding fault message is displayed. The nature of the fault is an optional customer selection. These fault functions can be programmed to initiate a shutdown or a warning. As indicated by the Shutdown lamp, a shutdown response has been preselected. Note: Customer fault messages are editable. The message displayed for the code shown (261 thru 263) may have been edited and may not appear as shown in this table.
Warning lamp lights. MESSAGE: GROUND FAULT 261 – WARNING or RUPTURE BASIN 262 – WARNING or HIGH GEN TEMP 263 – WARNING	When any one of these customer defined inputs is closed to ground, the corresponding fault message is displayed. The nature of the fault is an optional customer selection. These fault functions can be programmed to initiate a shutdown or a warning. As indicated by the Warning lamp, a warning response has been preselected. Note: Customer fault messages are editable. The message displayed for the code shown (261 thru 263) may have been edited and may not appear as shown in this table.
Shutdown lamp lights. MESSAGE: HIGH AC VOLTAGE 301 – SHUTDOWN	Indicates that one or more of the phase voltages has exceeded 130% of nominal, or has exceeded 110% of nominal for 10 seconds.
Shutdown lamp lights. MESSAGE: LOW AC VOLTAGE 303 – SHUTDOWN	Indicates that one or more of the phase voltages has dropped below 85% of nominal for 10 seconds.

TABLE 4-2.WARNING AND SHUTDOWN CODES (continued)

⚠WARNING *Many troubleshooting procedures present hazards which can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and mechanical hazards should perform service procedures. Review safety precautions.*

SYMPTOM	CORRECTIVE ACTION
Shutdown lamp lights. MESSAGE: UNDER FREQUENCY 313 – SHUTDOWN	Indicates that engine speed has dropped below 90% of nominal for 10 seconds. NOTE: Five seconds before shutdown, a Load Dump signal is initiated. Check fuel supply, intake air supply and load.
Warning lamp lights. MESSAGE: OVERCURRENT 320 – WARNING	Indicates that generator output current has exceeded 110% of rated for 60 seconds. Check load and load lead connections.
Shutdown lamp lights. MESSAGE: OVERCURRENT 321 – SHUTDOWN	Indicates that generator output current has exceeded 110% of rated, and that a PCC time/current calculation has initiated an overcurrent shutdown. Check load and load lead connections.
Shutdown lamp lights. MESSAGE: SHORT CIRCUIT 322 – SHUTDOWN	Indicates that generator output current has exceeded 175% of rated. Check load and load lead connections.
Warning lamp lights. MESSAGE: OVERLOAD 330 – WARNING	Indicates that three-phase power output exceeds 105% of standby (or 115% of prime) rating. After five seconds, the Load Dump output is activated. After 60 seconds, the OVERLOAD warning is activated. Check load and load lead connections.
Shutdown lamp lights. MESSAGE: REVERSE POWER 335 – SHUTDOWN	Indicates improper CT or PT phasing. (Non-parallel units only.) Check CT / PT wiring. Refer to <i>CT Installation</i> in Section 5.
MESSAGE: INVALID SETUP	Indicates that the digital board is not properly calibrated for the generator set model. Refer to <i>Digital Board (A32) Calibration</i> in Section 5.
MESSAGE: INVALID CAL	Indicates that the digital board is not properly calibrated for the generator set model. Refer to <i>Digital Board (A32) Calibration</i> in Section 5.

TABLE 4-3. PCC OIL PRESSURE WARNING & SHUTDOWN LIMITS

QST30 Engine: NORM 45-65 psi (310-448 kPa), IDLE 20 psi (138 kPa)		
35 psi	(241 kPa)	shutdown limit - run mode value
40 psi	(276 kPa)	warning limit - run mode value
10 psi	(69 kPa)	shutdown limit - idle mode value
15 psi	(103 kPa)	warning limit- idle mode value

To check oil pressure or engine temperature during a warning, access the oil pressure or coolant temperature menu prior to clearing the fault.

TROUBLESHOOTING PROCEDURE

The following tables are a guide to help you evaluate problems with the generator set. You can save time if you read through the manual ahead of time and understand the system.

To determine the appropriate troubleshooting procedure for the specific problem at hand, be sure to refer to the “Indicators” column provided in each troubleshooting table.

Try to think through the problem. Go over what was done during the last service call. The problem could be as simple as a loose wire, an opened fuse or a tripped circuit breaker. (Table 4-32 describes the location and function of each fuse.)

Figure 4-2 shows the location of the components within the control panel that are referenced in the following troubleshooting procedures. Connector,

LED and switch locations for each circuit board and module are provided in *Section 3*. The control wiring and circuit board connections are shown in *Section 7*.

⚠ CAUTION *Always set the Run/Off/Auto (S12) switch to the Off position and the Power On/Standby (S5) switch to the Standby position before disconnecting or connecting harness connectors. Otherwise, disconnecting the harness connectors can result in voltage spikes high enough to damage the DC control circuits of the set.*

⚠ CAUTION *Electrostatic discharge will damage circuit boards. Always wear a wrist strap when handling circuit boards or socket-mounted IC's and when disconnecting or connecting harness connectors.*

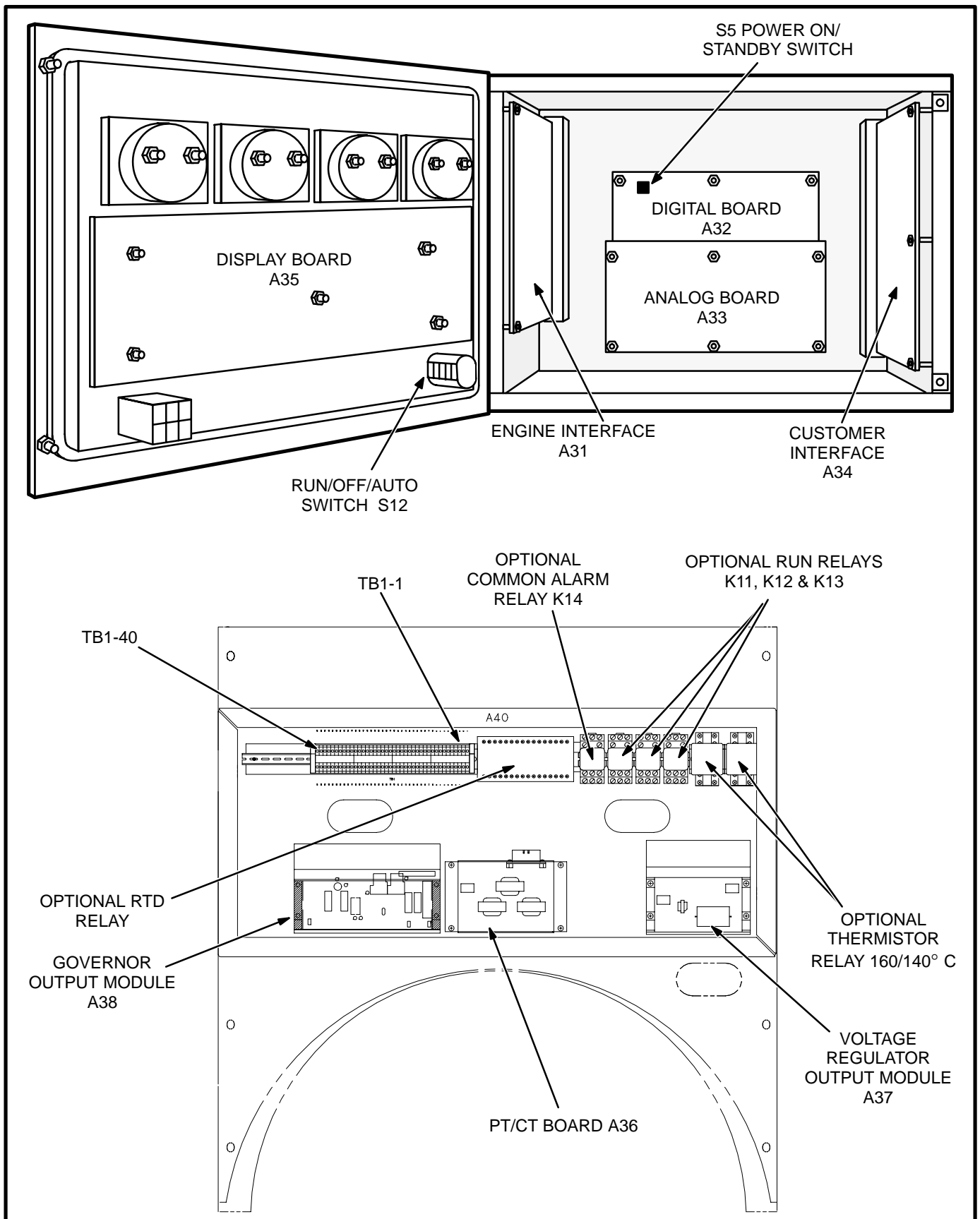


FIGURE 4-2. CIRCUIT BOARD LOCATIONS

TABLE 4-4. ENGINE DOES NOT CRANK—LOCAL OR REMOTE RUN

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
<p>"FAIL TO CRANK" (221) message</p> <p>Reset and attempt to start:</p> <p>Start LED DS11 on the engine interface board turns on.</p> <p>NOTE: These two indications suggest that the PCC has received a start signal and has sent a start command to the start output (J4-2) on the engine interface board.</p>	<ol style="list-style-type: none"> Insufficient battery voltage. Check the following conditions: <ol style="list-style-type: none"> Batteries not charged. Battery connections loose or dirty. Insufficient battery charging voltage. Engine DC alternator could be bad. Starter could be bad. If there is no B+ at the starter, start solenoid K4 could be bad. If there is no B+ at the start solenoid coil (K4), the backup start disconnect contacts in the regulator output module (A37) could be open (indicating that A37 is bad). If there is continuity at A37 J7-5/J7-6, there may be an open between A37 and A31, an open between A37 and K4, or A31 may be bad. The mag pickup signal is not being sensed. 	<ol style="list-style-type: none"> Recharge or replace the battery. Specific gravity for a fully charged battery is approximately 1.260 at 80° F (27° C). Clean and tighten or replace the battery cable connectors and cables at the battery and the set. Adjust charge rate of battery charging circuit. Replace engine DC alternator if normal battery charging voltage (12 to 14 VDC) is not obtained. Reset the control. Attempt to start, and test for B+ at the starter. If there is B+ at the starter, the starter could be bad. Test starter (see engine service manual). Replace the starter. Reset the control. Attempt to start, and test for B+ into and out of start solenoid contacts. If there is B+ in, but not out, check for B+ at the start solenoid coil. If there is B+ at the coil, check ground connection. If ground connection is good, the start solenoid is bad. Replace the start solenoid. If there is B+ into and out of the start solenoid contacts, check for an open between the start solenoid contacts and the starter. If there is no B+, go to the next step. Disconnect J7/P7 at the regulator output module. Test for continuity at A37 J7-5/J7-6. If there is no continuity, the regulator output module is bad. Replace A37. If there is continuity at A37 J7-5/J7-6, reset the control, attempt to start, and check for B+ at A37 P7-5. If there is B+ at P7-5, there may be an open between start solenoid coil (K4) and A37. If there is no B+ at P7-5, check for B+ at J4-2 on the engine interface board (A31) while attempting to start. If there is B+ at A31 J4-2, check for an open between A37 and A31. If there is no B+ at A31 J4-2, (and DS11 is on) the engine interface board is bad. Replace A31. Refer to the mag pickup shutdown message (220).
<p>*CAUTION: Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.</p>		

TABLE 4-5. ENGINE DOES NOT CRANK—LOCAL OR REMOTE RUN

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
<p>“FAIL TO CRANK” (221) message</p> <p>Reset and attempt to start:</p> <p>Start LED DS11 on the engine interface board does NOT turn on.</p> <p>NOTE: These two indications suggest that the PCC has received a start signal and has NOT sent a start command to the start output (J4-2) on the engine interface board.</p>	<ol style="list-style-type: none"> 1. Fuse F3 on the engine interface board (A31) may be open, or B+ may not be getting to F3. 2. Emergency Stop switch S13 or the PCC door harness may be bad. 3. Digital board (A32) may be bad. 4. Engine interface board (A31) may be bad. 	<p>*1. Install harness tool between A31 J4/P4. Reset the control. Attempt to start and check for B+ at J4-2. If no B+, remove F3 and check continuity. If open, replace the fuse with one of the same type and amp rating (5 Amps). If F3 is OK, check the B+ supply from the wiring harness.</p> <p>2. To isolate:</p> <ul style="list-style-type: none"> • Check for B+ at S13-1 and S13-2. If there is B+ at S13-2, but not at S13-1 (and S13 is NOT in the emergency stop position), then S13 is bad. Replace S13. • If there is no B+ at S13-2, disconnect J3/P3, and check for B+ at A31 J3-2. If there is no B+, replace A31. • If there is B+ at A31 J3-2, check continuity from P3-2 to P3-6. If no continuity, repair or replace as necessary. <p>*3. Install harness tool between A32 J4/P4. Reset the control. Attempt to start, and test for ground output at A32 J4-3. If there is no ground output, A32 is bad. Replace A32.</p> <p>*4. If there is a ground output at A32 J4-3, and yet there is no B+ output at A31 J4-2; then A31 is bad. Replace A31.</p>
<p>*CAUTION: Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.</p>		

TABLE 4-6. ENGINE DOES NOT CRANK—REMOTE RUN

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
<p>“FAIL TO CRANK” (221) message DOES NOT appear on digital display –and: Auto LED DS5 on the engine interface board (A31) is on – RMT Start LED DS14 on the customer interface board (A34) is on –</p> <p>NOTE: This condition suggests that the PCC processor (digital board –A32) has NOT received or recognized a remote start start signal.</p>	<ol style="list-style-type: none"> 1. The Auto mode signal is not getting from engine interface board A31 to digital board A32, indicating that A31 is bad. 2. The Remote run signal is not getting from customer interface board A34 to A32, indicating that A34 is bad. 3. Digital board (A32) may be bad. 	<p>*1. Install harness tool between A32 J4/P4. Check for ground output at A32 J4-18. If there is no ground output (but A31 DS5 is on) engine interface board A31 is bad. Replace A31. If there is a ground output at A31 J1-18, proceed to the next step.</p> <p>*2. Install harness tool between A32 J4/P4. Reset the control. Attempt to remote start, and check for ground output at A32 J2-26. If no ground output (but A34 DS14 is on) customer interface board A34 is bad. Replace A31. If there is a ground output at A32 J2-26, proceed to the next step.</p> <p>*3. If, when attempting remote start, there is a ground input at A32 J2-26, and a ground input at A32 J4-18—and there is no “FAIL TO CRANK” message—and the set does not crank; A32 is bad. Replace, A32.</p>
<p>*CAUTION: Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.</p>		

TABLE 4-7. ENGINE DOES NOT CRANK—REMOTE RUN

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
<p>“FAIL TO CRANK” (221) message DOES NOT appear on digital display –and: Auto LED DS5 on the engine interface board (A31) is off – RMT Start LED DS14 on the customer interface board (A34) is on –</p> <p>NOTE: This condition suggests that the engine interface board (A31) is NOT enabling the remote start logic on the digital board.</p>	<p>The Auto mode input is not getting from the Auto select switch (S12) to engine interface board A31 (indicating that S12, A31, or the harness is bad.</p> <ol style="list-style-type: none"> 1. S12 or the wiring harness may be bad. 2. Engine interface board A31 may be bad. 3. Digital board A32 may be bad. 	<ol style="list-style-type: none"> *1. Disconnect A31 J3/P3. Check continuity to ground at A31 J3-11. (J3-11 is ground out to S12. If ground is not present, replace A31. If ground is present, place S12 in Auto and check continuity from P3-11 to P3-13. If no continuity, isolate to switch or wiring harness. Repair as necessary. If there is continuity, A31 may be bad. Reconnect J3/P3. *2. Install harness tool between A32 J4/P4. Check the 16 volt (nominal) supply at A32 J4-16. If the voltage is present at A32 J4-16, and ground is present at A31 P3-13—and yet A31 DS5 is off; then A31 is bad. Replace A31. 3. If there is no +16 volt supply voltage at A32 J4-16, A32 is bad. Replace A32.
<p>*CAUTION: Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.</p>		

TABLE 4-8. ENGINE DOES NOT CRANK—REMOTE RUN

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
<p>“FAIL TO CRANK” (221) message DOES NOT appear on digital display –and: Auto LED DS5 on the engine interface board (A31) is on – RMT Start LED DS14 on the customer interface board (A34) is off</p> <p>NOTE: This condition suggests that the remote start input is NOT passing through the customer interface board (A34) to enable the remote start logic on the digital board.</p>	<p>The remote start input is not getting from the remote start switch to the output of the customer interface board (A34) (indicating that the switch, A34, or the harness is bad.</p> <ol style="list-style-type: none"> 1. The remote start switch or the wiring harness may be bad. 2. Customer interface board A34 may be bad. 	<ol style="list-style-type: none"> *1. Install harness tool between A34 J1/P1. Reset the control. Attempt remote start and check for ground at A34 J1-13. If ground level is not present, isolate to the switch or the wiring harness by checking for a start signal at TB1-5. Repair as necessary. 2. If ground is present at A34 J1-13—and yet A34 DS14 is off, replace A34.
<p>*CAUTION: Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.</p>		

TABLE 4-9. ENGINE DOES NOT CRANK—LOCAL RUN

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
<p>“FAIL TO CRANK” (221) message DOES NOT appear on digital display—and: Run LED DS4 on the engine interface board (A31) is off—</p> <p>NOTE: This condition suggests that the start input is NOT getting from the Run/Off/ Auto switch (S12) to the engine interface board (A31) to enable the remote start logic on the digital board.</p>	<p>The start input is not getting from the Run/ Off/ Auto select switch (S12) to A31 (indicating that S12, A31, or the harness is bad.</p> <ol style="list-style-type: none"> 1. Run/Off/ Auto select switch S12 or the wiring harness may be bad. 2. Engine interface board A31 may be bad. 3. Digital board A32 may be bad. 	<ol style="list-style-type: none"> *1. Check continuity to ground at A31 J3-11. If ground is not present, replace A31. If ground is present, place S12 in Run and check continuity from P3-11 to P3-12. If no continuity, isolate to switch or wiring harness. Repair as necessary. If there is continuity, A31 may be bad. *2. Install harness tool between A32 J4/P4. Check the 16 volt (nominal) supply at A32 J4-16. If the voltage is present at A32 J4-16, and ground is present at A31 J3-12—and yet A31 DS5 is off, replace A31. 3. If there is no +16 volt supply voltage at A32 J4-16, replace A32.
<p>*CAUTION: Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.</p>		

TABLE 4-10. ENGINE CRANKS BUT DOES NOT START

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
<p>“OVERCRANK” (222) message</p> <p>–and</p> <p>While cranking, Run LED DS12 on the engine interface board (A31) is on.</p> <p>and</p> <p>While cranking, Run LED DS2 on the governor output module (A38) is on.</p> <p>NOTE: These indications suggest that the PCC has sent a run signal to the fuel solenoid.</p>	<p>Fuel supply or fuel delivery.</p> <ol style="list-style-type: none"> Restricted fuel supply due to: <ol style="list-style-type: none"> Fuel level below pickup tube in tank. Closed shutoff valve in supply line. Fuel injectors clogged. Air in fuel system. The fuel rack could be binding, loose, or damaged. Fuel solenoid (K1 and K4) on the injection pump not energized due to: <ol style="list-style-type: none"> Open in fuel solenoid circuit or defective governor module. Defective fuel solenoid. Fuel tank solenoid not energized due to: <ol style="list-style-type: none"> Open in fuel tank solenoid circuit. Defective fuel tank solenoid. Engine fuel injection or other engine problem. 	<ol style="list-style-type: none"> Add fuel if low. Prime the fuel system. Open any closed shutoff valve in the fuel line supplying the engine. Refer to engine service manual. Bleed air from fuel system. Refer to engine service manual. <p>2. Perform the <i>Rack Position Fault/Test Procedure</i> at the end of this section.</p> <ol style="list-style-type: none"> Reset the control. Attempt to start and check for B+ at the K1 and K4 fuel solenoid coil on the injection pump and at output of governor module. Check continuity from J6-20 and 21 to J6-19. Check wiring continuity of fuel solenoid circuit. Test fuel solenoid. <p>Repair or replace as necessary.</p> <ol style="list-style-type: none"> Check wiring continuity of fuel tank solenoid circuit. Test fuel tank solenoid. <p>Repair or replace as necessary.</p> <p>5. Refer to the engine service manual.</p>
<p>*CAUTION: Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.</p>		

TABLE 4-11. ENGINE CRANKS BUT DOES NOT START

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
<p>“OVERCRANK” (222) message</p> <p>–and</p> <p>While cranking, Run LED DS12 on the engine interface board (A31) is on.</p> <p>and</p> <p>While cranking, Run LED DS1 on the governor output module (A38) is off.</p> <p>NOTE: These indications suggest that the PCC has sent a run signal to the governor module, but the signal is not getting through the governor module to the fuel solenoid.</p>	<p>The run signal is not getting through the governor module to the fuel solenoid.</p> <ol style="list-style-type: none"> 1. The run signal is not getting out of the engine interface board (A31). A31 may be bad. 2. There is an open between the engine interface board (A31) and the governor output module (A38). 3. The run signal is not getting through the governor output module (A38). A38 may be bad. 	<p>Reset the control. Attempt to start and check for B+ at A31 J4-1.</p> <ol style="list-style-type: none"> *1. Install harness tool between A31 J4/P4. Reset the control. Attempt to start and check for B+ at A31 J4-1. If there is no B+ at A31 J4-1, replace A31. *2. If there is B+ at A31 J4-1, install harness tool between A38 J6/P6. Check for B+ at A38 J6-19, while attempting to crank. If there is no B+ at A38 J6-19, isolate to connectors and wiring. Repair or replace as necessary. 3. If there is B+ at A31 J4-1, and there is B+ at A38 J6-19, check continuity from A38 J6-15 to battery ground, if not continuity replace harness, if continuity, replace A38.
<p>*CAUTION: Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.</p>		

TABLE 4-12. ENGINE CRANKS BUT DOES NOT START

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
<p>“OVERCRANK” (222) message</p> <p>–and</p> <p>Run LED DS12 on the engine interface board (A31) is off.</p> <p>NOTE: These indications suggest that the PCC has NOT sent a run signal – (fuel solenoid enable signal) out to the governor module and the fuel solenoid.</p>	<p>The run signal from the digital board (A32) is not being processed by the engine interface board (A31).</p> <ol style="list-style-type: none"> 1. The run signal is not getting out of the digital board (A32). A32 may be bad. 2. The run signal is not being processed by the engine interface board (A31). A31 may be bad. 	<p>*Install harness tool between A32 J4/P4. Attempt to start and check for ground signal at A32 J4–8.</p> <ol style="list-style-type: none"> 1. If there is no ground signal at A32 J4–8, replace A32. 2. If there is a ground signal at A32 J4–8, replace A31.
<p>“FAIL TO CRANK” (221) message</p> <p>NOTE: The engine is cranking but shutting down on a 221 fault.</p>	<p>The mag pickup signal is not being sensed.</p>	<p>Refer to the mag pickup shutdown message (220).</p>
<p>*CAUTION: Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.</p>		

TABLE 4-13. LOW OIL PRESSURE WARNING (200) OR SHUTDOWN (201)

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
“LOW OIL PRESSURE” warning (200) or shutdown (201) message.	<p>1. Low oil level. Clogged lines or filters.</p> <p>2a. Sender or oil pump could be bad. Or the generator set may be shutting down on another fault.</p> <p>2b. Harness or PCC circuit board could be bad. Isolate to the harness, engine interface board (A31), analog board (A33), or digital board (A32).</p>	<p>1. Check oil level, lines and filters. If oil system is OK but oil level is low, replenish. Oil pressure limits are listed in <i>Table 4-3</i>.</p> <p>2. Disconnect the oil pressure sender leads, and connect an oil pressure sender simulator to the harness.</p> <p>a. If the control responds to the simulator, reconnect the sender, disconnect the run signal wire at the fuel solenoid, and crank the engine. Check the oil pressure reading on the digital display.</p> <ul style="list-style-type: none"> • If the display shows an acceptable oil pressure, the problem may not be in the oil or oil sensing system. The generator set may be shutting down on another fault (out of fuel, blown governor fuse, intermittent connector). Restart the generator set and monitor the PCC display panel for other faults. • If the display does not show an acceptable oil pressure, replace the sender. If the PCC still doesn't display an oil pressure while cranking, the oil pump may be faulty. Refer to the engine service manual. <p>*b. If the control does not respond to the simulator, the PCC or the harness is bad. Install harness tool between A31 J2/P2. Check for +5 VDC at the sender (lead marked E1-B). If there is no 5 VDC at the sender</p> <ul style="list-style-type: none"> • Check for 5 VDC at A31 J5-18. • If yes, harness is bad. If no, check for 5 VDC at A31 J2-24. • If yes, A31 is bad. If no, A33 is bad. <p>If there is 5 VDC at the sender, use the sender simulator to generate a signal to A31 J2-23. If the pressure signal (.5 to 4.5 VDC) does not get to A31 J2-23, isolate to the harness or A31. If the pressure signal does get to A31 J2-23, refer to the analog/digital troubleshooting procedure (<i>Table 4-30a/b</i>).</p>

***CAUTION:** Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.

TABLE 4-14. SENDER WARNINGS (204 or 213)

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
“OIL PRESSURE SENDER” warning (204) message.	<ol style="list-style-type: none"> 1. The sender connections could be bad. 2. The sender, the harness, engine interface board (A31), digital board (A32), or analog board (A33) could be faulty. 	<ol style="list-style-type: none"> 1. Check the sender connections. *2. Isolate to the sender, harness, engine interface board (A31), analog board (A33), or digital board (A32). Disconnect the oil pressure sender leads, and connect an oil pressure sender simulator to the harness. “OIL PRES SENDER” warning is displayed after the fault condition is sensed for 10 seconds. <ol style="list-style-type: none"> a. If the control responds to the simulator, replace the sender. *b. If the control does not respond to the simulator, the PCC or the harness is bad. Install harness tool between A31 J2/P2. Check for +5 VDC at the sender (lead marked E1-B). If there is no 5 VDC at the sender <ul style="list-style-type: none"> • Check for 5 VDC at A31 J5-18. • If yes, harness is bad. If no, check for 5 VDC at A31 J2-24. • If yes, A31 is bad. If no, A33 is bad. If there is 5 VDC at the sender, use the sender simulator to generate a signal to A31 J2-23. If the pressure signal (.5 to 4.5 VDC) does not get to A31 J2-23, isolate to the harness or A31. If the pressure signal does get to A31 J2-23, refer to the analog/digital troubleshooting procedure (Table 4-30a/b).
“COOLANT SENDER” warning (213) message.	<ol style="list-style-type: none"> 1. The sender connections could be bad. 2. The sender, the harness, engine interface board (A31), digital board (A32), or analog board (A33) could be faulty. 	<ol style="list-style-type: none"> 1. Check the sender connections. *2. Isolate to the sender, harness, engine interface board (A31), analog board (A33), or digital board (A32). Disconnect the sender, and plug in a resistive sender simulator to isolate the fault. <ol style="list-style-type: none"> a. If the control responds to the simulator, replace the sender. b. If the control does not respond to the simulator, refer to the high coolant temp troubleshooting procedure.
*CAUTION: Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.		

TABLE 4-15. LOW ENGINE TEMPERATURE WARNING (210)

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
<p>“LOW COOLANT TEMP” warning (210) message.</p> <p>Coolant level is normal.</p> <p>Heater is OK.</p> <p>Coolant temp on front panel display is OK.</p> <p>DS3 on the engine interface board, A31, is on.</p>	<p>DS3 / A31 is on, indicating that engine interface board A31 is receiving a low coolant temp from the sender.</p> <p>The sender, the harness or A31 could be bad.</p>	<p>Isolate the source of the signal.</p> <p>Unplug the coolant temperature switch (S1) and reset the control.</p> <ol style="list-style-type: none"> 1. If the 210 warning message drops out and does not reappear, replace the sender. *2. If the 210 warning message reappears and remains after control reset, disconnect A31 J4 and check continuity from P4–13 to GND. <ul style="list-style-type: none"> • If there is continuity, replace the harness. • If there is no continuity, replace circuit board A31.
<p>“LOW COOLANT TEMP” warning (210) message.</p> <p>Coolant level is normal.</p> <p>Heater is OK.</p> <p>Coolant temp on front panel display is OK.</p> <p>DS3 on the engine interface board, A31, is off.</p>	<p>DS3 / A31 is off, indicating that engine interface board A31 is not receiving a low engine temp signal from the sender—but the 210 message indicates that A32, the digital board, is responding to a false low engine temp signal.</p> <p>A31, the engine interface board, or A32, the digital board, could be bad.</p>	<p>Isolate the source of the signal.</p> <p>Check J4–6/P4–6 on A32.</p> <ol style="list-style-type: none"> *1. Install harness tool between A32 J4/P4. 2. Open J4–6 and reset the control. <ul style="list-style-type: none"> • If fault drops out and does not return, replace A31. • If fault returns after resetting the control, replace A32.
<p>*CAUTION: Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.</p>		

TABLE 4-16. HIGH ENGINE TEMPERATURE WARNING (211) OR SHUTDOWN (212)

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
<p>"HIGH COOLANT TEMP" warning (211) or shutdown (212) message.</p> <p>Coolant mixture and level is normal.</p> <p>No airflow obstructions.</p> <p>Fan belt is OK.</p>	<ol style="list-style-type: none"> Engine problem: <ul style="list-style-type: none"> Coolant pump could be faulty. Thermostat could be faulty. There could be an obstruction in the coolant flow. External coolant pump (with remote radiator) could be faulty. External radiator fan motor (with remote radiator) could be faulty. The generator set may have been overloaded. Sender, harness or PCC circuit board could be bad. 	<ol style="list-style-type: none"> Refer to the engine service manual if there are any physical indications of overheating. Correct any overload condition. If there are no physical indications of overheating, check to see if the PCC accurately displays ambient engine temperature. <ul style="list-style-type: none"> If the PCC ambient coolant temperature reading is accurate, the engine may be overheating. Refer to the engine service manual. If the PCC ambient coolant temperature reading is not accurate, isolate to the sender, harness, engine interface board (A31), analog board, or digital board. <p>Disconnect the coolant temperature sender leads, and connect a coolant temperature sender simulator to the harness.</p> <ol style="list-style-type: none"> If the control responds to the simulator, replace the sender. If the control does not respond to the simulator, install harness tool between A31 J5/P5. Connect the coolant temperature sender simulator (and B+) to A31 J5. <ul style="list-style-type: none"> If the control displays the correct simulated temperature, replace the harness. If the control does not display the correct simulated temperature, install harness tool at A31 J2/P2, and open lines 18/19 (and 14/15, if applicable). Check for continuity between A31 J2-18 to 19 (for coolant temp L), and A31 J2-14 to 15 (for coolant temp R). <ul style="list-style-type: none"> If no continuity, then A31 is bad. If continuity is OK, then send a simulated temperature signal and measure the voltage out of A31 (A31 J2-18 to 19, and A31 J2-14 to 15). If voltage is not OK (refer to the analog board inputs and outputs, <i>Table 4-31</i>), replace A33. If voltage is OK, refer to the analog/digital troubleshooting procedure (<i>Table 4-30a/b</i>).
<p>*CAUTION: Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.</p>		

TABLE 4-17. LOW COOLANT WARNING OR SHUTDOWN (214 / 215)

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
<p>“LOW COOLANT LVL” warning (214) or shutdown (215) message</p> <p>Coolant level is normal.</p> <p>DS2 on the engine interface board, A31, is on.</p>	<p>DS2 on A31 is on, indicating that A31 is receiving a low coolant signal from the sender.</p> <p>The sender, the harness or the A31 circuit board could be bad.</p>	<p>If the coolant level is normal, isolate the source of the low coolant signal. (This is a ground signal.)</p> <p>Disconnect the signal lead at the sender and reset the control.</p> <ol style="list-style-type: none"> 1. If the 215 shutdown message drops out and does not reappear, replace the sender. *2. If the 215 shutdown message reappears and remains after control reset, disconnect J4/A31 and check continuity from P4–7 to GND. <ul style="list-style-type: none"> • If there is continuity, replace the harness. • If there is no continuity, replace circuit board A31.
<p>“LOW COOLANT LVL” warning (214) or shutdown (215) message</p> <p>Coolant level is normal.</p> <p>DS2 on the engine interface board, A31, is off.</p>	<p>DS2 on A31 is off, indicating that A31 is not receiving a low coolant signal from the sender—but the 215 message indicates that A32, the digital board, is responding to a false low coolant signal.</p> <p>A31, the engine interface board, or A32, the digital board, could be bad.</p>	<p>If the coolant level is normal, isolate the source of the low coolant signal.</p> <p>Check J4–4/P4–4 on A32.</p> <ol style="list-style-type: none"> *1. Install harness tool between A32 J4/P4. 2. Open the J4-4 circuit and reset the control. <ul style="list-style-type: none"> • If the fault drops out and does not return, replace A31. • If the fault returns after resetting the control, replace A32.

***CAUTION:** Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.

TABLE 4-18. MAG PICKUP SHUTDOWN (220)

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
"MAG PICKUP" shutdown message (220)	<p>This indicates that the PCC is not sensing the mag pickup signal, or the mag pickup frequency does not correspond (in proportion) to the generator set output frequency.</p> <ol style="list-style-type: none"> 1. The PCC may not be set for the correct generator set. 2. Loose or damaged mag pickup wire. 3. Damaged mag pickup (MPU). 4. The harness, the engine interface board (A31), the analog board (A33) or the digital board (A32) could be bad. 	<ol style="list-style-type: none"> 1. Check and correct setting if necessary. 2. Inspect the wires, and repair or replace as necessary. <p>*3/4 To isolate the problem, reset the control and attempt to start the set in idle mode.</p> <ol style="list-style-type: none"> a. If the engine displays a "FAIL TO CRANK" shutdown message, or if the engine starts and idles, but then shuts down on a MAG PICKUP fault, the MPU sender could be bad. Remove the MPU connectors and check for 3.5 to 15 VAC at the MPU while cranking. <ul style="list-style-type: none"> • If no output, check for damage or debris. Also check for improper adjustment of the MPU. (Refer to <i>Section 5</i>.) If there is still no output, replace the MPU sender. • If the MPU output is OK, install harness tool between A32 J4/P4. Check for MPU voltage at A32 J4-10 to 11, while cranking. If OK, replace A32. If not OK, use continuity checks to isolate to A31 or harness. b. If the engine starts and idles, and does not display a fault, then there could be a frequency mismatch problem. <ul style="list-style-type: none"> • Measure generator output frequency with a digital multimeter and compare to the frequency on the PCC display. • If they do match, multiply the frequency by 30 and compare this number to the RPM on the PCC display. If these are not the same, the MPU sender may be bad. Replace the MPU sender • If the multimeter and PCC frequencies do not match, there is a frequency sensing problem. Verify the accuracy of the PCC L1N voltage, and then refer to the analog/digital troubleshooting procedure (<i>Table 4-30a/b</i>).

⚠CAUTION: Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.

TABLE 4-19. OVERSPEED SHUTDOWN (223)

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
"OVERSPEED" shutdown message (223)	<ol style="list-style-type: none"> 1. The fuel rack could be binding, loose, or damaged. 2. The governor output module (A38) or the digital board (A32) could be bad. 	<ol style="list-style-type: none"> 1. Perform the <i>Rack Position Fault/Test Procedure</i> at the end of this section. *2. Reset the control, and start the set while monitoring the PCC duty cycle display. <ul style="list-style-type: none"> • If the duty cycle goes high (above 50%) and the set shuts down on overspeed, replace A32. • If the duty cycle goes to zero and the set shuts down on overspeed, replace A38.
*CAUTION: Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.		

TABLE 4-20. DC (BATTERY) WARNINGS (230, 231, 232)

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
<p>"LOW DC VOLTAGE" (230) or "WEAK BATTERY" (232), warning message.</p>	<ol style="list-style-type: none"> 1. Weak or discharged battery. 2. Low electrolyte level in battery. 3. Battery connections loose or dirty. 4. Insufficient battery charging voltage. 5. If the batteries are OK, the problem may be the harness, the engine interface board (A31), the digital board (A32), or the analog board (A33). 	<ol style="list-style-type: none"> 1. Recharge or replace the battery. Specific gravity for a fully charged battery is approximately 1.260 at 80° F (27° C). 2. Replenish electrolyte and recharge battery. 3. Clean and tighten or replace the battery cable connectors and cables at the battery and the set. 4. Adjust charge rate of battery charging circuit, according to manufacturers instructions. *5. If the battery voltage, electrolyte, and connections are OK, check the battery voltage at A31 J5-17. If the voltage is not OK (same as battery voltage), disconnect J5 and isolate to the harness or A31. If the voltage is OK, check battery voltage at A33 J1-31. If the voltage is not OK, replace A31. If the voltage at A33 J1-31 is OK, isolate to A33 or A32 using the analog input troubleshooting procedure (Table 4-30a/b).
<p>"HIGH DC VOLTAGE" (231) warning message. But battery voltage is OK.</p>	<ol style="list-style-type: none"> 1. Excessive battery charging voltage. 2. If the battery voltage is OK, the problem may be the engine interface board (A31), the digital board (A32), or the analog board (A33). 	<ol style="list-style-type: none"> 1. Adjust charge rate of battery charging circuit according to manufacturers instructions. *2. Check the battery voltage at A31 J5-17. If the voltage is not OK (same as battery voltage), disconnect J5 and isolate to the harness or A31. If the voltage is OK, check battery voltage at A33 J1-31. If the voltage is not OK, replace A31. If the voltage at A33 J1-31 is OK, isolate to A33 or A32 using the analog input troubleshooting procedure (Table 4-30a/b).
<p>*CAUTION: Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.</p>		

TABLE 4-21. LOW FUEL –DAY WARNING (240)

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
<p>“LOW FUEL–DAY” warning message (240)</p> <p>Fuel level is normal.</p> <p>DS1 on the engine interface board, A31, is on.</p>	<p>DS1 on A31 is on, indicating that A31 is receiving a low fuel signal from the sender.</p> <p>The sender, the harness or the A31 circuit board could be bad.</p>	<p>If the fuel level is normal, isolate the source of the low fuel signal.</p> <p>Disconnect the signal lead at the sender and reset the control.</p> <ol style="list-style-type: none"> 1. If the 240 message drops out and does not reappear, replace the sender. *2. If the 240 message reappears and remains after control reset, disconnect J4/A31 and check continuity from P4–14 to GND. <ul style="list-style-type: none"> • If there is continuity, replace the harness. • If there is no continuity, replace circuit board A31.
<p>“LOW FUEL–DAY” warning message (240)</p> <p>Fuel level is normal.</p> <p>DS1 (A31) and DS13 (A34) are off.</p>	<p>DS1 on A31 is off, indicating that the PCC is not receiving a low fuel signal from the sender—but the 240 message indicates that A32, the digital board, is responding to a false low fuel signal.</p> <p>A31, the engine interface board, or A32, the digital board, could be bad.</p>	<p>If the fuel level is normal, isolate the source of the low fuel signal.</p> <ol style="list-style-type: none"> *1. Install a breakout connector at A32 J4. 2. Open the J4-15 circuit and reset the control. <ul style="list-style-type: none"> • If the fault drops out and does not return, replace A31. • If the fault returns after resetting the control, go to step 3. *3. Install harness tool between A32 J2/P2. 4. Open the J2-19 circuit and reset the control. <ul style="list-style-type: none"> • If the fault drops out and does not return, replace A31. • If the fault returns after resetting the control, replace A32.
<p>*CAUTION: Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.</p>		

TABLE 4-22. LOW FUEL WARNING (241)

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
<p>“LOW FUEL” warning message (241)</p> <p>Fuel level is normal.</p> <p>DS13 on the customer interface board, A34, is on.</p>	<p>DS13 on A34 is on, indicating that A34 is receiving a low fuel signal from the customer circuit.</p> <p>If there is no actual fault, the problem may be a short to ground in the external wiring or a bad customer interface board (A34).</p>	<p>If the fuel level is normal, isolate the source of the low fuel signal.</p> <p>Disconnect the signal lead near the control and reset the control.</p> <ol style="list-style-type: none"> 1. If the 241 message drops out and does not reappear, there is a short to ground in the external wiring or a faulty sender. *2. If the 241 message reappears and remains after control reset, disconnect J1/A34 and check continuity from P1–5 to GND. <ul style="list-style-type: none"> • If there is continuity, find and repair a short to ground in the external wiring. • If there is no continuity, replace circuit board A34.
<p>“LOW FUEL” warning message (241)</p> <p>Fuel level is normal.</p> <p>DS13 (A34) is off.</p>	<p>DS13 on A34 is off, indicating that the PCC is not receiving a low fuel signal from the sender—but the 241 message indicates that A32, the digital board, is responding to a false low fuel signal.</p> <p>A34, the customer interface board, or A32, the digital board, could be bad.</p>	<p>If the fuel level is normal, isolate the source of the low fuel signal.</p> <ol style="list-style-type: none"> *1. Install harness tool between A32 J2/P2. 2. Open the J2-19 circuit and reset the control. <ul style="list-style-type: none"> • If the fault drops out and does not return, replace A34. • If the fault returns after resetting the control, replace A32.
<p>*CAUTION: Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.</p>		

TABLE 4-23. EEPROM ERROR SHUTDOWN (250) OR WARNING (251, 252)

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
"EEPROM ERROR" shutdown (250) message.	The EE memory on the digital board (A32) may be bad.	<ol style="list-style-type: none"> 1. Perform the initial start setup procedure (described in <i>Section 5</i>). Save the adjustments. Reset the control. Shut off and restart the set. 2. If the set shuts down on the same EEPROM ERROR message, replace the digital board (A32).
"EEPROM ERROR" warning (251) message.	The EE memory on the digital board (A32) may be bad.	<ol style="list-style-type: none"> 1. Perform the initial start setup procedure (described in <i>Section 5</i>). Save the adjustments. Reset the control. Shut off and restart the set. 2. If the control generates the same EEPROM ERROR message, perform the calibration procedures in <i>Section 5</i>. Reset the control. Shut off and restart the set. 3. If the control generates the same EEPROM ERROR message, replace the digital board (A32).
"EEPROM ERROR" warning (252) message.	The EE memory on the digital board (A32) may be bad.	<ol style="list-style-type: none"> 1. If this message occurred during an adjustment, option selection, or calibration of the PCC, verify the values or choices selected and repeat the save operation. Reset the control. Shut off and restart the set. 2. If the control generates the same EEPROM ERROR message, replace the digital board (A32).
*CAUTION: Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.		

TABLE 4-24. RACK POSITION WARNING (260)

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
"RACK POSITION" warning message (260)	PowerCommand control fault or defective governor control circuitry.	<p>Restart the generator set and monitor the fault LED's of the governor output module (A38). Refer to <i>Section 3</i> for LED descriptions.</p> <ol style="list-style-type: none"> 1 LED's (DS1 through DS4 are on and DS5 and DS6 are off) do not indicate a fault, refer to "Customer Fault 261, 262 & 263 for corrective action. 2 LED's (DS5 or DS6 are on) one or more indicate a fault and the generator set shuts down after restarting – perform the <i>Rack Position Fault/Test Procedure</i> at the end of this section.

***CAUTION:** Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.

TABLE 4-25. CUSTOMER FAULTS (261, 262 or 263)

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action																				
<p>“CUSTOMER FAULT (261, 262 or 263) message.</p> <p>And corresponding LED on customer interface board A34 is on.</p>	<p>If the corresponding LED on the customer interface board (A34) is on, then A34 is receiving a signal from the customer circuit.</p> <p>If there is no actual fault, the problem may be a short to ground in the external wiring or a bad customer interface board (A34).</p>	<p>Isolate the source of the false signal.</p> <p>Disconnect the signal lead near the control and reset the control.</p> <ol style="list-style-type: none">1. If the message drops out, there is a short to ground in the external wiring.2. If the message remains, replace A34.																				
<p>“CUSTOMER FAULT (261, 262 or 263) message.</p> <p>And corresponding LED on customer interface board A34 is off.</p>	<p>If the corresponding LED on the customer interface board (A34) is off, then A34 is not receiving a signal from the customer circuit.</p> <p>The message indicates that A32, the digital board, is responding to a false signal.</p> <p>A34, the customer interface board, or A32, the digital board, could be bad.</p>	<p>Isolate the source of the false signal.</p> <p>Check J2/P2 on A32.</p> <p>*1. Install harness tool between A32 J2/P2.</p> <ol style="list-style-type: none">2. Open the appropriate circuit J2-3, J2-24, J2-9, or J2-15 and reset the control. <ul style="list-style-type: none">• If the fault does not return, replace A34.• If the fault reappears, replace A32. <table><tr><th>A 34 LED</th><th>A32 CONNECTOR</th><th>CUSTOMER FAULT #</th><th>FAULT CODE</th></tr><tr><td>DS4</td><td>J2-3</td><td>Rack Position</td><td>260</td></tr><tr><td>DS11</td><td>J2-24</td><td>2</td><td>261</td></tr><tr><td>DS15</td><td>J2-9</td><td>3</td><td>262</td></tr><tr><td>DS3</td><td>J2-15</td><td>4</td><td>263</td></tr></table>	A 34 LED	A32 CONNECTOR	CUSTOMER FAULT #	FAULT CODE	DS4	J2-3	Rack Position	260	DS11	J2-24	2	261	DS15	J2-9	3	262	DS3	J2-15	4	263
A 34 LED	A32 CONNECTOR	CUSTOMER FAULT #	FAULT CODE																			
DS4	J2-3	Rack Position	260																			
DS11	J2-24	2	261																			
DS15	J2-9	3	262																			
DS3	J2-15	4	263																			
<p>*CAUTION: Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.</p>																						

TABLE 4-26a. HIGH AC VOLTAGE SHUTDOWN (301)

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
<p>"HIGH AC VOLTAGE " shutdown (301) message.</p>	<p>1. The problem may be in the PCC, the alternator, or the interconnection between them.</p> <p>Note 1: The PCC may indicate either a low AC Voltage or High AC Voltage shutdown due to the design of the logic in the control.</p> <p>You must first determine if the output voltage the control sees is low or high.</p> <p>Note 2: Residual voltage is normally 5 to 10% of nominal output voltage. For example, a genset with a 480 volt output, will have a residual voltage of 25 to 50 VAC at normal operating speed.</p> <p>2. The problem may be the regulator module (A37), the engine interface board (A31), or the digital board (A32).</p>	<p>1. Set the display on the PCC to GEN, VOLTS, L-N.</p> <p>a. Start the genset and observe the voltage displayed on the digital display.</p> <p>b. If all phases of voltage are balanced and not zero, but lower than normal, the alternator and the input to the PCC are OK. The problem is in the excitation circuit for the alternator. Go to step 2.</p> <p>c. If one or more phases of voltage are high or the voltages are unbalanced, the PCC is not measuring all phases of voltage and is responding to the low "average" of the three phases of voltage. Go to step 3.</p> <p>2. With DC power to the PCC and with the set not running, check A31 DS9, the AVR duty cycle LED. this LED should be off. If it is on, go to step 2d.</p> <p>Isolate the genset output from the load. Disconnect A37 J10, and place the set in Idle mode. In Idle mode the excitation circuit is disabled. Start the set and monitor the AC output voltage with a digital multimeter.</p> <p>a. If output voltage is greater than residual (5% of normal output), go to step 3.</p> <p>b. If output voltage stays at 0 (or residual), and DS2 on A37 is off, go to step 4.</p> <p>c. If output voltage stays at 0 (or residual), and DS2 on A37 is on, look at DS9 on A31. If DS9 on A31 is off, replace A37.</p> <p>d. If DS9 on A31 is on, connect a breakout connector at A32 J4, and open J4-2. If DS9 goes out, replace A32. If DS9 stays on replace A31.</p>
(Continued)		

***CAUTION:** Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.

TABLE 4-26b. HIGH AC VOLTAGE SHUTDOWN (301)

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
<p>"HIGH AC VOLTAGE " shutdown (301) message.</p>	<p>3. The problem may be the PT/CT module (A36) or the interconnecting wiring to the PT/CT module.</p> <p>NOTE: To calculate the "expected A36 output" voltage range, do the following:</p> <p>Determine the ratio between the measured voltage and the expected voltage. The output (18 VAC) of the PT/CT module will also be reduced by this ratio.</p> <p>4. The problem may be in the customer interface board (A34) or the interconnecting wiring.</p>	<p>*3. Before starting the generator set, disconnect the harness connector from the PT/CT module (A36) and connect the harness tool between A36 and its harness connector. Check the output voltage at the alternator output terminals and record the voltages.</p> <p>a. If the voltages are not balanced, go to step 5.</p> <p>b. If the voltages are balanced, calculate the expected output voltage from the PT/C module (see Note to the left). Measure and record the outputs from A36 J8 pins 6–5, 4–3, and 2–1.</p> <p>If the output voltage is proportional to the alternator output voltage the A36 module is OK. Go on to step 4.</p> <p>If the voltages are not balanced, replace A36.</p> <p>*4. Disconnect the plugs in the following steps below with the set off then start the set in the idle mode, and measure voltages with a digital multimeter.</p> <p>a. Disconnect J3/P3 (blue) and insert the harness tool. Check the voltage into the customer interface board with the harness tool at J3 terminals 4–6, 5–13, and 7–20. Remove the harness tool and reconnect J3 and P3. These voltages should be the same values measured in step 3b.</p> <p>If the voltages are balanced, continue in this step. If the voltages are unbalanced, repair the harness between the A36 module and the A34 board.</p> <p>b. Disconnect J5/P5 on the customer interface board and insert the harness tool. Check the voltage out of the customer interface board at J5 terminals 24–28, 26–28, and 30–28. These voltages should be the same values measured in step 3b.</p> <p>If the voltages are balanced, go to step 5. If the voltages are unbalanced, replace the customer interface board.</p>
(Continued)		
<p>*CAUTION: Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.</p>		

TABLE 4-26c. HIGH AC VOLTAGE SHUTDOWN (301)

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
"HIGH AC VOLTAGE " shutdown (301) message.	<p>5. The problem may be the analog board (A33).</p> <p>NOTE: To determine the "3-phase ave" signal voltage range for Step 3b, use the following formula:</p> <p>$V_{out \text{ 3-phase ave}} = V_{in} (2.9 \div PT) \pm 5\%$</p> <p>$V_{in}$ = Actual generator output voltage (phase-to-neutral) PT = PT primary (120, 240 or 346)</p>	<p>*5. Using the harness tool, check the "3-phase ave" signal at A33 J2-18. If the voltage is within the expected range, replace A32. If the voltage is not within the expected range, replace A33. See Note.</p>
	<p>6. The problem may be in the generator set itself.</p>	<p>6. Refer to the generator servicing procedures in <i>Section 6</i>.</p>
*CAUTION: Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.		

TABLE 4-27a. LOW AC VOLTAGE SHUTDOWN (303)

⚠WARNING Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.

Indicator(s)	Possible Cause	Corrective Action
“LOW AC VOLTAGE ” shutdown (303) message.	<ol style="list-style-type: none"> 1. PMG or field wiring could be faulty. 2. The rotating rectifier assembly (diodes CR1 through CR6) is faulty. 3. Overload. 4. There may be a loose connector in the control loop. <p>5a. The problem may be the analog board (A33) or the digital board (A32).</p> <p>5b. The problem may be the regulator module (A37), the engine interface board (A31), or the digital board (A32).</p>	<ol style="list-style-type: none"> 1. If output voltage is low and both A37/DS2 and A31/DS10 are on, check and repair the PMG or field wiring. 2. Check each diode according to <i>Servicing the Generator</i> in <i>Section 6</i>. Service as necessary. 3. Check the load and correct any overload. 4. Check connectors J8 and J9 on A36, J3 and J5 on A34, and J7 on A37. *5. Isolate the genset output from the load. Reset the control, restart the set, and measure AC output voltage with a multimeter. <ol style="list-style-type: none"> a. If output voltage is high, refer to the troubleshooting section for High AC Voltage Shutdown (301). If output voltage is normal, the problem must be in the voltage sensing circuitry (A32 or A33). Isolate, using the analog input troubleshooting procedure (<i>Table 4-29a/b</i>). Check the phase that shows a low voltage on the PCC display. *b. If output voltage is low, the control cannot drive the output voltage high enough. The problem could be A37, A31, or A32. Restart the set and monitor isolated B+ supply LED A37/DS1, output duty cycle LED A37/DS2, and AVR duty cycle LED A31/DS10. <ul style="list-style-type: none"> • If A37/DS1 is not on, disconnect A3 J7/P7 and check for B+ at P7-1. (Control must be in Run mode for B+ reading.) • If B+ is OK to A37, replace A37. • If A37/DS1 is on, check A31/DS10 (with the set running). • If A31/DS10 is not on with set running, check for continuity: A31 J1-2 to J4-10 and A31 J1-1 to J4-11 (270 ohms). If no continuity, replace A31. • If A31 is OK, replace A32. • If A31/DS10 is on with set running and A37/DS2 is not on, check the harness. • If the harness is OK, replace A37.
(Continued)		
*CAUTION: Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.		

TABLE 4-27b. LOW AC VOLTAGE SHUTDOWN (303)

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
"LOW AC VOLTAGE " shutdown (303) message.	5c. The problem may be the PT/CT module (A36), the analog board (A33), the customer interface board (A34), or the digital board (A32).	c. If the measured AC voltage is high, the control must have lost AC sensing. Check PTs (primary 1K–2.5K ohms; secondary 140–225 ohms), sensing harness wires, generator output connections, and the customer interface board for continuity. If these are OK, then check the analog and digital boards, using the analog input troubleshooting procedure (<i>Table 4-29a/b</i>).
*CAUTION: Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.		

TABLE 4-28. UNDER FREQUENCY SHUTDOWN (313)

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
"UNDER FREQUENCY" shutdown (313) message.	<ol style="list-style-type: none"> 1. Improper setup. 2. Overload. 3. Fuel or air delivery problem. 4. The governor output module (A38), the digital board (A32), or the engine interface board (A31) could be bad. 	<ol style="list-style-type: none"> 1. Check Initial Setup (set size) and correct, if necessary. 2. Check the load and correct any overload, if necessary. Disconnect the load. Reset the control and attempt to restart the generator set. 3. If the engine starts and runs, refer to the engine fuel/air delivery service procedures. *4. Disconnect the wire to the fuel solenoid, reset the control, and crank the set. DS1 and DS2 on the governor output module A38 should light. If the duty cycle LED's (DS3 and DS4) on the governor output module (A38) become bright, the governor output module(A38), the digital board (A32), and the engine interface board (A31) are functioning properly. If DS3 and DS4 do not light, A31, A32 or A38 may be bad. A38 - Crank the set, and check the governor duty cycle on the PCC display. If the duty cycle is OK (85% max), replace governor output module (A38). If the duty cycle is not OK, the digital board (A32) or the engine interface board (A31) may be bad. <ul style="list-style-type: none"> • A31 - Check for continuity: A31 J1-13 to A31 J4-19 and A31 J1-14 to A31 J4-12. If no continuity, replace A31. • A32 - If A31 is OK, replace A32

***CAUTION:** Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.

TABLE 4-29. OVERCURRENT WARNING (320) OR SHUTDOWN (321), SHORT CIRCUIT SHUTDOWN (322), OR OVERLOAD WARNING (330)

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

Indicator(s)	Possible Cause	Corrective Action
“OVER-CURRENT” warning (320) or shutdown (321), or “SHORT CIRCUIT” shutdown (322), or OVERLOAD warning (330) message.	<ol style="list-style-type: none"> 1. Short or Overload. 2. Incorrect CTs or CT connections. 3. The problem may be a bad PT/CT module (A36). 4. The problem may be the customer interface board (A34) or connections. 5. The problem may be the analog board (A33) or the digital board (A32). 	<ol style="list-style-type: none"> 1. Check the load and load cables. Repair if necessary. 2. Check CTs and CT connections. Correct if necessary. Refer to <i>Current Transfer Installation</i> in <i>Section 5</i>. 3. Disconnect the PT/CT module and check the 3-ohm resistors (J8-15 to 14, J8-22 to 23, J8-7 to 8). Replace the module if necessary. *4. Check continuity from A36—through A34—to A33. Repair the connection or replace A34 if necessary. Refer to <i>Section 7</i> for pin reference. 5. Isolate, using the analog input troubleshooting procedure (<i>Table 4-30a/b</i>). Check the bad phase or phases.

***CAUTION:** Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.

TABLE 4-30a. TROUBLESHOOTING ANALOG SIGNALS BETWEEN ANALOG AND DIGITAL BOARDS

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

NOTE: Perform this procedure after you have isolated the problem to either the analog board (A33) or to the digital board (A32). You must have schematics and wiring diagrams to identify the various inputs and outputs.

- *1. Check that the input to the analog board is correct. There are a few signals (e.g.: 3PH Ave, Line Freq, Phase Angle 1 to 3, Lead Lag) that are derived from one or more input signals.
 - 1a. To check the sensor input voltages into the analog board, connect the sender simulator and test the voltage across the + and – inputs at A33 J1 using harness tool. (This assumes that you have verified that the harness and the engine interface board is good.)
 - If the input voltage to the analog board is correct (refer to Table 4-30), go to step 2.
 - If the input voltage to the analog board is incorrect, check for 12 VDC at A32 J3-20 and 5 VDC at A32 J3-12. Do this with the analog board connected to the digital (A32).
 - If the 12 VDC and 5 VDC voltages are OK, replace the analog board.
 - If the 12 VDC and 5 VDC voltages are not OK, disconnect A32 J3 and recheck for 12 VDC at A32 J3-20 and 5 VDC at A32 J3-12.
 - If the 12 VDC and 5 VDC voltages are now OK, replace the analog board.
 - If the 12 VDC and 5 VDC voltages are still not OK, replace the digital board.
 - 1b. To check the AC inputs into the analog board, drive the PT/CT inputs (voltage or current) and verify that the input is correct.
 - If the input to the analog board is correct, go to step 2.
 - If the input to the analog board is incorrect, disconnect the ribbon cable at A34 J5 and check the voltage at A34 J5 again (Customer Interface).
 - If the voltage is now correct, replace the analog board.
 - If the voltage is still not correct, the problem is not on the analog or digital boards.
2. If the input to the analog board is correct, determine whether the signal is multiplexed (refer to Table 4-30). If the signal is not multiplexed, go to step 2a. If the signal is multiplexed, go to step 2b.
 - 2a. This step is for non-multiplexed AC signals. Drive the input to the analog board with an AC source, and test the signal level out of the analog board. You must calculate what the analog output voltage should be (Table 4-30), assuming the analog board transfer function is linear.
 - If the signal level into the digital board is correct, the problem must be on the digital board. Replace the digital board.
 - If the signal level into the digital board is incorrect, remove the ribbon cable connector at A32 J3, and check the front panel digital display of the bad analog value.
 - If the display reads 0, replace the analog board.
 - If the display reads a value other than 0, replace the digital board.

***CAUTION:** Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.

TABLE 4-30b. TROUBLESHOOTING ANALOG SIGNALS BETWEEN ANALOG AND DIGITAL BOARDS

⚠WARNING *Many troubleshooting procedures present hazards that can result in severe personal injury or death. Only qualified service personnel with knowledge of fuels, electricity, and machinery hazards should perform service procedures. Review safety precautions on pages iii and iv.*

NOTE: Perform this procedure after you have isolated the problem to either the analog board (A33) or to the digital board (A32). You must have schematics and wiring diagrams to identify the various inputs and outputs.

- 2b. This step is for multiplexed signals. Is more than one multiplexed signal reading bad?
- No. If the input to the analog board is correct and only one multiplexed signal is reading bad, replace the analog board.
 - Yes. If more than one multiplexed signal reading is bad, remove the ribbon cable connector at A32 J3 and check the front panel digital display of the bad inputs. It should read 0 for all inputs except the temperature inputs (which should read less than 32° F or less than 0° C) and power factor (which should read "NA").

If any values read incorrectly, replace the digital board.

If they all read correctly, measure voltages on the multiplexer control lines (with A32-J3 disconnected, measure from Digital board connector J3). Voltages should be:

A32-J3-23: 3.0 ±0.25 VDC
A32-J3-24: 2.4 ±0.25 VDC
A32-J3-27: 1.4 ±0.25 VDC
A32-J3-33: 3.0 ±0.25 VDC
A32-J3-34: 3.0 ±0.25 VDC

If these control (select) line voltages are not correct, replace the digital board.

If these control (select) line voltages are correct (and the input to the analog board is correct), reconnect the ribbon cable connector (through harness tool) at A32 J3 and check the 5 VDC reference at A32 J3-12 and the 12 VDC supply at A32 J3-20.

If the 5 VDC and the 12 VDC voltages are OK, replace the analog board.

If the 5 VDC and the 12 VDC voltages are not OK, disconnect A32 J3 and check the voltages again (measured from Digital board side).

If the 5 VDC and the 12 VDC voltages are OK with A32 J3 disconnected, replace the analog board.

If the 5 VDC and the 12 VDC voltages are not OK with A32 J3 disconnected, replace the digital board.

***CAUTION:** Wearing wrist strap, set S12 to Off and A32 S5 to Standby before connecting/disconnecting harness plugs.

TABLE 4–31. ANALOG CIRCUIT BOARD (A33) INPUTS AND OUTPUTS

Input Name	Input Connection	Input Signal Range	Output Name ¹	Output Connection ²	Output Signal Range
L1 (0 to nominal)	J4-24 to J4-28	0 to 18 VAC	L10 (ACH1)	J2-4	0 to 3.0 VDC
L2 (0 to nominal)	J4-26 to J4-28	0 to 18 VAC	L20 (ACH2)	J2-13	0 to 3.0 VDC
L3 (0 to nominal)	J4-30 to J4-28	0 to 18 VAC	L30 (ACH3)	J2-1	0 to 3.0 VDC
			3PH ave (ACH0)	J2-18	0 to 2.9 VDC
			Line freq. (HSI.1)	J2-21	0-5V sq wave @ L1 Hz
CT21 (0 to full load)	J4-33 to J4-34	0 to 1.65 VAC	C1 fltrd (ACH4)	J2-3	0 to 1.0 VDC
CT22 (0 to full load)	J4-32 to J4-34	0 to 1.65 VAC	C2 fltrd (ACH5)	J2-9	0 to 1.0 VDC
CT23 (0 to full load)	J4-31 to J4-34	0 to 1.65 VAC	C3 fltrd (ACH6)	J2-17	0 to 1.0 VDC
			C1 (ACH7)	J2-7	0 to 1.0 VDC
			C2 (ACH7)	J2-7	0 to 1.0 VDC
			C3 (ACH7)	J2-7	0 to 1.0 VDC
(1 to 0.8 pf)			Phase angle 1 (ACH7) ³	J2-7	0 to 1.0 VDC
(1 to 0.8 pf)			Phase angle 2 (ACH7) ³	J2-7	0 to 1.0 VDC
(1 to 0.8 pf)			Phase angle 3 (ACH7) ³	J2-7	0 to 1.0 VDC
(L1 vs CT21)			Lead lag (P2A.1)) ³	J2-29	0 or 5 VDC (digital)
Bus L1 (0 to nominal) ⁶	J4-15 to J4-18	0 to 18 VAC	Bus L1 (ACH7)	J2-7	0 to 3.0 VDC
Bus L2 (0 to nominal) ⁶	J4-16 to J4-18	0 to 18 VAC	Bus L2 (ACH7)	J2-7	0 to 3.0 VDC
Bus L3 (0 to nominal) ⁶	J4-17 to J4-18	0 to 18 VAC	Bus L3 (ACH7)	J2-7	0 to 3.0 VDC
			Bus freq (HS1.3)	J2-22	0-5V sq wave @ Bus L1 Hz
			Phase rot (P2A.0) ⁵	J2-26	0 or 5 VDC (digital)
			Bus/gen phase dif (ACH7) ⁵	J2-7	0 to 5.0 VDC
			Bus/gen phase (HS1.2) ⁵	J2-19	0-5V 120 Hz 0 to 100% DC
			Synch (ACH7) ⁵	J2-7	
Battery voltage	J1-31 (+) to J1-30(–)	0 to 32 VDC	Battery voltage (ACH7)	J2-7	0 to 2.9 VDC
Oil press (0 to 100 psi)	(See note ⁴)	0.5 to 4.5 VDC	Oil press (ACH7)	J2-7	0.5 to 4.5 VDC
H ₂ O 1 (6 to 230° F)	J1-19/20 to J1-17/18	700 to 1800 Ω	H ₂ O 1 (ACH7)	J2-7	1.4 to 3.7 VDC
H ₂ O 2 (6 to 230° F)	J1-15/16 to J1-14/15	700 to 1800 Ω	H ₂ O 2 (ACH7)	J2-7	1.4 to 3.7 VDC
Oil temp (6 to 230° F)	J1-11/12 to J1-9/10	700 to 1800 Ω	Oil temp (ACH7)	J2-7	1.4 to 3.7 VDC
Exh temp 1 (32 to 1471° F)	J1-7/8 to J1-5/6	100 to 376 Ω	Exh temp 1 (ACH7)	J2-7	0.8 to 3.0 VDC
Exh temp 2 (32 to 1471° F)	J1-3/4 to J1-1/2	100 to 376 Ω	Exh temp 2 (ACH7)	J2-7	0.8 to 3.0 VDC

Notes:

1. All output signals on ACH7 are multiplexed.
2. All output voltages on A33 J2 are referenced to ground (J2-15 and J2-16).
3. Must have L1, L2, L3, CT21, CT22, and CT23 for these phase angle outputs.
4. J1-24 (5VDC), J1-23 (signal), J1-18 (return).
5. Must have L1, L2, L3, Bus L1, Bus L2, and Bus L3 for these outputs.
6. L1, L2, and L3 can be 0 to 180° out of phase with Bus L1, Bus L2, and Bus L3, respectively.

TABLE 4-32. PCC FUSES

LOCATION	REFERENCE DESIGNATION	RATING	FUNCTION
Engine Interface	A31-F1	5 Amp	PCC control B+
Engine Interface	A31-F3	5 Amp	Auxiliary B+ (for panel lights, run and start relays)
Governor Output Module	A38-F4	10 Amp	Network B+ (to TB1 customer terminal block)
Governor Output Module	A38-F3	10 Amp	Switched B+ (to TB1 customer terminal block)
Governor Output Module	A38-F1	15 Amp	Left actuator
Governor Output Module	A38-F2	15 Amp	Right actuator
TB-Bat (Engine Harness Assembly)	F1	20 Amp	Customer B+ (to TB1 customer terminal block)

RACK POSITION FAULT/TEST PROCEDURE

The rack position fault/test procedure is a troubleshooting tool for the Rack Position (260) warning message. This test will isolate the fault to one of these components; fuel pump, governor output module (A38), or the PowerCommand control.

Use a calibrated RMS multimeter for accurate measurements. Fluke models 87 or 8060A are good choices.

1. Move the Run/Off/Auto switch to the Off position.
2. At the engine interface board (A31), place a jumper wire from A31-TP1 to A31-TP2 (see Figure 3-4 for test point location).
3. Select RACK TEST from the Setup Menu (page 5-17) to initiate the fuel rack test. This will apply power to the governor output module.
4. Are A38 DS1 (RUN) and A38 DS2 (VCC) LED's on?
Yes: Go to next step.
No: Possible control problem. Remove jumper wires (Step 2). Restart set and follow proper troubleshooting procedure.
5. Are fuses A38 F1 and F2 blown?
Yes: Replace blown fuse and restart set.
No: Go to next step.
6. Move both racks from 0mm to 19mm from the "POS MM" menu (see Setup Menu). Periodi-

cally read the DC voltages from J11-B (left position voltage) to J11-A and J11-C (right position voltage) to J11-A. (J11 engine harness connector is located at the bottom of the accessory box.)

7. Do these voltages correspond to the voltage on the display ($\pm .25$ VDC) ?
Yes: Test OK. Restart set and monitor A38-DS5 (left position fault) and A38-DS6 (right position fault).
No: Go to next step.
8. Are both left and right voltages out of tolerance?
Yes: Possible control or governor output module problem. Check PWM signal (refer to Step 4 of error Code 313 in Troubleshooting section).
No: Go to next step.
9. Move the racks to 0mm from the "POS MM" menu. Monitor the position voltage of the side that has the incorrect voltage.
10. Disconnect the fuel pump connector at the fuel pump. Does the voltage rise up from approximately $1.3 \pm .25$ VDC to $4.5 \pm .25$ VDC ?
Yes: Replace defective fuel pump (refer to engine service manual).
No: Replace defective governor output module.

Engine Torque Adjustment procedure must be performed after replacement of fuel pump or governor output module. Refer to Section 5.

5. Control Service and Calibration

GENERAL

This section contains circuit board removal and replacement procedures, calibration procedures for the generator set control and test procedures for the generator and engine components. Refer to the figures included with this information and also the *Wiring Diagrams* section when instructed.

Before servicing the PCC, it is recommended that all settings be recorded. This will make sure of correct and complete readjustment of the PCC in the event that all previous entries are lost during servicing.

CIRCUIT BOARD REMOVAL/REPLACEMENT

No special tools (other than a grounding wrist strap) are required to remove a circuit board from inside the control panel or the accessory box.

There are several circuit boards, that when replaced, require you to recalibrate the control panel functions. Table 5-1 lists the circuit boards and the appropriate procedure to perform to recalibrate the control panel. The circuit board locations are shown in Figure 5-1.

Before you attempt to remove a circuit board, read the *Circuit Board Removal Safety Precautions* in this section.

TABLE 5-1. CONTROL PANEL RECALIBRATION

CIRCUIT BOARD/ DEVICE	ADJUSTMENT	PROCEDURE / PAGE
Analog Board (A33)	1. Voltage, Current and PF. 2. Coolant Temperature L & R	<i>Setup and Calibration Menus</i> (Page 5-8)
Digital Board (A32)	Must recalibrate all values, starting with the <i>Initial Start Setup</i> procedure.	1. <i>Initial Start Setup</i> (Page 5-4). 2. <i>Adjust Menu</i> (Page 5-6). 3. <i>Setup and Calibration Menus</i> (Page 5-8).
PT/CT Board (A36)	Voltage, Current and PF.	<i>Setup and Calibration Menus</i> (Page 5-8)
Governor Output Module (A38)	Torque Adjustment % DC	<i>Engine Torque Adjustment</i> (Page 5-22)
Fuel Pump	Torque Adjustment % DC	<i>Engine Torque Adjustment</i> (Page 5-22)

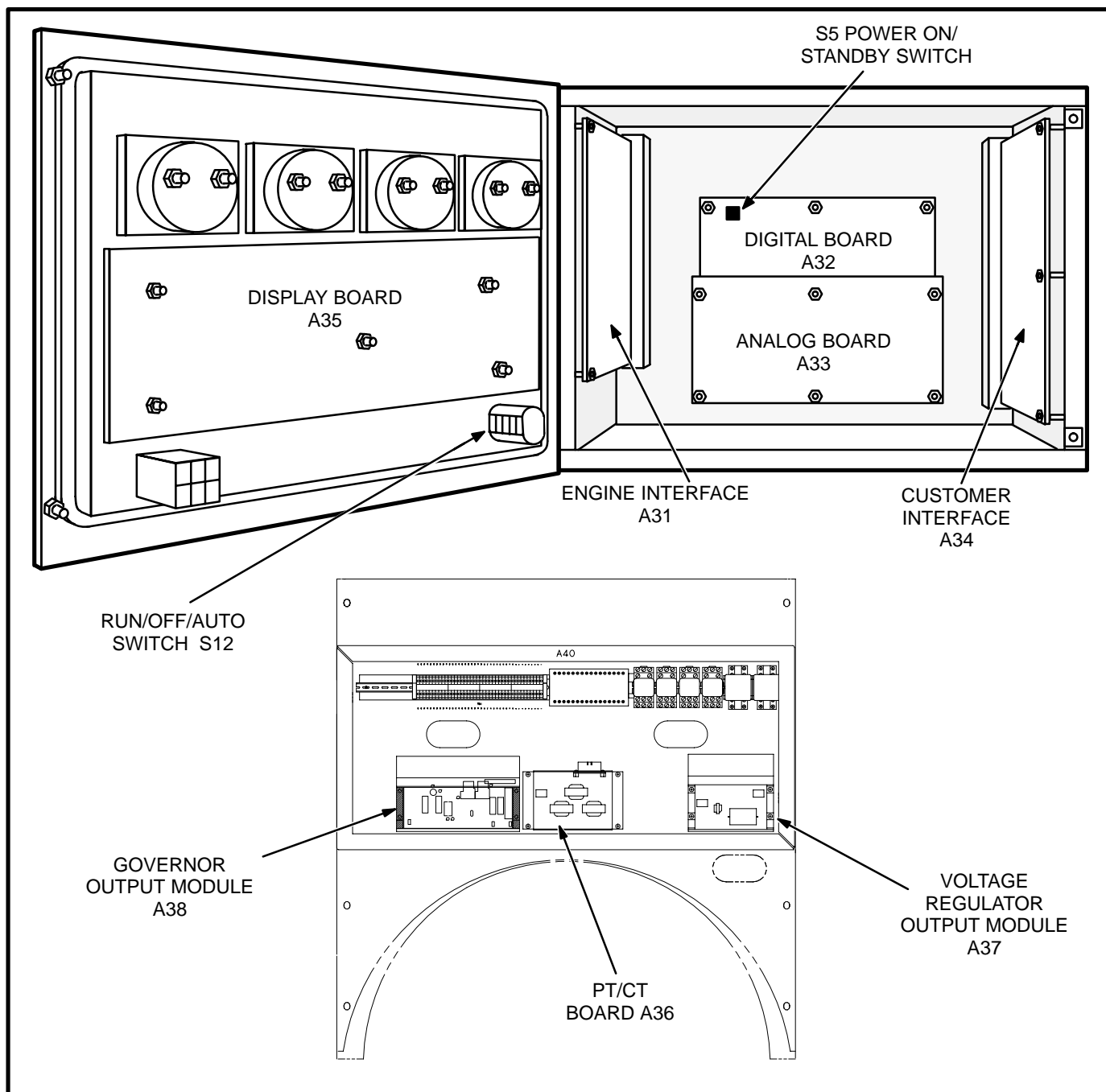


FIGURE 5-1. CIRCUIT BOARD LOCATIONS

Circuit Board Removal Safety Precautions

To prevent circuit board damage due to electrostatic discharge (ESD), a grounding wrist strap must be worn when handling circuit boards or socket-mounted IC's. (The wrist strap **does not** provide a direct short to ground, but is typically rated at approximately 1 megohm to ground.)

Attach the clip to a non-painted surface of the control box and place the strap around your wrist before handling a circuit board.

⚠ CAUTION *Electrostatic discharge will damage circuit boards. Always wear a grounding wrist strap when handling circuit boards or socket-mounted IC's.*

Turn off or remove AC power from the battery charger and then remove the negative (–) battery cable from the set starting battery. This is to make sure that the set will not start while working on it and to avoid circuit board damage, caused by voltage spikes when removing and replacing circuit board connectors.

⚠ CAUTION *Always disconnect a battery charger from its AC source before disconnecting the battery cables. Otherwise, disconnecting the cables can result in voltage spikes high enough to damage the DC control circuits of the set.*

⚠ WARNING *Accidental starting of the generator set while working on it can cause severe personal injury or death. Prevent accidental starting by disconnecting the starting battery cables (negative [–] first).*

Make certain battery area has been well-ventilated before servicing battery. Arcing can ignite explosive hydrogen gas given off by batteries, causing severe personal injury. Arcing can occur when cable is removed or re-attached, or when negative (–) battery cable is connected and a tool used to connect or disconnect positive (+) battery cable touches frame or other grounded metal part of the set. Always remove negative (–) cable first, and reconnect it last. Make certain hydrogen from battery, engine fuel, and other explosive fumes are fully dissipated. This is especially important if battery has been connected to battery charger.

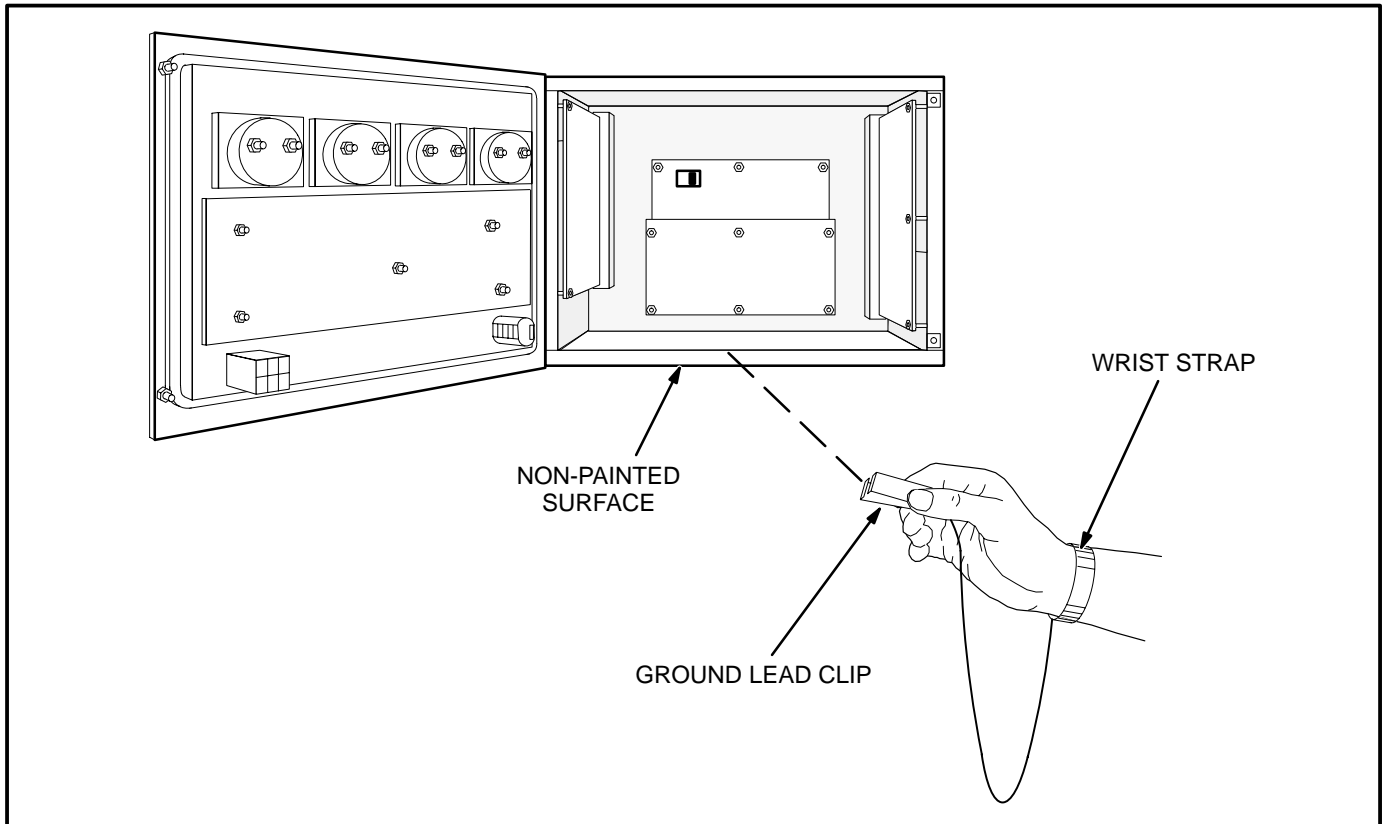


FIGURE 5-2. WRIST STRAP

INITIAL START SETUP MENU

The facing page shows a block representation of the INITIAL START SETUP menu.

⚠ CAUTION *Selecting this menu resets all operating parameters to the default values for the selected set. All previously selected setup and adjustment settings will be lost. Therefore, this procedure must be performed by technically qualified personnel only.*

This menu appears on the digital display when the PCC has not been set up for use with a generator set during factory test, or the digital board was replaced in the PCC.

When this display is showing, you must go through the Initial Start Setup menu to select the operating parameters for the generator set. These include whether the set will be used for Prime Power or Standby use, the Model Number of the generator set, and its operating frequency and output voltage. These choices must be saved into the PCC's read-only memory before the PCC will accept changes made to other menus.

If the PCC is already set up to operate with a specific generator set, this menu will not appear when power is applied. To reset the control and display the Initial Start Setup menu, you can press RESET, MENU, and PHASE SELECT buttons at the same time.

If you choose to do this, the governor/regulator adjustments and the setup options will be reset to the default settings (including the editable customer fault messages). Display calibrations (volts, amps, PF and coolant temperature) are retained (not reset). To make sure correct and complete readjustment of the PCC, it is suggested that all settings be recorded before you perform the reset function.

⚠ CAUTION *Improper setup, calibration, or adjustments can cause equipment malfunction or damage. Setup, calibration, and adjustment must be performed by technically qualified personnel only.*

STANDBY/PRIME submenu: Use the buttons next to the “↑↓” symbols to toggle the standby/prime option. Press the button next to the “>>” in the display to move to the model select submenu.

MODEL select submenu: Use the buttons next to the “↑” and “↓” symbols to select the correct generator set model number, frequency and power rating.

VOLTAGE SELECT submenu: Use the buttons next to the “↑” and “↓” symbols to select the correct generator set nominal line-to-line output voltage.

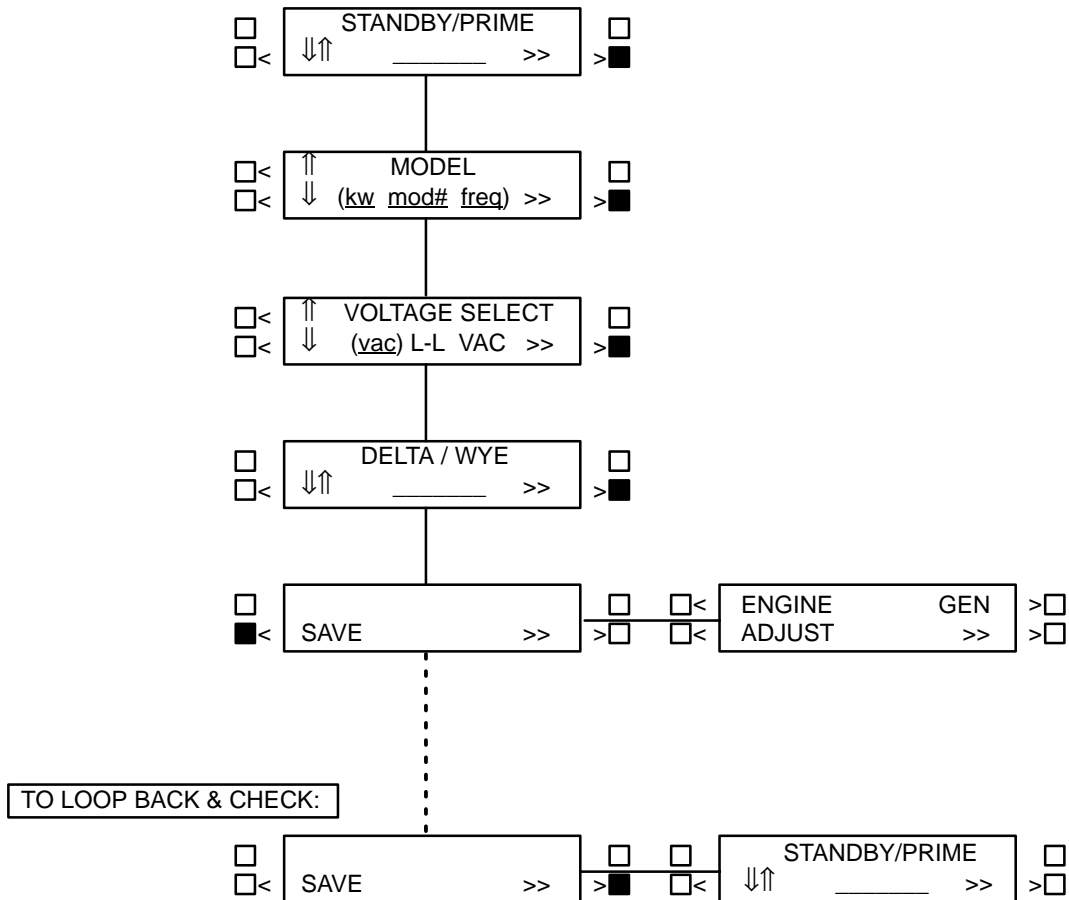
DELTA / WYE submenu: Use the buttons next to the “↑” and “↓” symbols to select the delta or wye option.

SAVE submenu: From the model select submenu, press the button next to the “>>” in the display to move to the SAVE submenu. Select SAVE to save your changes. The MAIN MENU will then be displayed.

If “INVALID SETUP” or “INVALID CAL” is displayed after saving your changes, refer to *Digital Board (A32) Calibration* at the end of this section.

INITIAL START SETUP

(It can be invoked by simultaneously pressing the Reset, Menu, and Phase Select keys.)



- - - - Indicates "OR" Condition

ADJUST MENU

The ADJUST submenus permit adjustment of the output voltage and frequency and the start and stop delay times of the generator set.

The complete calibration procedure is described in the *Calibration Procedure* in this section.

The facing page shows a block representation of the ADJUST menu. If you press the button next to the word "ADJUST" in the Main menu, the VOLTAGE ADJUST submenu will appear.

As shown in the diagram, the ADJUST menu has five submenus, including a save/exit procedure.

Voltage and frequency can be adjusted only when the generator set is running under normal operating parameters (not in idle mode). For example, if voltage adjustment is selected when the set is in Idle mode or not running, the digital display will be:



VOLTAGE submenu: This is the first submenu. Use the buttons next to the "↑" and "↓" symbols to adjust output voltage $\pm 5\%$.

FREQUENCY submenu: From the VOLTAGE submenu, press the button next to the ">>" in the display to move to the FREQUENCY submenu. Use the buttons next to the "↑" and "↓" symbols to adjust output frequency $\pm 5\%$.

START DELAY submenu: This delay applies only to remote starting in the Auto mode. From the FREQUENCY submenu, press the button next to the ">>" in the display to move to the START DELAY submenu. Use the buttons next to the "↑" and "↓" symbols to set the start delay. The start delay adjustment range is 0 to 300 seconds.

STOP DELAY submenu: This delay applies only to remote stopping in the Auto mode. From the START DELAY submenu, press the button next to the ">>" in the display to move to the STOP DELAY submenu. Use the buttons next to the "↑" and "↓" symbols to set the stop delay. The stop delay adjustment range is 0 to 600 seconds.

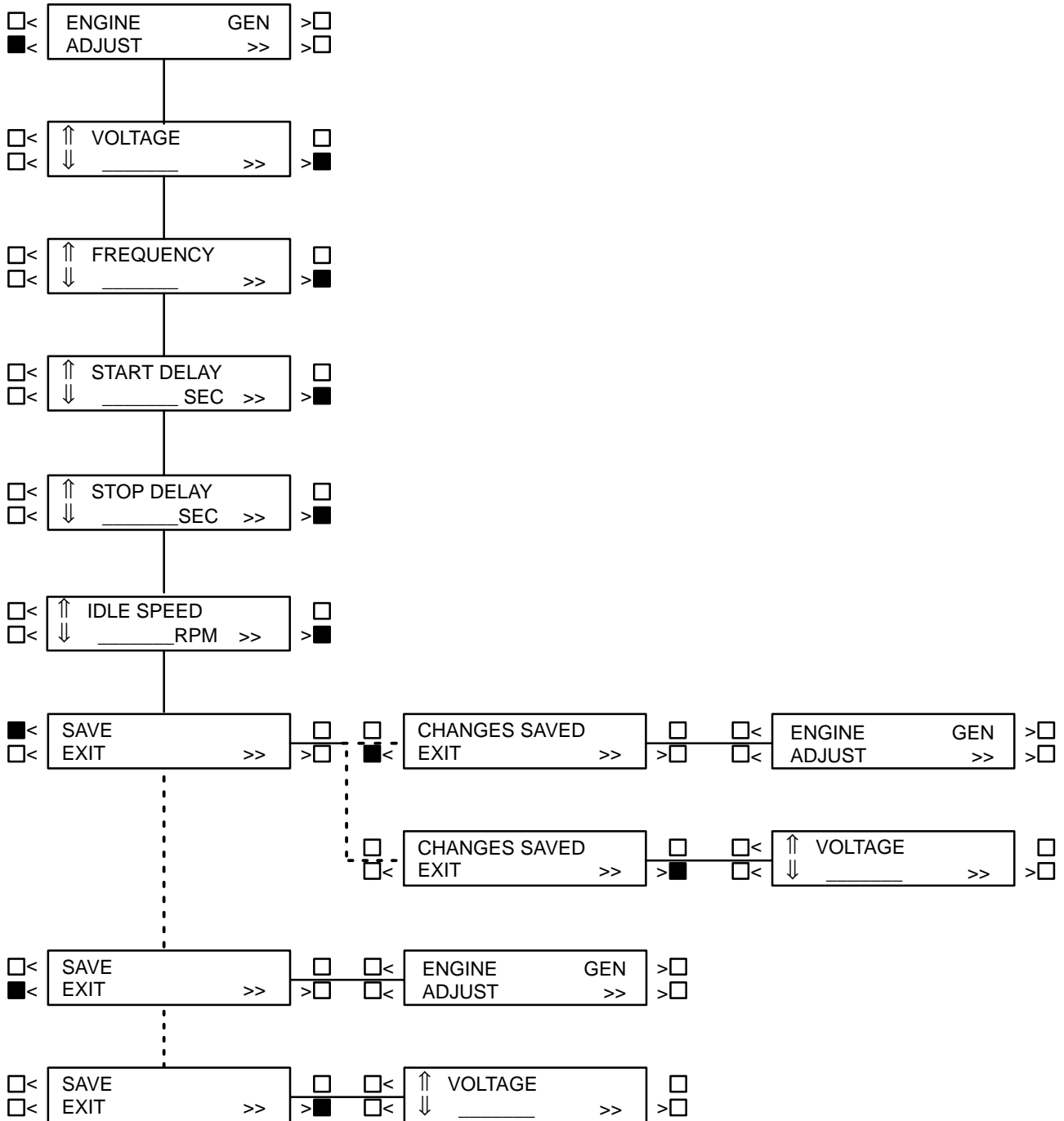
IDLE SPEED submenu: From the STOP DELAY submenu, press the button next to the ">>" in the display to move to the IDLE SPEED submenu. Use the buttons next to the "↑" and "↓" symbols to set the idle speed. The idle speed adjustment range is 800 RPM ± 100 RPM. (Default value is 800 RPM.)

The idle speed can be adjusted only when the generator set is running in the idle mode. When not in idle mode, N/A is displayed in RPM field.

SAVE/EXIT submenu: From the STOP DELAY submenu, press the button next to the ">>" in the display to move to the SAVE/EXIT submenu. Select SAVE to save your changes. At the CHANGES SAVED submenu, select EXIT to return to the main menu.

If you select SAVE, the adjustments will be retained after shutdown, and will be in effect when the set is restarted. If you select EXIT without saving first, the adjustments will remain in effect until the generator set is shut down, but will be reset (and will not be in effect) when the set is restarted.

ADJUST



- - - Indicates "OR" Condition

SETUP AND CALIBRATION MENUS

The setup and calibration menus allow you to calibrate the PCC with the reading from a calibrated meter. There are four setup and calibration menus that are selectable from the SETUP/CAL menu:

- VERSION AND DISPLAYS
- METERS
- GOVERNOR/REGULATOR
- SETUP

These four menus are intended for qualified service personnel only. For this reason, a three-digit access code must be entered before you can proceed to those menus.

ENTER CODE submenu:

The access code for your PCC is: **5 7 4**.

To enter the code:

1. Press the button next to the “↑” to increment the first digit.
2. Press the button next to the “>>” to select the second digit.
3. Press the button next to the “↑” to increment the second digit.
4. Press the button next to the “>>” to select the third digit.
5. Press the button next to the “↑” to increment the third digit.
6. Press the button next to the “>>” to proceed to the DISPLAYS/METERS submenu. (Provided, of course, that you have correctly entered the access code.)

The following sub-sections describe how to select and make changes to the setup and calibration menus and save the changes made to these menus.

Version and Displays Menus

The VERSION menu allows you to verify the model number and frequency of the generator set, the date and version of the operating software and generator set configuration options. From the VERSION menu you can also review a History file, that can contain up to 20 error messages.

The DISPLAYS submenus permit calibration of the digital voltage, current, power factor (PF) and coolant temperature displays. Calibration is accomplished by using this section of the menu software to

adjust the display so that it matches the reading taken on an accurate, recently calibrated meter.

The complete calibration procedure is described in the *Calibration Procedure* in this section.

The facing page shows a block representation of the VERSION and DISPLAYS submenus, which is the first of four SETUP/CAL menus. If you press the button next to the “>>” in the Main menu display, the VERSION/SETUP/CAL menu will appear.

⚠ CAUTION *Improper calibration or adjustment of the PowerCommand control can cause equipment malfunction or damage. Calibration and adjustment must be performed by technically qualified personnel only.*

VERSION submenu: If you select VERSION, the display will show the generator set model number, frequency, and kW rating, and the date and version of the operating software.

To display the generator set configuration options, press the button next to the “>>” in the submenu that displays the model number, frequency and etc. This menu provides the following information:

- Generator set voltage
- WYE or DELTA
- Standby or Prime
- Parallel or Single

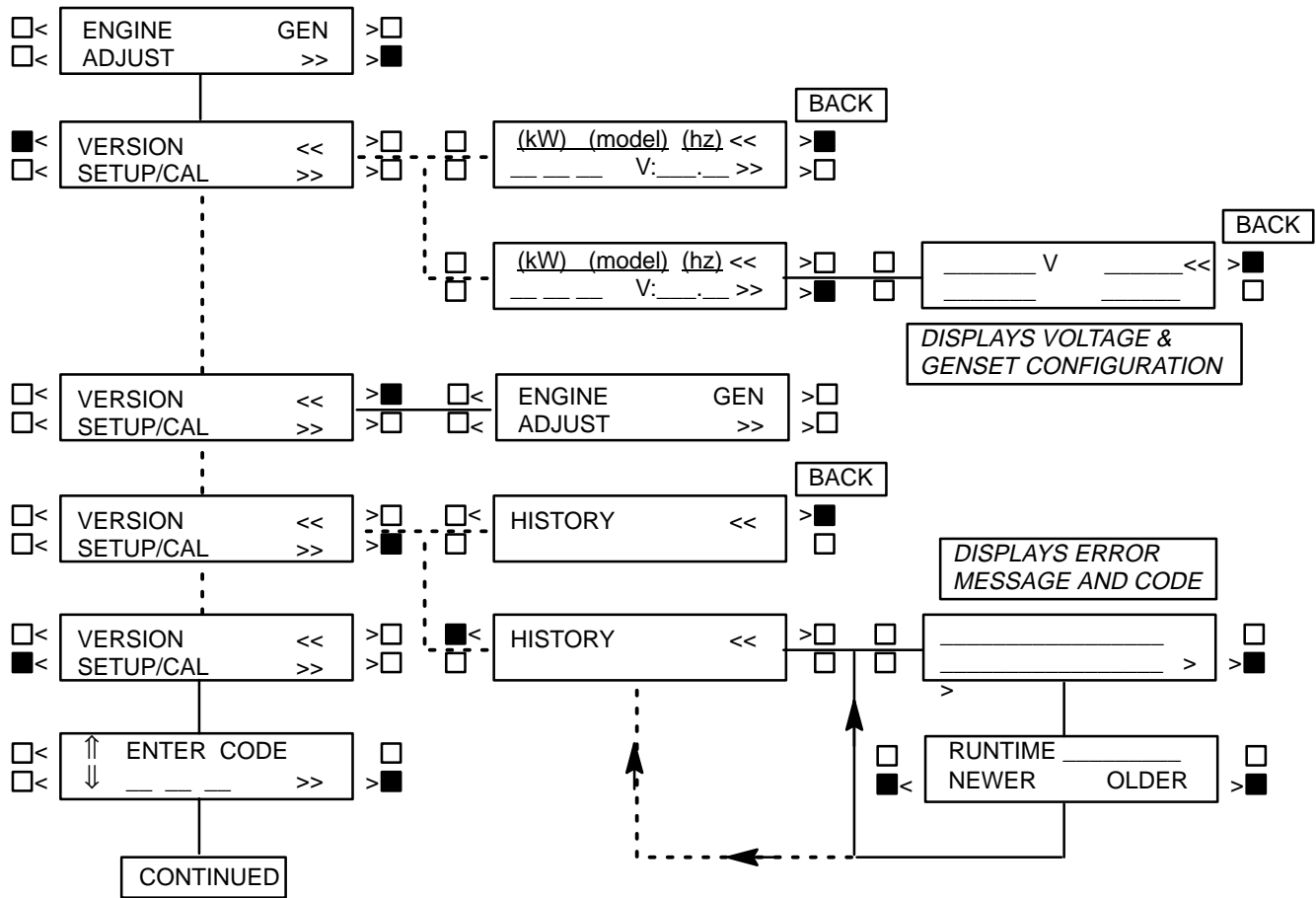
HISTORY: From the VERSION, SETUP/CAL menu, press the button next to the “>>” in the display to move to the HISTORY submenu. Press the button next to “HISTORY” to display the last (latest) recorded error message.

The software will record (save) up to 20 error messages. The last error detected will always be displayed first. As each new error is detected, the oldest error recorded after 20 will be deleted.

To view the generator set runtime at which the error occurred and to scroll through the remaining recorded errors, press the button next to the “>>” in the error message menu to display the RUNTIME, NEWER/OLDER menu.

The buttons next to NEWER and OLDER are used to scroll up and down through the error messages. For example, pressing OLDER will display the next oldest recorded error message. When pressing NEWER and the last (newest) error message is displayed, or OLDER and oldest error is displayed, the display will return to the HISTORY menu.

VERSION & DISPLAYS MENUS



- - - Indicates "OR" Condition

Version and Displays Menus (Cont.)

DISPLAYS submenus: The DISPLAYS submenus are intended for qualified service personnel only. For this reason, a three-digit access code must be entered before you can proceed to those menus.

Select SETUP/CAL. The display will show the ENTER CODE submenu. Enter access code (574) as previously described in this section.

Select DISPLAYS to proceed to the DISPLAYS submenus. Use the buttons next to the “↑” and “↓” symbols to calibrate the selected voltage, current, PF or coolant temperature reading. Press the button next to the “>>” in the display to move to the next adjustment.

“VOLTS L12,” “VOLTS L23,” and “VOLTS L31” refer to voltages measured from L1 to L2, L2 to L3, and L3 to L1, respectively.

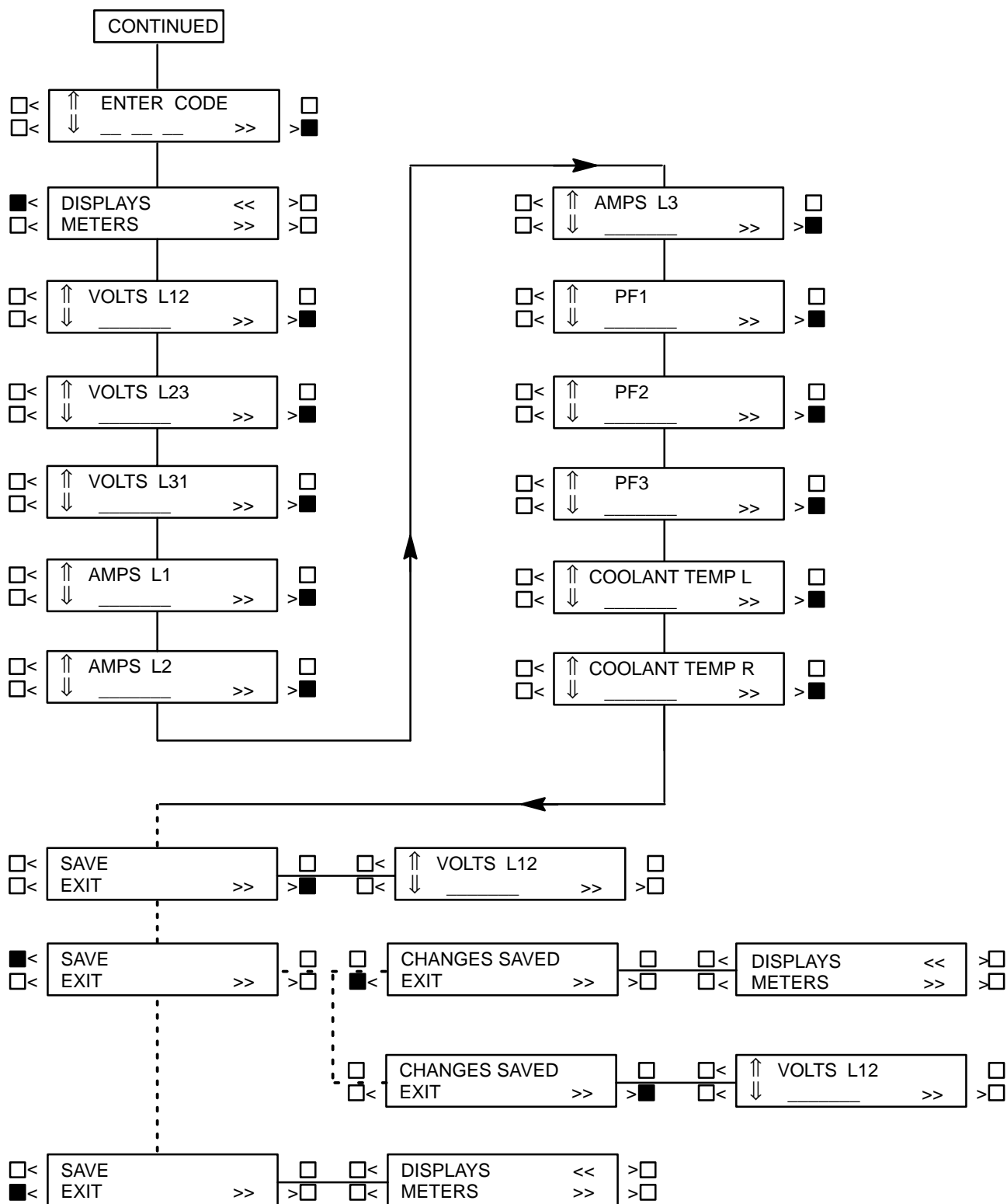
“PF1, PF2 and PF3” will display N/A when the generator set is not running.

“COOLANT TEMP R” will display “N/A” if the generator set has only one sensor. To calibrate coolant temperature display, a precision resistor (provided in the engine sensor tool) must be temporally substituted for the temperature sender. Refer to *Calibration Procedure* in this section.

SAVE/EXIT submenu: From the AMPS L3 submenu, press the button next to the “>>” in the display to move to the SAVE/EXIT submenu. Select SAVE to save your changes. At the CHANGES SAVED submenu, select EXIT to return to the DISPLAYS/METERS submenu.

If you select SAVE, the adjustments will be retained after shutdown, and will be in effect when the set is restarted. If you select EXIT without saving first, the adjustments will remain in effect until the generator set is shut down, but will be reset (and will not be in effect) when the set is restarted.

VERSION & DISPLAYS MENUS (Cont.)



- - - - Indicates "OR" Condition

Meters Menu

The METERS submenus permit calibration of the control's analog meters to match the calibrated digital values. (Calibrate the digital display before calibrating the analog meters.) This calibration is accomplished by using this section of the menu software to adjust the selected meter reading so that it matches the reading provided on the digital display.

The complete calibration procedure is described in the *Calibration Procedure* in this section.

The facing page shows a block representation of the METERS submenus, which is the second of four SETUP/CAL menus. If you press the button next to the ">>" in the Main menu display, the VERSION/SETUP/CAL submenu will appear.

⚠ CAUTION *Improper calibration or adjustment of the PowerCommand control can cause equipment malfunction or damage. Calibration and adjustment must be performed by technically qualified personnel only.*

METERS submenu: The METERS submenus are intended for qualified service personnel only. For this reason, a three-digit access code must be entered before you can proceed to those menus.

Select SETUP/CAL. The display will show the ENTER CODE submenu. Enter access code (574) as previously described in this section.

Select METERS to proceed to the METERS submenus. Use the buttons next to the "↑" and "↓" symbols to calibrate the selected meter to match the "CAL TO:" value provided on the digital display. Press the button next to the ">>" in the display to move to the next calibration.

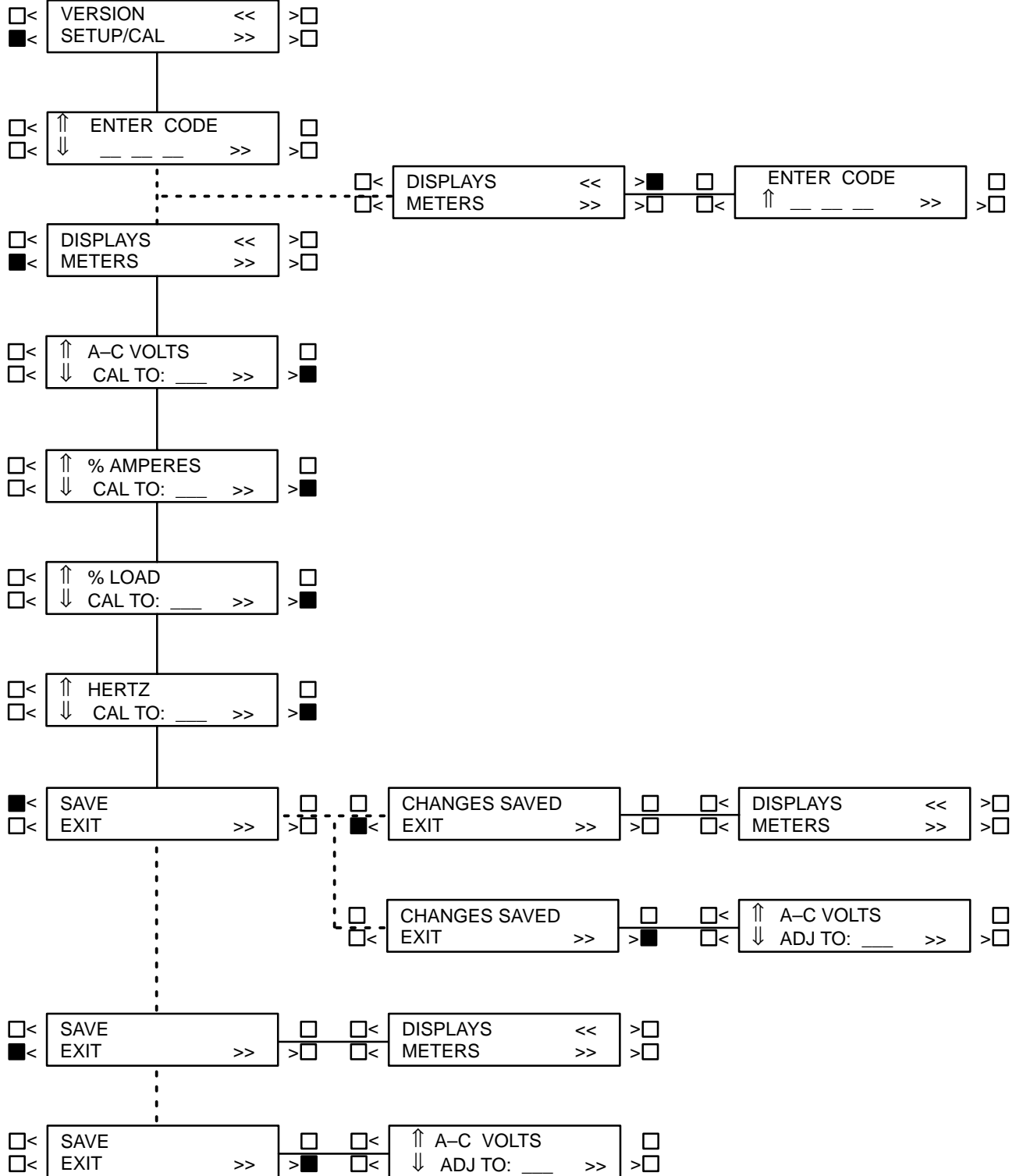
"VOLT METER" and "% AMPERES" calibration reference the phase that is indicated on the phase selection LED's.

NOTE: The % AMPERES meter scale is based on a 0.8 power factor. (100% of rated current is full load current at 0.8 PF.)

SAVE/EXIT submenu: From the HERTZ submenu, press the button next to the ">>" in the display to move to the SAVE/EXIT submenu. Select SAVE to save your changes. At the CHANGES SAVED submenu, select EXIT to return to the DISPLAYS/METERS submenu.

If you select SAVE, the adjustments will be retained after shutdown, and will be in effect when the set is restarted. If you select EXIT without saving first, the adjustments will remain in effect until the generator set is shut down, but will be reset (and will not be in effect) when the set is restarted.

METERS MENU



- - - Indicates "OR" Condition


Governor / Regulator Menu

The GOV/REG submenus permit adjustment of voltage regulator and governor parameters.

All GOV/REG menu values, except for REG VHZ and GOV RAMP, will display “100%”. The expression “100%” represents the factory setting (default value) for the selected set. When increasing or decreasing the value, you are increasing or decreasing from the factory default value. (For example, entering “200%” will double the value; “50%” will decrease the value by one half.)

Default values are preset by the factory. Due to site variables, the default values may need to be adjusted to attain peak performance.

The facing page shows a block representation of the GOV/REG submenus, which is the third of four SETUP/CAL menus. If you press the button next to the “>>” in the Main menu display, the VERSION/SETUP/CAL submenu will appear.

 CAUTION *Improper calibration or adjustment of the PowerCommand control can cause equipment malfunction or damage. Calibration and adjustment must be performed by technically qualified personnel only.*

GOV/REG submenu: The GOV/REG submenus are intended for qualified service personnel only. For this reason, a three-digit access code must be entered before you can proceed to those menus.

Select SETUP/CAL. The display will show the ENTER CODE submenu. Enter the access code (574) as previously described in this section.

From the DISPLAYS/METERS submenu, press the button next to the “>>” in the display to move to the GOV/REG/SETUP submenu. Select GOV/REG to proceed to the GOV/REG submenus.

Use the buttons next to the “↑” and “↓” symbols to adjust the selected governor and regulator parameters. Press the button next to the “>>” in the display to move to the next adjustment.

GOV GAIN: If the gain adjustment is set too high, engine speed will “hunt” or oscillate. If gain is set too low, the engine will respond too slowly to changes in load—overspeed may result.

GOV INTEGRAL: If this adjustment is set too low, the engine will respond too slowly to changes in load. If it is set too high, engine response will be unstable.

GOV RAMP: This adjustment sets the time for the engine to ramp to full operating speed. This adjustment applies only to set start up and does not affect the transient response. (Adjustable range: 0 through 10 seconds.)

REG GAIN: If the gain adjustment is set too high, output voltage will be unstable. If gain is set too low, the output voltage will respond sluggishly to changes in load—overshoot may result.

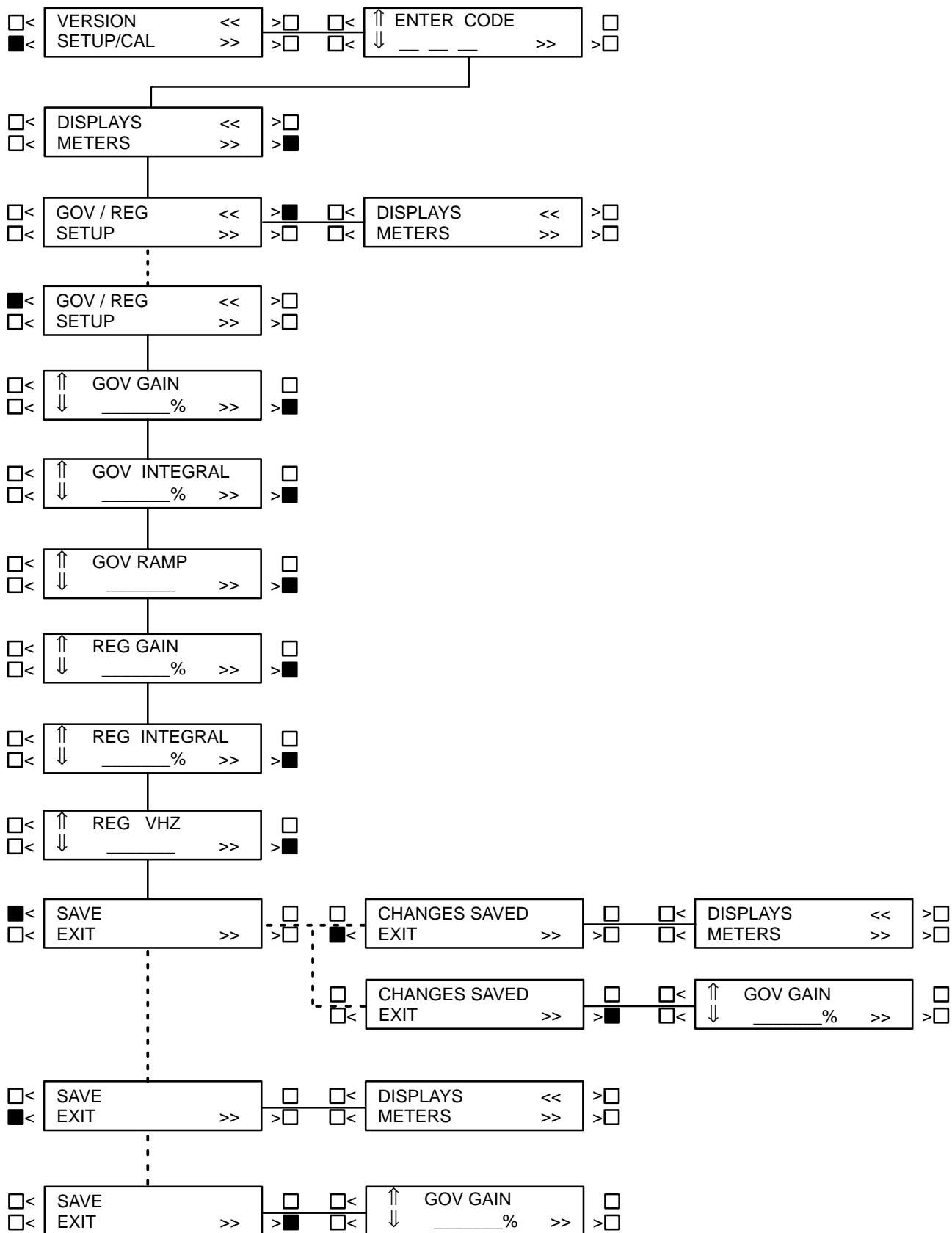
REG INTEGRAL: If this adjustment is set too low, the output voltage will respond sluggishly to changes in load, resulting in a droop-type response. If it is set too high, output voltage will be unstable.

REG VHZ: This underfrequency roll-off adjustment controls how much excitation is reduced in response to underfrequency. If the value is set too low, excitation will be cut too fast, and the voltage will drop too much. If set too high, the generator set may not be able to pick up rated load in one step. (Adjustable range: 1 through 50; normal range 7 through 21.)

SAVE/EXIT submenu: From the REG VHZ submenu, press the button next to the “>>” in the display to move to the SAVE/EXIT submenu. Select SAVE to save your changes. At the CHANGES SAVED submenu, select EXIT to return to the DISPLAYS/METERS submenu.

If you select SAVE, the adjustments will be retained after shutdown, and will be in effect when the set is restarted. If you select EXIT without saving first, the adjustments will remain in effect until the generator set is shut down, but will be reset (and will not be in effect) when the set is restarted.

GOVERNOR/REGULATOR MENU



- - - - Indicates "OR" Condition

Setup Menu

The SETUP submenus permit selection of several configuration and operation options. Setup option defaults are listed in Table 5-2.

TABLE 5-2. SETUP DEFAULTS

SELECTION	DEFAULT
CYCLE CRANK	ON
SYSTEM OF UNITS	IMPERIAL
*RACK POSITION (CF1)	WARN
*GRND FAULT (CF2)	WARN
*DAY TANK (CF3)	WARN
*HIGH GEN TEMP (CF4)	WARN
EGT L	NO
EGT R	NO
LOW COOLANT	SHTD
LANGUAGE	ENGLISH

* Default display messages for customer faults (CF) 1 through 4. To change the customer fault message(s) or select the desired fault condition (WARN or SHTD), refer to heading *Edit Customer Fault Messages*.

The facing page shows a block representation of the SETUP submenus, which is the fourth of four SETUP/CAL menus. If you press the button next to the ">>" in the Main menu display, the VERSION/SETUP/CAL submenu will appear.

⚠ CAUTION *Improper calibration or adjustment of the PowerCommand control can cause equipment malfunction or damage. Calibration and adjustment must be performed by technically qualified personnel only.*

SETUP submenu: The SETUP submenus are intended for qualified service personnel only. For this reason, a three-digit access code must be entered before you can proceed to those menus.

Select SETUP/CAL. The display will show the ENTER CODE submenu. Enter the access code (574) as previously described in this section.

From the DISPLAYS/METERS submenu, press the button next to the ">>" in the display to move to the GOV/REG/SETUP submenu. Select SETUP to proceed to the SETUP submenus or ">>" to proceed to the RACK TEST submenus.

Use the buttons next to the "↑↓" symbols to toggle the setup options. Press the button next to the ">>" in the display to move to the next adjustment.

If the cycle cranking option is selected, the menu will prompt for the selection of cycle number (3, 4, or 5) and crank and rest times (7 to 20 seconds).

An in-line engine that has the EGT (exhaust gas temp.) option, select "YES" for EGT L and "NO" for EGT R.

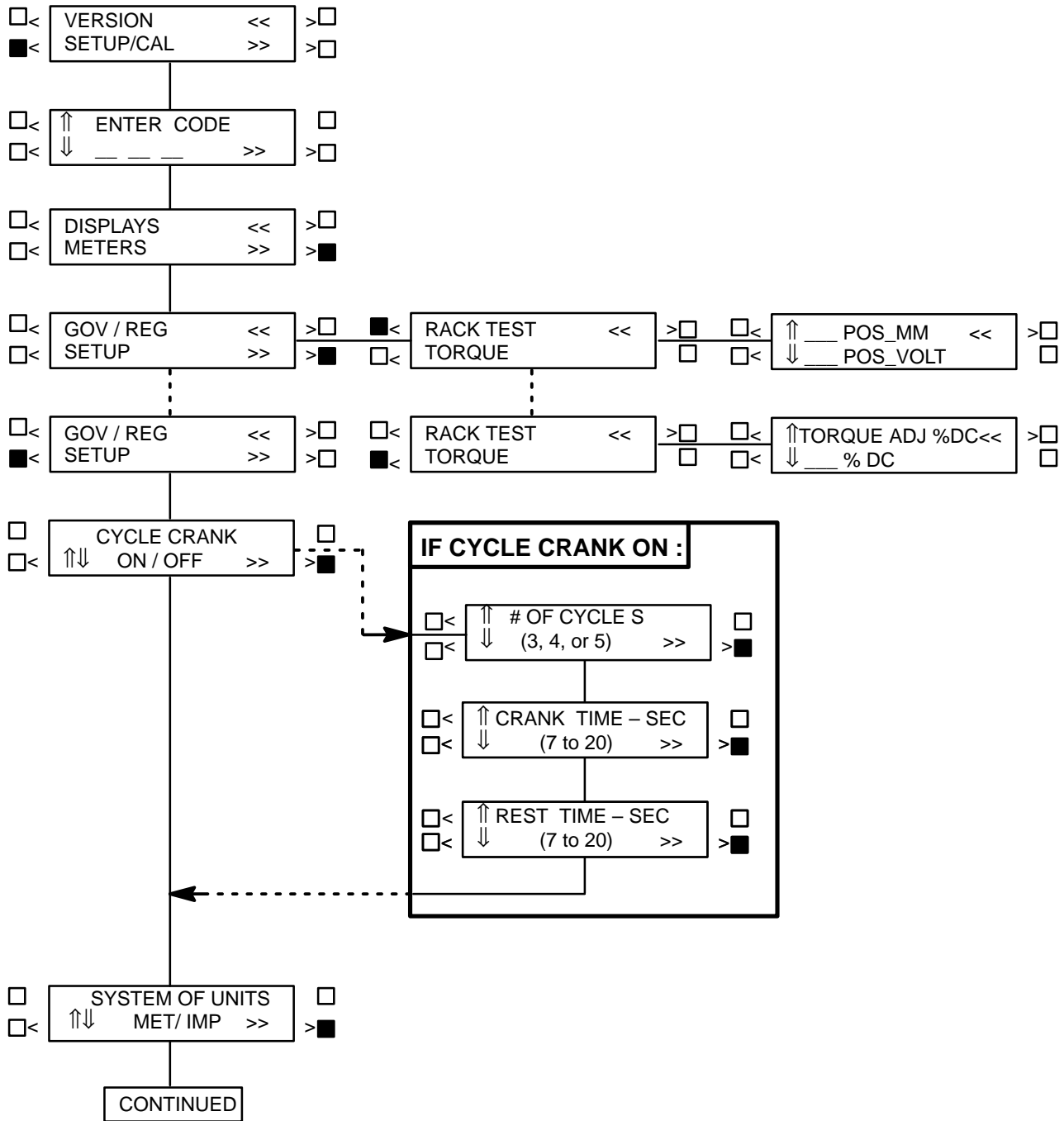
RACK TEST submenu: The RACK TEST submenu is used to initiate the rack position diagnostic test. This test is used to determine if the PCC is properly controlling the rack position of the actuators. To initiate this test, the Run/Off/Auto switch must be set to the Off position.

When exiting this test or if the Run/Off/Auto switch is moved to either the Run or Auto position, the PCC software will re-initialize the governor duty cycle to 2 (0%) and allow the engine starting sequence to proceed as normal.

To perform the rack test, refer to the *Rack Position Fault/Test Procedure* in Section 4.

TORQUE ADJ %DC submenu: This submenu is used to adjust the engine torque through the digital display to compensate for engine/electronic variations. If the generator set is not providing the name plate kilowatt rating, the torque limit can be adjusted at this menu. Refer to *Engine Torque Adjustment* in this section for a detailed description of how to perform this adjustment.

SETUP MENU



- - - - Indicates "OR" Condition

Setup Menu (Cont.)

Edit Customer Fault Message(s): The four customer fault messages shown in Table 5-2 are editable. *Customer Fault 1 is reserved for the RACK POSITION fault. Do not modify this fault name or change the fault condition (WARN to SHTD).*

To enter the desired customer fault message, press the button next to the ">>" in the display to display the customer fault message to be changed, Customer Fault 2, 3 or 4.

Press the upper-left button by the display to select the desired character. Press the upper-right button to move the cursor to the next character to be changed. (Holding this button down will return the cursor to the first position.) The message can be up

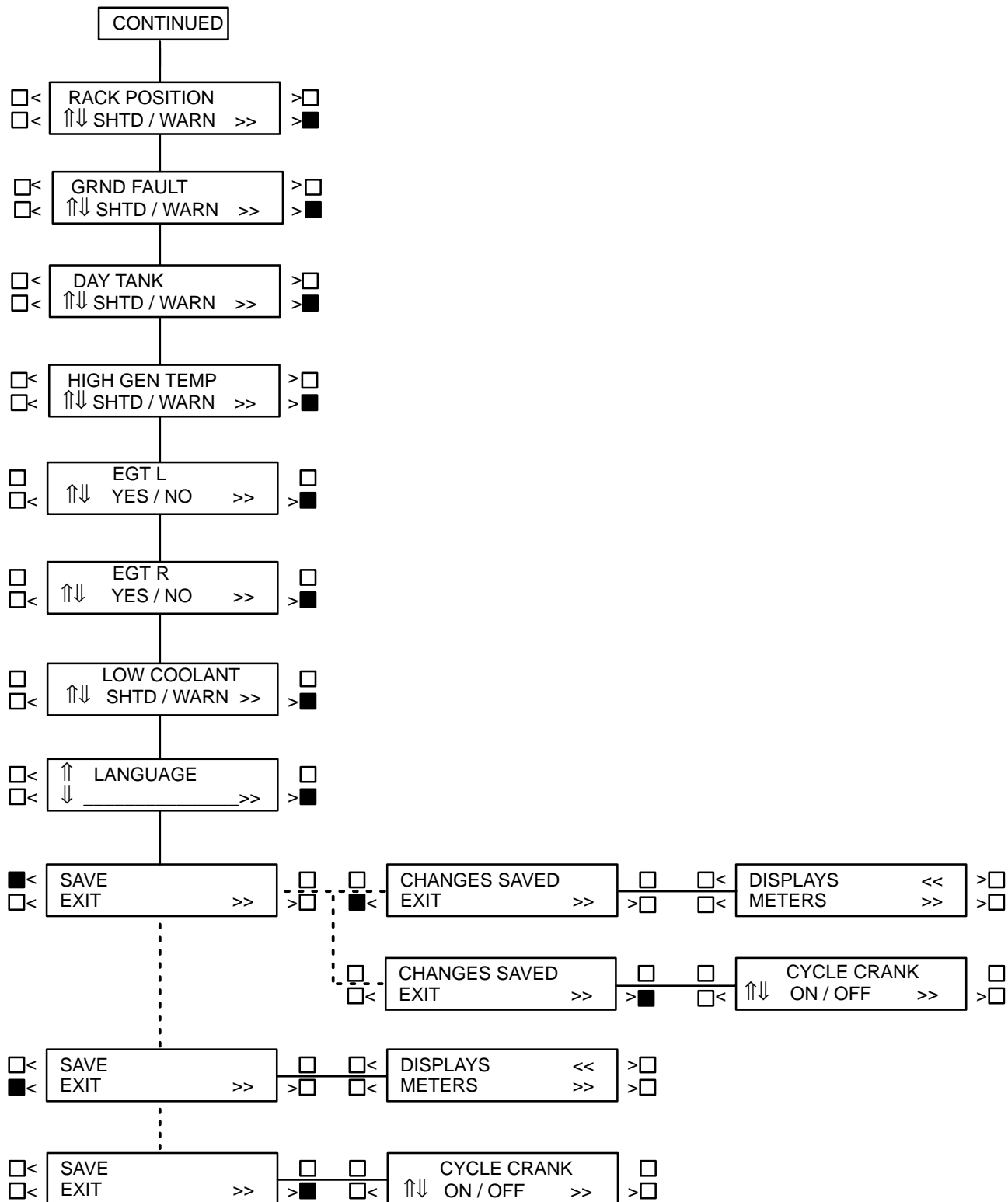
to 16 characters. The fault code number will remain the same, this code cannot be edited.

If these messages are changed, you should note these changes in the *Troubleshooting* section of the Operator's manual for this generator set.

SAVE/EXIT submenu: From the LANGUAGE submenu, press the button next to the ">>" in the display to move to the SAVE/EXIT submenu. Select SAVE to save your changes. At the CHANGES SAVED submenu, select EXIT to return to the DISPLAYS/METERS submenu.

If you select SAVE, the adjustments will be retained after shutdown, and will be in effect when the set is restarted. If you select EXIT without saving first, the adjustments will remain in effect until the generator set is shut down, but will be reset (and will not be in effect) when the set is restarted.

SETUP MENU (Cont.)



- - - - Indicates "OR" Condition

CALIBRATION PROCEDURE

⚠ WARNING *Contacting high voltage components can cause electrocution, resulting in severe personal injury or death. Calibration and adjustment must be performed by technically qualified personnel only. Read and observe all WARNINGS and CAUTIONS in your generator set manuals.*

⚠ CAUTION *Improper calibration or adjustment of the PowerCommand control can cause equipment malfunction or damage. Calibration and adjustment must be performed by technically qualified personnel only.*

The calibration procedure is divided into 7 subsections, with the subsections arranged in a specified order. If two or more of the following subsections are required to calibrate the PCC, they must be completed in the order shown.

When removing and replacing a defective circuit board, you may have to perform one or more of the following subsections. Table 5-1 (Control Panel Recalibration) provides a list of the circuit boards that require calibration when replaced and the calibration procedure(s) that must be performed.

Use a calibrated RMS multimeter for accurate measurements. Fluke models 87 or 8060A are good choices.

Initial Start Setup

1. Refer to Page 5-4, which describes how and when you should perform this procedure.

To verify if the PCC is set to operate with a specific generator set, refer to the *VERSION* menu (Page 5-9). This menu will show the generator set model number, frequency, and kW rating. If any of these values are incorrect, you must perform the Initial Start Setup procedure.

Voltage and Frequency Adjustment

2. With the generator set OFF, attach a calibrated frequency/voltmeter to the AC output from L1 to L2.

3. Select *ADJUST* from the Main Menu (page 5-7) to display the *VOLTAGE* adjust menu.
4. Start the generator set and allow the generator set to reach normal operating speed.
5. Adjust *VOLTAGE* (generator set output voltage) so that the calibrated voltmeter reads the desired voltage. (Use a calibrated voltmeter because the value displayed on the PCC digital display may not be calibrated at this time; therefore, its accuracy is unknown.)
6. Select the Frequency adjust menu.
7. Verify that the frequency displayed on the calibrated meter is the desired frequency. If not, adjust to the desired frequency. (Note: If the frequency reading on the digital display is not the same as frequency shown on calibrated meter, there is an equipment malfunction.)
8. If no frequency or voltage adjustment was made, select EXIT. If an adjustment was made, SAVE, then EXIT.

Digital Voltage Display Calibration

9. Select ">>" from the Main Menu (Page 5-9). From this menu proceed to the *VOLTS L12* menu (Page 5-11).
10. With the generator set OFF, attach a calibrated frequency/voltmeter to the AC output from L1 to L2.
11. Start the generator set and allow it to reach normal operating speed.
12. Calibrate voltage reading for *VOLTS L12* so that the reading on the digital display agrees with the calibrated voltmeter.
13. Shut the generator set OFF.
14. Repeat steps 10 through 13 for L23 and L31. (In step 10 attach meter to the AC output from L2 to L3 to calibrate *VOLTS L23* and then L3 to L1 to calibrate *VOLTS L31*.)
15. If no calibration was made, select EXIT. If a calibration was made, SAVE, then EXIT.

Digital Ammeter Display Calibration

16. Select ">>" from the Main Menu (Page 5-9). From this menu proceed to the *AMPS L1* menu (Page 5-11).
17. With the generator set OFF, attach a calibrated ammeter to L1.
18. Start the generator set and allow it to reach normal operating speed.
19. Load the generator set to maximum rated kVA at rated voltage.
20. Calibrate the reading for *AMPS L1* so that the reading on the digital display agrees with calibrated ammeter.
21. Repeat steps 17 through 20 for *L2* and *L3*. (In step 17, attach meter to L2 to calibrate *AMPS L2* and then L3 to calibrate *AMPS L3*.)
22. If no calibration was made, select EXIT. If a calibration was made, SAVE, then EXIT.

Digital Power Factor Display Calibration

Power factor calibration is not required except in applications requiring a higher accuracy than $\pm 5\%$. If the $\pm 5\%$ accuracy is not acceptable, further calibration will require reactive load sufficient to reach 0.8 PF at rated load, and calibrated instruments with $\pm 1\%$ accuracy or better. Typical load rack instruments are not accurate enough to perform this procedure.

23. Select ">>" from the Main Menu (Page 5-9). From this menu proceed to the *PF1* menu (Page 5-11).
24. With the generator set OFF, attach the power factor meter to L1.
25. Start the generator set and allow it to reach normal operating speed.
26. Load the generator set to maximum rated kVA at rated voltage.
27. Calibrate the reading for PF1 so that the reading on the digital display agrees with power factor meter.

28. Repeat steps 24 through 27 for L2 and L3. (In step 24, attach meter to L2 to calibrate *PF2* and then L3 to calibrate *PF3*.)
29. If no calibration was made, select EXIT. If a calibration was made, SAVE, then EXIT.

Digital Coolant Temperature Display Calibration

An engine sensor calibration tool is required to perform this procedure.

30. With the generator set OFF, replace the coolant temperature sender with the precision resistor provided in the calibration tool.
31. Select ">>" from the Main Menu (Page 5-9). From this menu proceed to the *COOLANT TEMP L* menu (5-11).
32. Calibrate the temperature reading to match the temperature indicated on the calibration tool.
33. Repeat step 32 for *COOLANT TEMP R* if the engine uses two sensors.
34. If no calibration was made, select EXIT. If a calibration was made, SAVE, then EXIT.

Analog meter calibration

35. Select ">>" from the Main Menu (Page 5-9). From this menu proceed to the *A-C VOLTS ADJ TO* menu (Page 5-13).
36. Start the generator set and allow the generator set to reach normal operating speed.
37. Calibrate the analog Voltmeter to the digitally displayed value.
38. Calibrate the analog % Amps meter to the digitally displayed value.
39. Calibrate the analog % Load meter to the digitally displayed value.
40. Calibrate the analog Frequency meter to the digitally displayed value.
41. SAVE, then EXIT.

ENGINE TORQUE ADJUSTMENT

The engine torque fuel limit is set in the PowerCommand control. This limit is adjustable (0% to +1% of duty cycle units, which corresponds approximately to 0% to +2% engine horsepower) through the digital display to compensate for engine/electronic variation. If the generator set is not providing the nameplate kilowatt rating, the torque limit can be adjusted with the following procedure.

1. Select ">>" from the Main Menu (Page 5-9). From this menu proceed to the *Torque Adjust %DC* menu (Page 5-17).

2. Start the generator set and allow it to reach normal operating speed.
3. Load the generator set to maximum rated kVA at rated voltage.
4. Adjust the torque limit up or down to achieve the proper generator set frequency, under maximum load.

If you select SAVE, the adjustments will be retained after shutdown, and will be in effect when the set is restarted. If you select EXIT without saving first, the adjustments will remain in effect until the generator set is shut down, but will be reset (and will not be in effect) when the set is restarted.

ACCESSORY BOX CONTROL COMPONENTS

The generator set accessory box (Figure 5-3) which is located on the backside of the control housing,

contains components that provide connection points for remote control and monitor options. The set can be equipped with one or more of the following components (customer terminal block TB1 is standard).

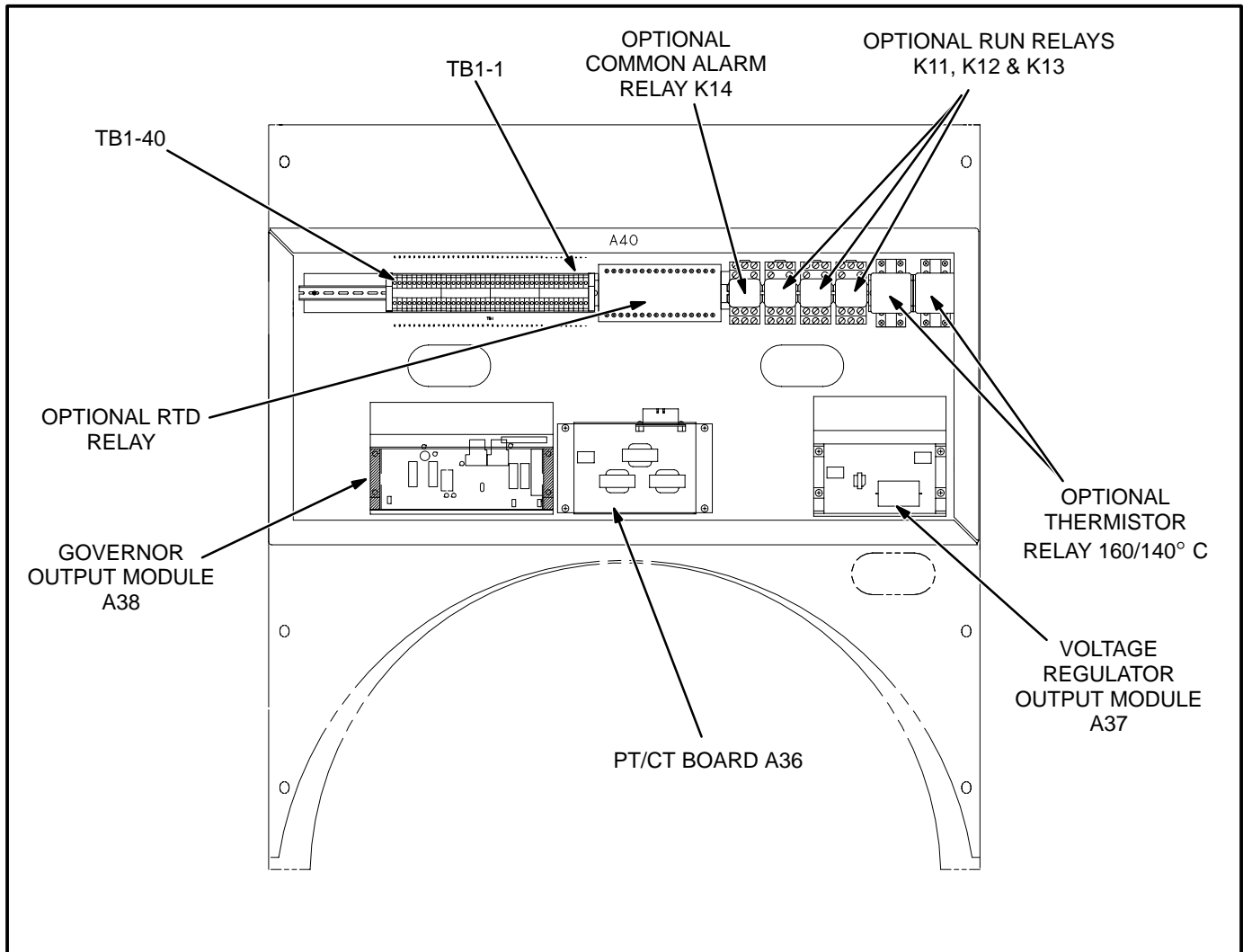


FIGURE 5-3. ACCESSORY BOX COMPONENTS

+TB1 Customer Inputs

Refer to Page 7-7 for typical connections to TB1.

Remote Start: When the Run/Off/Auto switch is in the Auto position, grounding this input initiates the engine cranking and start sequence. This circuit must be opened to permit resetting a shutdown condition with the Reset input.

Low Fuel: Grounding this input actuates the Low Fuel warning. This input can be connected to a local day tank or to a main fuel tank that is located on site. When the switch grounds this designated input, the input will “wake up” the control, if it is not operating, and then initiate the fault.

Customer Fault Inputs 1 through 4: Grounding any one of these inputs activates the corresponding warning or shutdown sequence. Warning or shutdown status is selected in the setup menu. Refer to the *Setup Menu* description in this section.

External sensing equipment must be connected to the designated digital input.

The four customer fault messages can be separately edited in the setup menu to display any desired message. This allows each customer “default” fault message to be customized to represent the type of device that is attached the the fault input.

Customer Fault 1 is reserved for the RACK POSITION fault. Do not modify this fault name or change the fault condition (Warning to Shutdown).

The “default” message that is displayed, when ground is applied to the input, is as follows:

Fault 1 = RACK POSITION
Fault 2 = GRND FAULT
Fault 3 = DAY TANK
Fault 4 = HIGH GEN TEMP

If Fault 2 or 3 input is grounded, the control will “wake up” if it is not operating, and then initiate the fault.

Fault Reset: When the Run/Off/Auto switch is in the Auto position and the remote start switch is open, grounding this input resets any warning and latched shutdown fault (except Emergency Stop, which must be reset at the front panel.)

Engine Idle: When the set is operating in the RUN mode, grounding this input causes generator build up to be inhibited and the engine to be governed at

800 RPM. When ground is removed from this input, the set returns to normal speed and voltage.

Engine idle operation is applicable only in the RUN mode. The PCC operating program does not permit engine idle operation when the set is operating in AUTO mode.

When the engine idle function is enabled, the control automatically sets lower oil pressure warning and shutdown trip points to reflect the lower operating speed. When the engine idle function is removed and the set reverts to normal operating speed, the control automatically resets oil pressure warning and shutdown trip points to the normal settings.

Remote Emergency Stop: Grounding this input causes an immediate shutdown. Emergency stop must be reset at the front panel.

TB1 Customer Outputs

Refer to Page 7-7 for typical connections to TB1.

Breaker Control: One set of normally open (NO) contacts, rated for 5 amps at 30 VDC. A shutdown fault will cause the relay to energize and operate a shunt trip circuit on a circuit breaker. The relay will stay energized until reset.

Common Alarm: One set of form-C contacts, rated for 2 amps at 30 VDC. Any warning or shutdown causes the common alarm relay to be energized. This output is often used to energize an audible alarm.

Load Dump: One set of normally open (NO) contacts, rated for 2 amps at 30 VDC. If an overload or underfrequency condition exists for 5 seconds, the NO load dump contacts are closed. This relay is energized before shutdown (for overload or underfrequency) occurs.

Ready To Load: One set of normally open (NO) contacts, rated for 2 amps at 30 VDC. This output is activated whenever AC voltage and frequency exceed 90% of nominal.

Switched B+: This is a fused 10 amp, 24 volt switched output. This output is activated by the run pilot signal, at the governor output module. (Fuse is located on Governor Output Module.)

B+: This is a fused 20 amp, 24 volt output. (Fuse is located on TB-BAT terminal block of the engine harness.)

Run Relays (K11, K12, K13)

The optional run relays are rail mounted inside the accessory box (Figure 5-3). The rail mount allows you to easily remove and replace the snap-on relays. The generator set can be equipped with one, two or three run relays.

The three-pole, double-throw run relays (Figure 5-4) are used to control auxiliary equipment such as

fans, pumps and motorized air dampers. The run relays are energized when the generator set reaches operating speed.

The contacts are rated:

- 10 amps at 28 VDC or 120 VAC, 80%PF
- 6 amps at 240 VAC, 80%PF
- 3 amps at 480/600 VAC, 80%PF

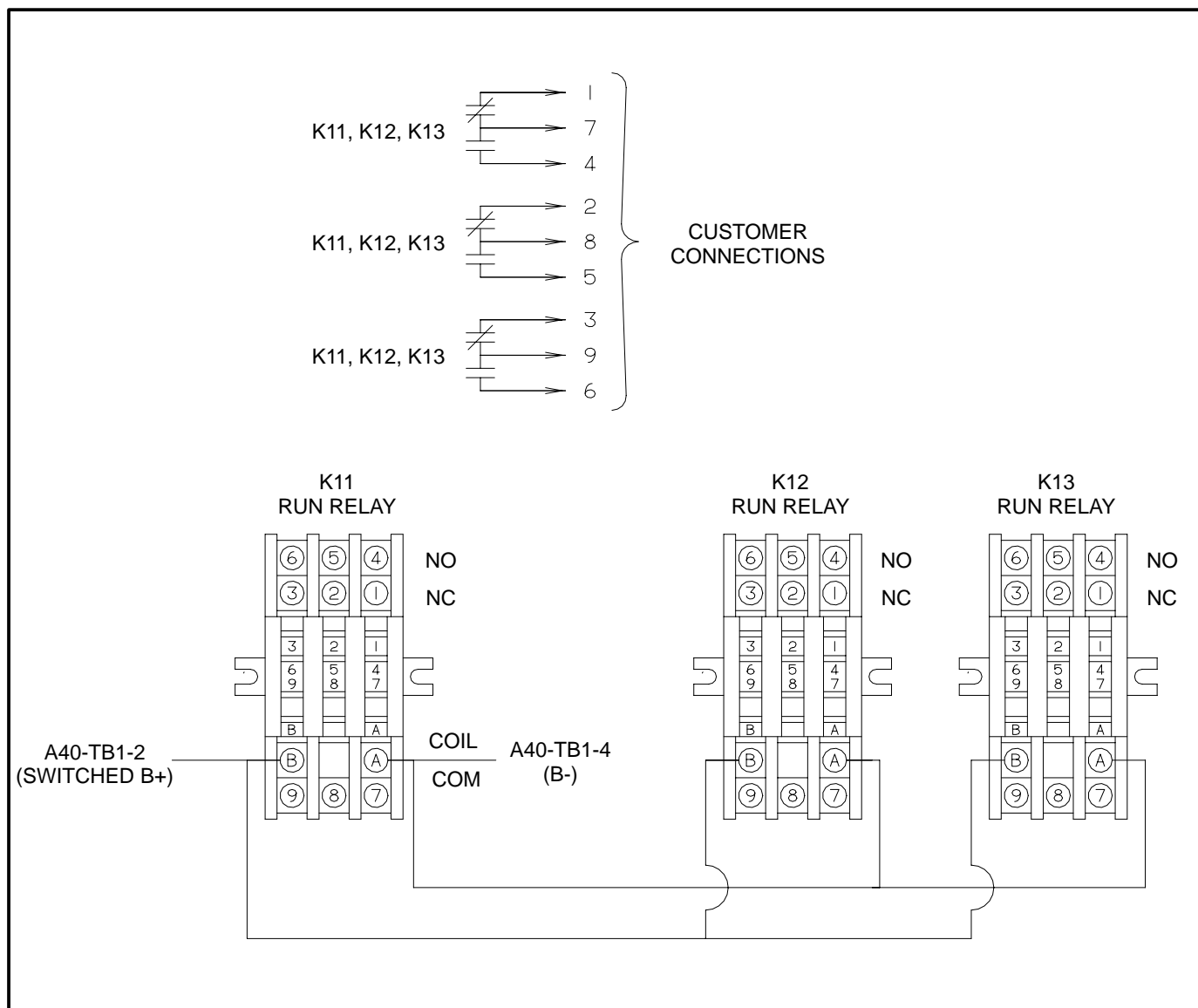


FIGURE 5-4. OPTIONAL RUN RELAYS (K11, K12, K13)

Alarm Relay (K14)

The optional alarm relay is rail mounted inside the accessory box (Figure 5-3). The rail mount allows you to easily remove and replace the snap-on relay.

The three-pole, double-throw alarm relay (Figure 5-5) is often used to energize warning devices such

as audible alarms. Any generator set warning or shutdown will energize the alarm relay.

The contacts are rated:

- 10 amps at 28 VDC or 120 VAC, 80%PF
- 6 amps at 240 VAC, 80%PF
- 3 amps at 480/600 VAC, 80%PF

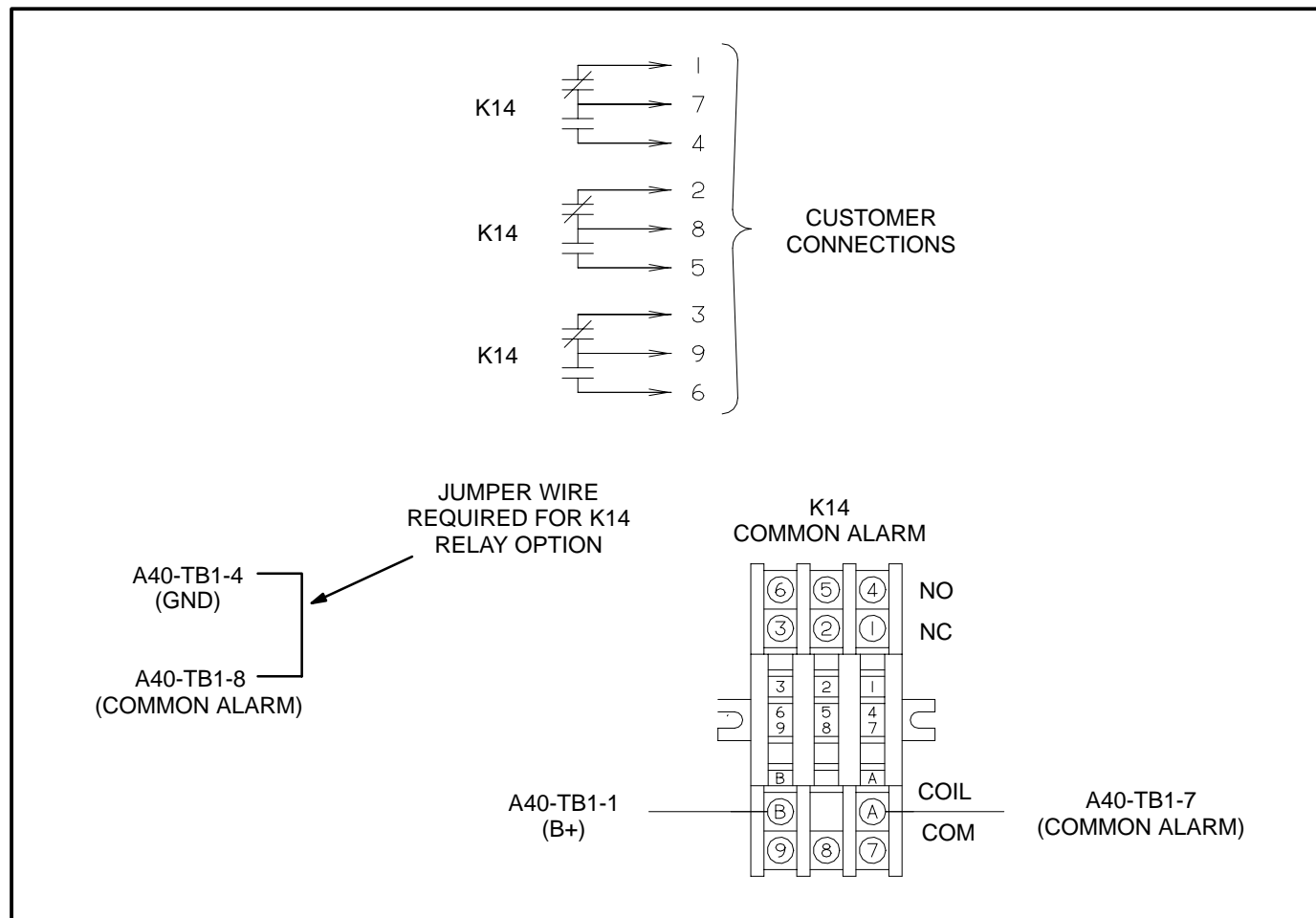


FIGURE 5-5. OPTIONAL ALARM RELAY (K14)

RTD Relay (Optional)

The optional RTD relay is rail mounted inside the accessory box (Figure 5-3). This relay is used to monitor six separate temperature zones in the generator windings using resistive temperature detectors (RTDs). The relay determines the sensed temperature and acts to isolate, alarm, or initiate corrective action.

The RTD relay (Figure 5-6) compares the six inputs to the predetermined setpoint (temperature setpoint is factory adjusted). If one or more of the inputs exceed the setpoint, the output relay is energized. LED's indicate the state of the output relay (green

for normal, red for tripped). Additional red LED's are used to indicate which inputs exceed the setpoint.

The relay terminals 11, 12 and 14 are for customer connection. These terminals can be attached to any one of the four Customer Fault inputs on TB1 to provide a warning/shutdown condition or to other customer warning devices. (Refer to *Setup Menu* in *Section 7*, which describes how to modify the customer fault message and to select a warning or shutdown condition.)

The contacts are rated:

- 240 VAC, 5 amps non-inductive
- 24 VDC, 25 amps resistive

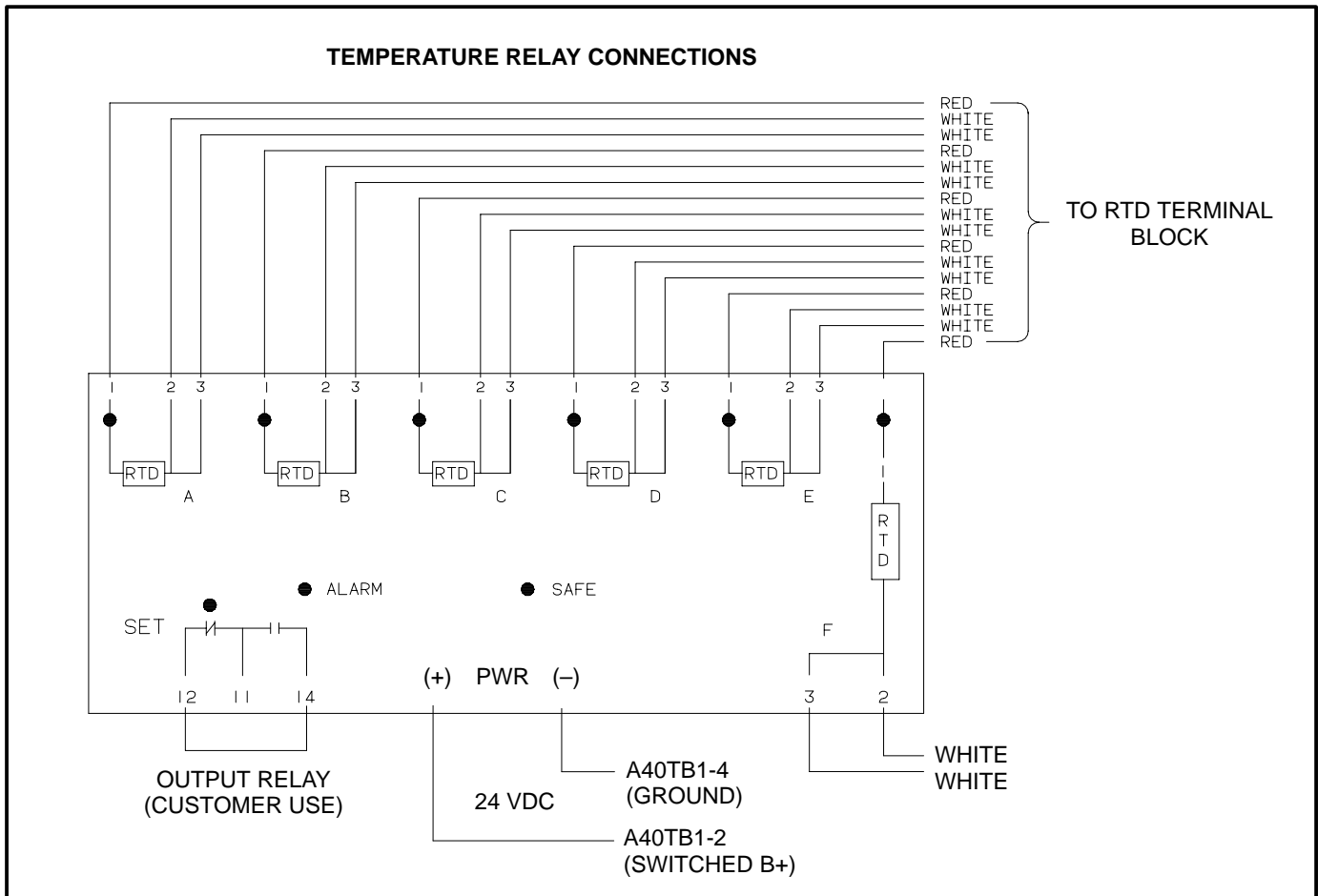


FIGURE 5-6. RTD RELAY (OPTIONAL)

The optional thermistor relays are rail mounted inside the accessory box (Figure 5-3). Each relay monitors three thermistors (one per phase) that are connected in series inside the generator. One series or chain of thermistors are rated at 140° C and the other at 160° C. The 140° C relay is commonly used in a pre-alarm circuit and the 160° C relay in a shut-down circuit. The relay will energize (trip)

The relay terminals 1, 2 and 3 are for customer connection and are normally connected to a breaker shunt trip or a load shed circuit (Figure 5-7).

- 3 amps at 250 VAC
- 1 amp at 480 VAC



ENGINE SENSORS

Figures 5-8 shows the locations of the oil and coolant temperature and oil pressure senders to which

the PCC responds. The switches function by closing the fault or warning circuit to the engine chassis ground (battery negative [-]). The low coolant level switch has its own ground wire.

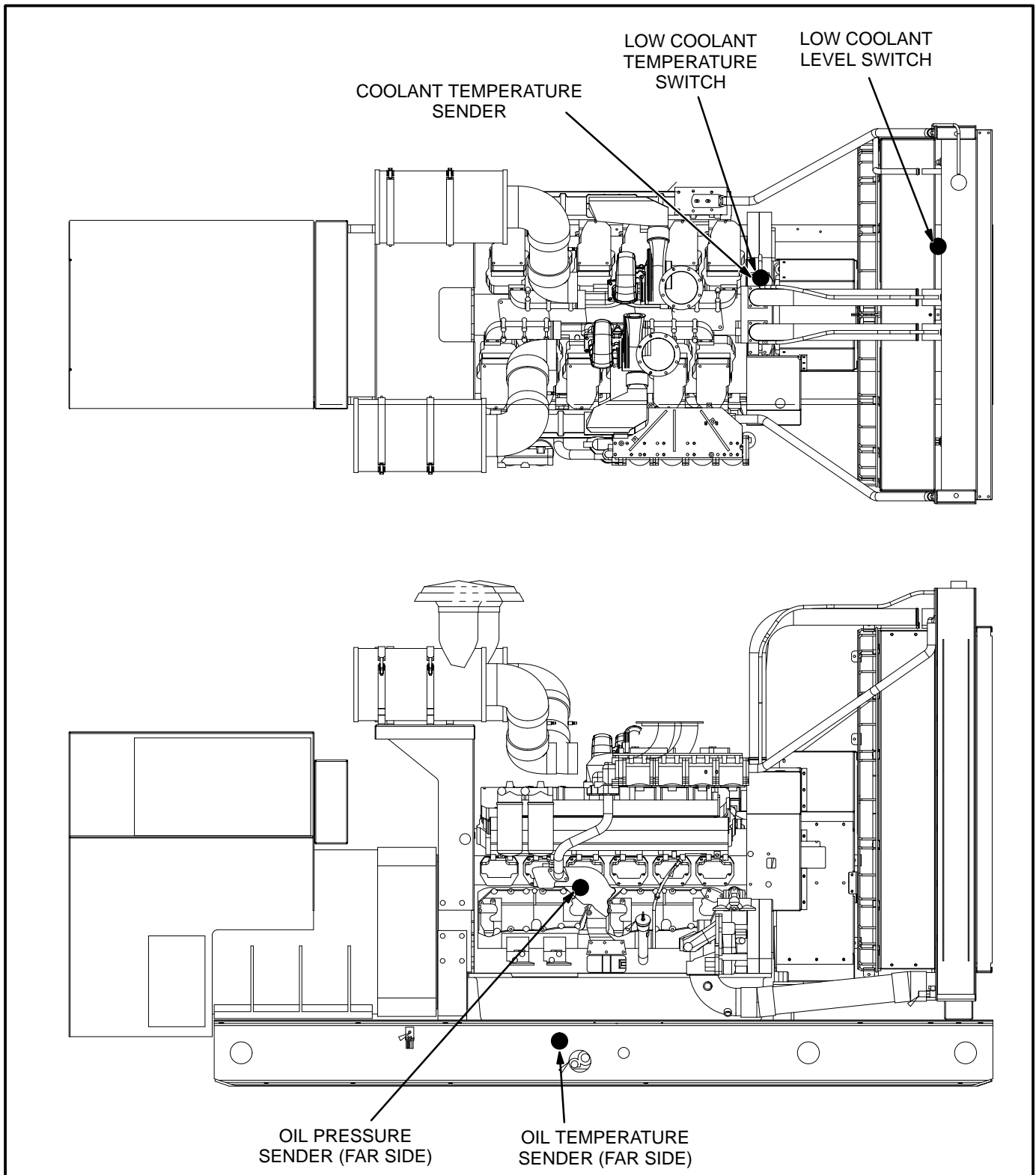


FIGURE 5-8. ENGINE SENSOR LOCATIONS

MAGNETIC SPEED PICKUP UNIT (MPU) INSTALLATION

To install the MPU sensor, bar the engine until a gear tooth on the flywheel lines up in the center of the mounting hole. Thread the sensor in gently by hand until it just touches the gear tooth. Back it out one quarter turn and set the locknut.

⚠ CAUTION *Do not use fan blade to bar over engine. That can damage blades and cause property damage and personal injury.*

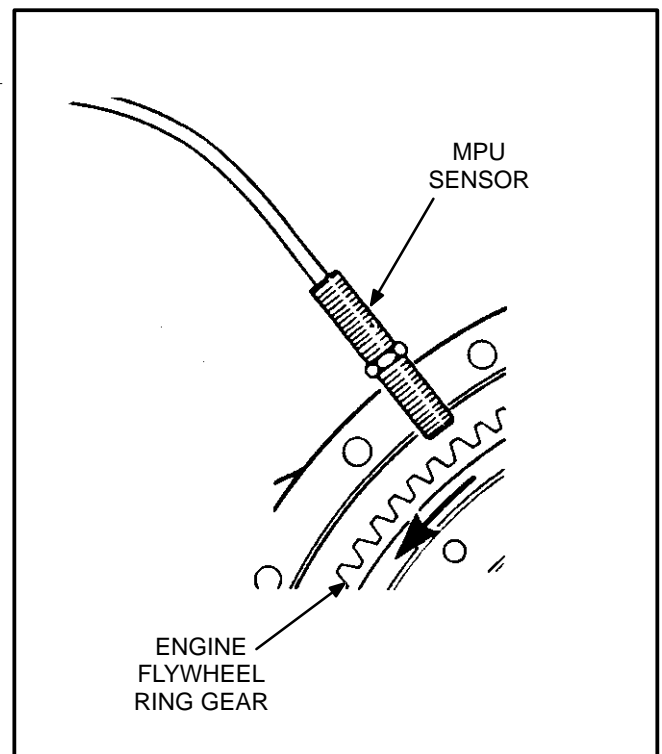


FIGURE 5-9. MPU SENSOR

CURRENT TRANSFORMER (CT) INSTALLATION

Current transformers (CT's) are required on generator sets that contain AC meters. The CT's must be installed as noted in the following *CT Installation Requirements*. Improper installation of CT's will cause a "335 Reverse Power" shutdown error (non-parallel units only).

Refer to the Reconnection Diagram to identify the output leads/phase that must be routed through each CT, and also appropriate transformer post selection for meter sensing leads. The transformers are labeled CT21, CT22 and CT23 on the reconnection wiring diagram. (The Reconnection Diagram is located on the upper side cover of the control housing.)

CT Installation Requirements

- A. The CT has a dot on one side. This dot must be facing toward the generator (conventional current flowing into the dot). A dot is also used to indicate pin 1 of the CT.

- B. CT21 – U load leads (A phase)
CT22 – V load leads (B phase)
CT23 – W load leads (C phase)
- C. Route the appropriate leads through each CT.
 - 6 lead generator sets – generator output leads are routed through the CT's.
 - 12 lead generator sets – load wires are routed through the CT's.
- D. Reconnectable generator sets (12 leads) have dual secondary CT's (3 pins). The CT secondary wire marked 1 is connected to pin 1 of the CT. CT secondary wire marked 2/3 is connected to pin 2 for high voltage generator sets or to pin 3 for low voltage generator sets. (Refer to Reconnection Diagram.)
Non-reconnectable generator sets (6 leads) have single secondary CT's (2 pins).
 - The lead from CT terminal #1 connects to the metering circuitry.
 - The lead from CT terminal #2/3 connects to ground.

DIGITAL BOARD (A32) CALIBRATION

The digital board (Figure 5-10) contains three resistors that are used to calibrate the digital board for different generator set models. One of these resistors may need to be removed in order to calibrate/initialize the PowerCommand control to the generator set model. Table 5-3 provides the necessary information to determine which resistor that may need to be cut to select the desired generator set model.

After the appropriate resistor selection is made, the PowerCommand control must be re-initialized. Refer to *Initial Start Setup Menu* in this section to initialize the PowerCommand control. When the initial setup save button is pushed, the PowerCommand control will compare the calibration selection (cut resistor) to the initial setup and perform one of the following:

1. If the model numbers corresponding to the cut resistor and the initial setup are compatible, according to Table 5-3, the calibration is validated. The control will store the appropriate information based on calibration and initial setup data in EEPROM. The initial setup is now complete and the control can start the engine.
2. If the model number corresponding to the cut resistor and the initial setup are not compatible the control will display the fault **"INVALID SETUP"** (fault code 401). No initial setup data is saved and the control will not leave the initial setup menu until this fault condition is corrected.
3. If the control senses that more than one resistor has been cut, the control will display the fault **"INVALID CAL"** (fault code 402). No initial setup data is saved and the control will not leave the initial setup menu until this fault condition is corrected.

TABLE 5-3. DIGITAL BOARD (A32) CALIBRATION

RESISTOR CUT	MODEL	STANDBY 50/60HZ	PRIME 50/60HZ
NONE	DFHA	620/750kW	560/680kW
R36	DFHB	700/800kW	720/640kW
R37	DFHC	900kW 60Hz only	future
R38	DFHD	900/1000kW	800/900kW

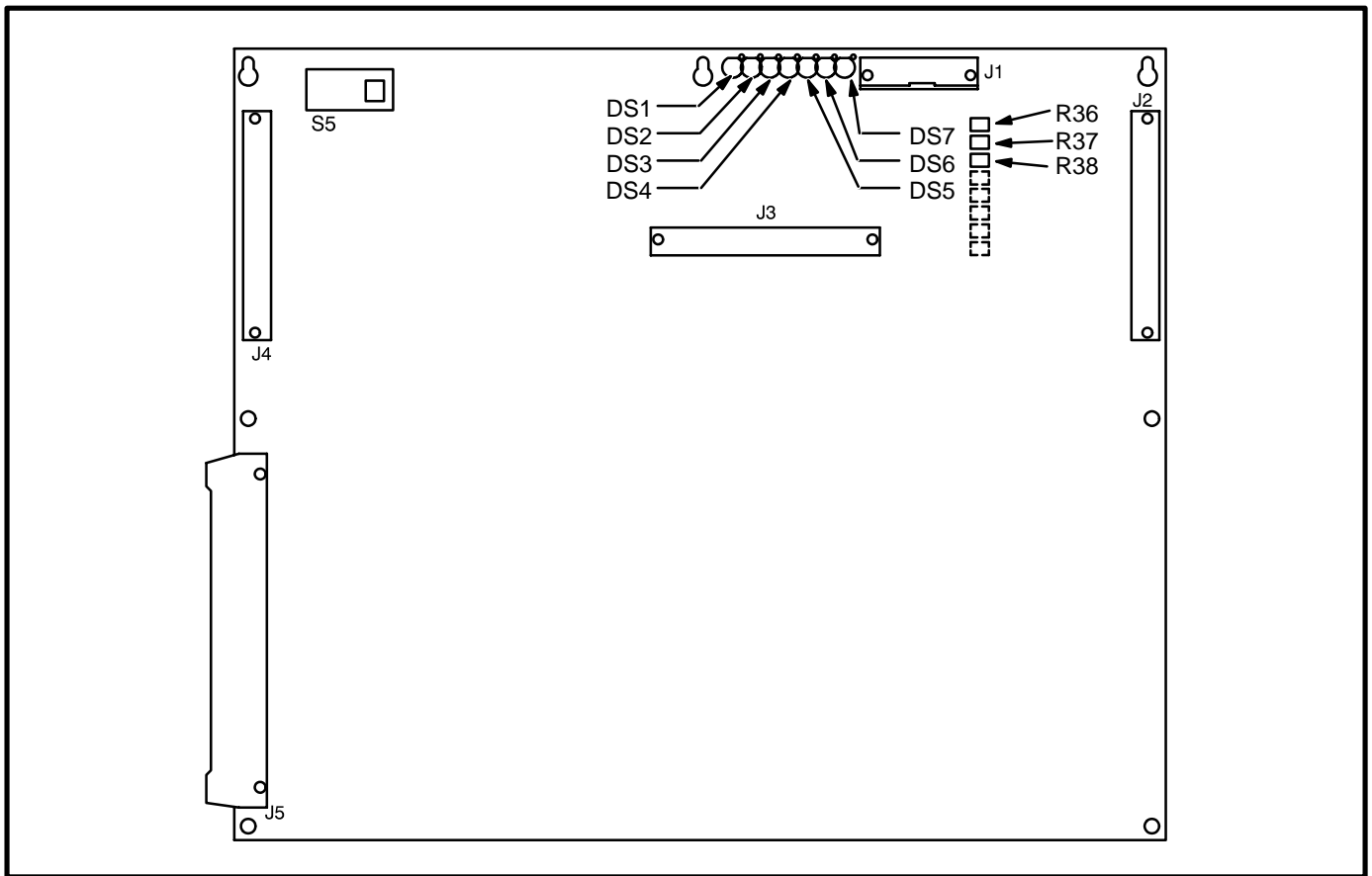


FIGURE 5-10. DIGITAL BOARD (A32)

6. Servicing the Generator

TESTING THE GENERATOR

These tests can be performed without removing the generator. Before starting tests, disconnect the starting battery cables (negative [-] first) to make sure the engine will not start while performing these tests.

⚠ CAUTION Always disconnect battery charger from its AC source before disconnecting the battery cables. Otherwise, disconnecting the cables can result in voltage spikes high enough to damage the DC control circuits of the set.

⚠ WARNING Accidental starting of the generator set while working on it can cause severe personal injury or death. Prevent accidental starting by disconnecting the starting battery cables (negative [-] first).

Make certain battery area has been well-ventilated before servicing battery. Arcing can ignite explosive hydrogen gas given off by batteries, causing severe personal injury. Arcing can occur when cable is removed or re-attached, or when negative (-) battery cable is connected and a tool used to connect or disconnect positive (+) battery cable touches frame or other grounded metal part of the set. Always remove negative (-) cable first, and reconnect it last. Make certain hydrogen from the battery, engine fuel, and other explosive fumes are fully dissipated. This is especially important if battery has been connected to a battery charger.

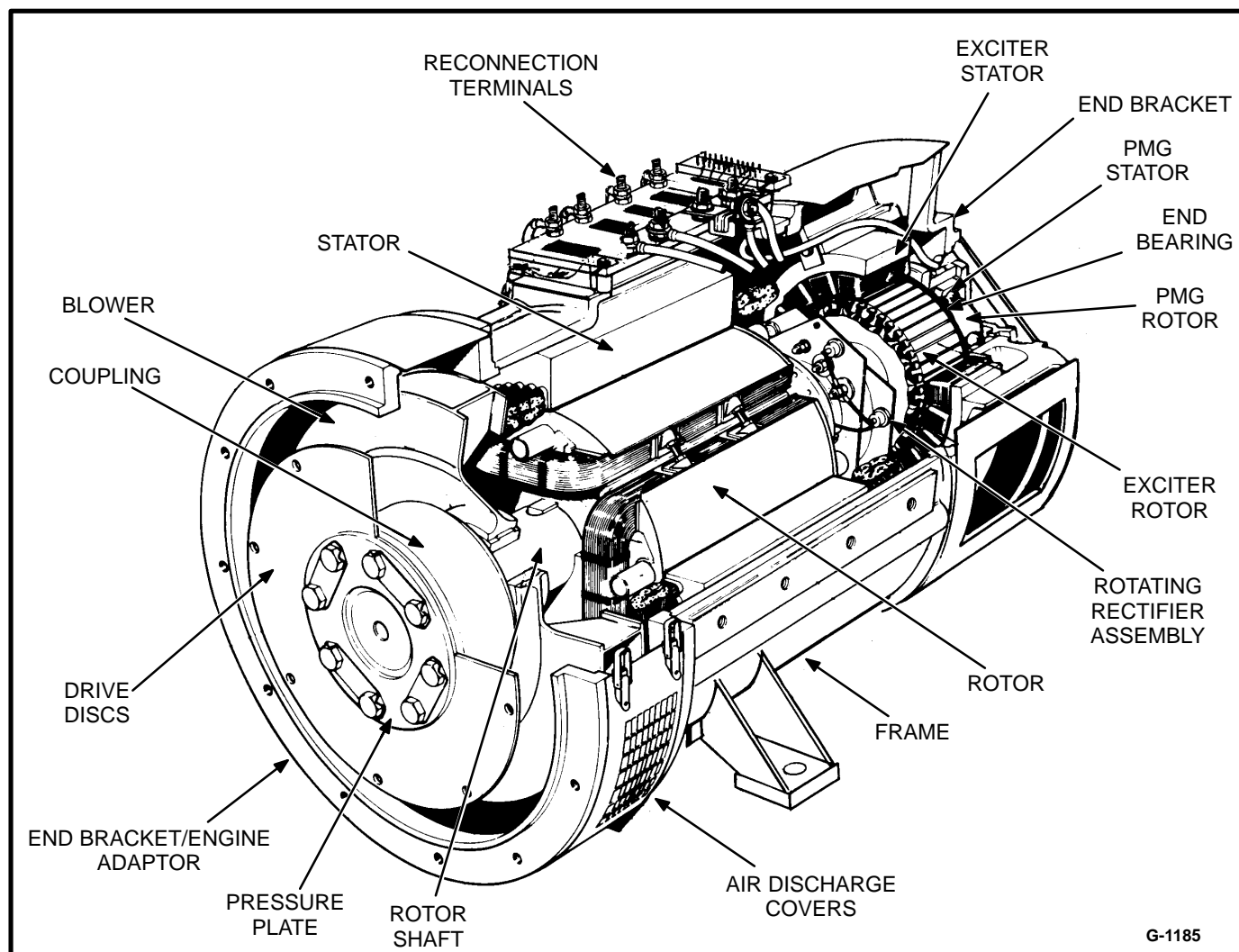


FIGURE 6-1. GENERATOR

INSULATION RESISTANCE (MEGGER) & POLARIZATION INDEX (PI) TESTING

Megger and PI testing **must** be performed on all medium voltage (601 through 15,000 volts) generator sets before initial start-up. PI testing for low voltage (less than 600 volts) generator sets is recommended by Onan.

These tests are used to verify that the windings are dry before the generator set is operated and develops a base line for future test comparison.

Before these tests can be performed on medium voltage generator sets, you must first perform the generator grounding procedure.

Generator Set Grounding Procedure

Prior to performing service or inspection procedures that may expose personnel to conductors normally energized with voltages greater than 600 volts, the following generator set grounding procedure must be followed.

⚠ DANGER *Do not perform these procedures unless fully trained in medium voltage grounding procedures and have necessary safety equipment. Severe injury or death due to high voltage electrical shock may result.*

1. Open, lock-out and tag-out all sources of power to the immediate work area.
2. Disable the starting system of the generator set:
 - a. Disconnect the battery charger from its AC source.
 - b. Remove the negative battery cable from the battery.
 - c. Install a lockout device on the battery cable end. (For engines equipped with an air-powered starting system, close air valve and install valve locking device.)

3. Put on high voltage gloves with leather protectors.
4. Using two pre-tested voltage detection devices (of the proper rating), verify de-energized condition in the work area. (Retest voltage detection devices immediately after verification of de-energized condition.)
5. Remove the metal cover from the generator output box to gain access to generator load terminals.
6. Securely install the Grounding Cluster ground clamp to a verified "grounded" conductor.

⚠ WARNING *Hazardous voltage. Can cause severe personal injury or death. After DC voltage from the test equipment has been applied to the windings and ground, there will be a definite static charge on the windings. Reconnect Grounding Cluster to remove static charge from the winding after each generator test.*

7. With the Grounding Cluster in place, you are protected from static and/or induced charges that may have been present in the generator stator.

Leave grounds connected for at least one minute static charge can dissipate. Remove ground cluster and perform PI and/or any other tests required on the stator winding. Reconnect grounds if additional generator service is necessary.
8. When work on the generator set is complete, remove the Grounding Cluster in the reverse order of installation.
9. After getting clearance from all personnel involved in the lock-out/tag-out procedure, remove all lock-out devices in reverse order of installation.

Megger and PI Test

⚠ DANGER *Medium-voltage, 601 to 15,000 volts, present special hazards of severe personal injury or death. Even after generator set shut-down, an electrical shock hazard may still exist, caused by induced voltage within the generator or cables. Service personnel must be well-trained/qualified to work with distribution voltages. (See Generator Set Grounding Procedures, Page 6-2.)*

⚠ WARNING *The windings of medium-voltage (601 through 15,000 volts) generator sets must be dry before the generator is operated. Failure to make sure that the windings are dry before start-up, may result in catastrophic equipment failure, severe personal injury or death.*

Megger Test: The megger test consists of applying voltage for up to one minute (Figure 6-2, 6-4, 6-5 and 6-6). The highest resistance values shown in Table 6-1 should be obtained for a new generator with dry windings. For a set that has been in service, the resistance reading should not be less than the lower value shown.

PI Test: The PI test consists of applying a voltage between the winding and ground for ten minutes and recording resistance values at one minute and at ten minutes. The PI is the ratio of a ten minute

reading in megohms divided by a one minute reading in megohms. A ratio of two or greater is considered good for new and in service sets.

1. Perform the *Generator Set Grounding Procedure*.
2. Disconnect plug **J10** from the voltage regulator output stage module and the AC control input leads from the generator output terminals. The AC control leads are marked 4, 5, 6, 7 and 8. Refer to the appropriate *Reconnection Diagram* in *Section 7*.
3. If the RTD (resistive thermal device) option is installed, ground all six RTD temperature leads. Each RTD has three leads, one red and two white leads. Total of 18 leads must be grounded.
4. Perform the *Winding Resistance Test* procedure for the desired windings as noted in this section.
5. Perform the *Insulation Resistance Test* and *PI Test* procedures for the desired windings as noted in this section.

If low readings are obtained, the cause should be investigated and corrected before the generator set is returned to service.

If moisture is determined to be the cause of low test readings, a winding drying process will be required.

TABLE 6-1. GENERATOR WINDING RESISTANCE

GENERATOR VOLTAGE	MEGGER VDC SETTING	MINIMUM RESISTANCE (MEGOHMS)		
		MAIN STATOR	MAIN ROTOR	EXCITOR STATOR/ ROTOR
600 VAC or less	500	5.0 – 1.0	5.0 – 1.0	5.0 – 1.0
601 thru 5000 VAC	2500	400 – 50		
	1000		5.0 – 1.0	5.0 – 1.0
5001 thru 15000 VAC	5000	1000 – 200		
	1000		5.0 – 1.0	5.0 – 1.0

DRYING THE WINDINGS

If low readings are obtained and moisture is determined to be the problem, the windings should be dried out and the test repeated. Use the generator heaters or blow warm air through the generator with a fan. A more effective way is to use a bolted 3-phase short across the generator terminals. This procedure must be done as described or equipment damage can result. To do this:

1. Bolt the generator three phase output terminals together. See the reconnection diagrams in *Section 7*.
 2. Remove the housing cover of the accessory box and remove plug P10 from connector J10 of the voltage regulator output module (A37). See Figure 3-9.
 3. Connect the positive and negative leads of a variable 12 VDC source to P10 as follows:
Positive lead – Red wire of P10-6 (X)
Negative lead – Brown wire of P10-3 (XX)
- ⚠ CAUTION** *Voltage must begin at zero volts and be gradually increased or equipment damage will result. The current will increase rapidly and it must be monitored to prevent exceeding the generator rating.*
4. Attach a clamp-on ammeter to the generator leads to measure generator current, adjust the 12 VDC source for zero voltage, start the set and very slowly increase the excitation voltage. Obtain the highest current possible without exceeding generator rating.
 5. Run the generator set for approximately one hour, then repeat the insulation resistance tests. If further drying time is indicated, continue the drying process.

GENERATOR/PCC CONTROL ISOLATION PROCEDURE

The following procedure is used to determine if the generator or the PCC control circuitry is causing a high AC voltage shutdown fault.

1. Throw the line circuit breaker **OFF** and shut down the set.

⚠ CAUTION *This test involves unregulated excitation of the generator. To prevent damage to the generator due to overcurrent, make sure that all loads have been disconnected and that all faults have been cleared from the power output terminals of the generator.*

2. Remove the housing cover of the accessory box and remove plug P10 from connector J10 of the voltage regulator output module (A37). See Figure 3-9.
3. Prepare to measure output voltage across the generator terminals while the set is running.
4. Bring two jumpers from a 12 volt battery for connection to the **X** (Field +) and **XX** (Field –) pins of plug P10.

X = Red wire of P10-6

XX = Brown wire of P10-3

Connect the jumper from the positive (+) post of the battery to the **X** pin (red wire) of P10-6. Be prepared to connect the jumper from the negative (–) post of the battery to the **XX** pin (brown wire) of P10-3. If one of the 12 volt cranking batteries is used, bring the jumpers from the battery connected on the grounded side of the system to avoid inadvertently imposing 24 volts on the system.

5. Check polarity again. Polarity must be correct or this test will be inconclusive because the induced and residual magnetic polarities in the exciter stator will be opposed.

⚠ WARNING *HIGH VOLTAGE. Touching uninsulated high voltage parts inside the control box can result in severe personal injury or death. Measurements and adjustments must be done with care to avoid touching high voltage parts.*

For your protection, stand on a dry wooden platform or rubber insulating mat, make sure your clothing and shoes are dry, remove jewelry and wear elbow length insulating gloves intended for hazardous voltages.

6. Start the set and connect the jumper from the battery negative (–) terminal to the **XX** lead.
7. The generator circuitry is probably okay if rated output voltage or higher is obtained and the voltages for all phases are balanced when the exciter is powered by a 12 volt battery. Refer to *Section 4* to troubleshoot the PCC control circuitry. (Normal excitation voltage ranges from approximately 10 VDC at no-load to approximately 40 VDC at full-load.)
8. If the voltages are unbalanced, troubleshoot the main stator first. If the voltages are uniformly low, troubleshoot the exciter and field circuits first.

EXCITER STATOR

Testing Winding Resistance: Measure winding resistance with a Wheatstone bridge or digital ohmmeter. Replace the stator if winding resistance is not as specified by Table 6-2.

Before performing the following insulation resistance test, refer to the *Insulation Resistance and Polarization Index Test* procedure at the beginning of this section.

Testing Winding Insulation Resistance: Disconnect exciter stator leads **F1** and **F2** from their connectors in the AC generator wiring harness and isolate them from ground.

Connect the megger between one of the leads and ground and conduct the test. Refer to Table 6-1 for megger voltage selection and required resistance values.

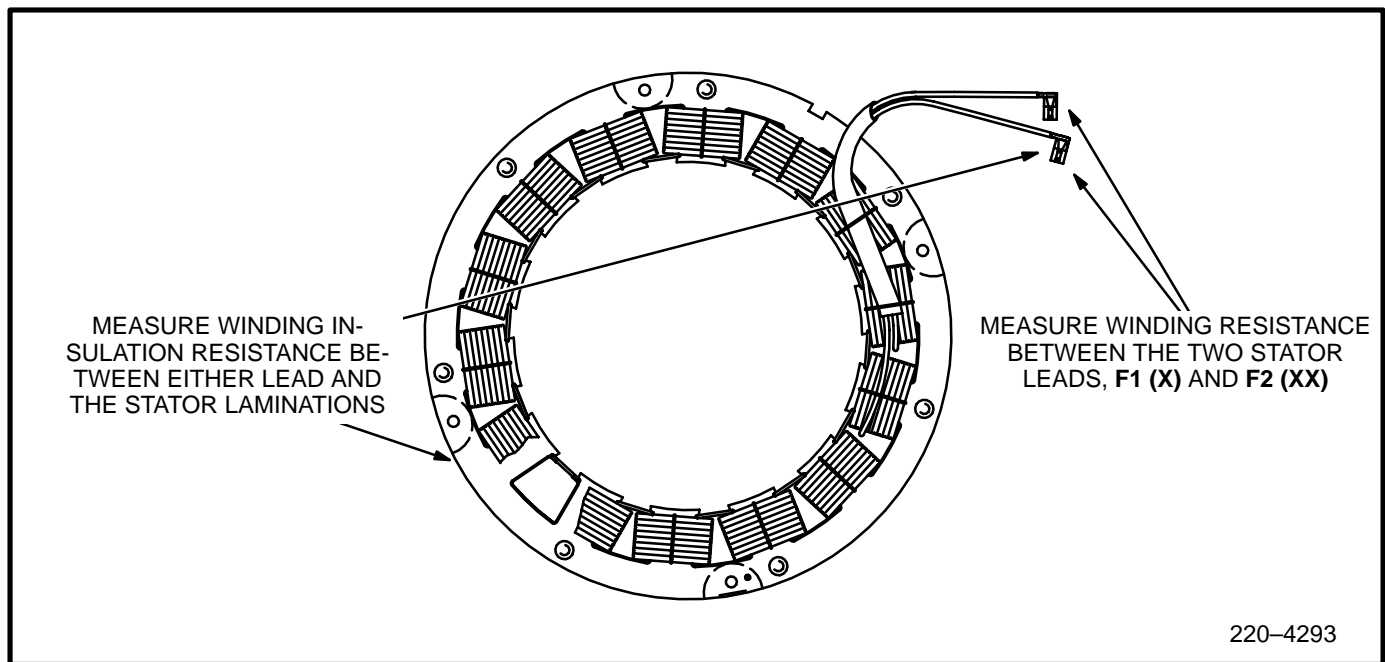


FIGURE 6-2. TESTING THE EXCITER STATOR

TABLE 6-2. WINDING RESISTANCE VALUES*

FRAME SIZE	EXCITER STATOR	EXCITER ROTOR	MAIN ROTOR	MAIN STATOR			
				WINDING 11	WINDING 12	WINDING 17	WINDING 07
6H	17	0.158	1.54	0.0027	0.0108	N/A	0.0072
6J	17	0.158	1.73	0.0024	0.0096	N/A	0.006
6K	17	0.158	1.95	0.0019	0.0076	N/A	0.0052
7E	17	0.096	1.25	N/A	0.0076	N/A	0.0104

* Resistance figures are approximates, at 68° F (20° C) \pm 10%.

EXCITER RECTIFIER BRIDGE (ROTATING RECTIFIER ASSEMBLY)

The exciter rectifier bridge is mounted on the exciter rotor, inboard, facing the main rotor. It consists of a positive plate and a negative plate, split diametrically. Each carries three diodes, three terminal posts for connecting exciter rotor leads to the diode pigtails and a terminal for the main rotor (generator field) lead. A surge suppresser is connected across the two plates to prevent transient voltages that could damage the diodes.

Testing Diodes: Disconnect the diode pigtails from the terminal posts. Using an ohmmeter, measure electrical resistance between each diode pigtail and the plate on which the diode is mounted. Reverse the meter test probes and repeat the tests. The electrical resistance across each diode should be high in one direction and low in the other. If the resistance is high or low in both directions, replace the diode.

Replacing Diodes: Make sure the replacement diode is of the correct polarity. Disconnect the pigtail from the terminal post and unscrew the old diode. Apply heat-sink compound under the head of the diode. Make sure the compound does not get on the threads. Torque the diodes to 36 to 42 in-lbs (4 to 4.8 N•m) and the pigtail terminals to 24 in-lbs (2.7 N•m) when reassembling.

Surge Suppressor Testing and Replacement: Remove the suppresser. Replace the suppresser if it appears to have overheated or if ohmmeter readings indicate less than infinite resistance (end of scale) in both directions. Torque the terminals to 24 in-lbs (2.7 N•m) when reassembling.

⚠ CAUTION *Layers of dust can cause diodes to overheat and fail. Brush dust off regularly.*

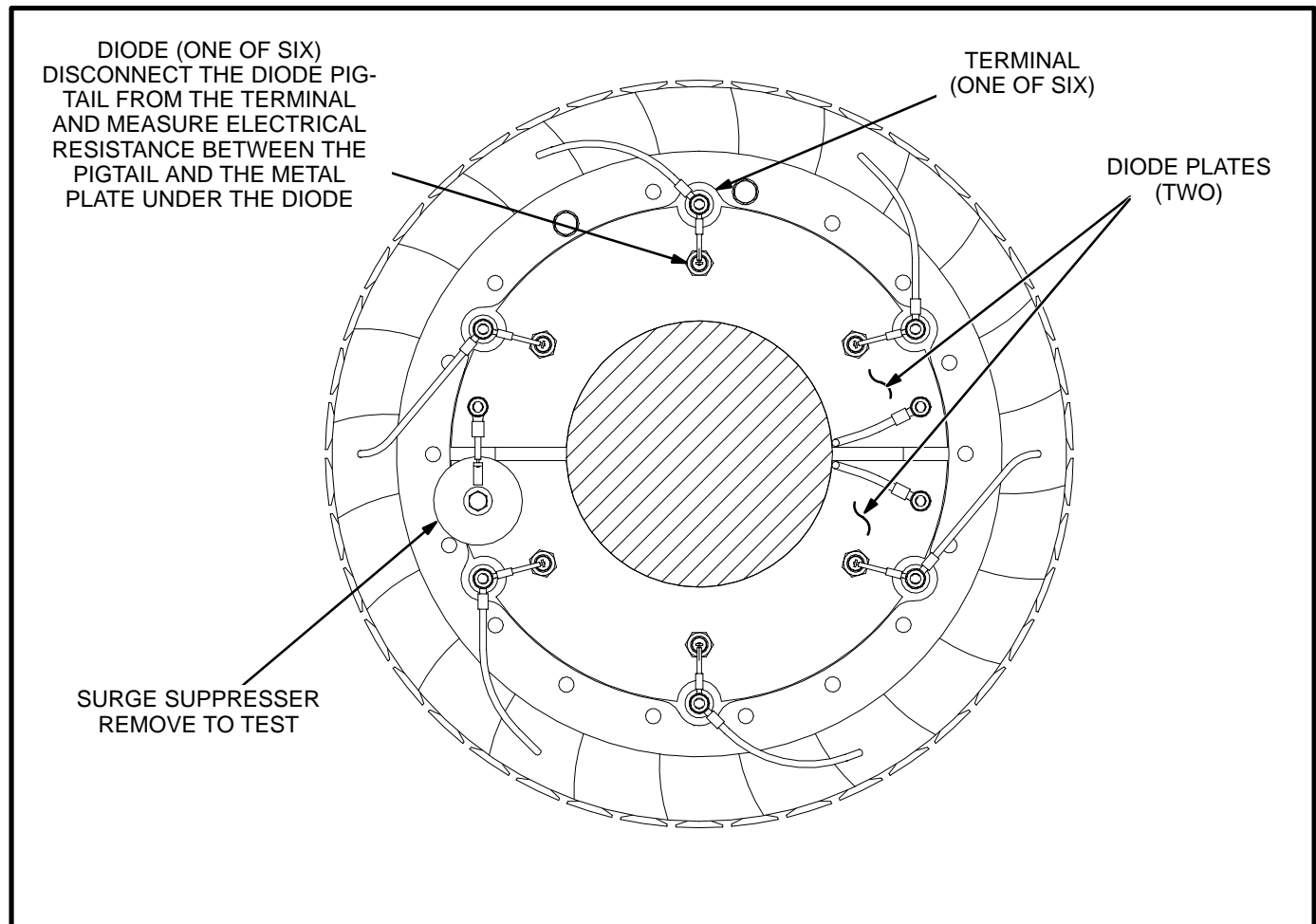


FIGURE 6-3. TESTING THE ROTATING RECTIFIER ASSEMBLY

EXCITER ROTOR

Testing Winding Resistance: Disconnect the six rotor winding leads from the terminal posts on the rectifier assembly. With a Wheatstone bridge, measure electrical resistance across each pair of rotor windings: **U** (CR1 or CR4) and **V** (CR2 or CR5), **V** (CR2 or CR5) and **W** (CR3 or CR6), **W** (CR3 or CR6) and **U** (CR1 or CR4). See the winding schematic. Replace the whole rotor shaft assembly if the resistance of any winding is not as specified in Table 6-2.

Before performing the following insulation resistance test, refer to the *Insulation Resistance and Polarization Index Test* procedure at the beginning of this section.

Testing Winding Insulation Resistance: Disconnect all six exciter rotor leads from diode terminals CR1 through CR6 and isolate them from ground.

Connect the megger between one of the leads and ground and conduct the test. Refer to Table 6-1 for megger voltage selection and required resistance values.

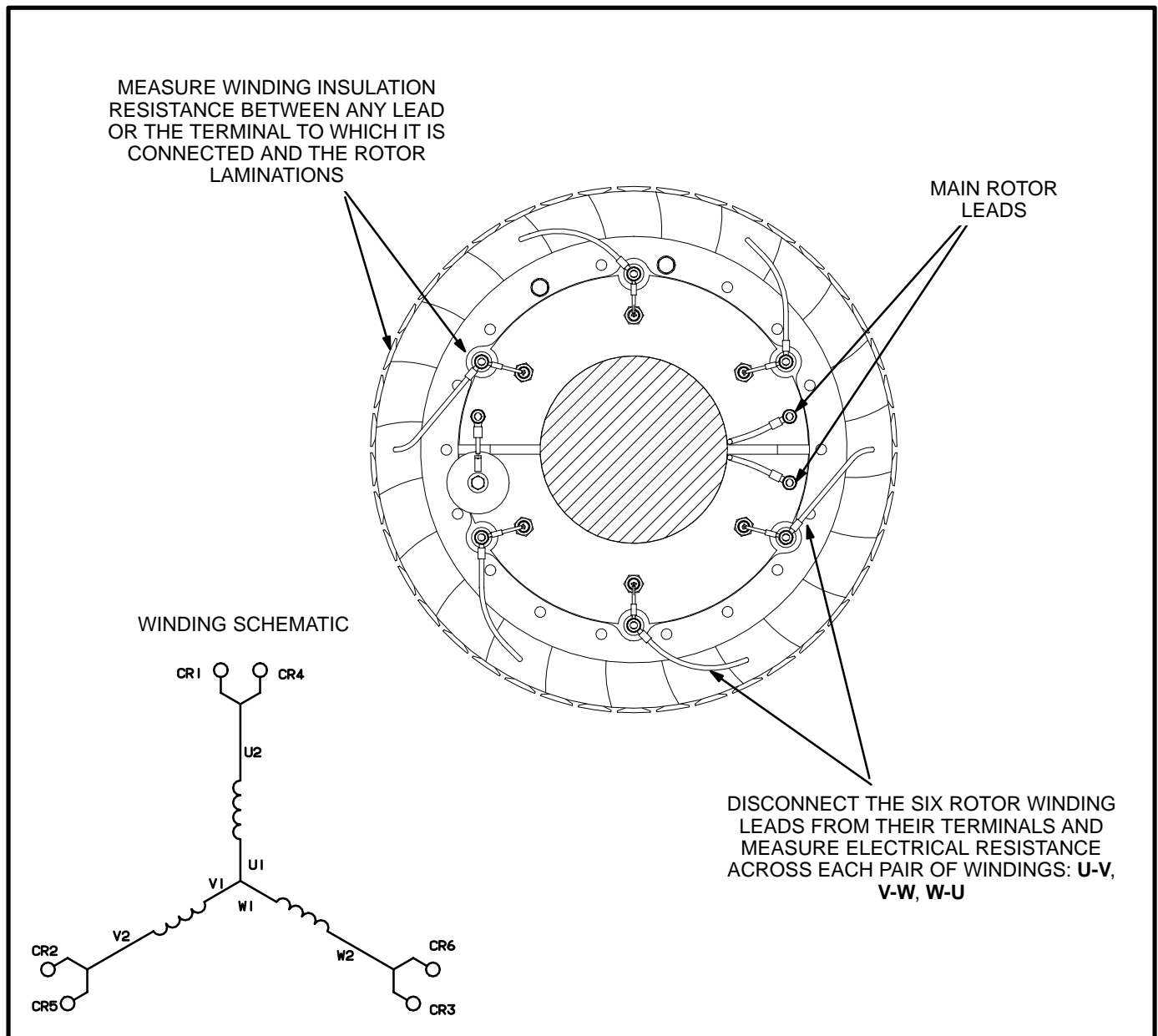


FIGURE 6-4. TESTING THE EXCITER ROTOR

MAIN ROTOR (GENERATOR FIELD)

Testing Winding Resistance: Disconnect the two leads of the main rotor from the terminals on the rotating rectifier assembly. See Figure 6-5. Measure electrical resistance between the two leads with a Wheatstone bridge or digital ohmmeter. Replace the rotor if the resistance is not as specified in Table 6-2. Connect the rotor leads and torque the terminals to 23 in-lbs (3.3 N•m) when reassembling.

Before performing the following insulation resistance test, refer to the *Insulation Resistance and Po-*

larization Index Test procedure at the beginning of this section.

Insulation Resistance and PI Test: Disconnect the main rotor and voltage suppressor leads from terminals **F1+** and **F2-** on the rotating rectifier assemblies and isolate them from ground. Tag and mark each lead with its terminal number (**F1+** or **F2-**).

Connect the megger between one of the rotor leads and ground and conduct the test. Refer to Table 6-1 for megger voltage selection and required resistance values.

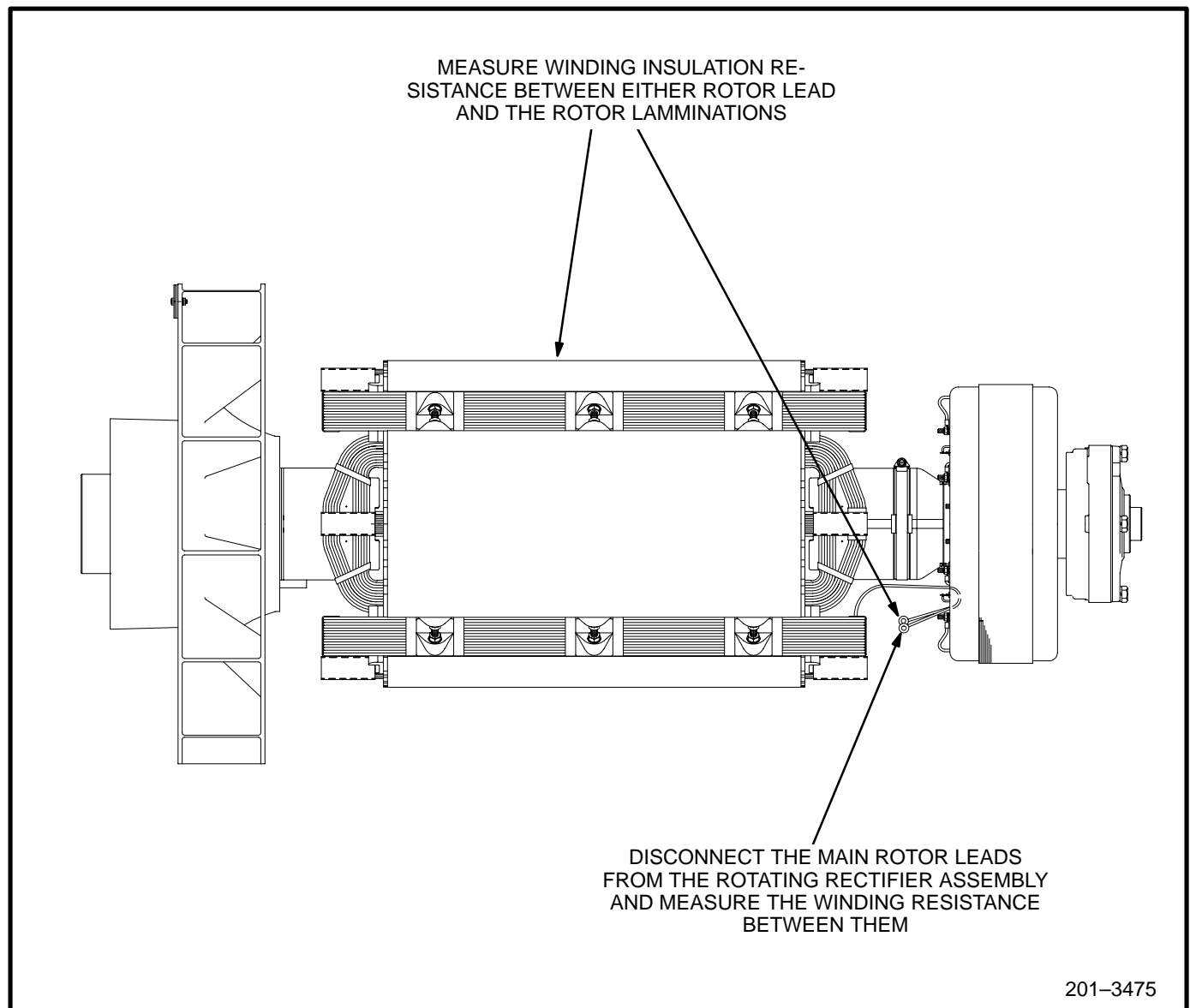


FIGURE 6-5. TESTING THE MAIN ROTOR

MAIN STATOR

Testing Main Stator Winding Resistance: Disconnect all stator leads from the terminals to which they are connected. Using a Wheatstone bridge having at least 0.001 ohm precision, measure electrical resistance across each pair of stator leads: **U1-U2, V1-V2, W1-W2, U5-U6, V5-V6 and W5-W6.** Replace the stator if the resistance of any winding is not as specified in Table 6-2.

Before performing the following insulation resistance test, refer to the *Insulation Resistance and Polarization Index Test* procedure at the beginning of this section.

Insulation Resistance and PI Test: Remove and separate all leads of the generator from the generator load terminal block. Number of neutral leads (three or six) to remove will vary between low and medium voltage generators.

Connect the megger between one phase of the stator and ground while grounding the other two phases and conduct the test. Refer to Table 6-1 for megger voltage selection and required resistance values.

Repeat this step in turn for the other two phases.

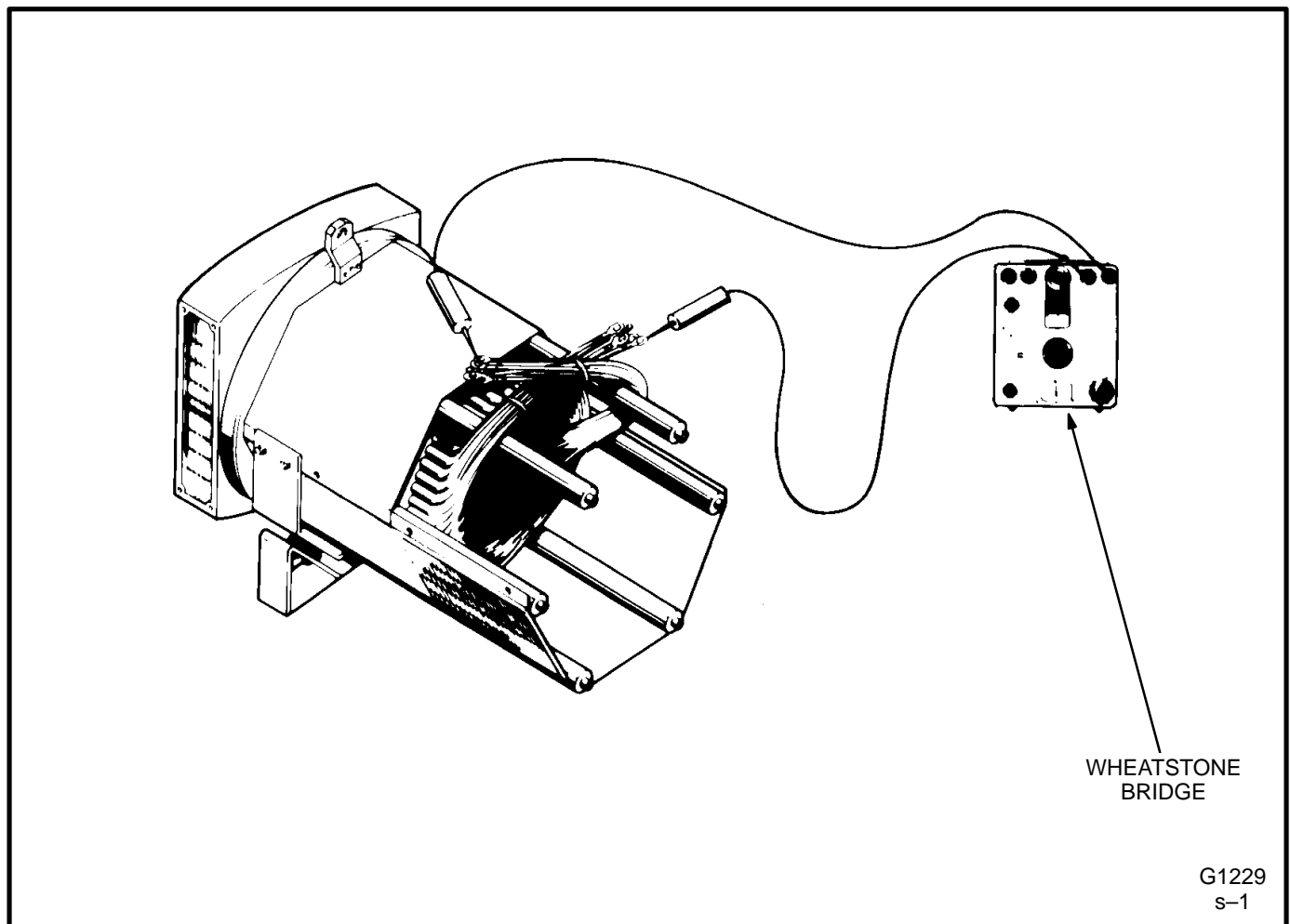


FIGURE 6-6. TESTING THE GENERATOR STATOR

TESTING THE PMG

⚠ DANGER HIGH VOLTAGE. *Touching uninsulated high voltage parts inside the control and power output boxes will result in severe personal injury or death. Measurements and adjustments must be done with care to avoid touching high voltage parts.*

For your protection, stand on a dry wooden platform or rubber insulating mat, make sure your clothing and shoes are dry, remove jewelry and wear elbow length insulating gloves intended for hazardous voltages.

1. Disconnect plug **J10** from the voltage regulator output stage module.
2. Start the engine at the set and let the speed stabilize.
3. Measure voltage across lead pairs **J10-1 & J10-4**, **J10-4 & J10-5**, and **J10-5 & J10-1**. Volt-

age should be at least 150 VAC for 50 Hz sets and at least 180 VAC for 60 Hz sets, and should be approximately the same for each set of leads. If the voltages are low or uneven, check all the leads and connections between the voltage regulator output stage module and the PMG and repair as necessary before disassembling the PMG.

4. Stop the set and measure electrical resistance across lead pairs **J10-1 & J10-4**, **J10-4 & J10-5**, and **J10-5 & J10-1** with a Wheatstone bridge or digital ohmmeter. Refer to Table 6-3 for resistance values and *Generator Reassembly* in this section for frame size.

TABLE 6-3 PMG STATOR RESISTANCE

FRAME SIZE	PMG STATOR RESISTANCE
HC4	4.6
HC5/HC6/HC7	2/6

GENERATOR DISASSEMBLY

The following procedures provide information for removal and reassembly of the PMG, exciter, control housing, and stator/rotor assemblies. Be sure to read through this section first, before performing procedures listed, to determine the steps most appropriate for the service attention required.

⚠ DANGER *Medium-voltage, 601 to 15,000 volts, present special hazards of severe personal injury or death. Even after generator set shut-down, an electrical shock hazard may still exist, caused by induced voltage within the generator. Service personnel must be well-trained/qualified to work with distribution voltages.*

Permanent Magnet Generator (PMG) Removal

1. Disconnect the negative (-) battery cable to prevent accidental starting of the generator set while servicing.

⚠ CAUTION *Always disconnect a battery charger from its AC source before disconnecting the battery cables. Otherwise, disconnecting the cables can result in voltage spikes high enough to damage the DC control circuits of the set.*

⚠ WARNING *Accidental starting of the generator set while working on it can cause severe personal injury or death. Prevent accidental starting by disconnecting the starting battery cables (negative [-] first).*

Make certain battery area has been well-ventilated before servicing battery. Arcing can ignite explosive hydrogen gas given off by batteries, causing severe personal injury. Arcing can occur when cable is removed or re-attached, or when negative (-) battery cable is connected and a tool used to connect or disconnect positive (+) battery cable touches frame or other grounded metal part of the set. Always remove negative (-) cable first, and reconnect it last. Make certain hydrogen from battery, engine fuel, and other explosive fumes are fully dissipated. This is especially important if battery has been connected to battery charger.

2. Remove the control housing grille and access covers (see Figure 6-7).

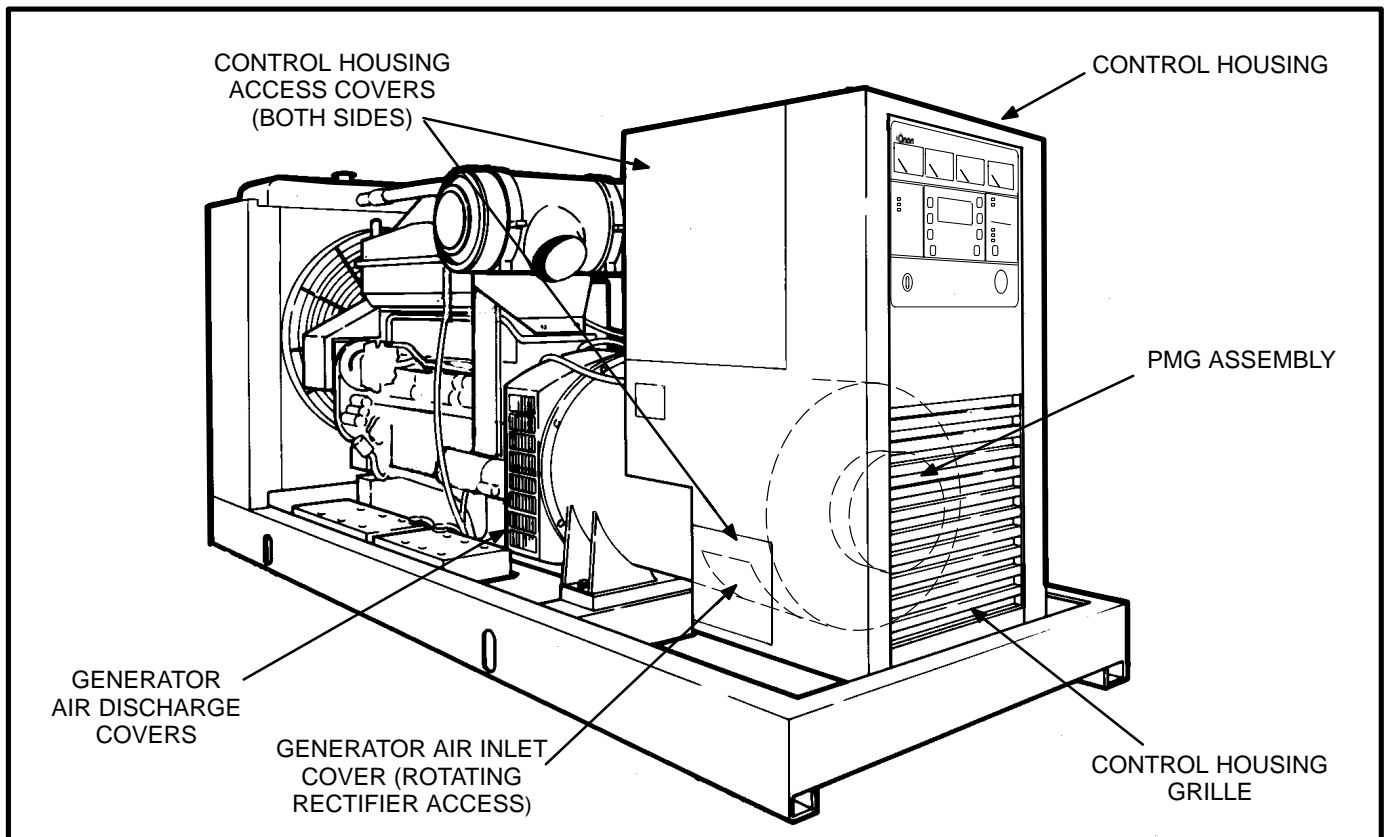


FIGURE 6-7. GENERATOR AND CONTROL HOUSING ASSEMBLY

3. Remove the three M5X12mm capscrews and lockwashers from the PMG cover, and remove cover.
4. Disconnect the PMG wiring harness connector.
5. Remove the four bolts and clamps retaining the exciter stator housing to the endbracket.
6. Tap the stator housing out of its spigot, and carefully remove from generator endbracket.

The highly magnetic rotor will attract the stator core; care must be taken to avoid any contact which may damage the windings.

7. Remove the hex head through-bolt from the rotor shaft and firmly pull the complete rotor assembly from its location. Keep the rotor clean by avoiding contact with metal dust or particles.

⚠ CAUTION *The rotor assembly must not be dismantled, or the magnetic properties will be destroyed.*

Main Stator and Rotor Removal

1. Remove the PMG, refer to *Permanent Magnet Generator Removal*, earlier this section.
2. Remove the air inlet and discharge panels and access covers from control housing and generator (see Figure 6-7).

⚠ CAUTION *Do not use fan blade to bar over engine. That can damage blades and cause property damage and personal injury.*

3. Crank or bar the engine/generator to position the rotor such that a full pole face is at the bottom of the main stator core. Proper positioning can be viewed through the generator access openings. Refer to engine service manual for proper cranking or barring procedure.
4. Disconnect all load wires from the reconnection terminal block assembly (see Figure 6-8). If equipped with the circuit breaker option, disconnect load wires from circuit breaker. Check that all leads are labeled to ease reassembly.
5. Disconnect the remote control wiring and conduit from the accessory box. For reconnections later, make sure each wire is clearly marked to indicate the correct terminal.
6. Disconnect the engine harness connectors and remove harness assembly from the control housing:
 - P4 and P5 from the back side of the control panel box.
 - PMG2 through PMG4, F1 and F2 generator leads located inside the control housing assembly.
 - P6 (Governor Output Module), P7 and P10 (Voltage Regulator Output Module) and J12 (from P12 of the rail assembly), located inside the accessory box.

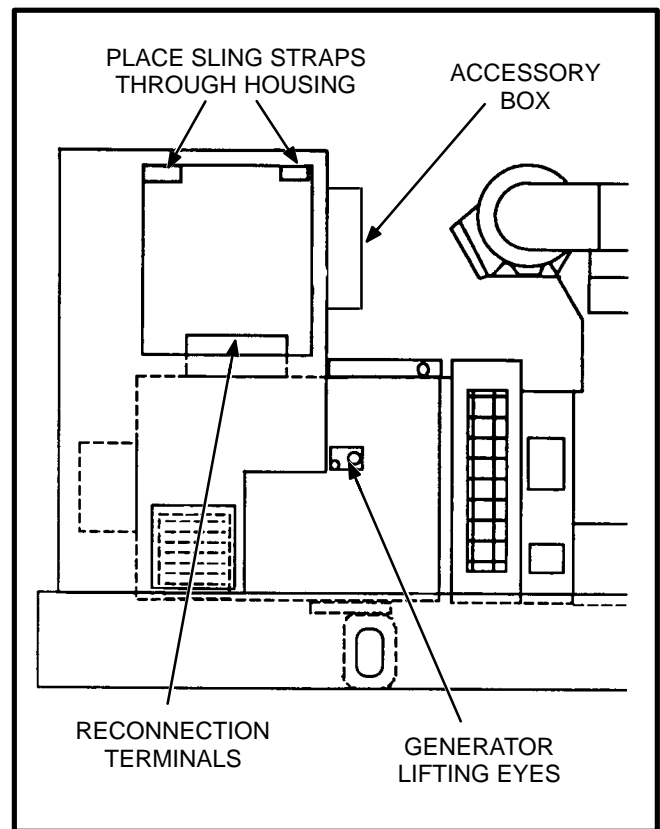


FIGURE 6-8. REMOVING CONTROL HOUSING

7. Use a hoist or similar lifting device to support the control housing assembly (see Figure 6-8).

⚠WARNING *To prevent personal injury, use adequate lifting devices to support heavy components. Keep hands and feet clear while lifting.*

8. Loosen the fasteners that secure the control housing side and bottom panels to generator. Make sure that hoisting device is controlling weight of control housing assembly.
9. Remove control housing fasteners, and remove the control housing assembly from the generator. Replace panel fasteners to their respectable positions for safe keeping, and tighten finger-tight.
10. Remove control housing mounting brackets from both sides of generator, and assemble lifting eyes to generator.
11. Remove as necessary, air intake components to engine that may interfere with disassembly and reassembly of generator.

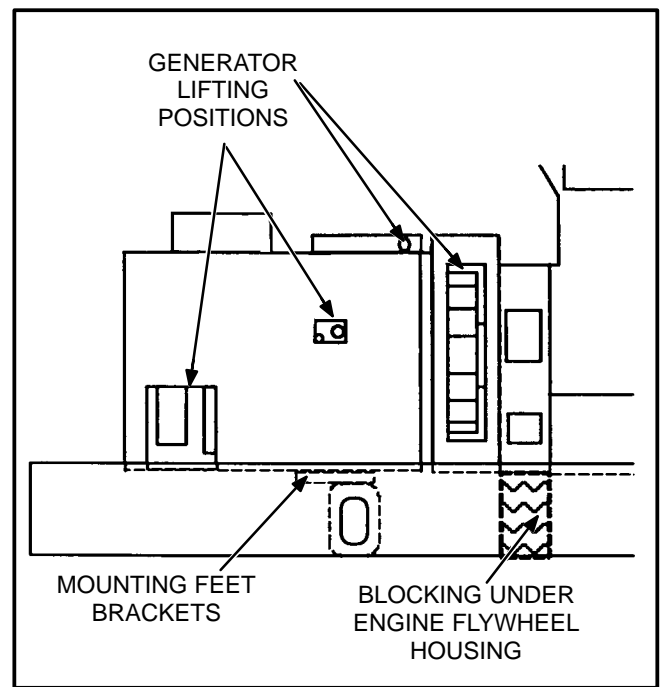


FIGURE 6-9. GENERATOR LIFTING POSITIONS

To remove the stator and rotor at the same time, refer to **Generator Assembly Removal**, later this section. To remove the stator and rotor individually, continue with step 12.

12. Remove the four bolts retaining the bearing cartridge housing in the endbracket (outer four bolts).
13. Remove the eight bolts holding the endbracket to the generator housing.
14. Insert two bolts (M10) in the two holes provided for “jacking” purposes, on the endbracket center line. Screw bolts in until endbracket spigot is clear of locating recess.
15. Carefully tap the whole assembly off the bearing cartridge housing, ensuring the endbracket is supported to prevent the exciter stator from damaging the windings on the exciter rotor.

⚠WARNING *To prevent personal injury, use adequate lifting devices to support heavy components. Keep hands and feet clear while lifting.*

16. The exciter stator is now accessible for inspection and removal from endbracket/engine adaptor.
17. The end bearing can now be removed if required. Refer to Bearing Removal.
18. Remove the fasteners from the two generator mounting feet brackets.

19. Using an adequate lifting device, lift the generator (at lifting eyes provided, and main stator housing) until the mounting feet brackets are clear of the frame member (see Figures 6-9 and 6-10).

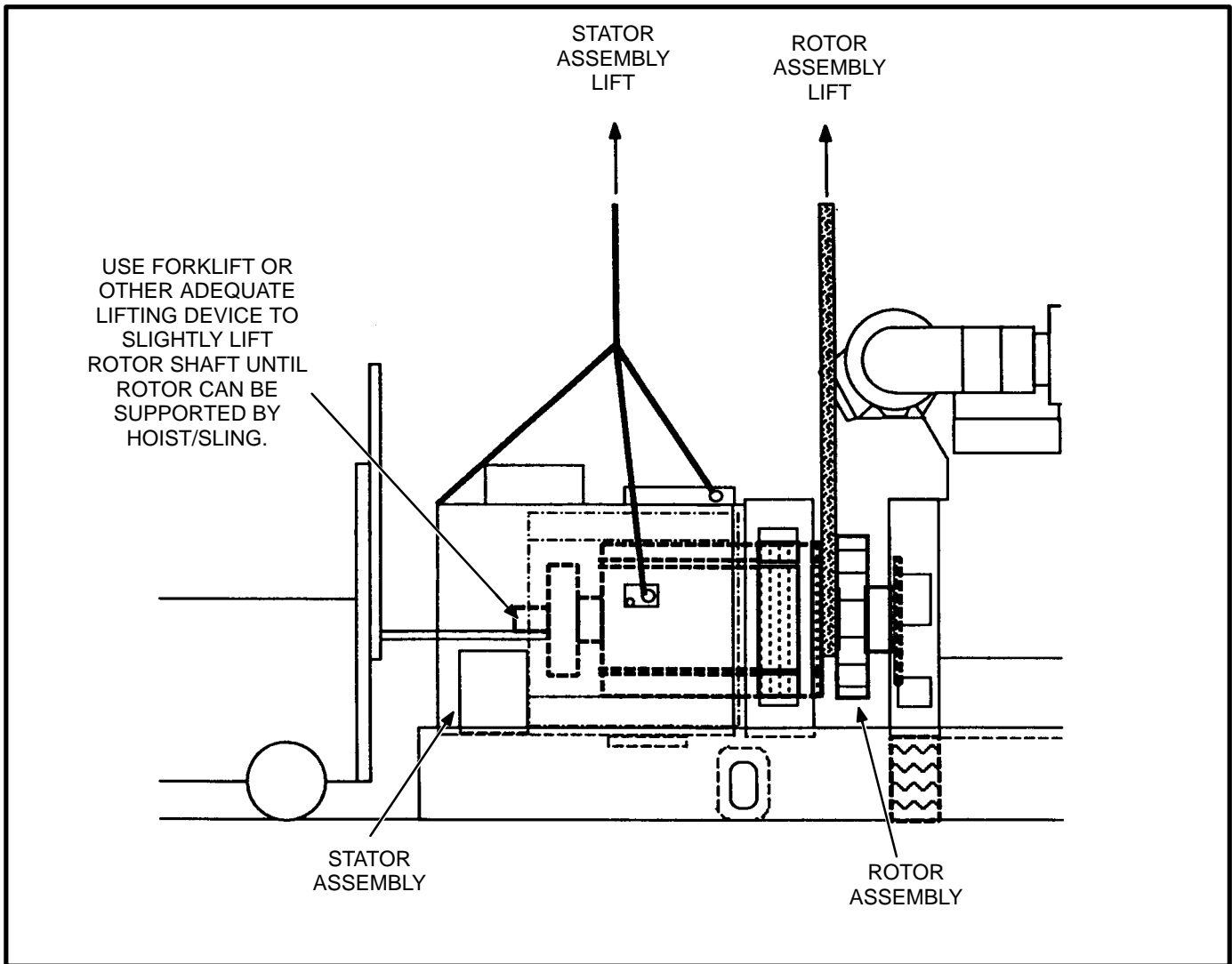


FIGURE 6-10. REMOVING STATOR ASSEMBLY

20. If the engine does not have chassis mounts at generator end, block the rear of the engine in place by supporting the flywheel housing. A length of steel channel and wooden blocking is required to support the rear of the engine. Place the channel and blocking under the flywheel housing. Lower the generator until most of the set weight is supported by the blocking (see Figure 6-10).
21. Disconnect the grounding strap from the flywheel housing.
22. Using a forklift, position a lifting bar of the forklift (inside and inline with the generator) under the rotor shaft. Lift the rotor shaft slightly so that rotor is not resting on inside of stator assembly. See Figure 6-11.
23. Verify that the stator is adequately supported and then carefully remove the capscrews from the stator attachment ring.

⚠ CAUTION *To prevent personal injury, use adequate lifting devices to support heavy components. Keep hands and feet clear while lifting.*

⚠ CAUTION *Improper stator assembly rigging and handling can result in damage to stator and rotor assemblies. Lifting eyes may not be at center-of-gravity position of stator assembly. Therefore, lifting and moving the stator assembly alone, by hoisting at lifting eyes only, presents the hazard of load imbalance; allowing one end to drop and other end to rise. Make sure the stator is adequately hooked/strapped to maintain level control of stator assembly while lifting and moving.*

24. Being careful not to drag the windings on the rotor, move the stator assembly sufficiently away from engine to sling and support the rotor assembly. Do not allow rotor assembly to hang on engine flywheel.

⚠ CAUTION *Drive disc damage can be caused by allowing the rotor assembly to hang on flywheel. Use adequate hoist and sling to support the rotor assembly.*

25. Reposition or add hoist and sling support for the main rotor, and remove the forklift. See Figure 6-11, Rotor Lift detail.

⚠ WARNING *To prevent personal injury, use adequate lifting devices to support heavy components. Keep hands and feet clear while lifting.*

26. Remove the stator assembly, being careful not to drag the windings on the rotor. Place stator assembly away from the chassis in the horizontal position.
27. Using the hoist and sling to support the rotor, carefully remove the capscrews and flat washers that secure the drive discs to the engine flywheel.

⚠ WARNING *To prevent personal injury, use adequate lifting devices to support heavy components. Keep hands and feet clear while lifting.*

28. Remove the rotor assembly and place it on wood blocks in the horizontal position. To avoid possible distortion, do not allow the drive discs and fan to rest on anything.

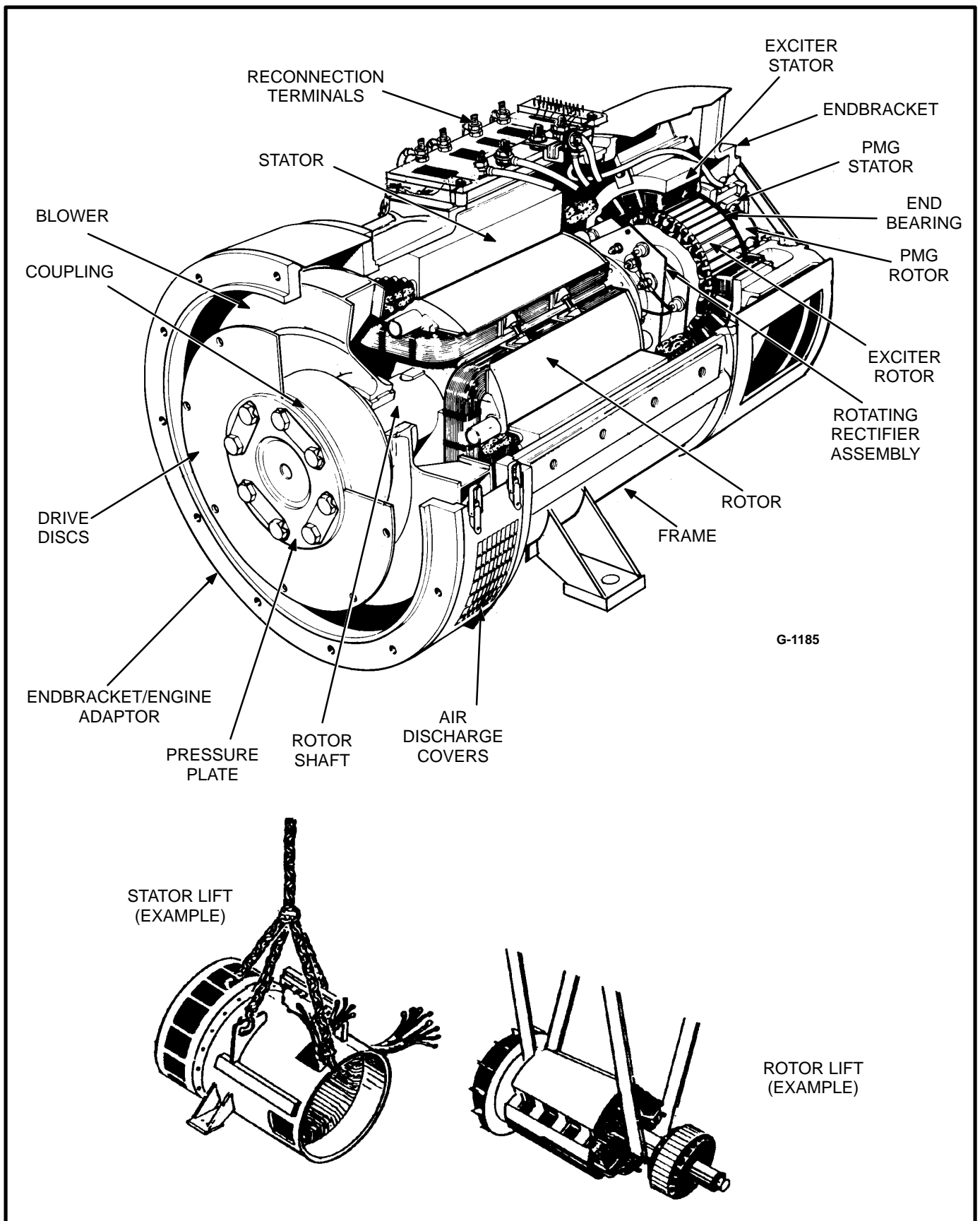


FIGURE 6-11. TYPICAL GENERATOR ASSEMBLY

Generator Assembly Removal

29. Remove the fasteners from the two generator mounting feet brackets.
30. Using an adequate lifting device, lift the generator (at lifting eyes provided, and main stator housing) until the mounting feet brackets are clear of the frame member (see Figures 6-11 and 6-12).
31. If the engine does not have chassis mounts at generator end, block the rear of the engine in place by supporting the flywheel housing. A length of steel channel and wooden blocking is required to support the rear of the engine. Place the channel and blocking under the flywheel housing. Lower the generator until most of the set weight is supported by the blocking (see Figure 6-12).
32. Disconnect the grounding strap from the flywheel housing.
33. Carefully remove the capscrews and flat washers that secure the drive discs to the engine flywheel.
34. Verify that the generator assembly is adequately supported. Carefully remove the capscrews securing the engine adaptor endbracket to the engine flywheel housing.

⚠ WARNING *To prevent personal injury, use adequate lifting devices to support heavy components. Keep hands and feet clear while lifting.*

⚠ CAUTION *Improper generator assembly rigging and handling can result in damage to stator and rotor assemblies. Lifting eyes may not be at center-of-gravity position of stator assembly. Therefore, lifting and moving the generator by hoisting at lifting eyes only, presents the hazard of load imbalance; allowing one end to drop and other end to rise. Make sure the generator is adequately hooked/strapped to maintain level control of assembly while lifting and moving.*

35. Remove the generator assembly away from engine. Place generator assembly on floor with a piece of wood beneath the stator housing (toward PMG end) to allow for endbracket removal, if desired.

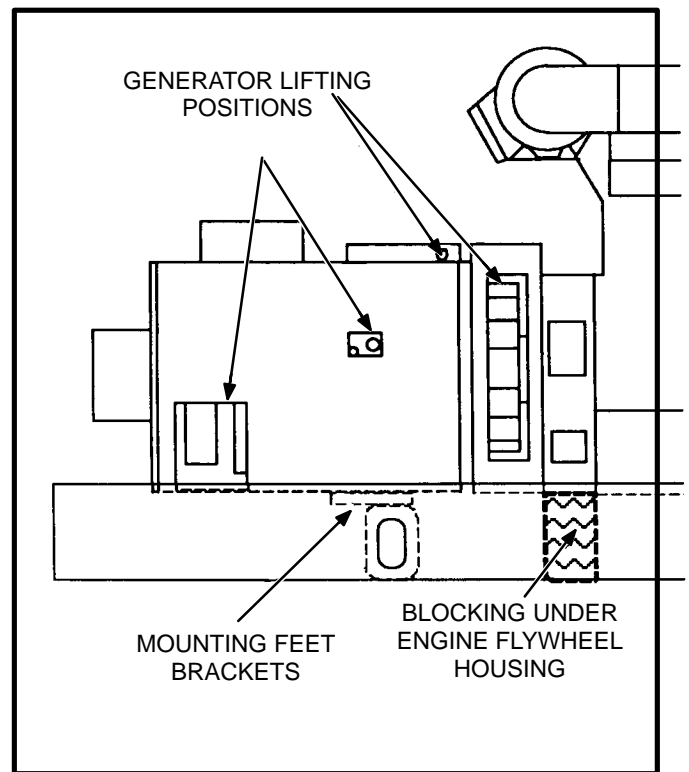


FIGURE 6-12. GENERATOR LIFTING POSITIONS

Bearing Removal

The end bearing is enclosed in a pre-packed cartridge housing and must only be dismantled as necessary for relubrication, replacement, or when a major overhaul is carried out on the generator set.

Removal of the bearing can only be accomplished after removal of the endbracket, as follows:

1. Remove the four screws holding bearing cap.
2. Remove cap.
3. Remove circlip.
4. Remove bearing cartridge housing complete with bearing.

When replacing bearing onto rotor shaft, be sure to apply pressing force to the inner face of the bearing only.

Bearing Lubrication: When re-lubricating or replacing the bearing, review the following.

- Recommended Lubricant: Lithium based grease, Mobilux No. 2 or Shell Alvania R3.
- Temperature Range: -22°F to +248°F (-30°C to +120°C).
- Quantity: 2.74 oz. (81 ml). The grease should be equally divided between the bearing, the bearing cap cavity, and the bearing cartridge cavity.

GENERATOR REASSEMBLY

Generator reassembly is the reverse of disassembly procedure.

To assemble the stator and rotor at the same time, continue with step 1. To assemble the stator and rotor individually, skip to step 16.

1. Using an adequate lifting device, locate the generator assembly into position near the engine flywheel housing. Align the holes of the rotor drive discs with the holes of the engine flywheel. Install the capscrews and flat washers that secure the drive discs to the engine flywheel, hand tighten.

⚠ WARNING *To prevent personal injury, use adequate lifting devices to support heavy components. Keep hands and feet clear while lifting.*

⚠ CAUTION *Improper generator assembly rigging and handling can result in damage to stator and rotor assemblies. Lifting eyes may not be at center-of-gravity position of stator assembly. Therefore, lifting and moving the generator by hoisting at lifting eyes only, presents the hazard of load imbalance; allowing one end to drop and other end to rise. Make sure the generator is adequately hooked/strapped to maintain level control of assembly while lifting and moving.*

2. Align the holes of the engine adaptor endbracket with the holes in the flywheel housing and install the capscrews and lock washers. Tighten fasteners to 95-105 ft-lbs. (129-142 N•m) torque.
3. Secure the rotor assembly to the flywheel. Tighten fasteners to 190-200 ft-lbs. (257-271 N•m) torque.
4. Lift the generator slightly and remove any blocking from under the flywheel housing. Lower the generator (see Figure 6-12).

5. Connect the grounding strap to the flywheel housing using a capscrew and EIT locking washer; and tighten securely.
6. Install the mounting feet bracket fasteners; and tighten securely.

If endbracket has been removed, continue with step 7, otherwise skip to step 15.

7. Lift slightly on end of rotor shaft and install wooden shims to hold rotor on center with stator.
8. Press bearing onto rotor shaft, applying force to the inner face of the bearing. Install two threaded studs into end bearing cartridge to aid subsequent procedures. Position the end bearing cartridge assembly close to proper position for hole alignment with endbracket.
9. Assemble exciter stator, if removed, to inside of endbracket. Tighten fasteners to 4.5 ft-lbs. (6 N•m) torque.
10. Install endbracket to the stator frame using the proper capscrews and lock washers, but do not tighten securely as yet.
11. Insert and start the threads of the bearing cartridge fasteners, and remove threaded alignment studs, through the endbracket into the cartridge housing.
12. Lift slightly on endbracket and remove wooden shims holding rotor on center with stator.
13. Securely tighten the endbracket fasteners.
14. Tighten the bearing cartridge fasteners to 4.5 ft-lbs. (6 N•m) torque.
15. Install the PMG assembly, if removed. Refer to Permanent Magnet Exciter Installation, later this section.

Perform the 'Aligning Generator with Engine' procedures, later in this section, then return to the following steps.

To assemble the control housing, skip to step 34.

To assemble the stator and rotor individually begin here.

16. If removed, replace exciter rotor and rotating rectifier assembly to main rotor shaft. Reconnect main rotor wire leads to positive and negative terminals of rectifier assembly.
17. If removed, install the drive disc spacer, drive disc and pressure plate on the rotor shaft. Install the cap screws and flat washers and tighten to 352 ft-lbs. (476 N•m) on discs with eight cap screws or 607 ft-lbs. (822 N•m) on discs with 12 capscrews. Typically frame size HC4 and HC5 use eight cap screws and frame size HC6 and HC7 use 12 cap screws.
18. Using a hoist and sling to support the rotor, align the holes in the drive disc with the corresponding holes in the flywheel.

⚠ WARNING *To prevent personal injury, use adequate lifting devices to support heavy components. Keep hands and feet clear while lifting.*

19. Secure the rotor assembly drive disc to the flywheel using appropriate capscrews and flat washers. Refer to Figure 6-13 and Table 6-4 for torque specifications. Do not allow rotor assembly to hang on engine flywheel. (Refer to Figure 6-11.)

⚠ CAUTION *Drive disc damage can be caused by allowing the rotor assembly to hang on flywheel. Use adequate hoist and sling to support the rotor assembly.*

20. Reassemble engine adaptor endbracket to stator frame if removed. Using an adequate lifting device, carefully move the stator into position over the rotor assembly, being careful not to drag the windings on the rotor.

⚠ WARNING *To prevent personal injury, use adequate lifting devices to support heavy components. Keep hands and feet clear while lifting.*

⚠ CAUTION *Improper stator assembly rigging and handling can result in damage to stator and rotor assemblies. Lifting eyes may not be at center-of-gravity position of stator assembly. Therefore, lifting and moving the stator assembly alone, by hoisting at lifting eyes only, presents the hazard of load imbalance; allowing one end to drop and other end to rise. Make sure the stator is adequately hooked/strapped to maintain level control of stator assembly while lifting and moving.*

21. Using a forklift, position a lifting bar of the forklift (inside and inline with the generator) under the rotor shaft. Lift the rotor shaft slightly so that rotor is not resting on inside of stator assembly. See Figure 6-11.
22. Remove the hoist/sling support of the rotor assembly. Align the holes of the engine adaptor endbracket with the holes in the flywheel housing and install the capscrews and lock washers. Refer to Figure 6-13 and Table 6-4 for torque specifications.
23. Using an adequate lifting device, slightly raise the generator so that the wooden blocking and steel channel can be removed from under the flywheel housing; then lower the generator so the full weight is resting on the generator mounting feet brackets.

Perform the 'Aligning Generator with Engine' procedures, later in this section, then return to step 24.

24. Reassemble the covers over the generator air discharge openings and fasten securely.
25. Connect the grounding strap to the flywheel housing using a capcrew and EIT locking washer; and tighten securely.
26. Install the mounting feet bracket fasteners; and tighten securely.
27. Press bearing onto rotor shaft, applying force to the inner face of the bearing. Install two threaded studs into end bearing cartridge to aid subsequent procedures. Position the end bearing cartridge assembly close to proper position for hole alignment with endbracket.
28. Assemble exciter stator, if removed, to inside of endbracket. Tighten fasteners to 4.5 ft-lbs. (6 N•m) torque.
29. Install endbracket to the stator frame using the proper capscrows and lock washers, but do not tighten securely as yet.
30. Insert and start the threads of the bearing cartridge fasteners, and remove threaded alignment studs, through the endbracket into the cartridge housing.
31. Lift slightly on endbracket and remove wooden shims holding rotor on center with stator.
32. Securely tighten the endbracket fasteners.
33. Tighten the bearing cartridge fasteners to 4.5 ft-lbs. (6 N•m) torque.
34. Remove generator lifting eyes. Reassemble control housing mounting brackets to sides of generator and fasten securely.
35. Use an adequate lifting device to lift the control housing in position for mounting to the stator frame. Replace the capscrows and lock washers and tighten to 20 ft-lbs. (27 N•m) torque.

⚠WARNING *To prevent personal injury, use adequate lifting devices to support heavy components. Keep hands and feet clear while lifting.*

36. Reassemble any engine air intake components removed during generator disassembly.
37. Connect all control wires and generator leads using the proper generator set AC and DC wiring diagram/schematic.
38. Refer to Permanent Magnet Installation.
39. If equipped with the circuit breaker option, reconnect load wires to circuit breaker. Reconnect all lead wires to the terminal block assembly using proper reconnection diagram in *Section 7*.
40. Verify that all connections are proper and secure and then install the air inlet panel and access covers to control housing (see Figure 6-7).
41. Connect the negative (-) battery cable and test the generator set for operation.

Permanent Magnet Generator (PMG) Installation

1. Install the complete rotor assembly to the end of the main rotor shaft using the hex head through-bolt. Keep the rotor clean by avoiding contact with metal dust or particles.
2. Carefully locate the stator housing to position on the generator endbracket. Fasten in place using the 4 bolts and clamps, and tighten securely.

The highly magnetic rotor will attract the stator core, care must be taken to avoid any contact which may damage the windings.

3. Connect the PMG wiring harness connector.
4. Install the PMG assembly cover using the three M5x12mm capscrows and lockwashers, and tighten securely.

Aligning Generator with Engine

Proper alignment of the generator and engine assemblies is necessary to avoid premature wear and improper operation of the generator set. Review the following alignment conditions and procedures for aligning the generator assembly to engine flywheel housing.

Angular Misalignment: Is the result of the generator bearing center axis not aligning with axis of the engine crankshaft. This condition creates an angle between the generator shaft axis and the crankshaft axis. The cause of this type of misalignment is usually shimming error.

Axial Misalignment: Is the result of the generator shaft axis not aligning with engine crankshaft axis. The tolerances in the bolted flywheel and drive disc connection may add up to displace the generator axially relative to the crankshaft axis.

Misalignment Symptoms: If the assembly is allowed to run under these conditions, the discs must flex in alternate directions twice for each engine revolution. It is important to minimize the amount of disc flexing since, if it is excessive, the drive disc will crack. Although perfect bearing alignment is desir-

able, it is more important to keep disc deflection to the minimum possible. This procedure assumes that the pilot bore of the drive discs are in the exact center and the flywheel counterbore (pilot) has no practical runout. Under these conditions, perfect Angular alignment will be attained when no deflection of the disks is measured.

Excessive Axial misalignment will cause more generator vibration than Angular misalignment.

Axial misalignment should be checked only when an objectionable vibration is present.

Either type of misalignment may be present in a generator set assembly, with angular misalignment being the most common problem. Angular alignment may also be effected by set installation conditions and/or mishandling during shipping of the generator set.

Angular Alignment Procedure:

⚠ WARNING *Accidental starting of the generator set during this procedure presents the hazard of severe personal injury or death. Make sure to disconnect the negative (-) battery cable(s) before beginning.*

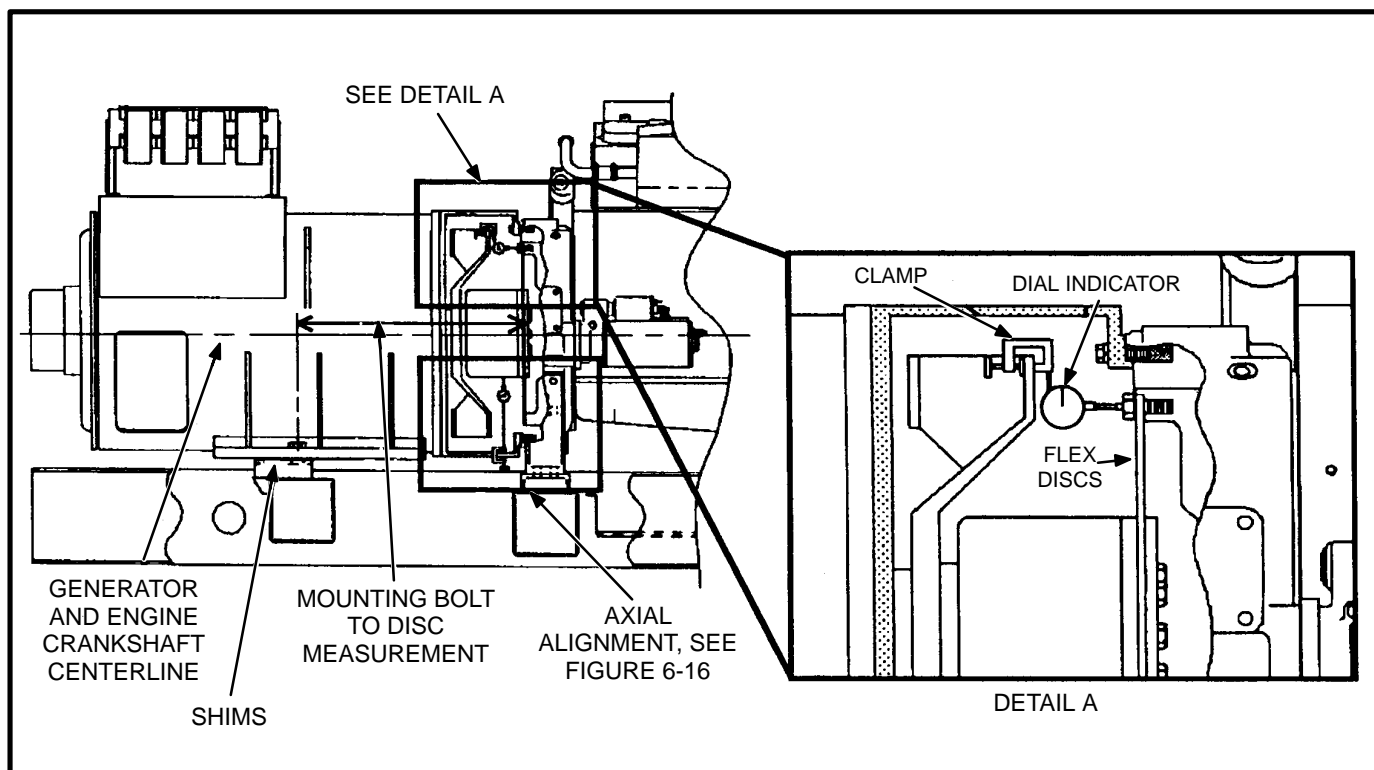


FIGURE 6-14. ANGULAR ALIGNMENT MEASUREMENT

Fasten a dial indicator to either the generator shaft or the cooling fan with the sensing point resting on the capscrew head or the flat surface of the drive disc at the bolt circle diameter, see Figure 6-14. Bar the engine over in a clockwise rotation as viewed from engine flywheel. Do not allow it to roll back on compression at the end of the travel of each reading. It is unnecessary to zero the indicator since the total indicator reading (T.I.R.) of the deflection measurement to the bolt heads is what is required. T.I.R. will be the sum of the maximum positive and negative dial indicator readings as the engine completes one revolution.

Sample Generator Runout Readings: When taking the deflection readings described, make a diagram similar to the example shown in Figure 6-15, where a total indicator reading of .025". (The highest positive value of +.010 and the largest negative value of -.015".) The indicator is closer to the top and further away at the bottom. This example indicates that the generator bearing is high. Since the side readings are equal, the generator is centered side to side. To lower the generator, remove equal

shims from under both generator mounting feet. To approximate the amount of shims to remove or add:

1. Measure the distance between the center of the generator shaft to the point the indicator is measuring at. (For example; a SAE 18 Disc coupling distance is 10.7").
2. Measure the distance from the generator side of the flex discs to the center of the generator mounting bolt, refer to Figure 6-14. (For example; a HC6 Frame's distance is 28.4".)
3. Compare the distance measured in steps 1 and 2. (28.4" vs 10.7" or a 2.65 to 1 ratio.) Multiply this ratio times one half the T.I.R. (In our example, .025" divided by 2 is .0125". This, times 2.65 equals .033". Therefore, remove .033" of shims from under both mounting feet.)

In general, the T.I.R. should not be more than .001" for each inch of radius (center of shaft to indicator axis). If we use our example of 10.7", then the maximum T.I.R. would be .011". This would only require a correction of .014" from the T.I.R. of .025". (A reading of +.002 at the top and -.009 at the bottom would fall within the satisfactory range.)

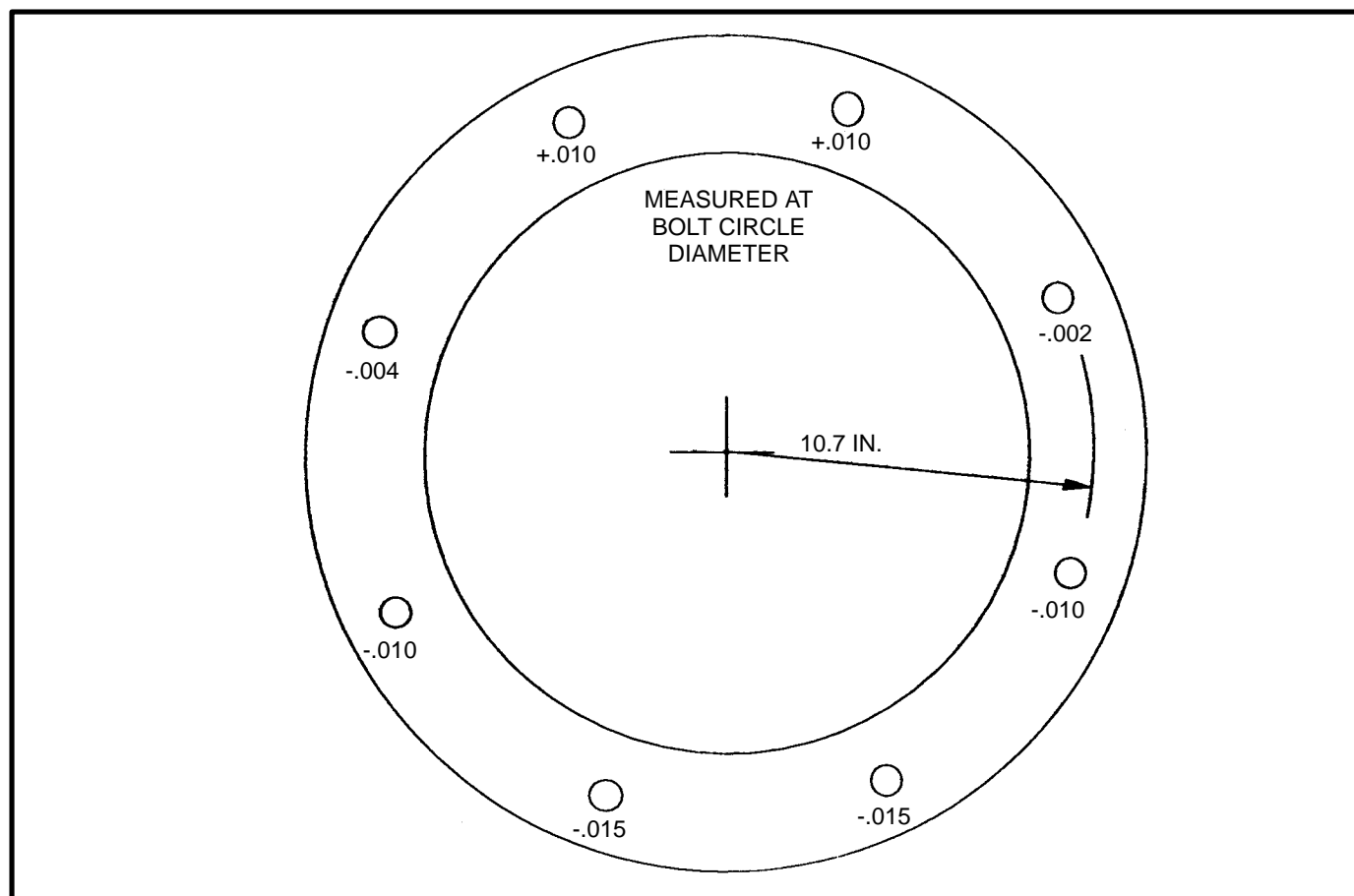


FIGURE 6-15. ANGULAR ALIGNMENT MEASUREMENT READINGS (Example)

Axial Alignment Procedure (all generator sets):

Axial misalignment needs to be checked only when an objectionable vibration is present.

If excessive vibration remains after the angular alignment, check for concentric alignment of the generator shaft/engine crankshaft axes.

Fasten dial indicator holding device to skid base, engine block, or generator shell with a magnetic base or clamp and position so the sensor point of indicator rests on the generator shaft hub, see Figure 6-16. Bar the engine over in a clockwise rotation as viewed from engine flywheel, through a couple of rotations. Record indicator readings in eight equally spaced points around the shaft diameter. This will provide a T.I.R. for Axial shaft misalignment.

The maximum allowable T.I.R. runout is subjective, the optimal T.I.R. for runout would be .000", however, that may not be attainable. The recommendation of this procedure will be to reduce the measured T.I.R. runout by one half. Specific out-of-tolerance runout levels are difficult to establish due to the

varying surface quality of the generator shaft's drive disc mountain hub.

The goal of the Axial realignment is to reduce the vibration level of the generator set while it is operating. A small improvement in the T.I.R. runout may have dramatic effects in the mechanically measured or physically observed vibration levels.

To correct for an out of tolerance T.I.R. indication, remove the capscrews connecting drive discs and flywheel. Mark the drive discs and flywheel with respect to each other. Rotate either the engine or generator so that drive discs holes are repositioned 180 degrees from their original location. Put the drive discs capscrews back in and retorque. Re-check shaft alignment as before. If shaft T.I.R. runout remains unchanged then the discs should be rotated to either 30, 60, or 90 degrees from original location to correct the out of tolerance condition. If the T.I.R. does not improve after repositioning, a closer inspection of the flywheel pilot and drive disc runouts is required. This will help determine the cause of the Axial misalignment.

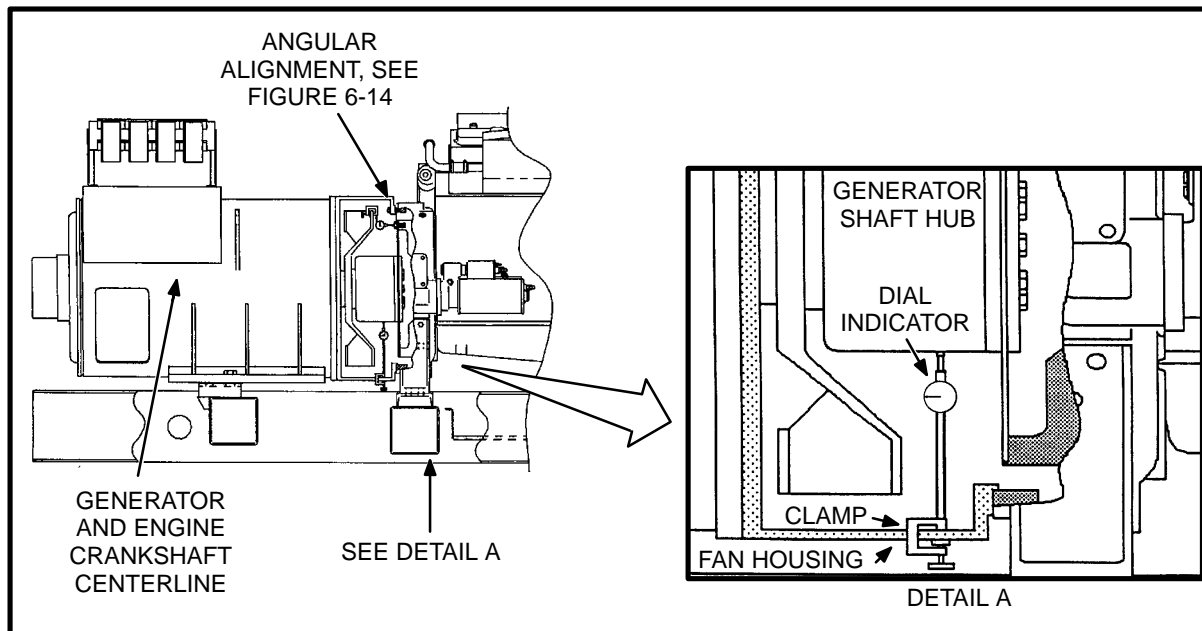


FIGURE 6-16. AXIAL ALIGNMENT MEASUREMENT

7. Wiring Diagrams

GENERAL

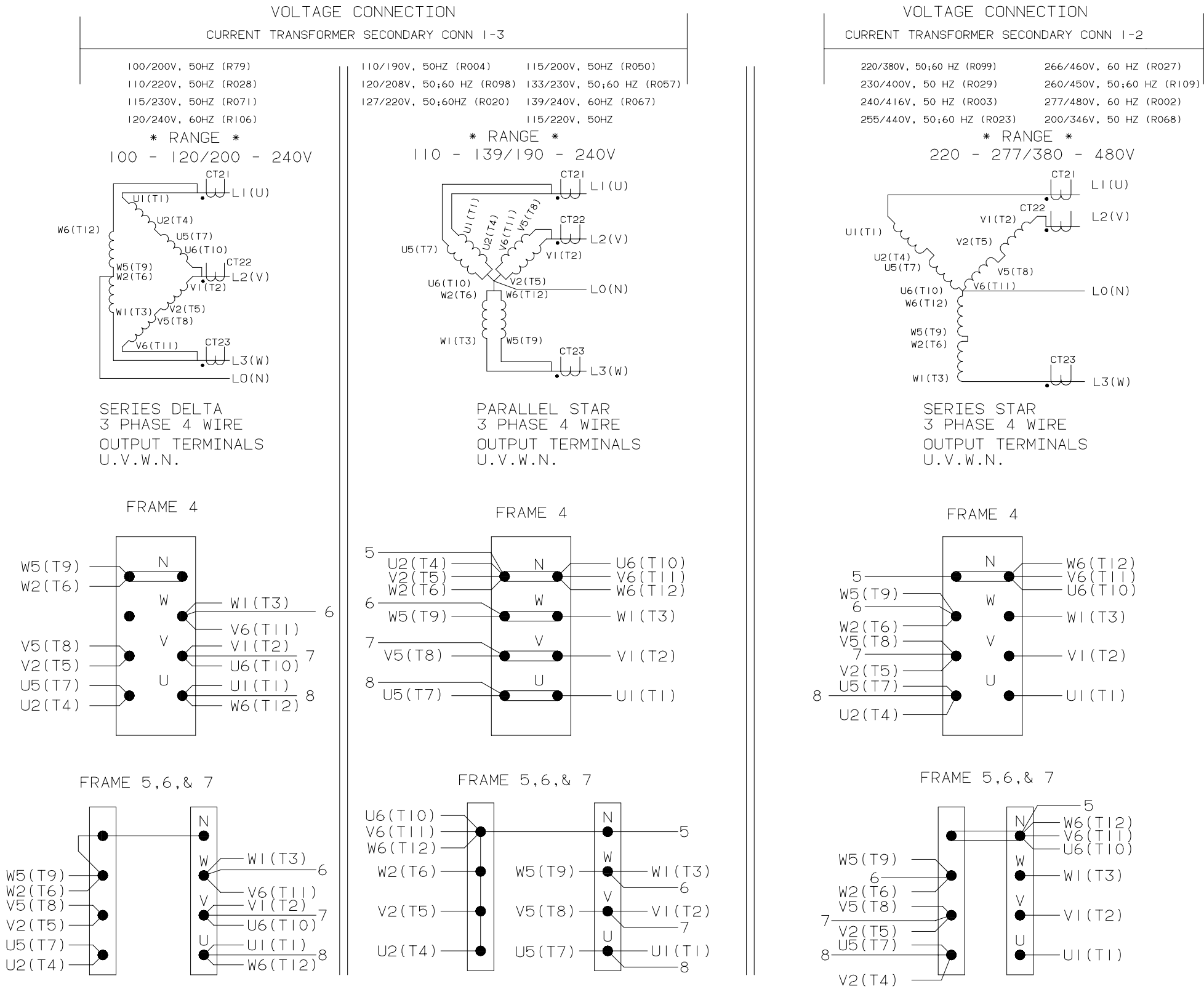
This section consists of the schematic and connection wiring diagrams referenced in the text. The following drawings are included.

- Page 7-3 and 7-4, AC Reconnect Wiring Diagram
- Page 7-5, Block Diagram (12 Lead)
- Page 7-6, Block Diagram (6 Lead)
- Page 7-7, Customer Connections
- Page 7-8, Engine Interface Board (A31)
- Page 7-9, Digital board (A32)
- Page 7-10, Analog board (A33)
- Page 7-11, Customer Interface Board (A34)
- Page 7-12, Display Board (A35)
- Page 7-13, PC/CT Board (A36)
- Page 7-14, Voltage Regulator Output Module (A37)
- Page 7-15, Governor Output Board (A38)
- Page 7-16, PT/CT Wiring Harness
- Page 7-17, Engine Wiring Harness
- Page 7-18, Accessory Box Interconnection Harness Diagram
- Page 7-19, Day Tank Pump Control Wiring
- Page 7-20 Accessory Interconnect Diagram
- Page 7-21, Sequence of Operation (Local Start and Run)
- Page 7-22, Sequence of Operation (Local Stop)
- Page 7-23, Sequence of Operation (Local Emergency Stop)

SC , CC , HC GENERATORS

3 PHASE RECONNECTABLE

THIS IS A REPRESENTATIVE (GENERIC) SCHEMATIC/WIRING DIAGRAM. FOR TROUBLESHOOTING, REFER TO THE WIRING DIAGRAM PACKAGE THAT WAS INCLUDED WITH YOUR GENSET.



NOTES:
1. UVW PHASE SEQUENCE WITH C.W. ROTATION
FACING DRIVE END.

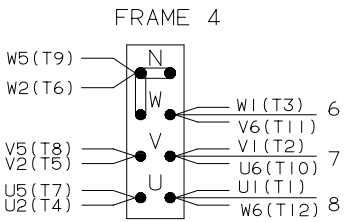
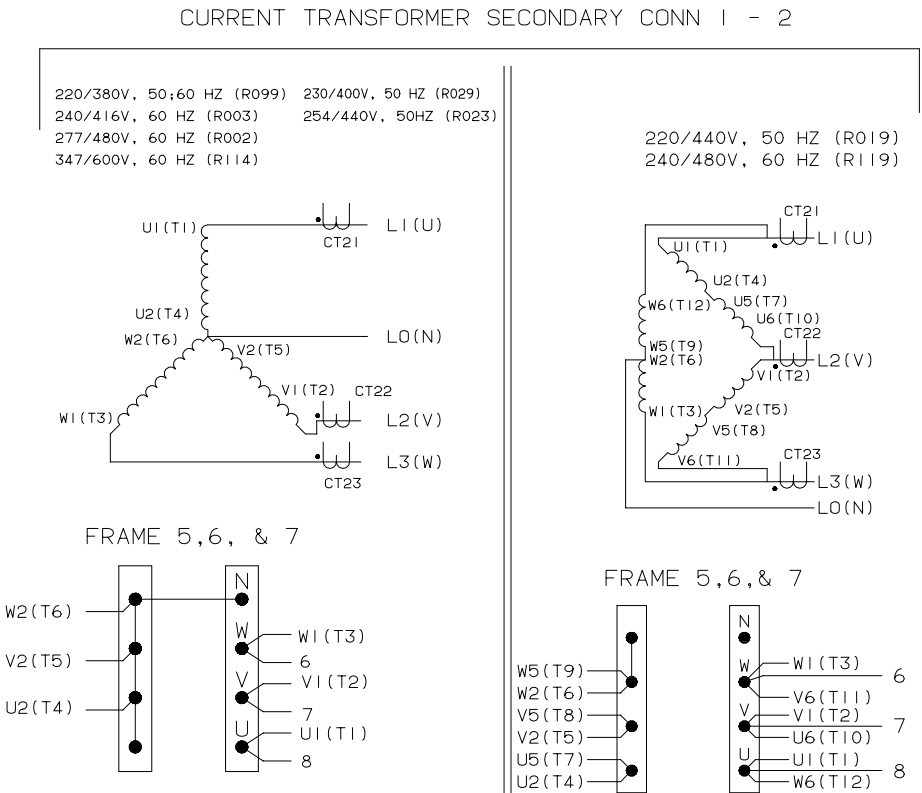
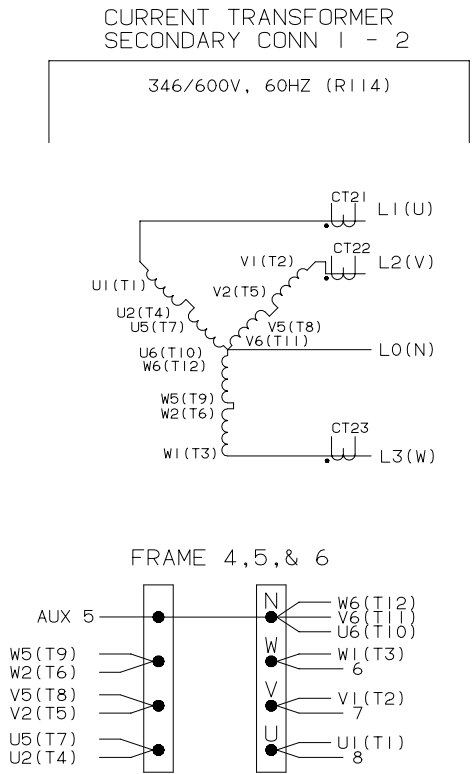
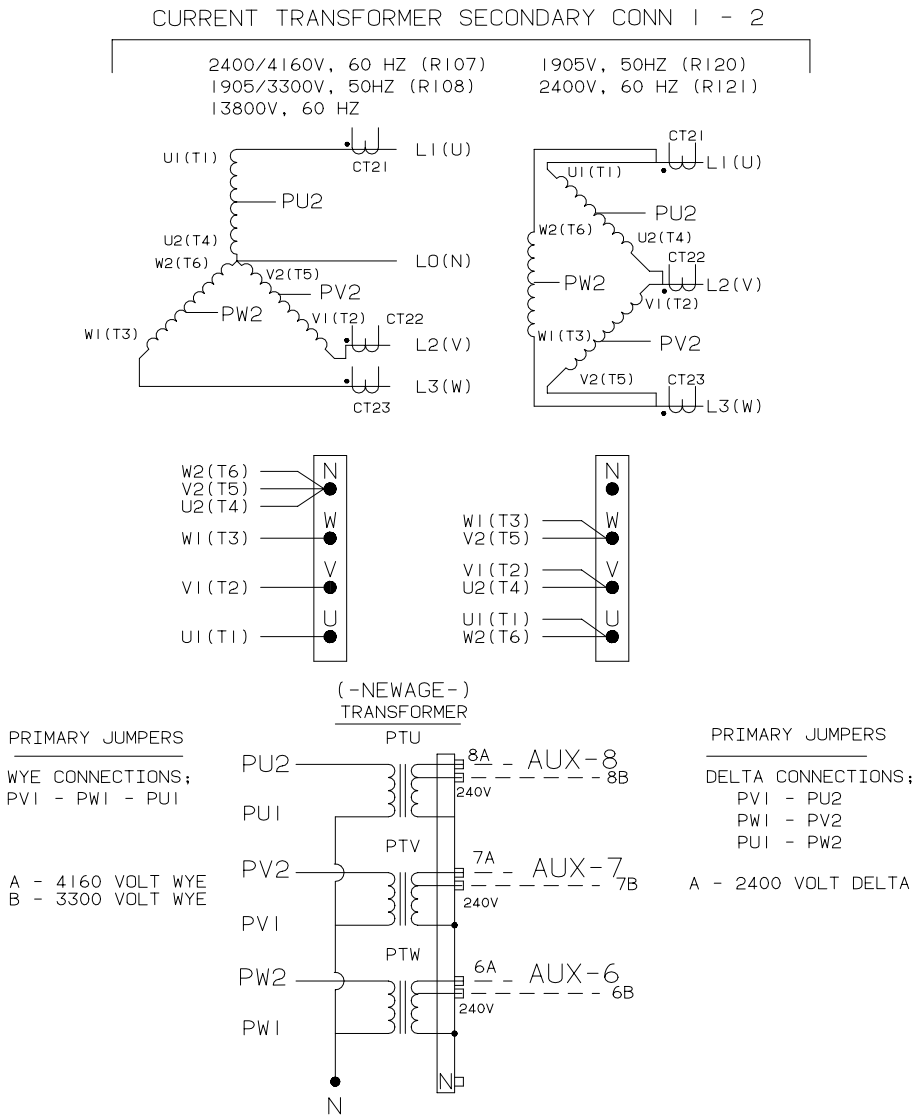
C C

THIS IS A REPRESENTATIVE (GENERIC) SCHEMATIC/WIRING DIAGRAM. FOR TROUBLESHOOTING, REFER TO THE WIRING DIAGRAM PACKAGE THAT WAS INCLUDED WITH YOUR GENSET.

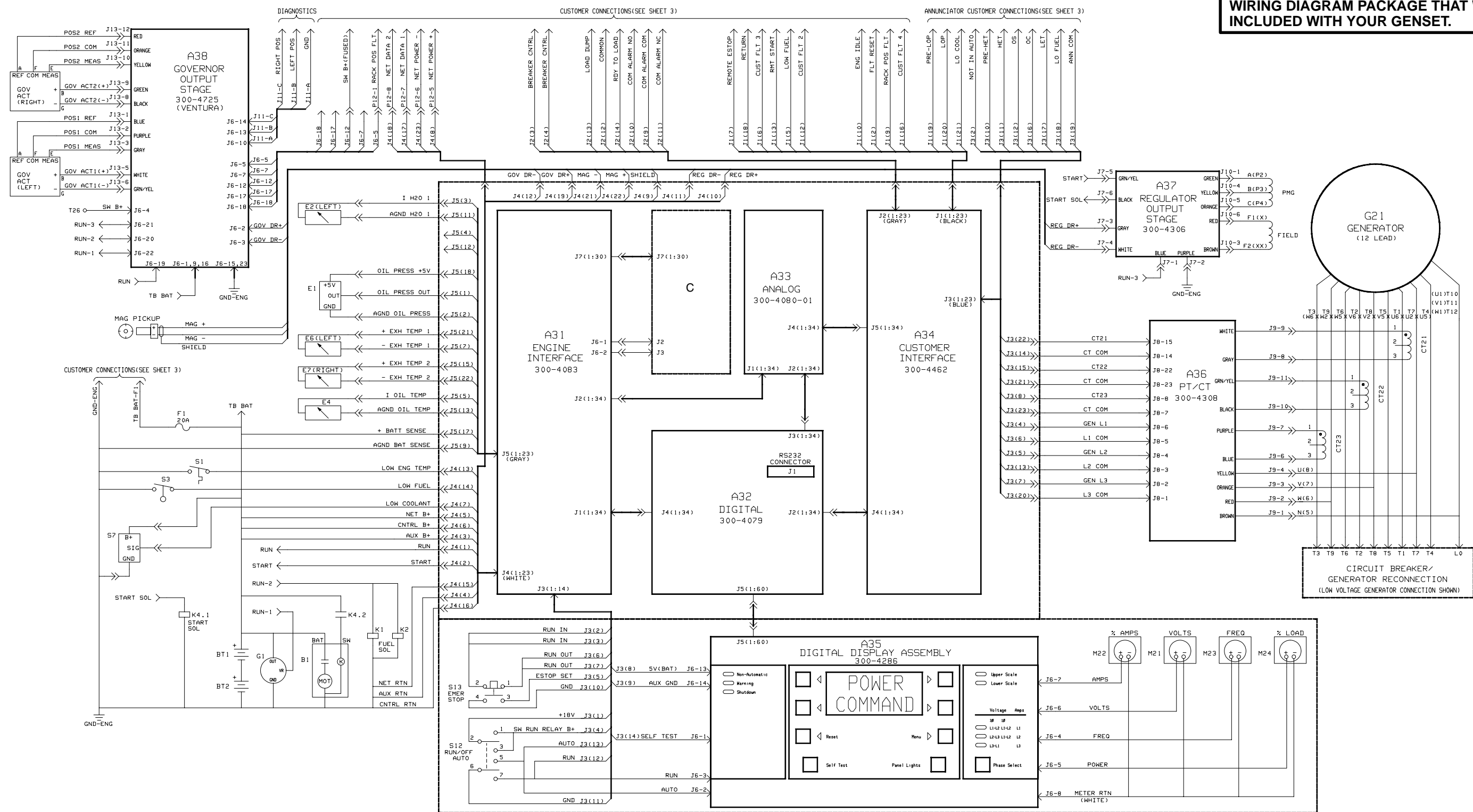
SC , CC , HC GENERATORS

3 PHASE NON-RECONNECTABLE

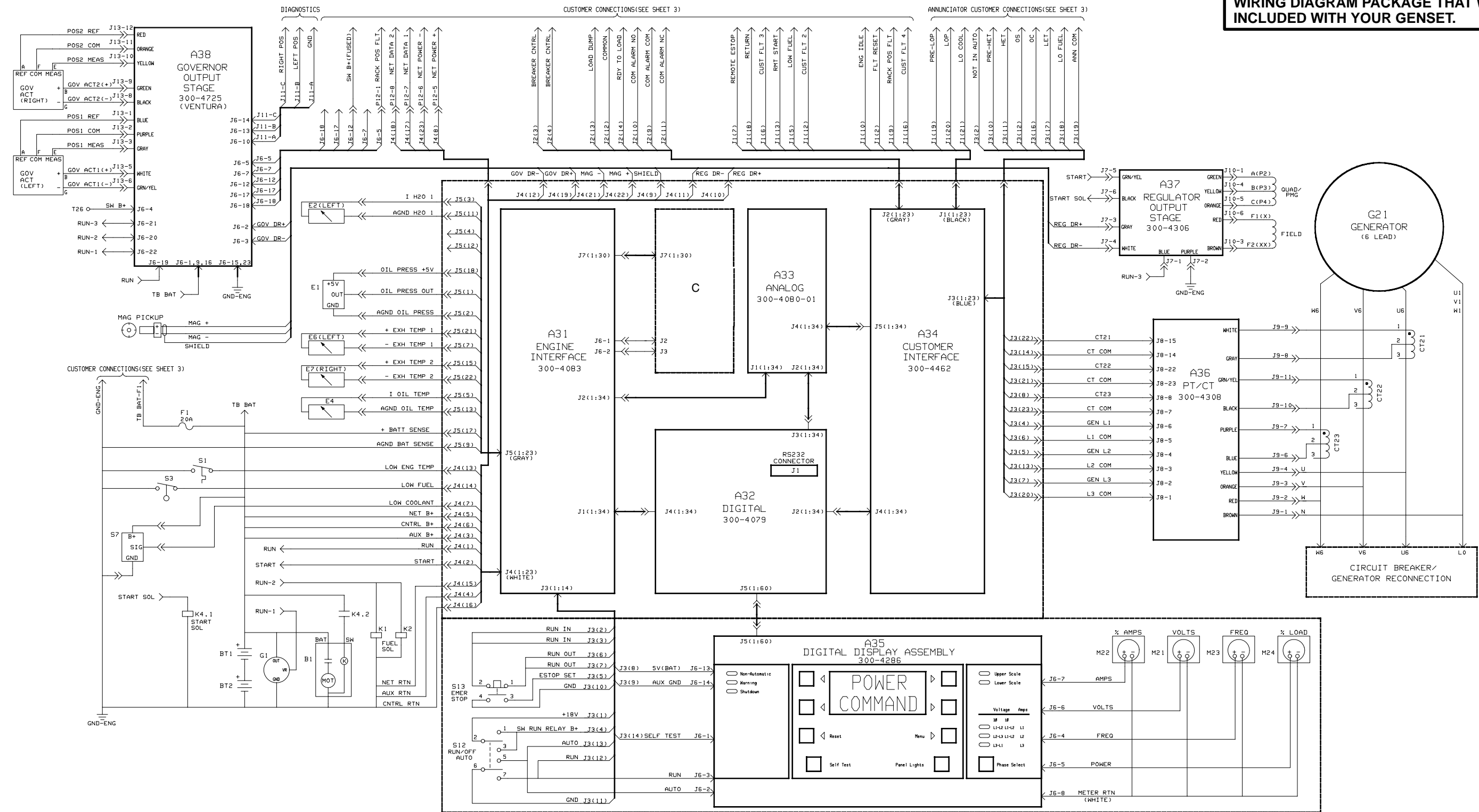
MEDIUM VOLTAGE



THIS IS A REPRESENTATIVE (GENERIC) SCHEMATIC/WIRING DIAGRAM. FOR TROUBLESHOOTING, REFER TO THE WIRING DIAGRAM PACKAGE THAT WAS INCLUDED WITH YOUR GENSET.



THIS IS A REPRESENTATIVE (GENERIC) SCHEMATIC/WIRING DIAGRAM. FOR TROUBLESHOOTING, REFER TO THE WIRING DIAGRAM PACKAGE THAT WAS INCLUDED WITH YOUR GENSET.

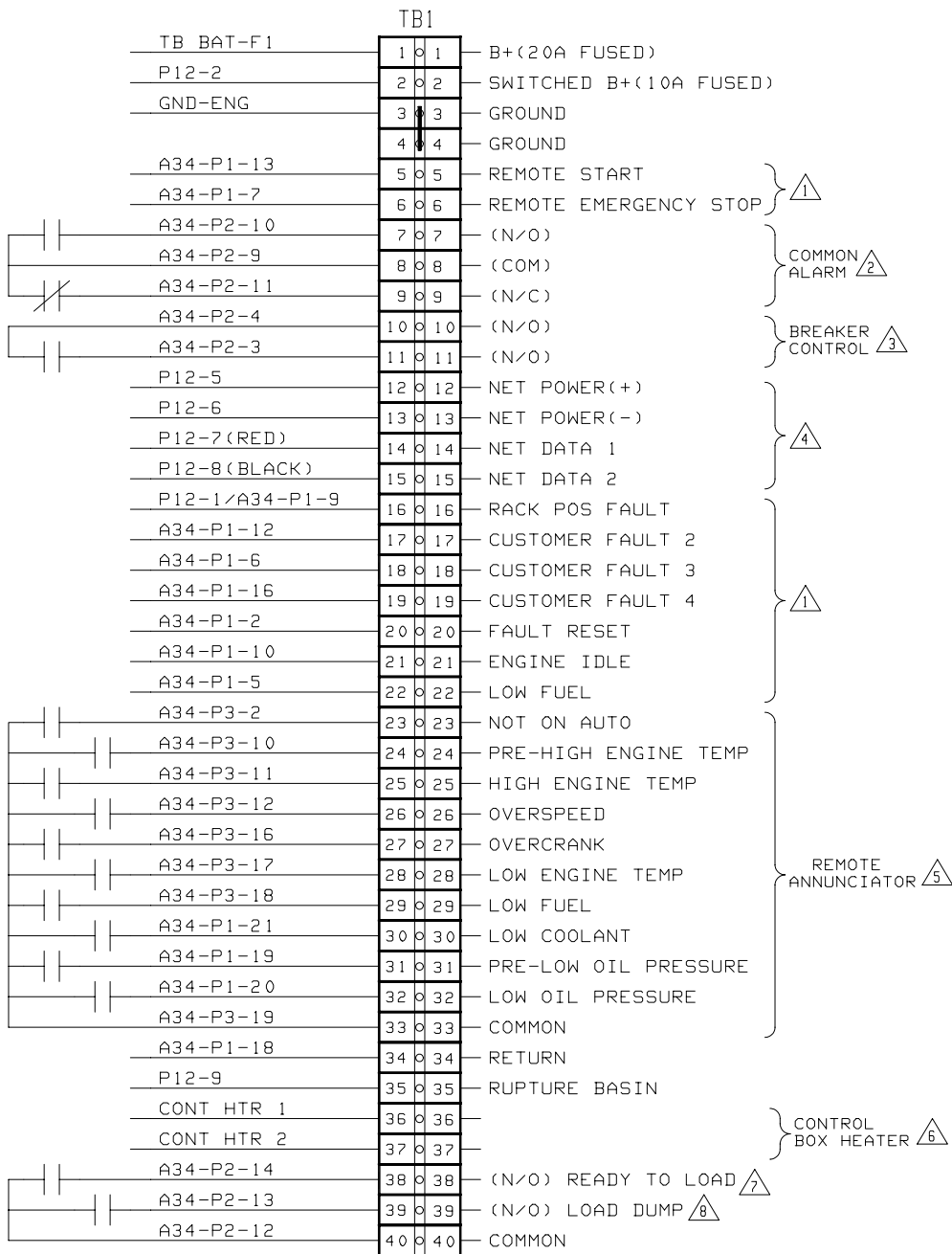


No. 612-6700 sh 2of 3
Rev. A Sys: HP
Modified 11/20/95

BLOCK DIAGRAM (6 LEAD)

THIS IS A REPRESENTATIVE (GENERIC) SCHEMATIC/WIRING DIAGRAM. FOR TROUBLESHOOTING, REFER TO THE WIRING DIAGRAM PACKAGE THAT WAS INCLUDED WITH YOUR GENSET.

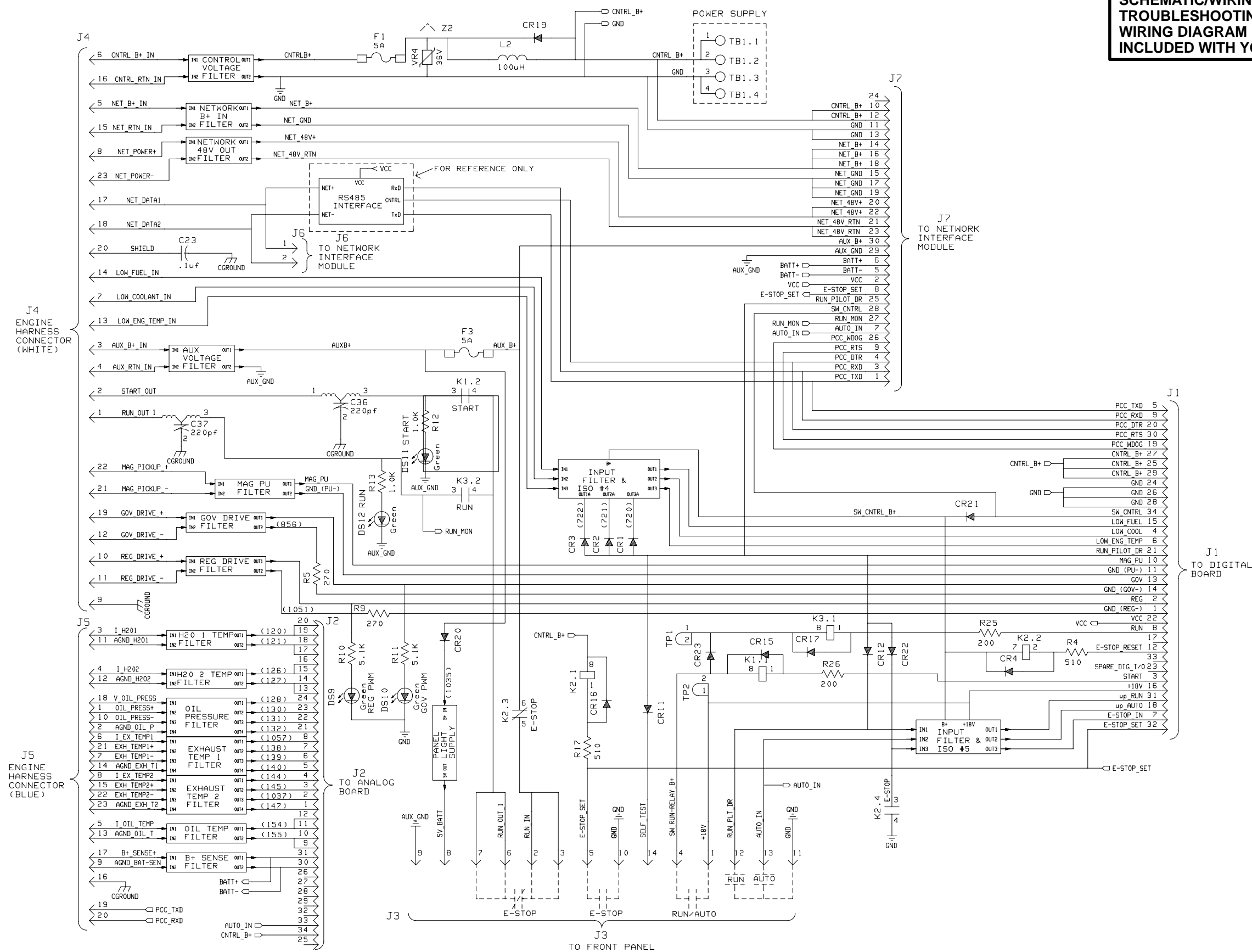
CUSTOMER TERMINAL BLOCK (SINGLE)



NOTES:

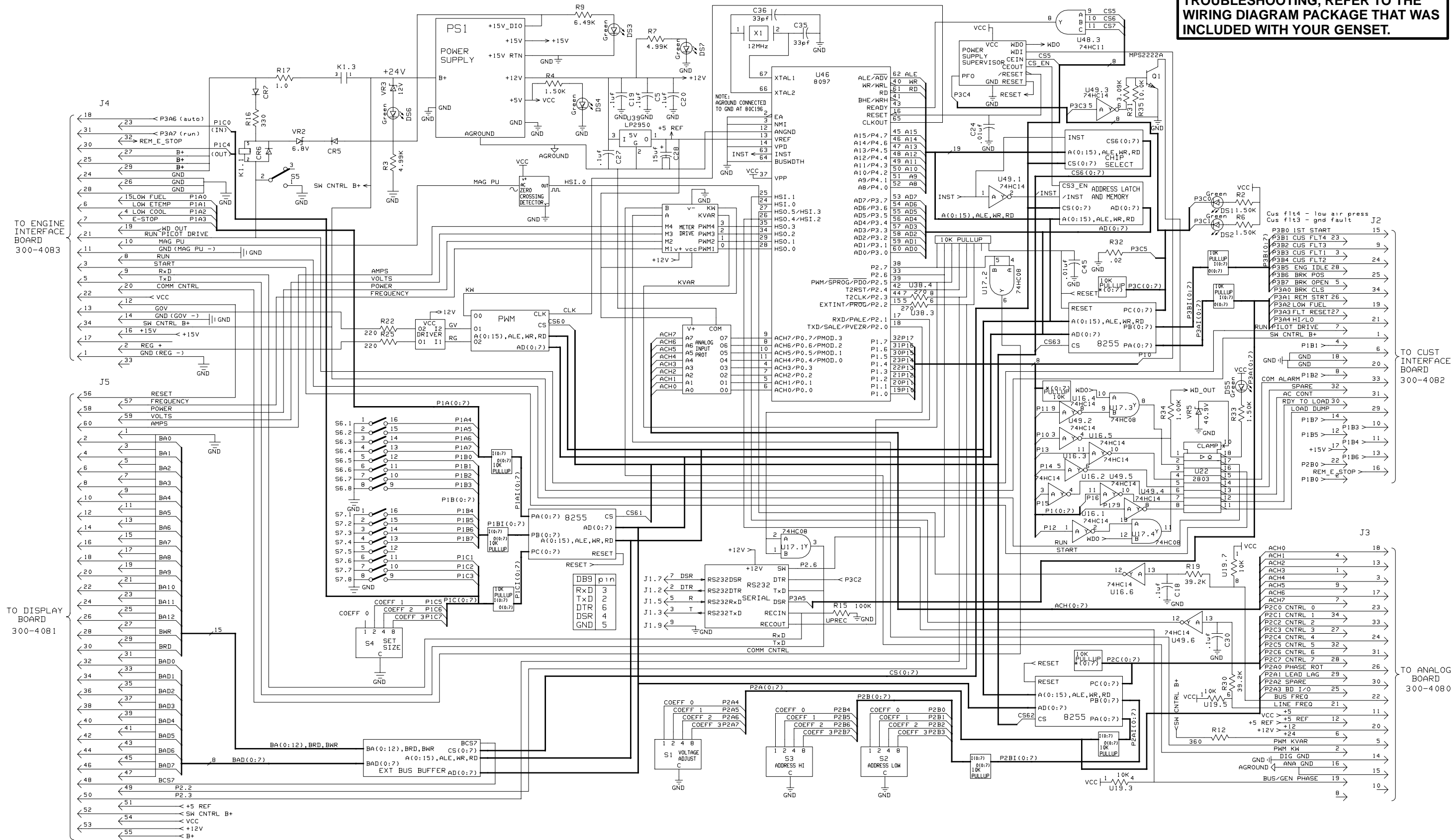
- 1 Apply a ground to activate input. Customer faults 2 & 3 "Wake-Up" the control. Use copper stranded wire, 20 ga for runs less than 1000 ft, 18 ga for runs 1000 to 2000 ft (less than 50mA).
- 2 2A @ 30VDC relay contacts. This relay picks up with any warning or shutdown
- 3 5A @ 30VDC relay contacts. This relay picks up on any shutdown fault in single mode.
- 4 Refer to Onan 900-0366 Power Command Network & Operation Manual for inter-connection instructions (Optional PCC Network Interface Module).
- 5 1A @ 30VDC isolated relay contacts. These relays pick up on the given fault.
- 6 120VAC or 240VAC @ 50 Watts (optional).
- 7 2A @ 30VDC isolated relay contacts. This relay picks up when generator AC voltage and frequency exceed 90% of nominal.
- 8 2A @ 30VDC relay contacts. This relay picks up if a overload or underfrequency condition continues for more than 5 seconds.
- 9 Terminal Block Rating:
20A, 600V
22 to 12 ga wire
Torque terminal screws to 7.0 in/lbs(0.8 N M)

THIS IS A REPRESENTATIVE (GENERIC) SCHEMATIC/WIRING DIAGRAM. FOR TROUBLESHOOTING, REFER TO THE WIRING DIAGRAM PACKAGE THAT WAS INCLUDED WITH YOUR GENSET.



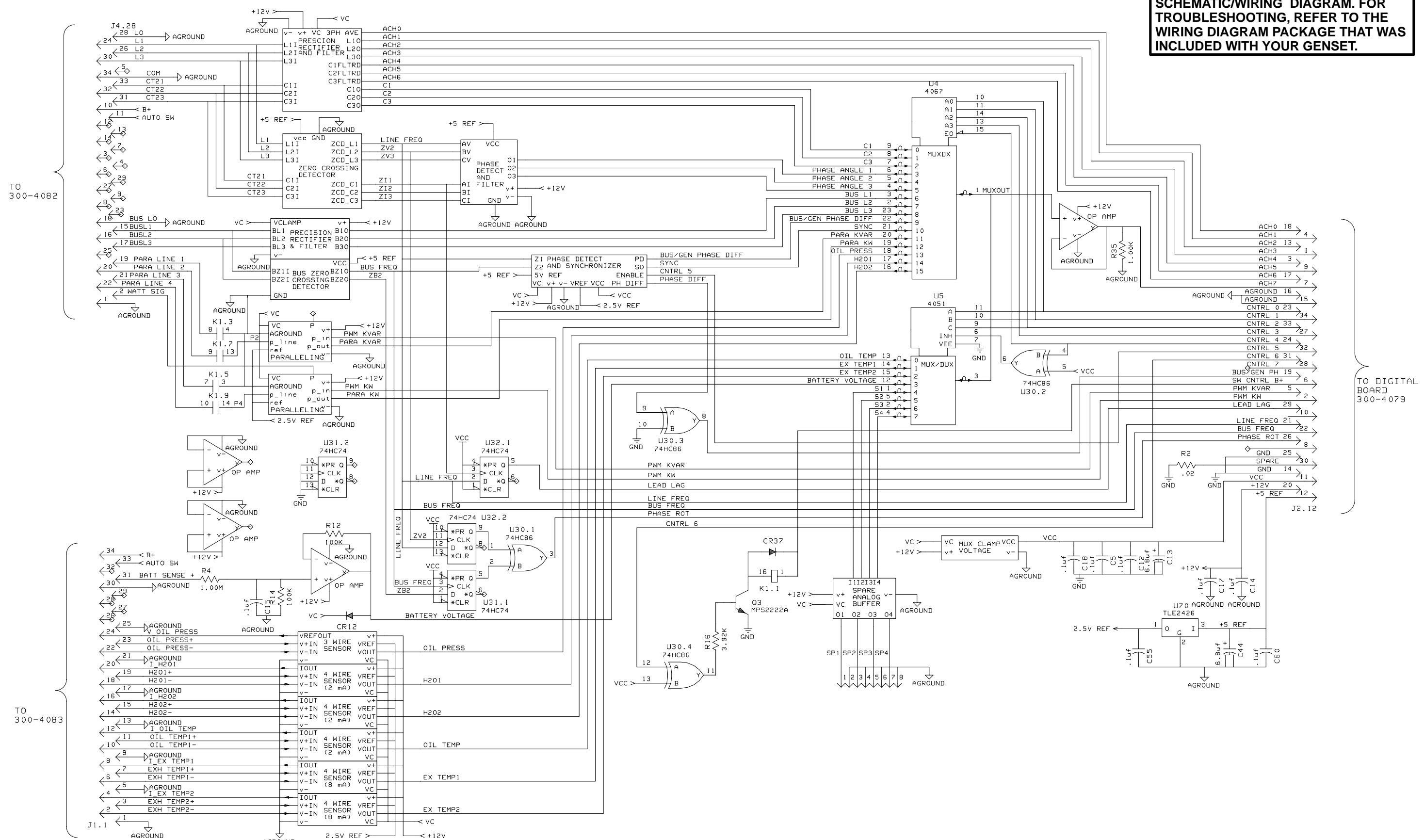
ENGINE INTERFACE BOARD (A31)

THIS IS A REPRESENTATIVE (GENERIC) SCHEMATIC/WIRING DIAGRAM. FOR TROUBLESHOOTING, REFER TO THE WIRING DIAGRAM PACKAGE THAT WAS INCLUDED WITH YOUR GENSET.



DIGITAL BOARD (A32)

THIS IS A REPRESENTATIVE (GENERIC) SCHEMATIC/WIRING DIAGRAM. FOR TROUBLESHOOTING, REFER TO THE WIRING DIAGRAM PACKAGE THAT WAS INCLUDED WITH YOUR GENSET.

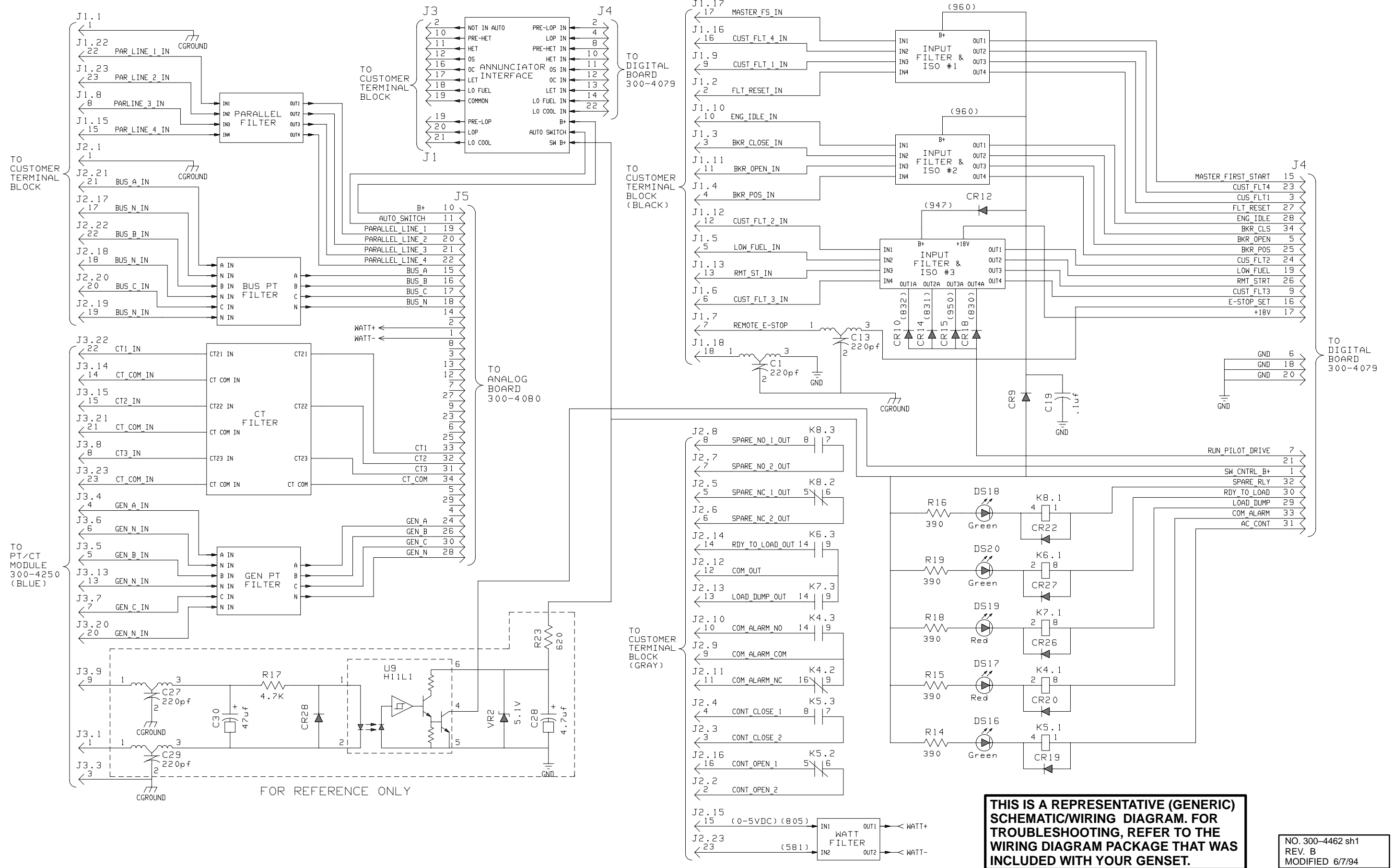


TO
300-4082

TO DIGITAL
BOARD
300-4079

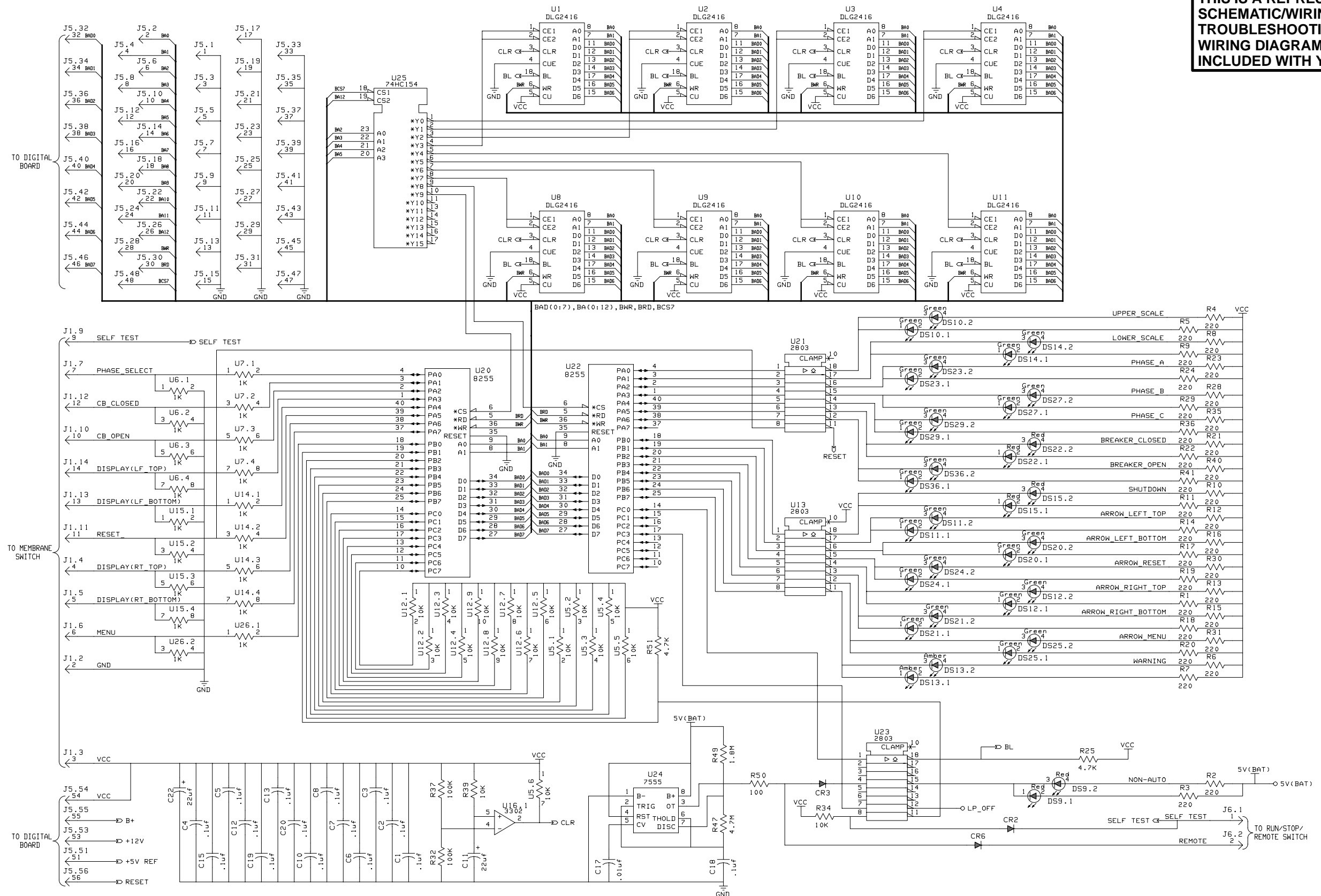
TO
300-4083

NO. 300-4080
REV.C
MODIFIED 6/6/94



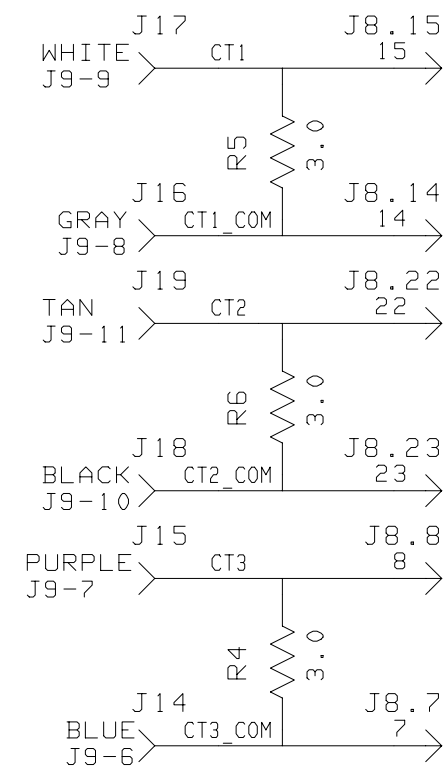
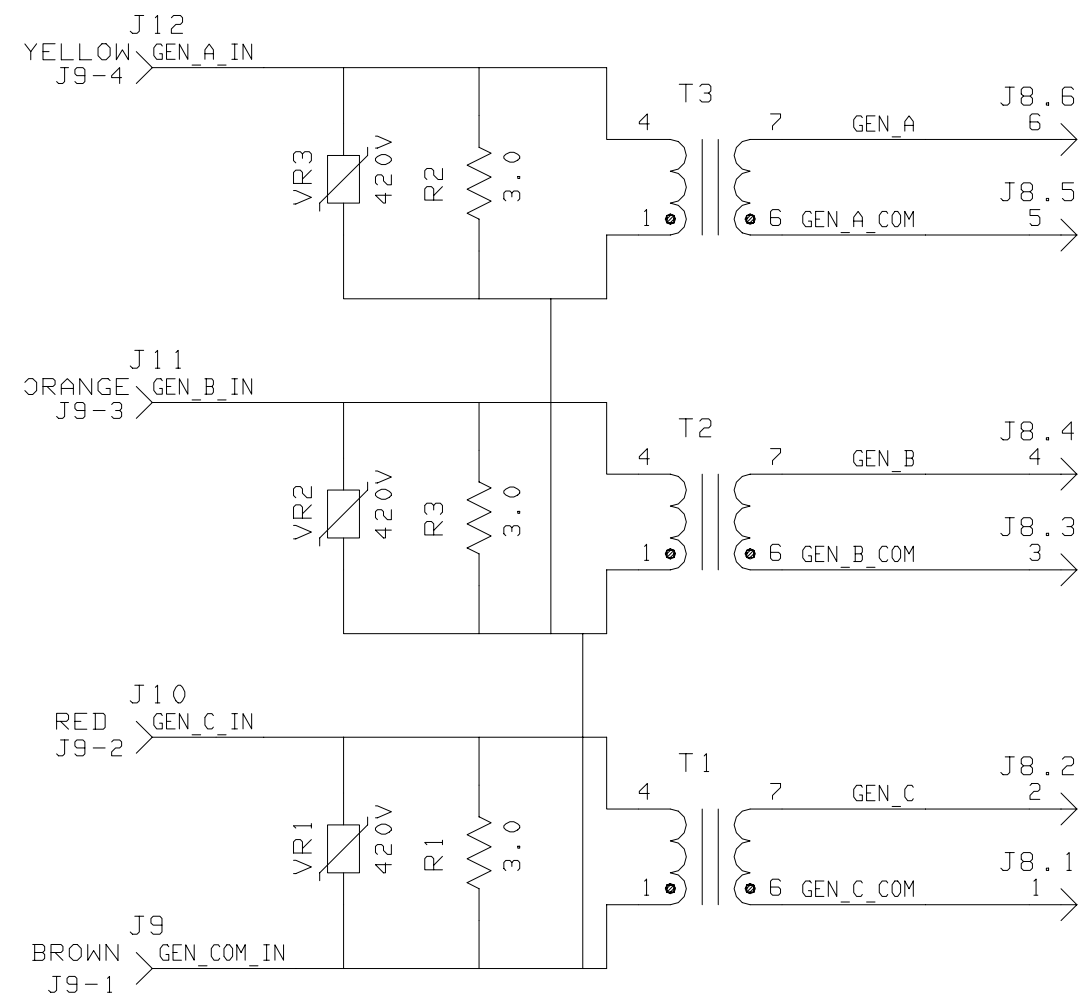
CUSTOMER INTERFACE BOARD (A34)

THIS IS A REPRESENTATIVE (GENERIC) SCHEMATIC/WIRING DIAGRAM. FOR TROUBLESHOOTING, REFER TO THE WIRING DIAGRAM PACKAGE THAT WAS INCLUDED WITH YOUR GENSET.



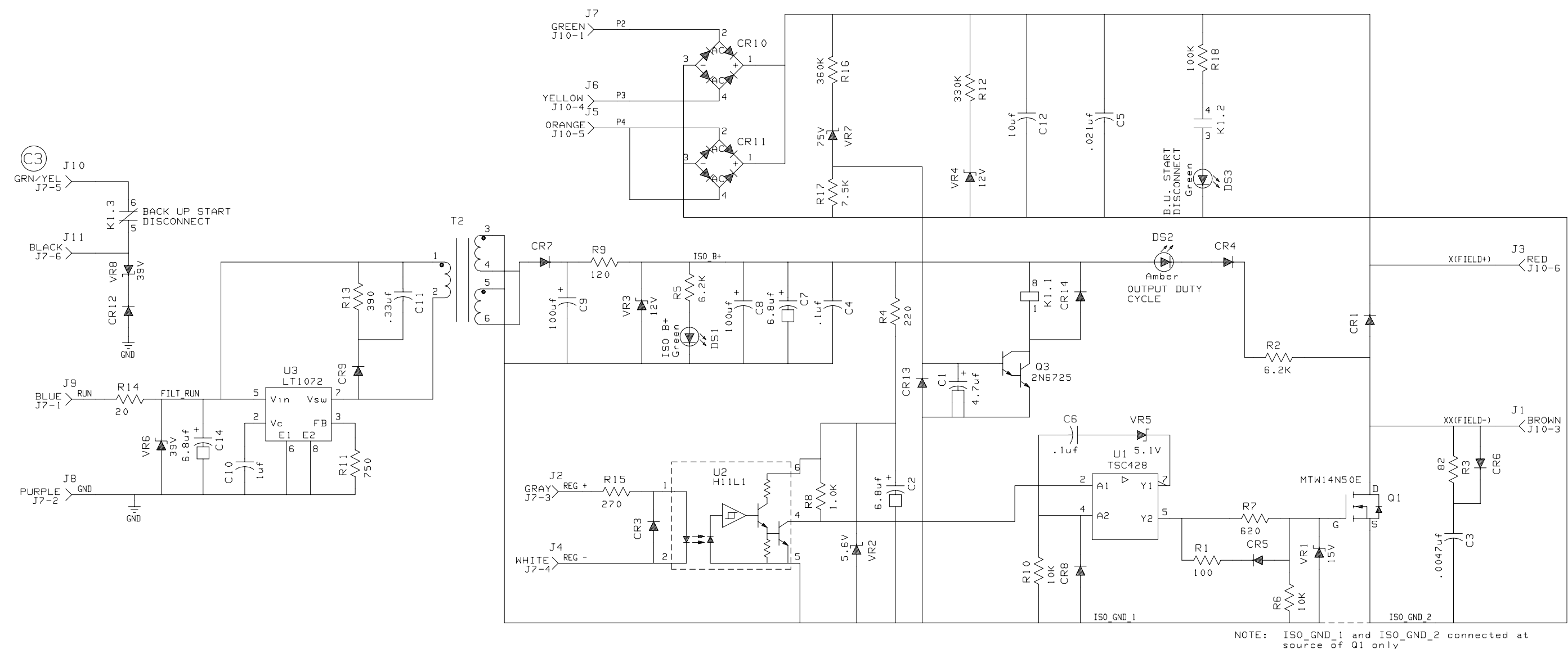
DISPLAY BOARD (A35)

THIS IS A REPRESENTATIVE (GENERIC) SCHEMATIC/WIRING DIAGRAM. FOR TROUBLESHOOTING, REFER TO THE WIRING DIAGRAM PACKAGE THAT WAS INCLUDED WITH YOUR GENSET.



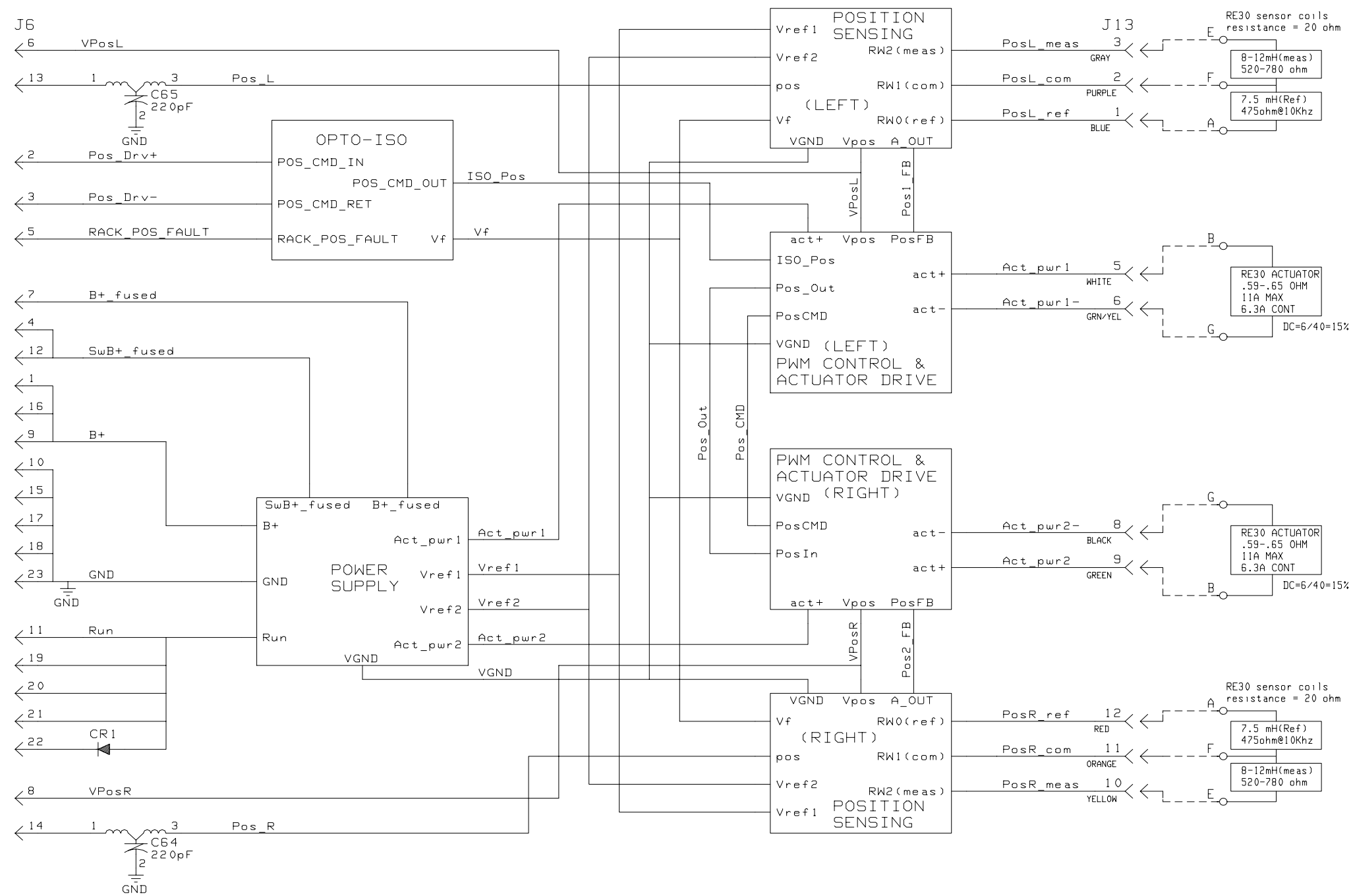
PT VOLTAGE TABLE			
ASSY DWG NO.	GEN		R1,R2,R3 Value
	PRI	SEC	
300-4250-01	120V	18V	51k ohms
300-4250-02	240V	18V	51k ohms
300-4250-03	346V	18V	110k ohms

THIS IS A REPRESENTATIVE (GENERIC) SCHEMATIC/WIRING DIAGRAM. FOR TROUBLESHOOTING, REFER TO THE WIRING DIAGRAM PACKAGE THAT WAS INCLUDED WITH YOUR GENSET.

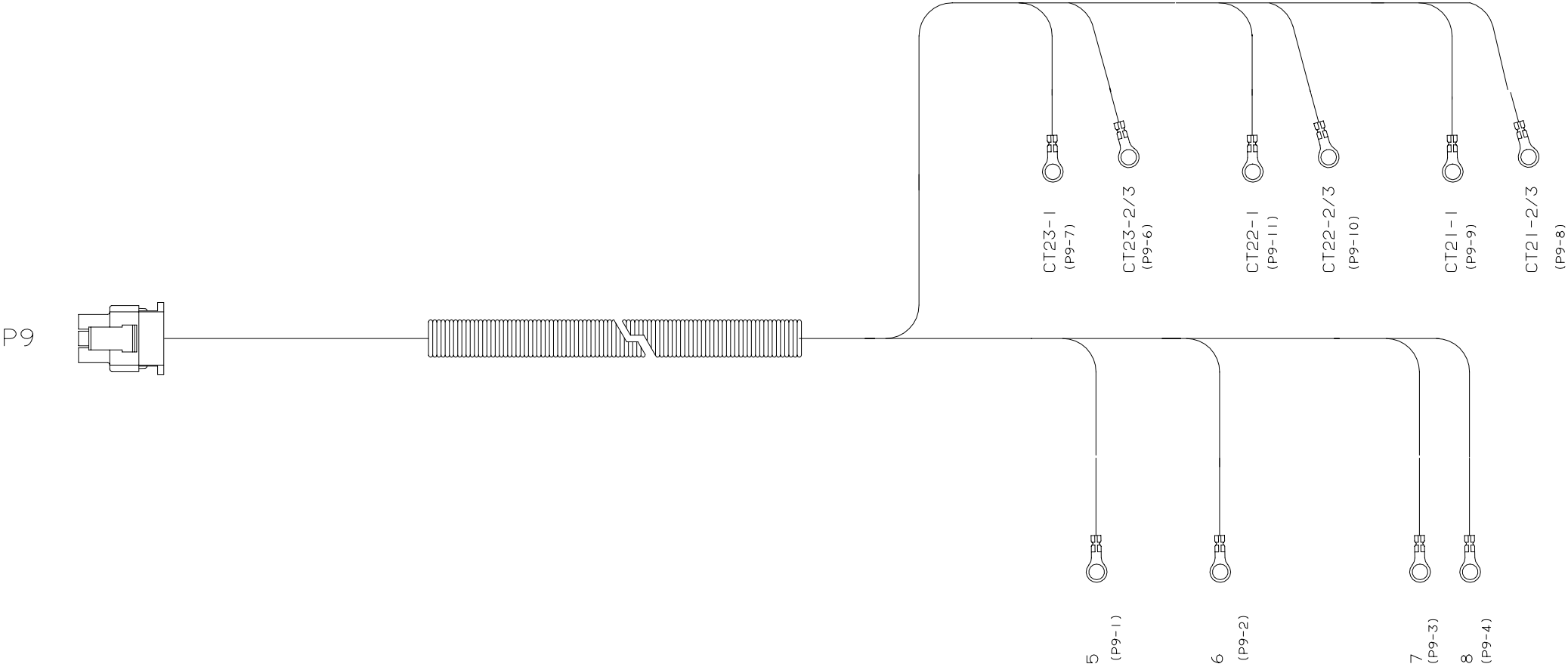


VOLTAGE REGULATOR OUTPUT MODULE (A37)

THIS IS A REPRESENTATIVE (GENERIC) SCHEMATIC/WIRING DIAGRAM. FOR TROUBLESHOOTING, REFER TO THE WIRING DIAGRAM PACKAGE THAT WAS INCLUDED WITH YOUR GENSET.



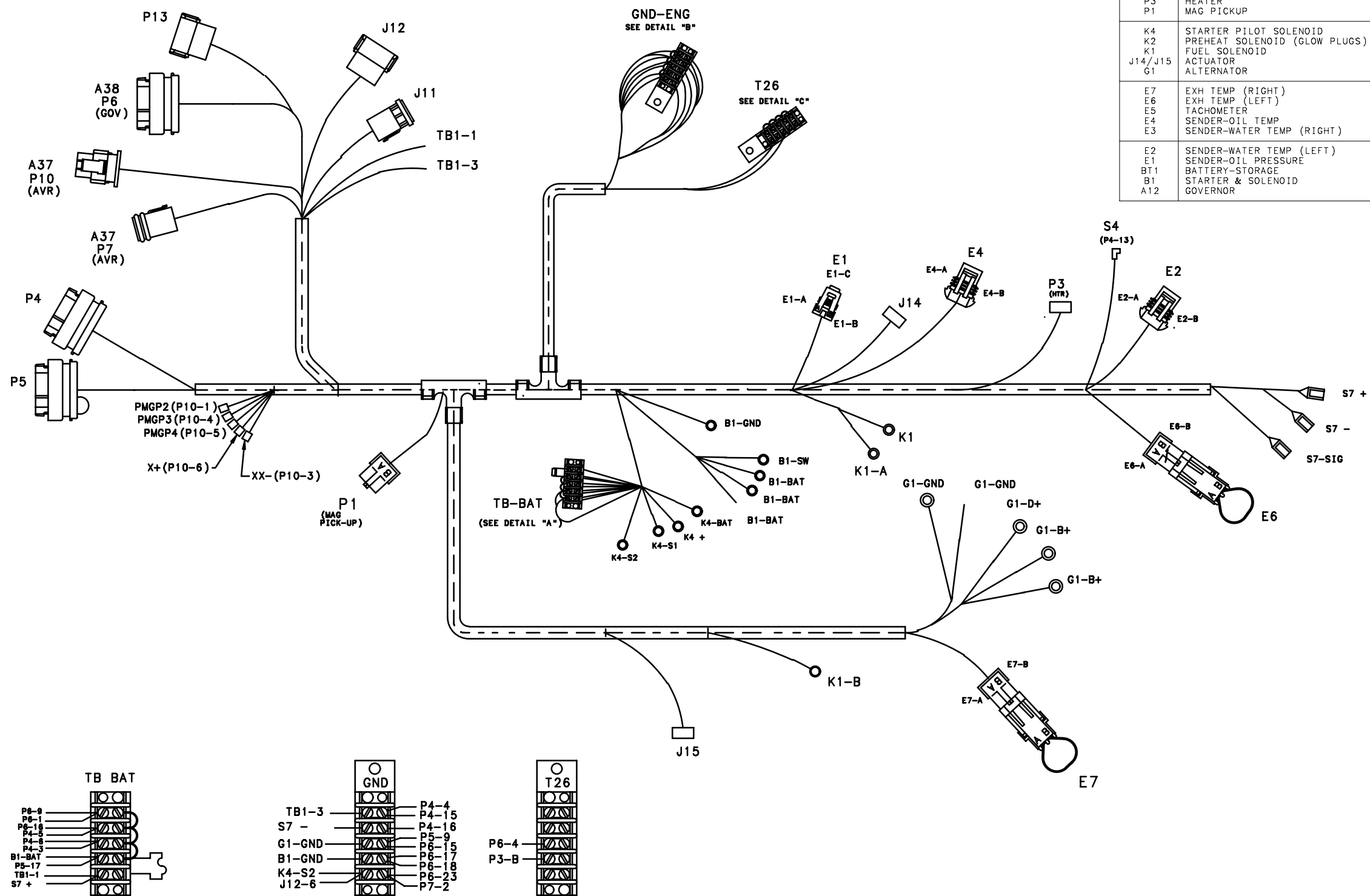
THIS IS A REPRESENTATIVE (GENERIC) SCHEMATIC/WIRING DIAGRAM. FOR TROUBLESHOOTING, REFER TO THE WIRING DIAGRAM PACKAGE THAT WAS INCLUDED WITH YOUR GENSET.



TABULATION	
FROM STATION	TO STATION
A36-P9-11	CT22-1
A36-P9-10	CT22-2/3
A36-P9-9	CT21-1
A36-P9-8	CT21-2/3
A36-P9-7	CT23-1
A36-P9-6	CT23-2/3
A36-P9-4	8
A36-P9-3	7
A36-P9-2	6
A36-P9-1	5

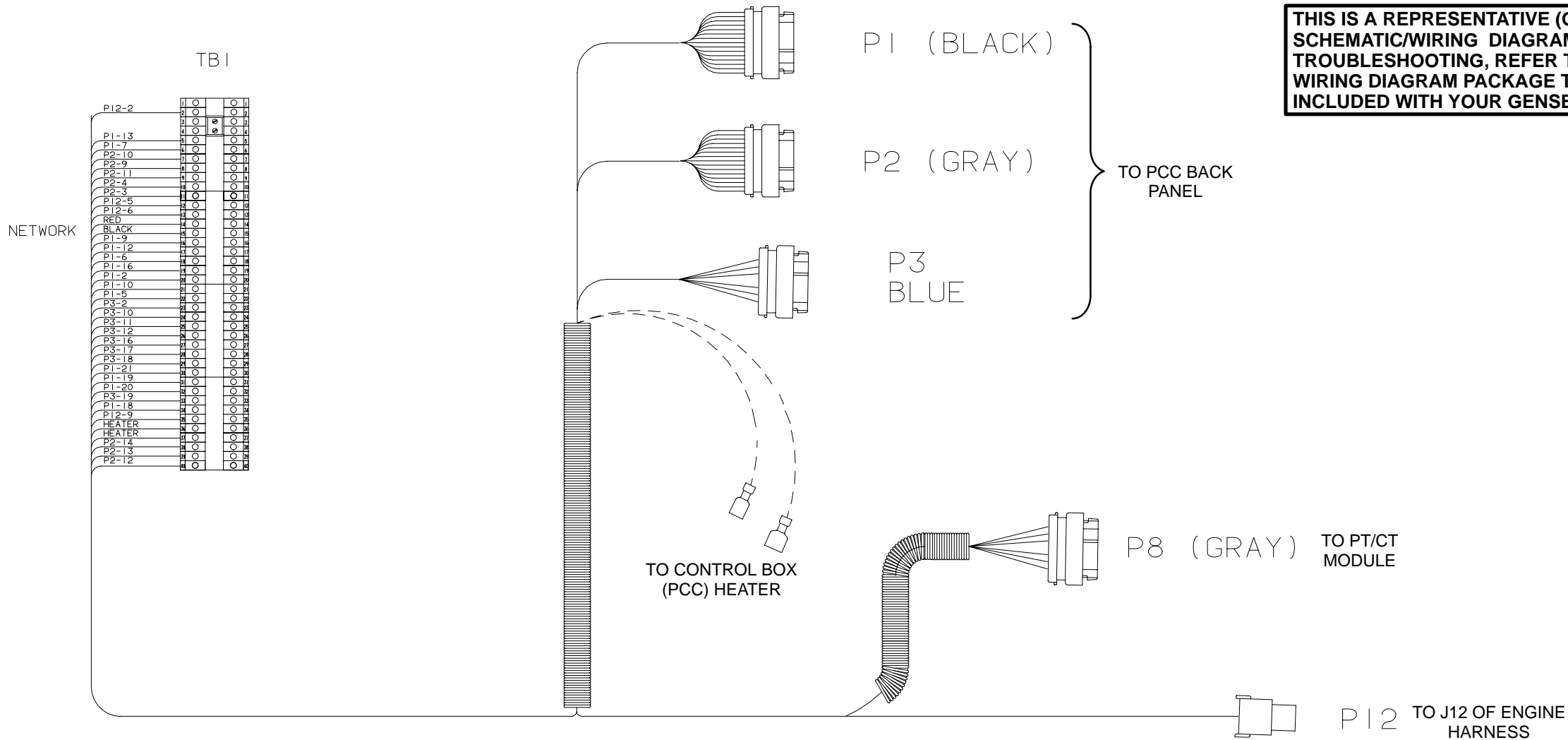
FRAME 4 THRU 7

NO. 338-3019 sh1
REV. C
MODIFIED 6/9/94



VR21	VOLTAGE REGULATOR
S8	LOW FUEL
S7	LOW COOLANT LEVEL (LCL)
S6	THERMOSTAT (PRE-HET)
S5	SWITCH-PRESS (PRE-LOP)
S4	SWITCH LOW ENGINE TEMP (LET)
S3	SWITCH-OVERSPEED (OS)
S2	THERMOSTAT (HET)
S1	SWITCH-OIL PRESS (LOP)
P3	HEATER
P1	MAG PICKUP
K4	STARTER PILOT SOLENOID
K2	PREHEAT SOLENOID (GLOW PLUGS)
K1	FUEL SOLENOID
J14/J15	ACTUATOR
G1	ALTERNATOR
E7	EXH TEMP (RIGHT)
E6	EXH TEMP (LEFT)
E5	TACHOMETER
E4	SENDER-OIL TEMP
E3	SENDER-WATER TEMP (RIGHT)
E2	SENDER-WATER TEMP (LEFT)
E1	SENDER-OIL PRESSURE
BT1	BATTERY-STORAGE
B1	STARTER & SOLENOID
A12	GOVERNOR

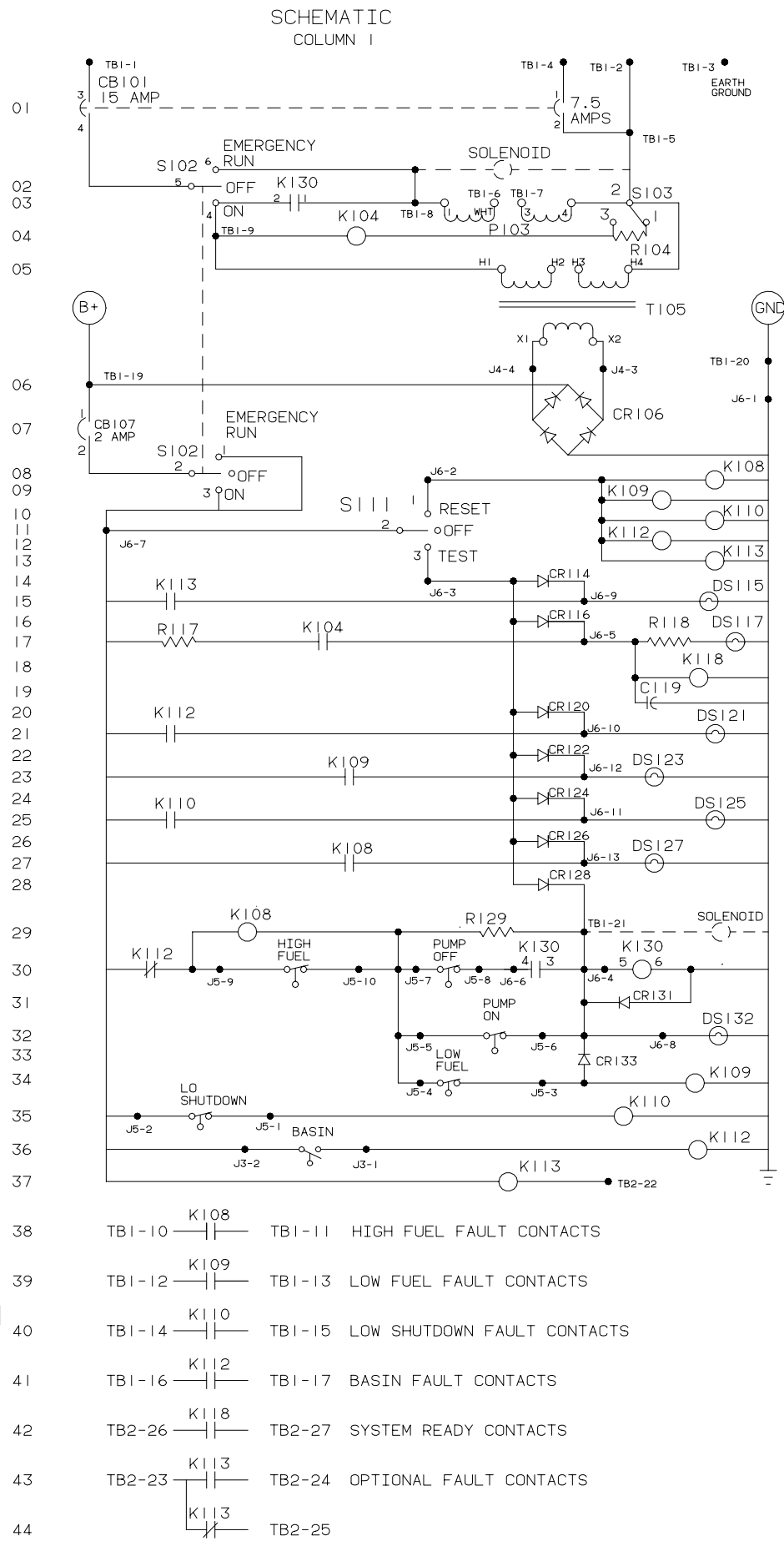
LEAD TABULATION		
LUG ITEM NO.	FROM STATION	TO STATION
26	P4-6	TB-BAT
26	P4-16	GND-ENG
26	P4-5	TB-BAT
26	P4-15	GND-ENG
26	P4-7	S7-SIG
26	P4-13	S4
26	P4-3	TB-BAT
26	P4-4	GND-ENG
26	P4-2	P7-5
26	P4-1	P6-19
26	P4-22	P1-A (MAG)
26	P4-21	P1-B (MAG)
26	P4-9	-----
26	P4-19	P6-2
26	P4-12	P6-3
26	P4-10	P7-3
26	P4-11	P7-4
26	P4-17	J12-7 (NOTE 8)
26	P4-18	J12-8 (NOTE 8)
28	J12-5	P6-7
28	J12-6	GND ENG
26	P5-3	E2-A
26	P5-11	E2-B
26	P5-18	E1-A
26	P5-2	E1-B
26	P5-1	E1-C
26	P5-21	E6-A
26	P5-7	E6-B
26	P5-15	E7-A
26	P5-22	E7-B
26	P5-5	E4-B
26	P5-13	E4-A
26	P5-17	TB-BAT
26	P5-9	GND ENG
30	P3-B	T26
30	P3-C	G1-GND
13	G1-B+	P3-A
28	J12-1	P6-5
6	TB-BAT	P6-1
6	TB-BAT	P6-16
9	K1	P6-20
30	P7-1	P6-21
6	TB-BAT	P6-9
6	T26	P6-4
6	GND ENG	P6-15
6	GND ENG	P6-23
28	J12-2	P6-12
6	GND ENG	P6-17
6	GND ENG	P6-18
12	G1-B+	B1-BAT
11	G1-GND	GND ENG
10	B1-GND	GND ENG
24	S7 +	TB-BAT
24	S7 -	GND ENG
9	K4-S2	GND ENG
12	K4-BAT	B1-BAT
12	K4-+	B1-SW
9	K4-S1	P7-6
6	GND ENG	P7-2
54	PMG P2	P10-1
54	PMG P3	P10-4
54	PMG P4	P10-5
54	PMG X+	P10-6
54	PMG XX-	P10-3
9	K1-B	K1-A
7	TB-BAT	B1-BAT
30	J14-A	P13-1
30	J15-E	P13-10
30	J15-G	P13-8
30	J14-F	P13-2
30	J14-E	P13-3
30	J14-B	P13-5
30	J14-G	P13-6
30	J15-A	P13-12
30	J15-F	P13-11
30	J15-B	P13-9
26	P6-10	J11-A
26	P6-13	J11-B
26	P6-14	J11-C
52	TB1-1	TB-BAT
52	TB1-3	GND ENG
26	P5-4	P5-12



LEAD TABULATION	
FROM STATION	TO STATION
P12-1 P12-2	SEE NOTE 8 TBI-2
P1-13	TBI-5
P1-7 P2-10 P2-9 P2-11 P2-4	TBI-6 TBI-7 TBI-8 TBI-9 TBI-10
P2-3 P12-5 P12-6 P12-7 RED P12-8 BLK	TBI-11 TBI-12 TBI-13 TBI-14 RED TBI-15 BLK
P1-9 P1-12 P1-6 P1-16 P1-2	TBI-16 TBI-17 TBI-18 TBI-19 TBI-20
P1-10 P1-5 P3-2 P3-10 P3-11	TBI-21 TBI-22 TBI-23 TBI-24 TBI-25
P3-12 P3-16 P3-17 P3-18 P1-21	TBI-26 TBI-27 TBI-28 TBI-29 TBI-30

LEAD TABULATION	
FROM STATION	TO STATION
P1-19 P1-20 P3-19 P1-18 P12-9	TBI-31 TBI-32 TBI-33 TBI-34 TBI-35
HTR 1 HTR 2 P2-14 P2-13 P2-12	TBI-36 TBI-37 TBI-38 TBI-39 TBI-40
P8-1 P8-2 P8-3 P8-4 P8-5	P3-20 P3-7 P3-13 P3-5 P3-6
P8-6 P8-7 P8-8 P8-9 P8-16	P3-4 P3-23 P3-8 P3-1 P3-9
P8-14 P8-15 P8-22 P8-23	P3-14 P3-22 P3-15 P3-21

DAY TANK PUMP CONTROL WIRING



CB101-2 POLE AC CIRCUIT
BREAKER, 15 AMP, 7.5 AMP

SI02-2 POLE SWITCH
PI03 - 120/240V PUMP MOTOR

K104 - SYSTEM READY INTERLOCK 17

T105 - 120/240V TRANSFORMER

CR106- RECTIFIER BRIDGE

CB107 - 2 AMP CIRCUIT BREAKER

K108-HIGH FUEL RESET 27, (29), 38

K109-LOW FUEL RESET 23,(34),39

K110-LO SHUTDOWN RESET 25, (35), 40
 CALL SINGLE POLE SWITCH

K112-BASTIN FAULT RESET 31 (36) 41 30

K113-ORTONAL FAULT RESET 15 (37) 13 11

RTTS OPTIONAL TARGET RESET IS, 37, 43, 44

DS115-OPTIONAL FAULT LAMP

DS117-SYSTEM READY LAMP

KI18-SYSTEM READY RELAY 42

DSI21-BASIN FAULT LAMP

DS123-LOW FUEL FAULT LAMP

DS125-LO SHUTDOWN FAULT LAMP

DSI27-HIGH FUEL FAULT LAMP

K108-HIGH FUEL SET (08), 27, 38

KI30-PUMP RELAY 03, 30

DS132-PUMP RUN LAMP

K109-LOW FUEL SET (09), 23, 39

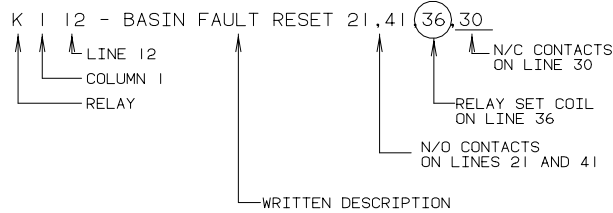
K110-LO SHUTDOWN SET (10), 25, 40

K112-BASIN FAULT SET (12), 21, 41, 30

K113-OPTIONAL FAULT SET (13), 15, 43, 44

SCHEMATIC KEY:

EACH COMPONENT IS LOCATED BY PART NUMBER. ON THE RIGHT HAND SIDE, A DESCRIPTION IS GIVEN OF THE PART AND ITS FUNCTIONAL LOCATIONS.



- NOTES:**
1. Item 23, transformer, is not included for kits where battery connections will be made at TB1-19 and TB1-20.
 2. Tag the control box to indicate supply voltage.

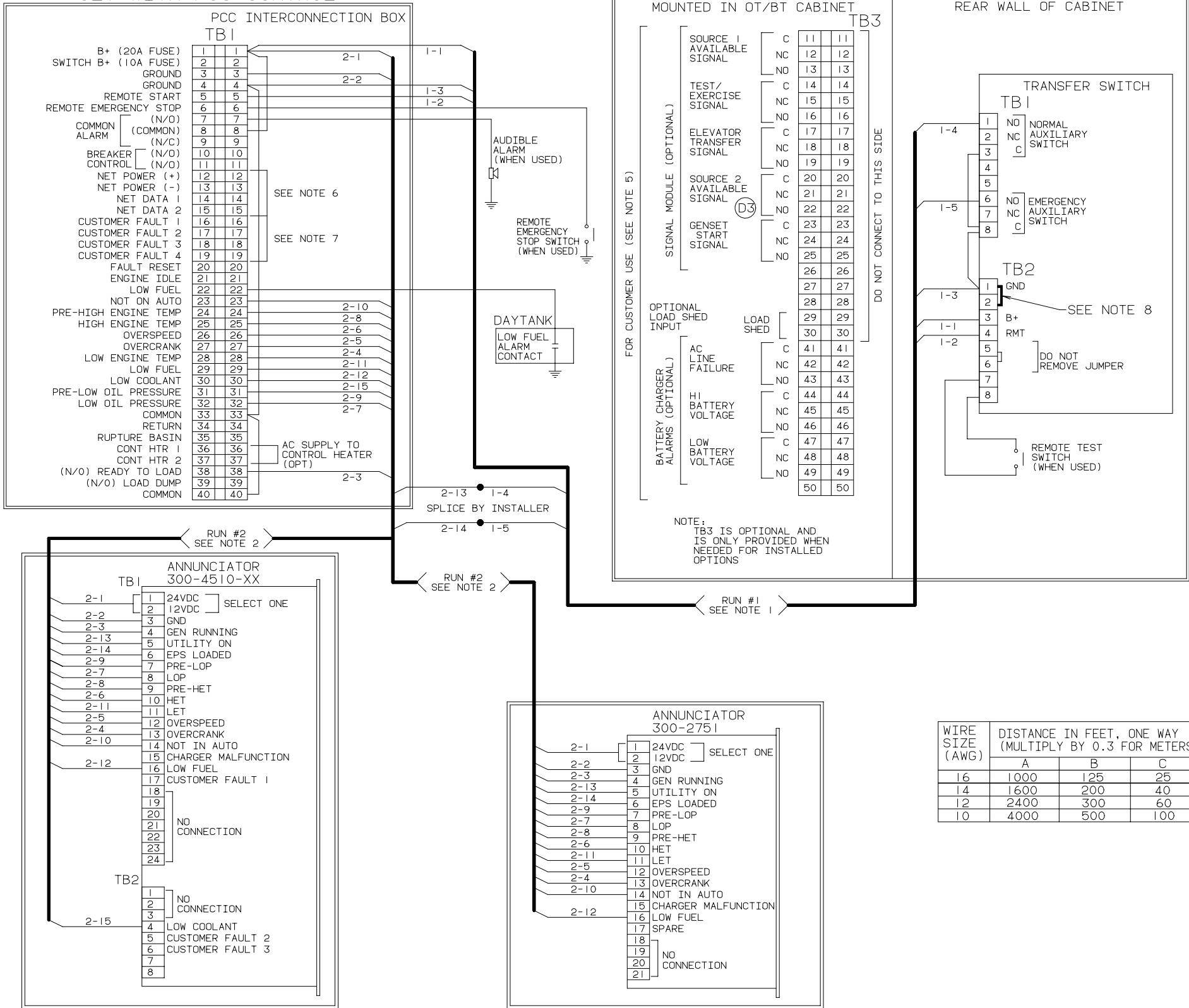
23	TRANSFORMER
22	CONNECTOR-KNOCKOUT
21	CONNECTOR-RODEX
20	JUMPER-TERMINAL
19	
18	
17	
16	
15	
14	
13	
12	
11	HARNESS-CONTROL
10	
9	CIRCUIT BOARD ASSY.
8	CIRCUIT BREAKER 2 POLE
7	CIRCUIT BREAKER 1 POLE
6	SWITCH-ROCKER
5	SWITCH-ROCKER
4	LAMP ASSY.-7 LITE
3	RELAY-2PST
2	COVER-CONTROL
1	CONTROL BOX
ITEM	DESCRIPTION OR MATERIAL

NO. 625-2141
REV. H
MODIFIED

THIS IS A REPRESENTATIVE (GENERIC) SCHEMATIC/WIRING DIAGRAM. FOR TROUBLESHOOTING, REFER TO THE WIRING DIAGRAM PACKAGE THAT WAS INCLUDED WITH YOUR GENSET.

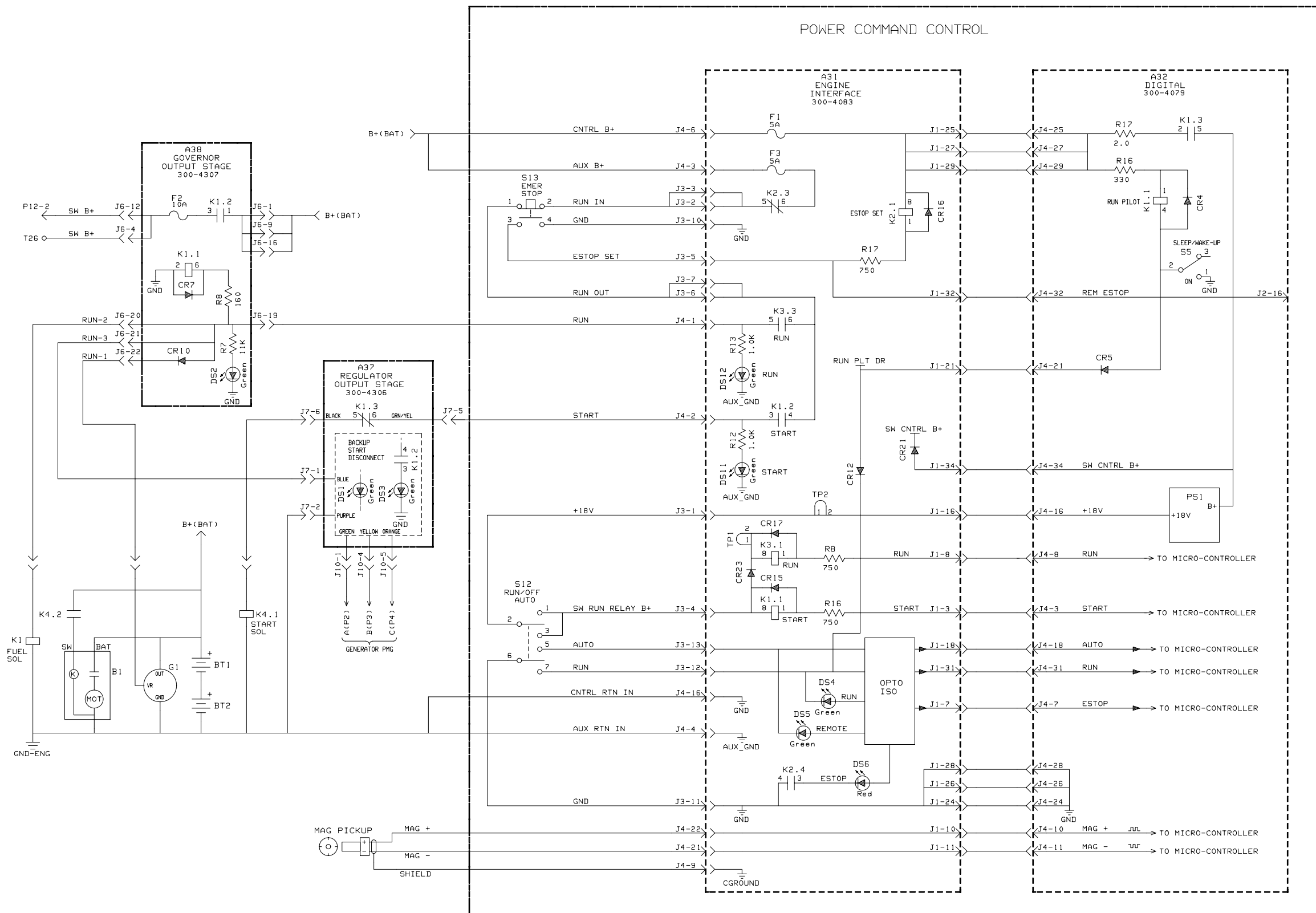
ONAN/CUMMINS GENERATOR
SET WITH PCC CONTROL

OT & BT 2 WIRE START
UTILITY TO GENSET



- NOTES:
1. WIRE SIZES MUST BE AS FOLLOWS:
RUN #1-GENSET TO TRANSFER SWITCH-LEAD SIZE MUST BE INCREASED IF A BATTERY CHARGER IS INSTALLED IN THE SWITCH.
WITH NO BATT CHARGER-LEADS 1-1, -2, -3, -4, -5 USE COL. A
WITH 2 AMP CHARGER-LEADS 1-1 & 1-3, USE COL. B
WITH 10 AMP CHARGER-LEADS 1-1 & 1-3, USE COL. C
 2. RUN #2-GENSET TO ANNUNCIATOR-ALL LEADS, USE COL. A
 3. FOR MULTIPLE TRANSFER SWITCHES, DUPLICATE RUN #1 FOR EACH SWITCH. DAISY CHAIN CONNECTION IS ACCEPTABLE PROVIDED WIRE SIZE & DISTANCE TO THE LAST SWITCH MEET THE SPECS IN NOTE 1.
 - 4.
 5. CONTACTS RATED: 4 AMPS AT 30 VDC
OR 120V MAX.
 6. REFER TO ONAN 900-0366 POWER COMMAND NETWORK & OPERATION MANUAL. FOR WIRING INSTRUCTIONS.
 7. INPUTS FOR CUSTOMER FAULTS. GROUNDED
SIGNAL REQUIRED TO ACTIVATE INPUT (MAX 50 MA.)
 8. INSTALL JUMPER BETWEEN TB2-1 & TB2-2.
FOR SETS WITH PCC CONTROL.

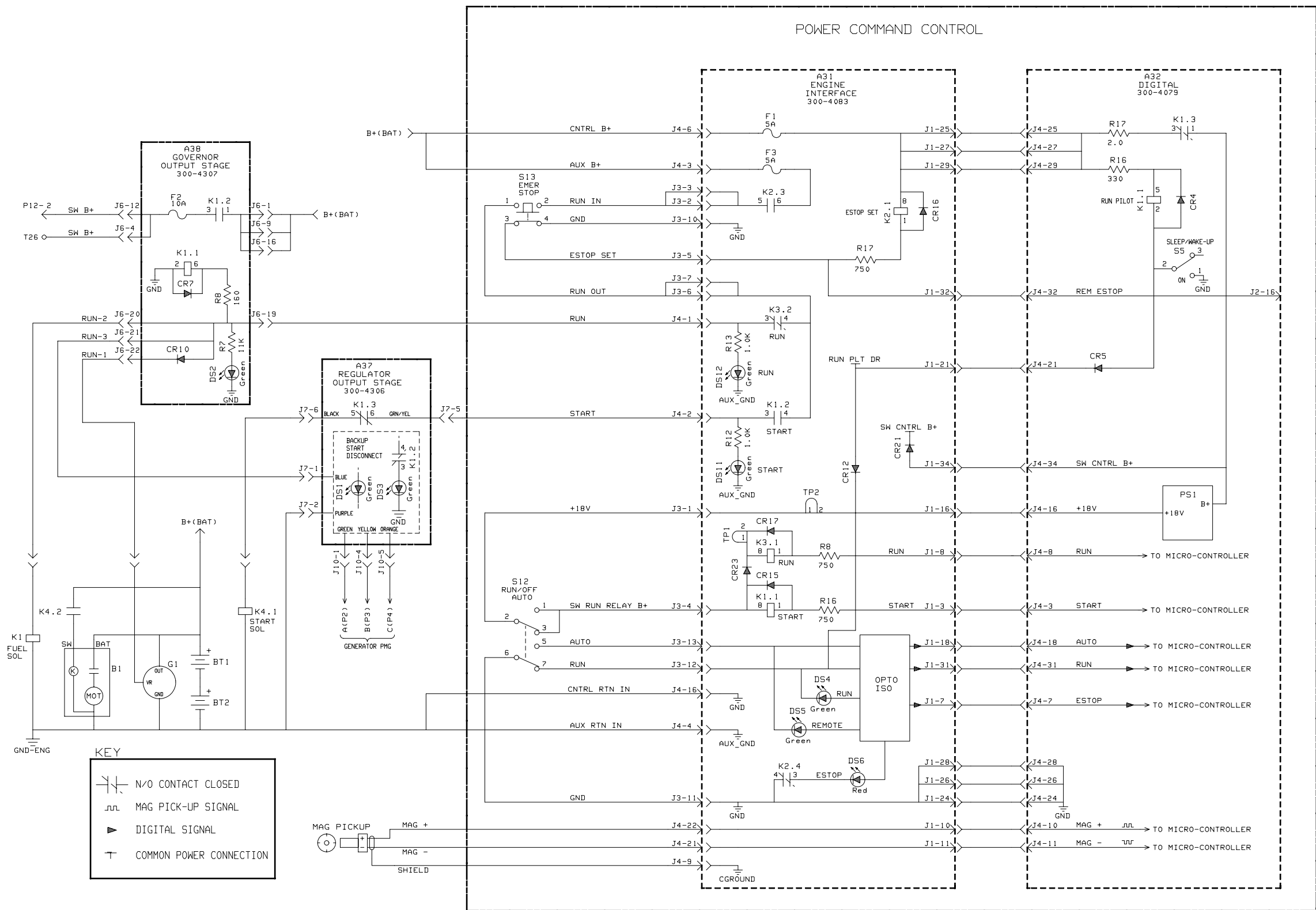
WIRE SIZE (AWG)	DISTANCE IN FEET, ONE WAY (MULTIPLY BY 0.3 FOR METERS)		
	A	B	C
16	1000	125	25
14	1600	200	40
12	2400	300	60
10	4000	500	100



NOTES:

THE FOLLOWING IS THE CONDITION OF THE POWER COMMAND CONTROL IN THE "OFF" POSITION.

1. S12 IS SET TO THE OFF POSITION.
2. RUN PILOT RELAY K1 ON DIGITAL BOARD (A32) IS DE-ENERGIZED.



NOTES:

- THE FOLLOWING IS THE SEQUENCE OF EVENTS FOR LOCAL EMERGENCY STOP.
1. S13 IS SET TO THE EMERGENCY STOP POSITION.
 2. B+ IS NOW REMOVED FROM THE FUEL SOLENOID, THE GOVERNOR OUTPUT STAGE (A38) AND THE REGULATOR OUTPUT STAGE (A37).
RUN LED DS12 ON INTERFACE BOARD (A31) IS OFF.
LED DS2 ON GOVERNOR OUTPUT STAGE (A38) IS OFF.
LED DS1 ON REGULATOR OUTPUT STAGE (A37) IS OFF.
 3. RELAY K1 ON THE GOVERNOR OUTPUT STAGE (A38) IS DE-ENERGIZED.
 4. SW B+ IS NOW REMOVED FROM TERMINAL 26 AND CUSTOMER CONNECTIONS.
 5. EMERGENCY STOP RELAY K2 (SET) ON THE ENGINE INTERFACE BOARD (A31) IS ENERGIZED AND LATCHED.
 6. RELAY CONTACT K2.3 ON THE ENGINE INTERFACE BOARD (A31) IS NOW OPEN, REMOVING B+ TO THE EMERGENCY STOP SWITCH (S13).
 7. RELAY CONTACT K2.4 ON THE ENGINE INTERFACE BOARD (A31) IS NOW CLOSED, GROUNDING THE ESTOP LINE TO THE DIGITAL BOARD (A32).
 8. ESTOP LED DS6 ON ENGINE INTERFACE BOARD (A31) IS ON.
 9. THE ENGINE WOULD STOP RUNNING.

Cummins Power Generation
1400 73rd Avenue N.E.
Minneapolis, MN 55432
1-800-888-6626
763-574-5000 International Use
Fax: 763-528-7229

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