# Onon

# Engine

# Parts Catalog

E124V-L E125V-L E140V-L OLV13 ZXV390 LP

Printed in U.S.A.

965-0200B 12-98 (Spec B-F) Replaces 11-97 (Spec B-F)

#### MODEL IDENTIFICATION

To avoid errors or delay in filling your parts order, always give the MODEL, SPEC NO. and SERIAL NO. from the Onan nameplate.

For handy reference, insert your nameplate information in the spaces below.

MODEL AND SPEC NO.

SERIAL NO.

DIGITAL CONTROL SOFTWARE VERSION

AND DATE (IF APPLICABLE)

#### SAFETY PRECAUTIONS

The following symbols are used in Onan manuals to alert users to the potentially dangerous conditions relating to maintenance of equipment and replacement of parts. Please read and observe.

**▲ DANGER** 

This symbol warns of immediate hazards which will result in severe personal injury or death.

**△WARNING** 

This symbol refers to a hazard or unsafe practice which can result in severe personal injury or death.

**△CAUTION** 

This symbol refers to a hazard or unsafe practice which can result in severe personal injury or product or property damage.

#### PRODUCT SAFETY PRECAUTIONS

#### **△WARNING**

Service and repair of Onan equipment must be performed by trained, experienced personnel only. Improper service or repair may result in property damage, severe personal injury or death. Do not use this catalog as a guide to servicing your equipment. Read and follow the IMPORTANT SAFETY INSTRUCTIONS in the Service Manual appropriate for the equipment you are working on.

#### **△WARNING**

Contact with USED ENGINE OILS has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When checking or changing engine oils take all necessary precautions not to ingest, breathe the fumes or contact the used oil.

#### **△WARNING**

Contact with ASBESTOS has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When handling engine gaskets take all necessary precautions not to ingest, breathe or contact the dust from the gaskets! Use adequate ventilation and wear protective gloves, masks and clothing!

#### **△WARNING**

Contact with BENZINE and LEAD, found in gasoline, fuel additives and solvents has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When checking, draining or adding gasoline and fuel additives or using solvents take all necessary precautions not to ingest, breathe the fumes or contact the liquids. Use adequate ventilation and wear protective gloves, masks and protective clothing!

#### Introduction

This parts manual applies to the standard Elite horizontal engine as listed in the Engine Data Table. Parts are arranged in groups of related items and each illustrated part is identified by a reference number corresponding to the same reference number in the parts list. Parts illustrations are typical. Throughout this manual, left and right sides are determined by facing the oil cooler (front) end of the engine.

Using the MODEL and SPECIFICATION NUMBER from the nameplate, consult the SALES OPTION CODE TABLE in the back of the book to identify factory installed parts that are unique to your engine (\*Note: The diagonal line (/) in the model and specification number separates engine characteristics from the specification number/letter. The specification number denotes customer requested features. The specification letter advances [A to B, B to C, etc] with major manufacturing changes.)

#### **Engine Data Table**

Model/Spec No.	<u>Rating</u>
E124V-L/* E125V-L/* E140V-L/*	12.5/14 Horsepower 12.5 Horsepower 14.0 Horsepower
OLV13/*	12.5/14 Horsepower
ZXV390/*	12.5/14 Horsepower

#### Index

Definitions, Sales OptionCode, 43 Adapter Assy, Oil Fill (Long Tube), 35 Adapter, Air Cleaner, 17 Deflector, Air, 36, 37 Adapter, Oil Filter, 13 Dog, Recoil, 27 Adapter, Pipe (Spec 11531), 23 Edging, Precleaner Support (Spec 11217, 11326), 28 Arm Assy, Rocker, 11 Elbow, 90 Degree Pipe, 22 Arrester, Spark, 40 Elbow, Air Cleaner Hose, 17 Ball, Steel, 13 Elbow, Cylinder Block Hose, 5 Base, Oil, 13 Elbow, Exhaust, 38 Bearing, Balancer Shaft Lower, 13 Elbow, Fuel Shutoff Valve, 22 Bearing, Balancer Shaft Upper, 5 Elbow, Intake, 16, 19 Bearing, Camshaft, 5 Elbow, Regulator Hose, 22 Bearing, Crankshaft Lower, 13 Element, Air Cleaner, 17, 19 Bearing, Crankshaft Upper, 5 Filter, Oil, 13 Block, Cylinder, 5 Filter, Precleaner (Spec 11217, 11326), 28 Bracket, Carburetor Guard, 36 Filter, Precleaner (Spec 11294, 11315), 31 Bracket, Muffler Guard (Code 21CG), 40 Filter, Precleaner (Spec 11531), 33 Bracket, Muffler Guard (Code 21CJ), 41 Flyweight, Camgear, 6 Bracket, Oil Fill Support (Short Tube), 34 Fuse, 20 Bracket, Regulator Mounting, 21 Breather, 11 Gasket, Air Cleaner, 17 Bushing, Voltage Regulator, 16 Gasket, Air Cleaner Adapter, 42 Gasket, Carburetor, 16, 19, 42 Camgear, 6 Gasket, Carburetor Insulator, 19 Camshaft, 6 Gasket, Cover, 11 Cap, 110V Starter Drive, 25 Gasket, Cylinder Head, 11, 42 Cap, Spark Plug, 11 Gasket, Cylinder Head Cover, 42 Carburetor (All Specs Except 11531), 16 Gasket, Exhaust Manifold, 42 Carburetor (Spec 11531), 19 Gasket, Insulator, 42 Case, Recoil, 27 Gasket, Intake, 19 Case, Recoil Spring, 27 Gasket, Intake Manifold, 42 Cleaner, Air (All Specs Except 11531), 17 Gasket, Muffler, 38, 39, 40, 41 Cleaner, Air (Spec 11531), 19 Gasket, Oil Base, 13, 42 Clip, Fuel Hose, 24 Gear, Balancer, 7 Clip, Governor Lever Link, 15 Gear, Crankshaft, 7 Clip, Governor Link, 15 Gear, Governor, 13 Clip, Governor Shaft Retainer, 6 Gear, Ring, 9 Clip, Hose, 11 Governor, 15 Clip, Link, 19 Grommet, Air Cleaner, 17 Clip, Oil Drain Hose, 13 Guard, Muffler (Code 21CG), 40 Clip, Rocker Arm Retainer, 11 Guard, Muffler (Code 21CJ), 41 Components, 110V Starter, 25 Guard, Regulator, 21 Components, 12V Starter, 26 Guard, Stationary (Spec 11294, 11315), 31 Components, Engine Harness (Spec 11531), 20 Guard, Stationary (Spec 11330), 29 Components, Recoil Starter, 27 Guard, Stationary (Spec 11531), 33 Connector, Pipe (Spec 11531), 23 Guide, Valve, 11 Contact, Switch, 15 Cord, Outdoor Extension, 42 Handle Assy, Recoil, 27 Cover, Air Cleaner, 17, 19 Harness, Engine (All Specs Except 11531), 16 Cover, Air Cleaner Element, 17, 19 Harness, Engine (Spec 11531), 19 Cover, Oil Pickup Screen, 13 Harness, Power Supply, 23 Cover, Oil Pump, 13 Head, Cylinder, 11 Cover, Precleaner (Spec 11217, 11326), 28 Holder, Fuse, 20 Cover, Precleaner (Spec 11294, 11315), 31 Hose, Breather, 17 Cover, Precleaner (Spec 11531), 33 Hose, Fuel, 16, 24 Cover, Valve, 11 Hose, Fuel (Spec 11531), 23 Crankshaft, 7 Hose, Oil Drain, 13

#### Index

Hose, Vacuum, 19, 22, 24 Pin, Rocker Arm Dowel, 11 Housing, Air Cylinder, 37 Pin, Stator Alignment, 9 Housing, Blower (Spec 11217, 11326), 28 Piston, 8 Housing, Blower (Spec 11294, 11315), 31 Plate Assy, Throttle, 15 Housing, Blower (Spec 11330), 29 Plug, Countersunk Block, 5 Housing, Blower (Spec 11531), 33 Plug, Crankshaft Expansion, 7 Plug, Oil Base, 13 Indicator, Oil Level (Long Tube), 35 Plug, Spark, 11 Indicator, Oil Level (Short Tube), 34 Pulley, Crank, 27 Insulator, Carburetor, 16, 19 Pump, Fuel, 24 Insulator, Switch, 15 Pump, Oil, 13 Jet, Carburetor Main, 16 Rectifier, Bridge, 16 Rectifier, Engine Harness (Spec 11531), 20 Key, Blower Wheel, 9 Reel, Recoil, 27 Key, Camgear, 6 Regulator, LP (Spec 11217, 11294, 11315, 11330), 21 Key, Crankshaft Gear, 7 Regulator, LP (Spec 11326, 11474), 22 Kit, 110V Starter Drive, 25 Regulator, Vapor (Spec 11531), 23 Kit, Connecting Rod, 8 Regulator, Voltage (All Specs Except 11531), 16 Kit, Electric Starter Conversion, 42 Regulator, Voltage (Spec 11531), 33 Kit, Electric Starter Mount, 5 Retainer, Muffler Bolt (Code 21BP), 39 Kit, Extension Cord, 42 Retainer, Muffler Bolt (Code 21CG), 40 Kit, Governor Sleeve, 13 Retainer, Recoil, 27 Kit, Muffler, 39 Retainer, Valve Spring, 11 Kit, Muffler (Code 21CG), 40 Ring, Governor Retaining, 15 Kit, Recoil Starter, 27 Ring, Oil Base Retaining, 13 Kit, Stationary Guard, 29 Ring, Piston Retaining, 8 Knob, Air Cleaner Cover, 17, 19 Ring, Valve Guide, 11 Knob, Inner Air Cleaner Cover, 19 Rod, Push, 11 Knob, Inner Cover, 17 Sales Option Code Table, 44 Labels, 42 Screen, Oil Pickup Shaft, 13 Lever, Governor, 15 Seal, Air Cleaner Spacer, 19 Link, Choke, 15 Seal, Crankshaft Lower Oil, 13 Link, Throttle, 15 Seal, Crankshaft Upper Oil, 5 Lock, Valve, 11 Seal, Governor Shaft, 42 Seal, Governor Shaft Lever, 6 Magneto, 5 Seal, Oil, 42 Mount, Regulator, 22 Seal, Oil Fill (Short Tube), 34, 35 Muffler (Code 21CG), 40 Seal, Oil Fill Tube, 42 Muffler (Code 21BP, 21BS, 21BU, 21BV), 39 Seal, Valve Stem, 11, 42 Muffler (Code 21BP), 39 Sensor, Oxygen, 38 Muffler, Catalytic (Code 21CJ), 41 Set, Complete Engine Gasket, 42 O'Ring, 42 Set, Engine Gasket, 42 O'Ring, Oil Fill Adapter (Long Tube), 35 Set, Piston Ring, 8 O'Ring, Oil Indicator (Short Tube), 34 Shaft Assy, Balancer, 7 O'Ring, Oil Level Indicator (Long Tube), 35 Shaft, Flyweight, 6 O'Ring, Oil Pump, 13 Shaft, Governor, 13 Shaft, Governor Lever, 6 Paint, Black Spray, 42 Shaft, Rocker Arm, 11 Pan, Air Cleaner, 19 Shim, Balancer Shaft, 7 Pin, Camgear Spring, 6 Shim, Camshaft, 6 Pin, Camshaft Decompression, 6 Shim, Crankshaft, 7 Pin, Choke Lever Swivel Cotter, 15 Sleeve, Governor, 13 Pin, Cylinder Block Alignment, 5 Solenoid, Duty, 23 Pin, Cylinder Block Hollow Dowel, 5 Solenoid, Fuel Cutoff, 23 Pin, Hollow Dowel, 11 Spacer, Governor Plate, 15 Pin, Piston, 8

#### Index

Spacer, Ignition Coil, 5

Spring, Camshaft Decompression, 6

Spring, Choke Linkage, 15

Spring, Governor, 15

Spring, Recoil Brake, 27

Spring, Recoil Dog, 27

Spring, Recoil Spiral, 27

Spring, Relief Valve, 13

Spring, Valve, 11

Starter Assy, Recoil, 27

Starter, Electric, 5

Stator, 9

Support, Carburetor, 19

Support, Precleaner (Spec 11217, 11326), 28

Support, Precleaner (Spec 11294, 11315), 31

Support, Precleaner (Spec 11531), 33

Switch, Oil Pressure, 13

Swivel, Choke Lever, 15

System Assy, LPG Fuel, 23

Table, Sales Option Code, 44

Tappet, 11

Tee, Fuel Pump Union, 24

Terminal, Switch Contact, 15

Tube, Air Inlet (Spec 11531), 33

Tube, Breather, 19

Tube, Oil Fill (Long), 35

Tube, Oil Fill (Short), 34

Unit, LPG Control (Spec 11531), 33

Valve, Exhaust, 11

Valve, Fuel Shutoff, 22

Valve, Intake, 11

Valve, Oil Drain, 13

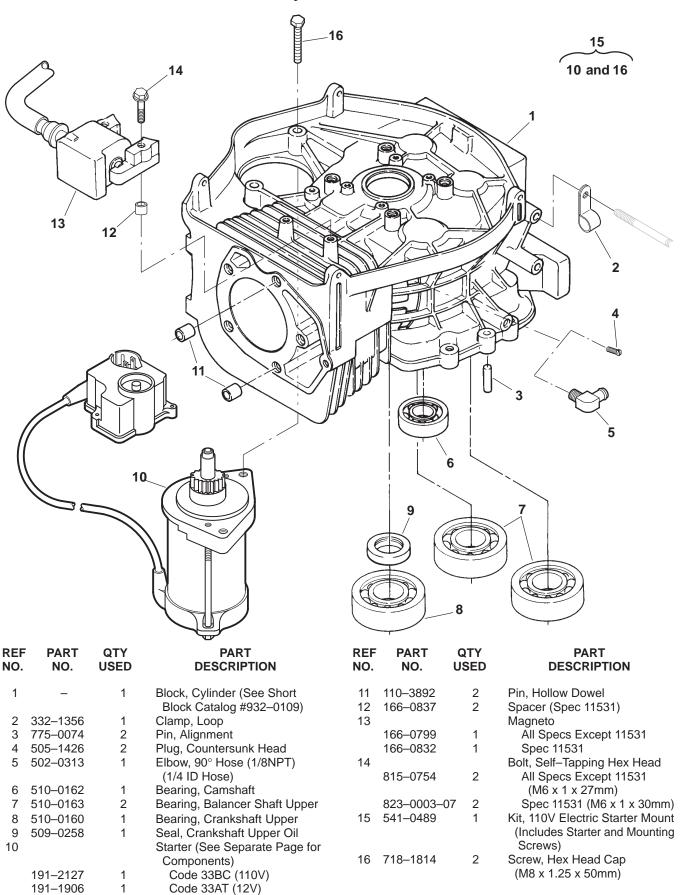
Valve, Vacuum Sustain, 24

Wheel, Blower, 9

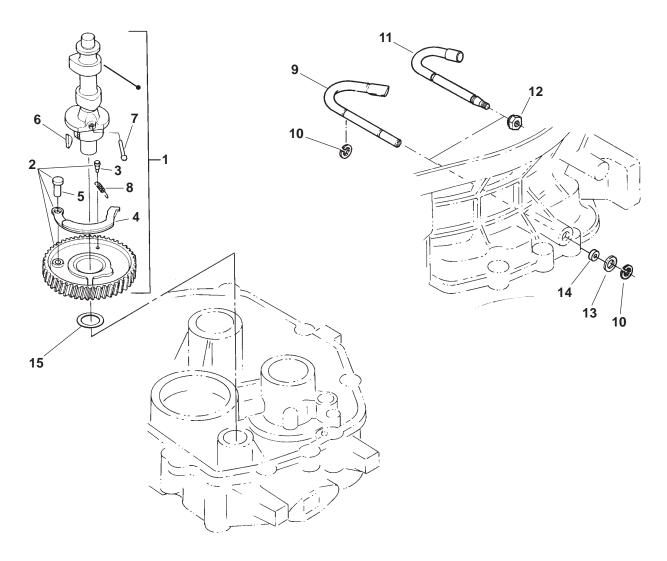
Wrapper, Air Cleaner Element, 17, 19

Wrench, Oil Filter, 42

#### **Cylinder Block**

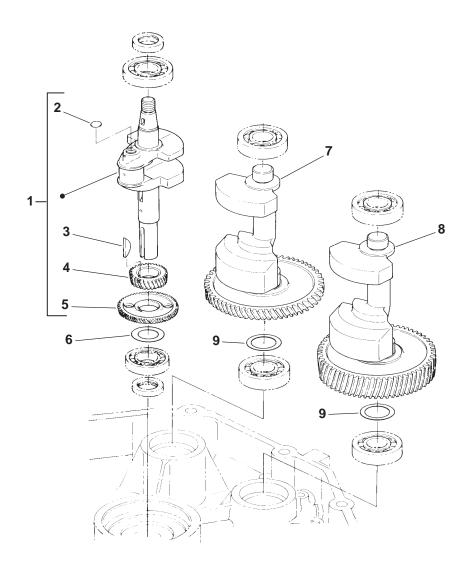


## Camshaft



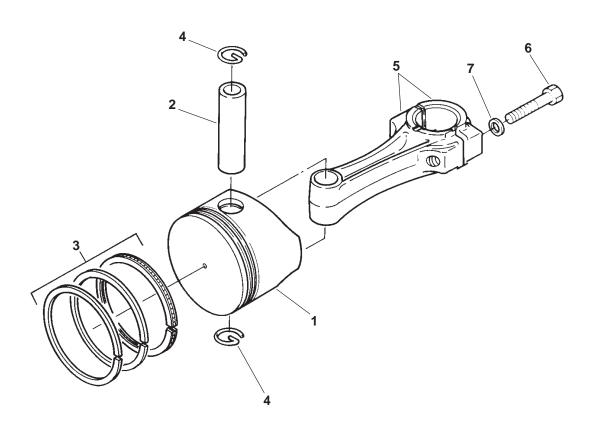
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	105–0693–	02 1	Camshaft Assy (Includes Parts Marked *)	12	870–0506	1	Nut, Nylon Lock Nut (M6 x 1) (Spec 11531 Only)
2	105-0657	1	*Camgear Assy (Includes Pin,	13	740-1006	1	Washer, Flat (M8)
			Flyweight, Flyweight Shaft)	14	509-0255	1	Seal, Governor Shaft Lever
3	150-2305	1	*Pin	15			Shim, Camshaft (Use as
4	105-0712	1	*Flyweight				Required)
5	150-2302	1	*Shaft, Flyweight		105-0649-0	01 1	0.5mm Thick
6	515-0294	1	*Key, Camgear		105-0649-0	02 1	0.6mm Thick
7	150-2304	1	*Pin, Decompression		105-0649-0	03 1	0.8mm Thick
8	150-2303	1	*Spring, Decompression		105-0649-0	04 1	0.9mm Thick
9	150-2287	1	Shaft, Governor Lever		105-0649-0	05 1	1.0mm Thick
			(Includes Internal Clip) (All Specs Except 11531)		105-0649-0	06 1	1.2mm Thick
10	518-0576	2	Clip, Retainer				
11	150–2529	1	Shaft, Governor Lever (Spec 11531 Only)	* – P	arts Included	d in Camsi	hatt Assy.

## Crankshaft



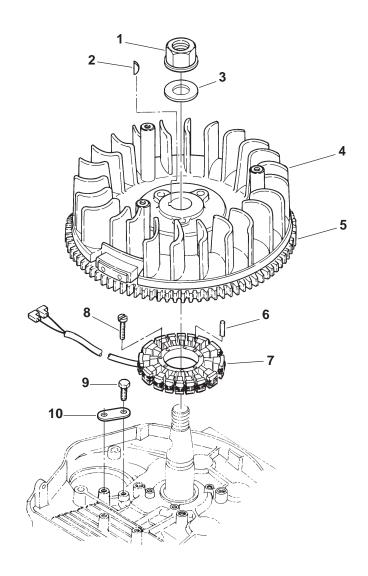
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	104–1717	1	Crankshaft Assy (Includes Parts Marked *)	8	104–1827–0	1 1	Shaft Assy, Balancer (Includes Gear)
2	104-1718	1	*Plug, Expansion	9			Shim, Balancer Shaft (Use as
3	515-0293	1	*Key, Crankshaft Gear				Required)
4	104-1719	1	*Gear, Crankshaft		104-1726-0	1 2	0.5mm Thick
5	104-1720	1	*Gear, Balancer		104-1726-0	2 2	0.6mm Thick
6			Shim, Crankshaft (Use as		104-1726-0	3 2	0.7mm Thick
			Required)		104-1726-0	4 2	0.8mm Thick
	104-1721-0	1 1	0.2mm Thick		104-1896-0	5 2	0.9mm Thick
	104-1721-0	2 1	0.3mm Thick		104-1726-0	6 2	1.0mm Thick
	104-1721-0	3 1	0.4mm Thick		104-1726-0	7 2	1.2mm Thick
	104-1721-0	5 1	0.5mm Thick				
	104-1721-0	7 1	0.7mm Thick				
	104-1721-0	8 1	0.8mm Thick	* – P	arts included	in Crank	shaft Assy.
7	104-1827-0	2 1	Shaft Assy, Balancer (Includes Gear)				

## Piston



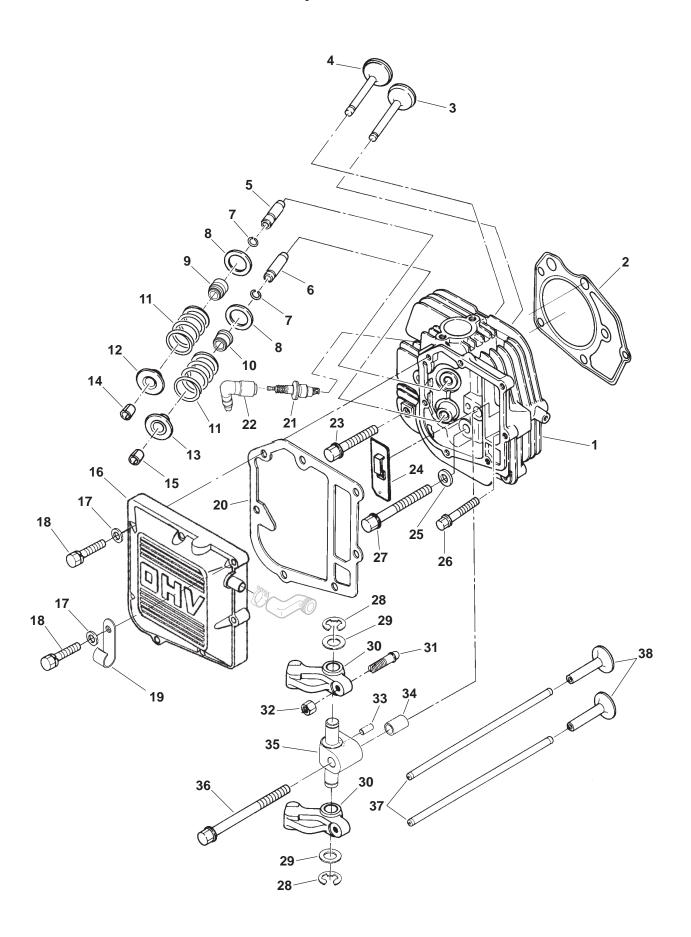
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Piston Kit, (Includes Pin, Ring Set and Retaining Rings)	4 5	112-0245	2	Ring, Retaining Kit, Connecting Rod (Includes
	112-0276	1	Standard				Bolts)
	112-0276-0	1 1	.25mm Oversize		114-0357	1	Standard
	112-0276-0	2 1	.50mm Oversize		114-0357-0	1 1	.25mm Undersize
2	112-0244	1	Pin, Piston		185-2627	1	.50mm Undersize
3			Ring Set, Piston	6	114-0355	2	Bolt, Connecting Rod
	113-0330	1	Standard	7	114-0356	2	Washer, Connecting Rod
	113-0330-0	1 1	.25mm Oversize				-
	113-0330-0	2 1	.50mm Oversize				

#### **Blower Wheel**



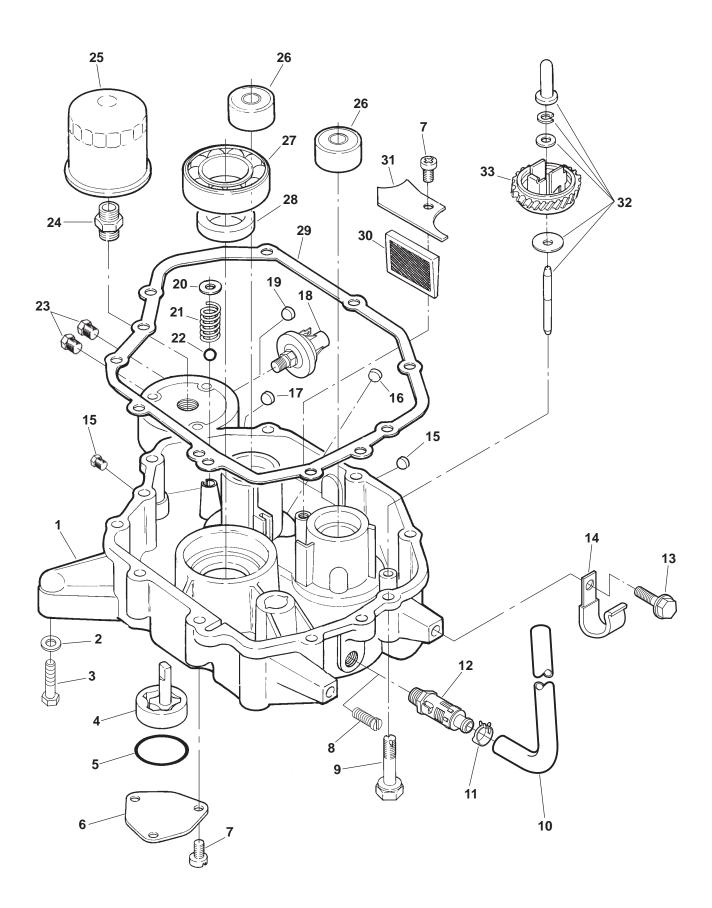
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	870-2060	1	Nut, Flange (M18)	7			Stator
2	515-0295	1	Key		191-1456-0	3 1	Spec 11531
3	526-0405	1	Washer, Flat (18mm)		191-2130	1	Spec 11217
4			Wheel Assy, Blower (Includes Magnets and Ring Gear)		191–1456–0	2 1	Spec 11294, 11315, 11326, 11330, 11474, 11536, 11537
	134-5067-0	1 1	Spec 11531	8	815-0638-0	1 2	Screw, Machine
	134-4899	1	Spec 11217, 11294, 11315,				(M6 x 1 x 20mm)
			11330, 11474, 11537	9	815-0753	1	Bolt, Hex Head Self-Tapping
	134-4899-0	1 1	Spec 11326, 11536				(M6 x 14mm)
5	134-4773	1	Gear, Ring	10	191-1967	1	Clamp, Cord
6	775-0061	2	Pin, Alignment				

## Cylinder Head



## Cylinder Head

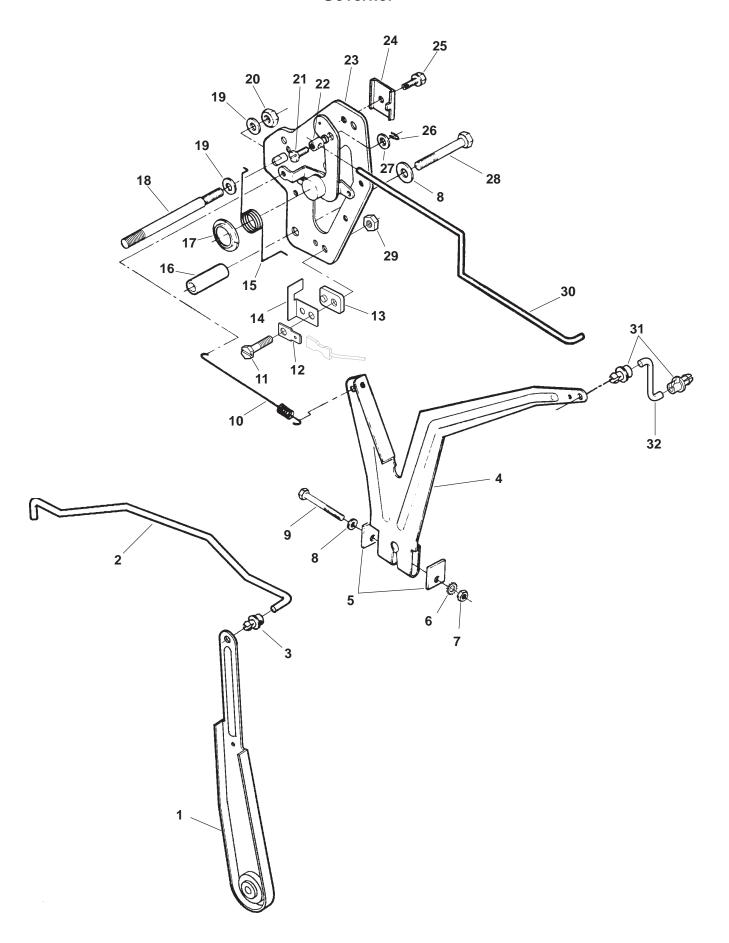
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	110-3912	1	Head Assy, Cylinder	21	167-0263-0	2 1	Plug, Spark
			With Valves (Includes Parts	22	167-1621	1	Cap, Spark Plug
			Marked #)	23	110-3593	2	Bolt, Cylinder Head
	110-3911	1	# Without Valves (Includes				(M10 x 66mm)
			Parts Marked + and Seats)	24	123-1836	1	Breather
2	110-3591	1	Gasket, Cylinder Head	25	740-1008	1	Washer, Flat (M10)
3	110-3579	1	#Valve, Exhaust	26	110-3596	1	Bolt, Cylinder Head
4	110–3578	1	#Valve, Intake				(M8 x 50mm)
5	110–3693	1	+Guide, Intake Valve	27	110-3594	2	Bolt, Cylinder Head
6	110–3694	1	+Guide, Exhaust Valve				(M10 x 86mm)
7	110–3580	2	+Ring, Valve Guide	28	518–0566	2	Clip, Retainer
8	110–3587	2	#Washer, Valve Spring	29	115–0473	2	Washer, Rocker Arm
9	509–0289	1	#Seal, Intake Valve Stem	30	115–0426	2	Arm Assy, Rocker (Includes
10	509-0330	1	#Seal, Exhaust Valve Stem				Nuts and Screws)
			(Begin Spec D)	31	115–0427	2	Screw, Lash Adjusting
11		_	#Spring, Valve				$(M7 \times 0.75)$
	110–3581	2	Spec B, C	32	115–0496	2	Nut, Lash Adjusting (M7 x 0.75)
	110–3822	2	Begin Spec D	33	516–2004	1	Pin, Dowel
12	110–3825	1	#Retainer, Intake Valve Spring	34	110–3892	1	Pin, Hollow Dowel
13	110–3826	1	#Retainer, Exhaust Valve Spring	35	115–0429	1	Shaft, Rocker Arm
14	110–3827	2	#Lock, Intake Valve	36	110–3595	1	Bolt, Cylinder Head
15	110–2752	2	#Lock, Exhaust Valve			_	(M10 x 125mm)
16	110-3863-0	_	Cover, Valve	37	115-0424	2	Rod, Push
17	740–1004	7	Washer, Flat (M6) (Use Only	38	115–0423	2	Tappet
4.0			with Socket Head Cap Screw)				
18	705 4000	-	Screw (M6 x 25mm)				
	725–1029	7	Socket Head Cap	# _ F	Parts Included	I in Cylind	der Head Assy with Valves.
40	800–3026	7	Flange Head Hex				der Head Assy without Valves.
19 20	518–0533	1	Clip, Hose Gasket, Cover		and morado	i iii Oyiii k	willout valvee.
20	110-3598	1	All Specs Except 11531				
	110–3830	1	Spec 11531				
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#### Oil Base

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Base, Oil	18			Switch, Oil Pressure
	102-1465-0	)1 1	Spec 11330, 11531		309-0640	1	Code 35AU
			All Other Specs		309-0606	1	Code 35AH
	102-1465-0	)2 1	Spec B		309-0646-0	06 1	Code 35AV
	102-1465-0	3 1	Begin Spec C		309-0646-0	9 1	Code 35BW
2	526-0122	4	Washer, Mounting Flat (M8)	19	505-1515-0	)2 1	Plug, Pipe (1/8")
3	815-0759	4	Screw, Hex Head Cap	20	518-0560	1	Ring, Retaining
			(M8 x 1.25)	21	120-0140	1	Spring, Relief Valve
4	120-1217	1	Pump, Oil	22	510-0043	1	Ball, Steel (5/16" OD)
5	509-0253	1	O'Ring	23	502-1286-0	)2 2	Plug, Hex Head Pipe(1/4")
6	120-1299-0	)2 1	Cover, Oil Pump	24	122-0770	1	Adapter, Oil Filter
7	823-0003-0	)5 4	Screw, Pan Head Torx	25	122-0737	1	Filter, Oil
8	505-0110	1	Plug, Square	26	510-0163	2	Bearing, Balancer Shaft Lower
9	815-0829-0	)2 9	Bolt, Self-Tapping (M8)	27	510-0182	1	Bearing, Crankshaft Lower
10	503-1274	1	Hose, Oil Drain (7/16 ID x	28	509-0258	1	Seal, Crankshaft Lower Oil
			5/8 OD x 5-7/16" Lg)	29			Gasket, Oil Base
11	503-0769	1	Clamp, Hose		110-3588	1	All Specs Except 11531
12	504-0186	1	Valve, Oil Drain		110-3829	1	Spec 11531
13	815-0709-0	)1 1	Screw, Hex Washer Head	30	120-1236	1	Screen, Oil Pickup Shaft
			Thread Forming	31	120-1237	1	Cover, Screen
			(M8 x 1.25 x 18mm)	32	541-0508	1	Kit, Governor Sleeve (Includes
14	518-0515	1	Clip, Hose				Shaft, Sleeve, Washers and
15	505-1516-0	)2 2	Plug, Pipe (3/8")				Retainer)
16	517-0067	1	Plug, Core Hole	33	150-2272	1	Gear, Governor (Includes
17	502-1285-0	3 1	Plug, Hex Socket Pipe (1/16")				Shafts and Weights)

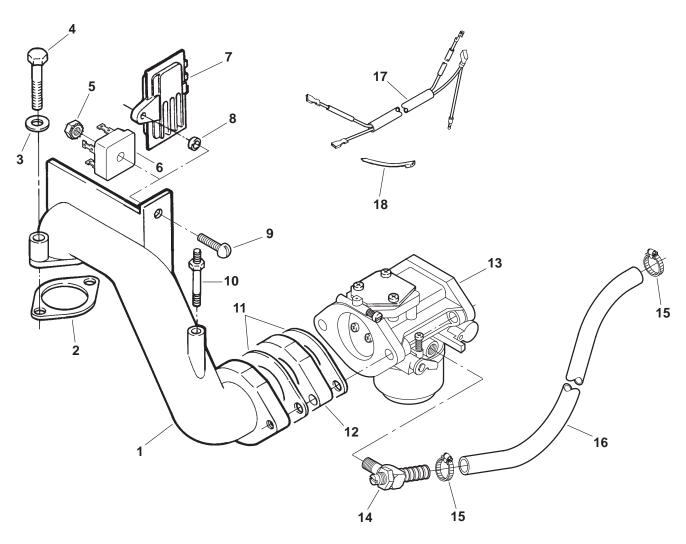
#### Governor



#### Governor

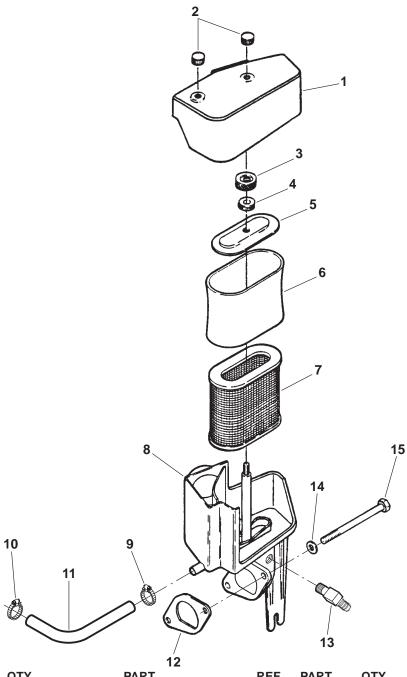
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	150-2515	1	Lever, Governor (Spec 11531)	19	740–1004	2	Washer, Flat (M6)
2	152-0330	1	Link, Throttle (Spec 11531)	20	750-1004	1	Nut, Hex (M6 x 1)
3	152-0343	1	Clip, Link (Spec 11531)	21	800-4072	1	Screw, Hex Head Slotted
4	150–2338	1	Lever, Governor (All Specs Except 11531)				Machine (M4 x .7 x 8mm) (All Specs Except 11531)
5	150–2351	2	Washer, Governor Lever (All Specs Except 11531)	22	153–0632	1	Swivel, Choke Lever (All Specs Except 11531)
6	853–0016	1	Washer, ET Lock (5/16") (All Specs Except 11531)	23	152-0350	1	Plate Assy, Throttle (Includes Control and Choke Levers,
7	750-1006	1	Nut, Hex (M8 x 1.25")(All Specs				Pivot Pin and Flat Washers)
			Except 11531)	24	153-0633-0	1 1	Clamp, Cable
8	740-1006	2	Washer, Flat (M8)	25	815-0359	1	Screw, Hex Washer Head
9	800–2062	1	Screw, Hex Head Cap (M8 x 1.25 x 145mm)				Thread Forming (#10–32 x 7/8")
			(All Specs Except 11531)	26	516-0059	1	Pin, Cotter (Hairpin) (All Specs
10			Spring, Governor				Except 11531)
	150-2290	1	All Specs Except 11531	27	526-0140	1	Washer, Flat (#10) (All Specs
	150-2548	1	Spec 11531				Except 11531)
11	815–0833	1	Screw, Nylon Hex Slotted (#10–32) (Code 13DC, 13DH)	28	815–0776	1	Screw, Hex Washer Head Thread Forming (M8 x 40mm)
12	332-0527	1	Terminal (Code 13DC, 13DH)	29	870-0528	1	Nut, Nylon Hex (#10-32)
13	313–0039	1	Insulator, Switch (Code 13DC, 13DH)	30			(Code 13DC, 13DH) Link, Choke
14	313-0038	1	Contact, Switch (Code 13DC,		153-0630	1	All Specs Except 11531
			13DH)		153-0650	1	Spec 11531
15	153-0621	1	Spring, Choke Linkage	31	152-0343	2	Clip, Link (All Specs Except
16	370-4057	1	Spacer			_	11531)
17	518-0594	1	Ring, Retaining	32	152-0319	1	Link, Throttle (All Specs Except
18	520-2212	1	Stud				11531)

# Carburetor (All Specs Except 11531)

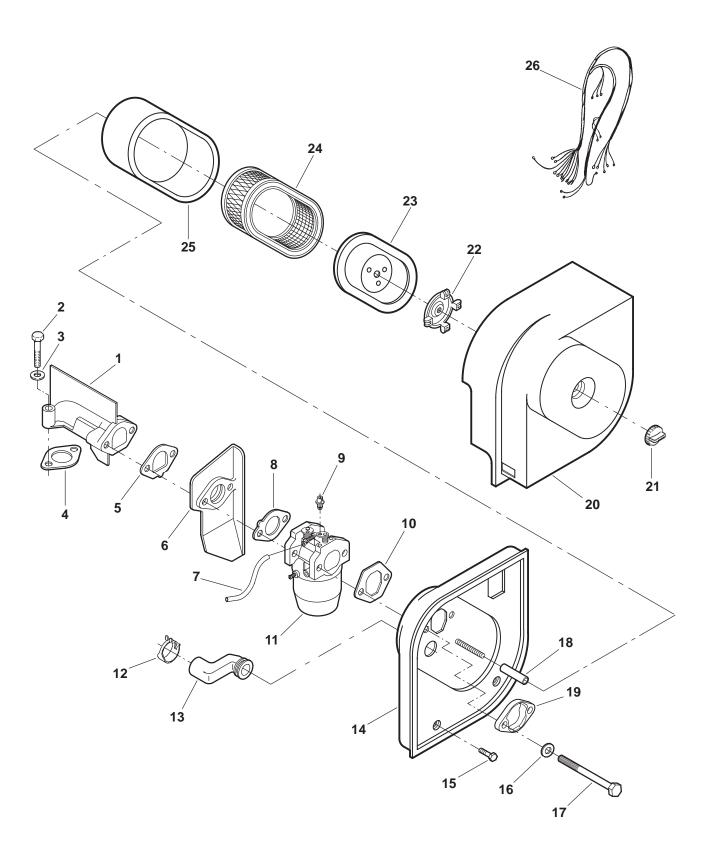


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	154-2792	1	Elbow, Intake	10	520-2033	1	Stud
2	146-0484	1	Gasket	11	146-0486	2	Gasket
3	526-0115	2	Washer, Flat (M8)	12	146-0485	1	Insulator
4	800-2063	2	Screw, Hex Head Cap	13	146-0618	1	Carburetor (Includes Main Jet)
			(M8 x 1.25 x 50mm)	14	145-0706	1	Jet, 90° Main
5	870-0131	1	Nut, ET Hex (10-32)	15	503-0183	2	Clamp, Regulator Hose (1/2")
			(Code 31BP, 31BS)	16	503-0707	1	Hose, LP (1/2"ID x 12" Lg)
6	305-0718	1	Rectifier, Bridge (Code 31BP,	17			Harness, Engine Wiring
			31BS)		338-3044	1	Code 35CU
7	191-2208	1	Regulator, Voltage (Code 31AZ,		338-2527	1	Code 35BM
			31BB)	18	332-0942	1	Tie, Cable
8	150-1269	1	Bushing (Code 31AZ, 31BB)				
9			Screw, Round Head Machine				
	813–0103	1	Code 31BP, 31BS				
			(#10-32 x 3/4")				
	821–0011	1	Code 31AZ, 31BB (1/4–20 x 7/8")				

Air Cleaner (All Specs Except 11531)



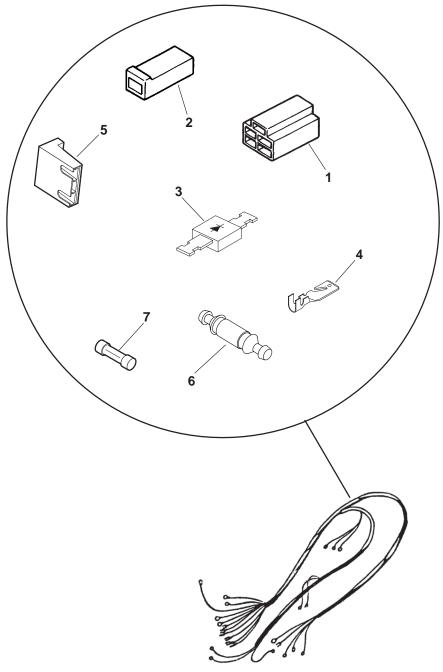
REF NO.		QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	140-2584-50	) 1	Cover, Air Cleaner	12	140-2329	1	Gasket
2	140-2383	2	Knob, Air Cleaner Cover	13	502-0313	1	Elbow, Hose 90° (1/8 NPT)
3	140-2533	1	Knob, Inner Cover				(1/4 ID Hose)
4	508-0012	1	Grommet (3/8" Hole)	14	740-1006	2	Washer, Flat (M8)
5	140-2534	1	Cover, Element	15			Screw, Hex Head Cap
6	140-2335-01	1 1	Wrapper, Element				Without Carburetor Guard
7	140-3111	1	Element		718–1808	2	M8 x 100mm
8	140-2527-01	1 1	Adapter				With Carburetor Guard
9	503-0170	1	Clamp, Hose (5/8")		718–1808	1	M8 x 100mm
10	503-0769	1	Clamp, Hose (21/32")		718–1816	1	M8 x 1.25 x 120mm
11	503-1396	1	Hose, Breather (7/16"ID x 4")				



# Carburetor (Spec 11531)

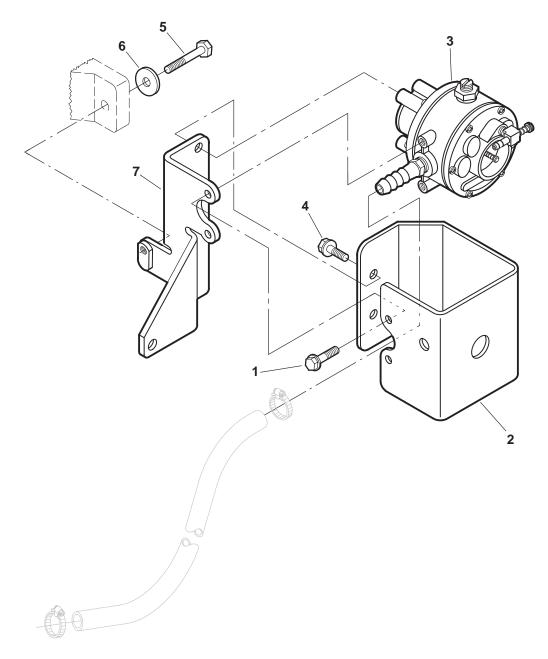
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	154-2908	1	Elbow, Intake	15	815-0474	2	Screw (1/4-14 x 1/2")
2	800-2063	2	Screw, Hex Head Cap	16	740-1004	2	Washer, Flat (M6)
			(M8 x 1.25 x 50mm)	17	815-0816-0	1 2	Screw, Hex Head Thread
3	526-0115	2	Washer, Flat (M8)				Forming
4	146-0584	1	Gasket, Intake	18	140-2536-0	4 1	Seal, Air Cleaner Spacer
5	146-0571-0	2 1	Gasket, Insulator	19	145-0694	1	Support, Carburetor (Begin
6	146-0567	1	Insluator, Carburetor				Spec E)
7	503-2081	1	Hose, Vacuum	20	140-2676	1	Cover, Air Cleaner
8	146-0571-0	1 1	Gasket, Carburetor	21	140-2761	1	Knob, Air Cleaner Cover
9	152-0343	1	Clip, Link	22	140-2675	1	Knob, Inner Cover
10	102-1462	1	Gasket, Carburetor	23	140-2674-0	1 1	Cover, Element
11	146-0675	1	Carburetor	24	140-3010	1	Element, Air Cleaner
12	503-1445-0	4 1	Clamp, Hose	25	140-2748-0	1 1	Wrapper, Element
13	123-2043	1	Tube, Breather	26	338-3651	1	Harness, Engine (See Separate
14	140-2941-0	2 1	Pan, Air Cleaner				Page for Components)

Engine Harness (Spec 11531)



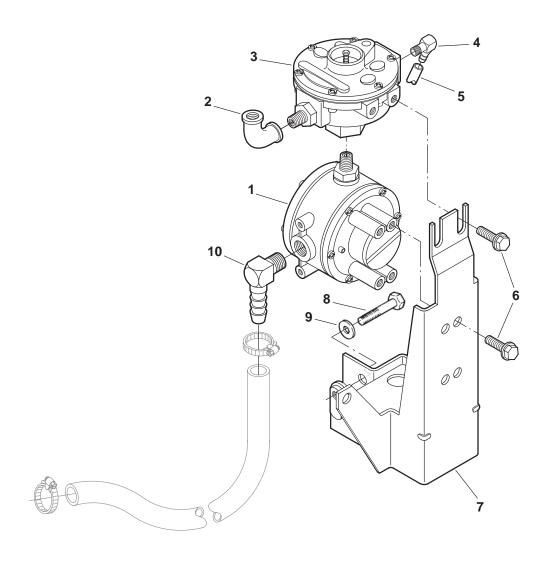
REF		QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
	338-3651		Harness, Engine	4	332-3225	1	Receptacle, Lock
1	323-0987	1	Housing, Receptacle (5 Rcpt)	5	323-1585	1	Body, Connector
2	332-0819	1	Housing, Receptacle Terminal	6	321-0362	1	Fuseholder (Includes Fuse)
3	357-0030	1	Rectifier, Silicon	7	321-0162	1	Fuse (30A)

Regulator (Spec 11217, 11294, 11315, 11330)



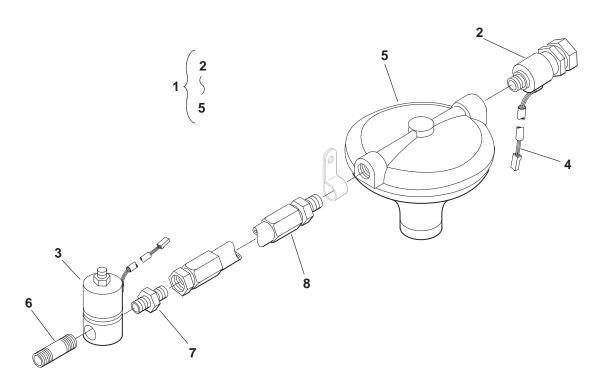
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	815–0005	2	Screw, Brass Hex Head Machine (#10–32 x 1/2")	5 6	718–1055 740–1008	1 1	Screw (M10 x 1.5 x 30mm) Washer (M10)
2	148-0995-0	02 1	Guard, Regulator	7	148-0993-0	02 1	Bracket, Regulator Mounting
3	148-0992	1	Regulator				
4	821–0010	2	Screw, Lock Head Flange (#1/4-20 x 1/2")				

Regulator (Spec 11326, 11474)



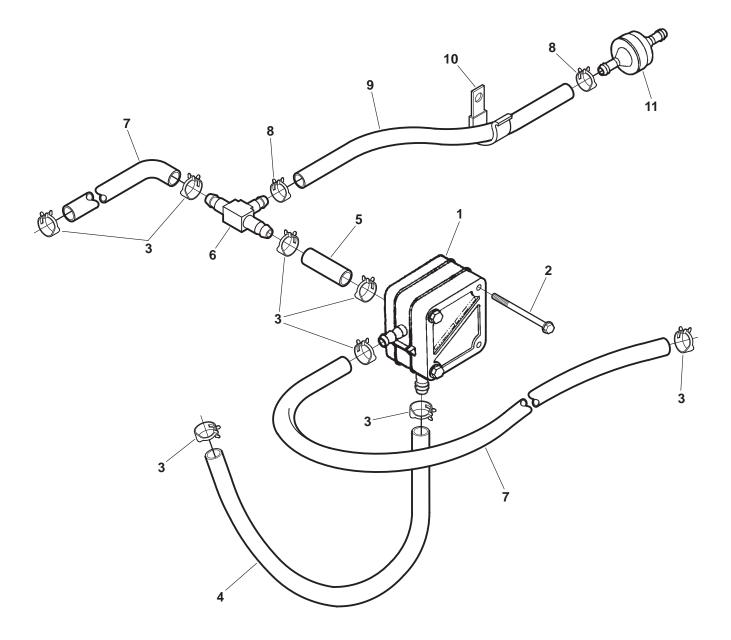
REF NO.		QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	148-0992-0	1 1	Regulator	6	821-0010	6	Bolt, Hex Head (1/4-20 x 1/2")
2	502-0056	1	Elbow, 90° Pipe (1/4 NPT)	7	148-1008-0	2 1	Mount, Regulator
3	148–1061–02	2 1	Valve, Fuel Shutoff (Includes Valve and Elbows)	8	800–0051	1	Screw, Hex Head Cap (3/8–16 x 1.25")
4	502-0313	1	Elbow (1/8 NPT x 1/4 I.D. Hose)	9	526-0026	1	Washer, Flat (3/8")
5	503-1420	1	Hose	10	502-1258	1	Elbow, Regulator Hose

## Regulator (Spec 11531)



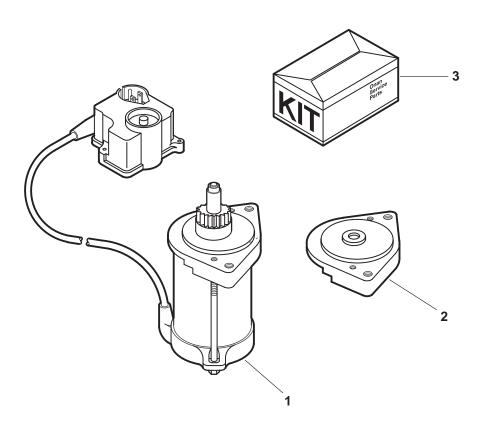
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	148–1071	1	System Assy, Fuel (Includes Parts Marked *)	7 8	502–0590 148–1075	1 1	Adapter, Pipe Hose, Fuel
2	148-1074	1	*Soleniod, Fuel Cutoff				
3	148-1072	1	*Solenoid, Duty				
4	338-3646	1	*Harness, Power Supply				Fuel System Assy. (Also Includes
5	148-1073	1	*Regulator, Vapor				er Housing Page and Oxygen Sen-
6	505-0061	1	Connector, Pipe	sor	Found on Exh	aust Page	9.)

Fuel Pump (Code 13DC, 13CP)



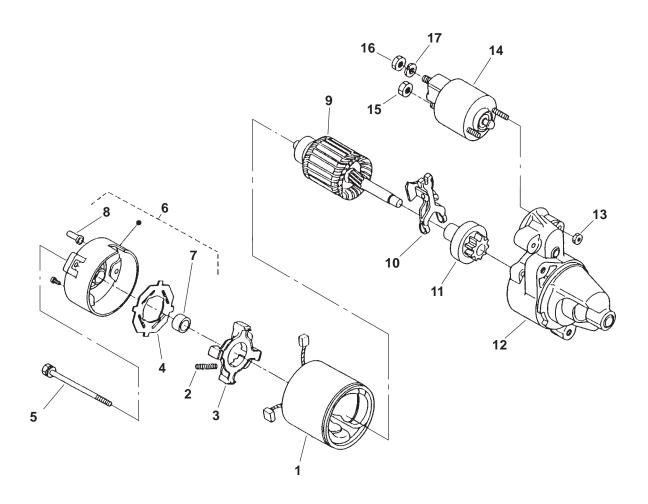
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	149-2299	1	Pump, Fuel	6	502-1222	1	Tee, Union (Code 13DC)
2	815–0775	2	Screw, Hex Washer Head Thread Forming (M4 x 40mm)	7	503–0707	2	Hose, Fuel (1/4"ID) (3–1/4" Code 13CP)
3			Clamp, Hose (1/2")				(11" Code 15CW)
	503-0731	8	Code 13DC, & 15CW	8	503-0301	2	Clamp, Hose (7/16")
	503-0731	6	Code 13CP, & 15CW				(Code 13DC)
	503-0731	4	Code 13CP w/o 15CW	9	503-1252-0	)1 1	Hose, Vacuum Line
4	503-1232	1	Hose, Fuel (1/4"ID x 5-1/2"Lg)				(3/16"ID x 6"Lg) (Code 13DC)
5			Hose, Fuel	10	518-0515	1	Clip, Hose (Code 13DC)
	503-1442	1	Code 13DC (1/4"IDx 1-9/16")	11	146-0590	1	Valve, Vacuum Sustain
	503-0707	1	Code 13CP (1/4"ID x 5-1/8")				(Code 13DC)

# Starter Components (Code 33BC)



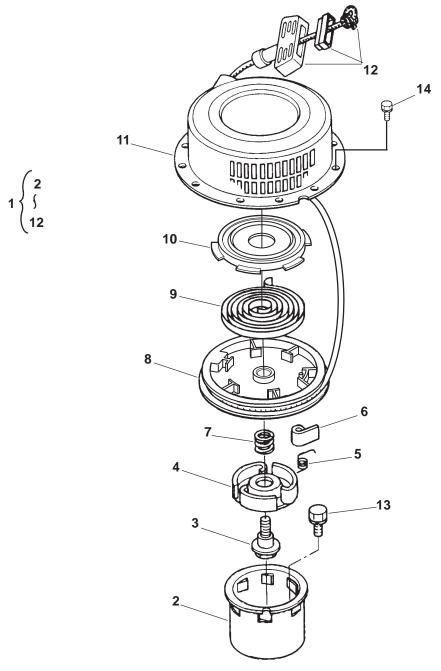
REF	PART	QTY	PART				
NO.	NO.	USED	DESCRIPTION				
1	191–2127	1	Starter (110V) Cap, Drive Kit, Drive (Includes Spacer, Spring, Pinion Stop, Lock Ring, Dust Cover, Molded Pinion, Plate, Washer)				
2	191–2153	1					
3	191–2152	1					

# Starter Components (Code 33AT)



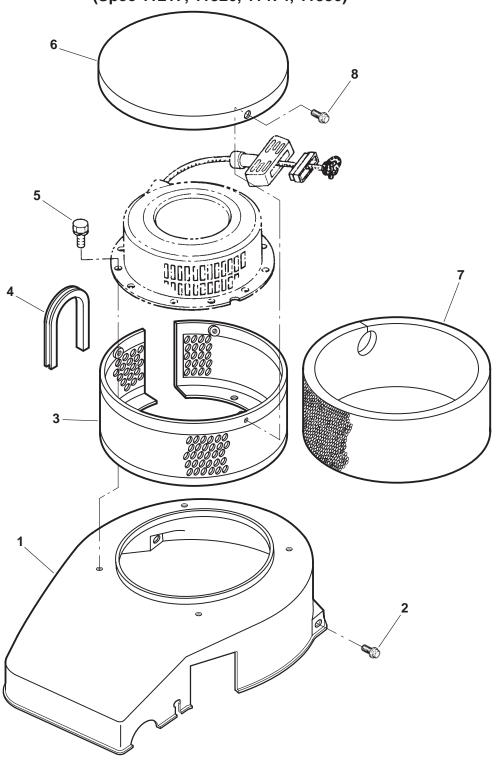
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	191-1906	1	Starter (12V)	9	185-2657	1	Armature, Starter
1	185-2659	1	Frame, Starter	10	185-2656	1	Lever, Starter Drive
2	185-2662	4	Spring, Brush	11	185-2713	1	Clutch, Sub
3	185-2661	1	Holder, Brush	12	_	1	Housing, Starter
4	185-2664	1	Insulator	13	185-2334	2	Nut
5	185-2660	2	Bolt, Through	14	185-2658	1	Switch, Magnetic
6	185-2707	1	Frame, Commutator (Includes	15	870-0465	1	Nut
			Bearing and Cover)	16	185-2367	1	Nut
7	185-2663	1	Bearing, Oilless	17	185-6957	1	Washer, Spring
8	185-2965	1	Cover	18	185-6386	1	Ring, Snap

# Recoil Starter (Code 33AY)



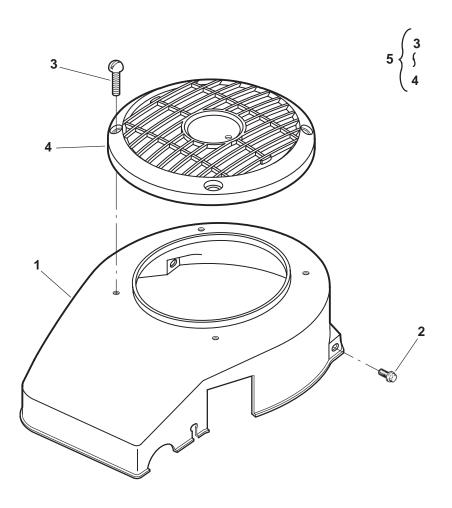
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	541-0488	1	Kit, Recoil Starter	10	192-0442	1	*Case, Spring
1	192-0433	1	Starter Assy, Recoil (Includes	11	185-2717	1	*Case, Recoil
			Parts Marked *)	12	185-3681	1	*Handle Assy (Includes
2	185-2722	1	*Pulley, Crank				Handle, Rope and
3	185-5289	1	*Screw, Center				Reinforcement)
4	185-2767	1	*Retainer	13	821-2045	3	Screw, Hex Head Self-Locking
5	185-2942	3	*Spring, Dog				Flange (M8 x 16mm)
6	185-2889	3	*Dog	14	815-0773	4	Bolt, Flanged (M6 x 1 x 8mm)
7	185-2768	1	*Spring, Brake				
8	185-2718	1	*Reel				
9	185–2719	1	*Spring, Spiral	* – P	arts Included	d in Starte	er Assy.

Blower Housing (Spec 11217, 11326, 11474, 11536)



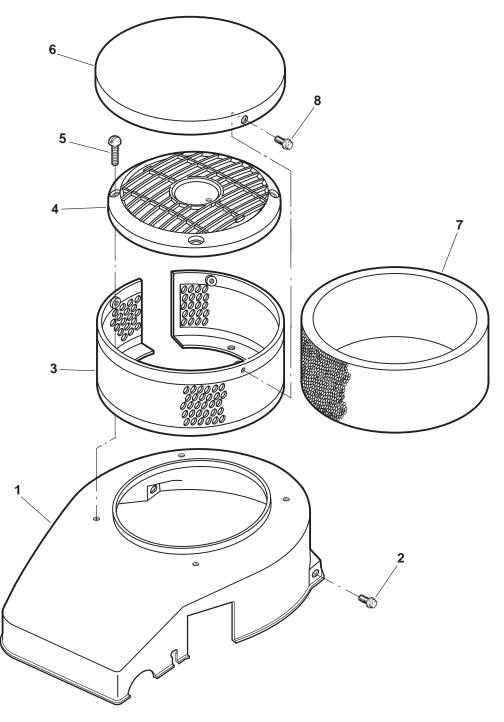
REF NO.		QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	134-4739-50	•	Housing, Blower	_	815–0773	4	Bolt, Flanged (M6 x 1 x 8mm)
2	815–0756	4	Bolt, Flange Hex Head	6	140-2853-0	)2 1	Cover, Precleaner
			(M6 x 1 x 14mm)	7	140-2825-0	)2 1	Filter, Precleaner
3	140-2824-02	2 1	Support, Precleaner	8	815-0340	3	Screw, Hex Washer Head
4	508-1083-04	4 1	Edging (155mm)				(#10-32 x 3/8")

## Blower Housing (Spec 11330)



REF NO.		QTY SED	PART DESCRIPTION
1	134-4739-50	1	Housing, Blower
2	815-0756	4	Bolt, Flange Hex Head
			(M6 x 1 x 14mm)
3	823-1003	4	Screw, Button (M6 x 1 x 20mm)
4	134-4738	1	Guard, Stationary
5	541-0439	1	Kit, Stationary Guard (Includes Guard and Screws)

Blower Housing (Spec 11294, 11315, 11537)



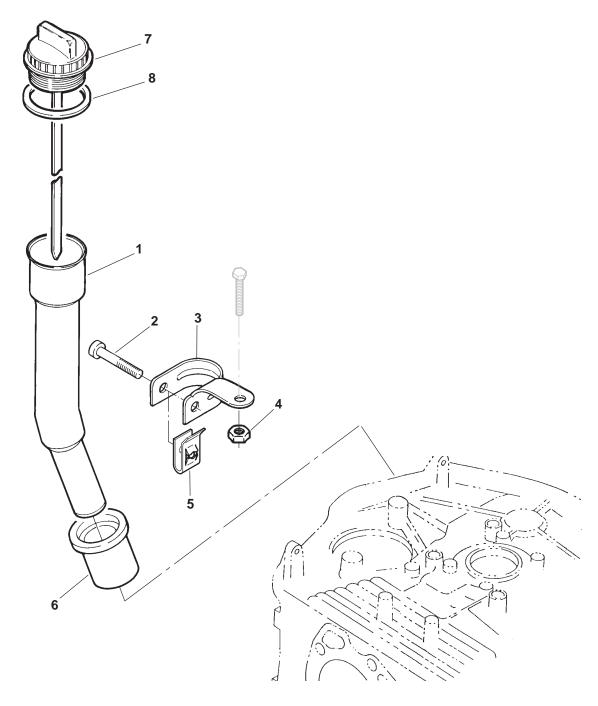
REF NO.		QTY ISED	PART DESCRIPTION	REF NO.		QTY USED	PART DESCRIPTION
1	134-4739-50	1	Housing, Blower	5	823-1003	4	Screw, Button (M6 x 1 x 20mm)
2	815-0756	4	Bolt, Flange Hex Head	6	140-2853-02	2 1	Cover, Precleaner
			(M6 x 1 x 14mm)	7	140-2825-0	1 1	Filter, Precleaner
3	140-2824-02	1	Support, Precleaner	8	815-0340	3	Screw, Hex Washer Head
4	134–4738	1	Guard, Stationary				(#10-32 x 3/8")

# Blower Housing (Spec 11531) -2

## Blower Housing (Spec 11531)

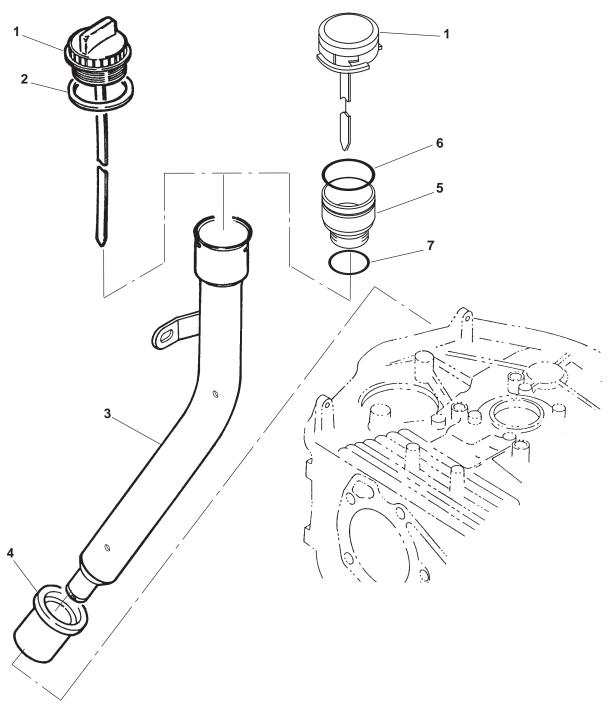
REF NO.	PART NO.	QT USE	-	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	134-4739-5	56	1	Housing, Blower	8	740–1004	2	Washer, Flat (M6)
2	140-2824-0	)2	1	Support, Precleaner	9	148-1077	1	Control Unit, LPG
3	821-2033		4	Bolt, Flange Hex Head	10	815-0659	4	Screw, Torx Drive
				(M6 x 14mm)	11	134-4738	1	Guard, Stationary
4	140-2810		1	Tube, Air Inlet	12	823-1003	4	Screw, Button (M6 x 1 x 20mm)
5	815-0753		1	Screw, Self Tapping	13	140-2825-0	)1 1	Filter, Precleaner
				(M6 x 14mm)	14	140-2853-0	)2 1	Cover, Precleaner
6	815–0474		2	Screw, Hex Washer Head Sheet Metal (1/4–14 x 1/2")	15	815–0340	3	Screw, Hex Washer Head (#10-32 x 3/8")
7	191-2207		1	Regulator, Voltage				,

### Short Oil Fill Tube (Code 17DD)



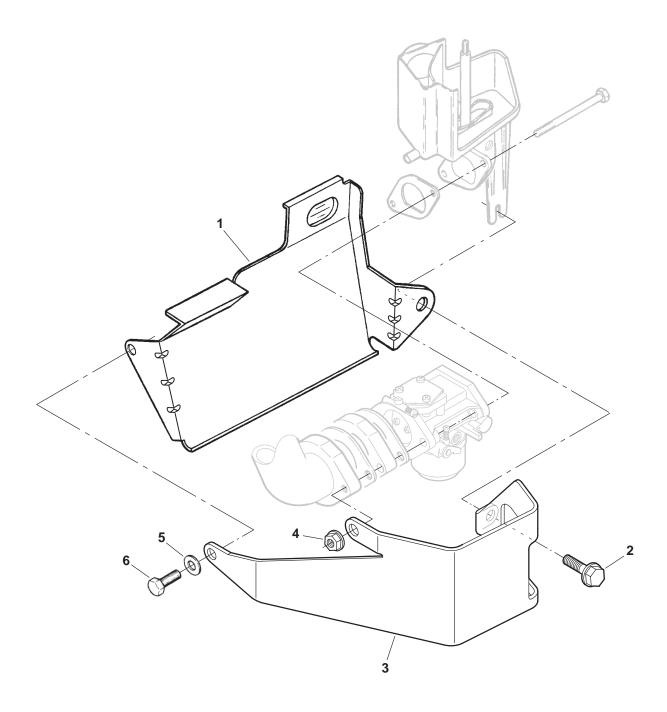
REF NO.	PART NO.		TY SED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	123-1873-	-02	1	Tube, Oil Fill	5	870-0410	1	Nut, U Type Speed
2	815-0576		1	Screw, Cross Recessed	6	509-0269	1	Seal, Oil Fill Tube
				Self-Tapping Pan Head (#10 x 1-1/4")	7	123–1875	1	Indicator, Oil Level (Includes O'Ring)
3	123-1876		1	Bracket, Support	8	509-0142	1	O'Ring
4	750-1006		1	Nut. Hex (M8 x 1.25mm)				-

# Long Oil Fill Tube (Code 17CF, 17DP)



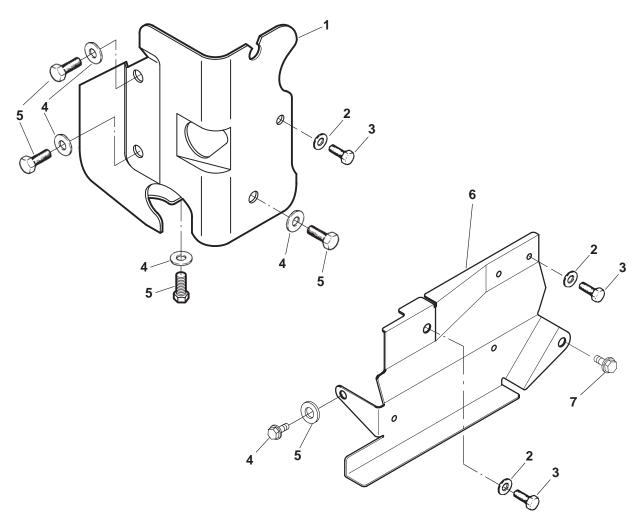
REF NO.		QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Indicator, Oil Level	4	509-0269	1	Seal, Tube
	123–1874	1	Code 17CF (Threaded Cap) (Includes O'Ring)	5	123–2105	1	Adapter Assy (Includes O'Rings (Code 17DP)
	123-1874-0	1 1	Code 17DP (Notched Cap)	6	509-0304	1	O'Ring (Code 17DP)
2	509-0142	1	O'Ring	7	509-0142	1	O'Ring (Code 17DP)
3	123-1915-5	0 1	Tube, Oil Fill				

# Carburetor Guard Bracket (All Specs Except 11531)



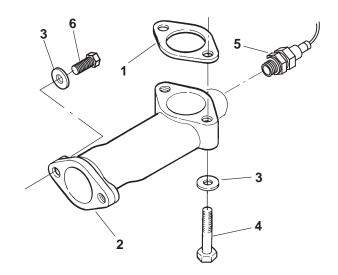
REF NO.	PART NO.	Q7 US		PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	134–4743–	50	1	Deflector, Air	4	870-2055	1	Nut, Lock Flange (M8)
2				Screw, Hex Washer Cap	5	740-1006	1	Washer, Flat (M8)
	815-0709-0	01	1	Without Guard	6			Screw, Hex Head Cap
				(M8 x 1.25 x 16mm)		718-1032	1	Without Guard
	815-0709-0	02	1	With Guard				(M8 x 1.25 x 10mm)
				(M8 x 1.25 x 30mm)		718-1036	1	With Guard
3	148-1003-0	03	1	Bracket, Carburetor Guard				(M8 x 1.25 x 20mm)

# Air Cylinder Housing



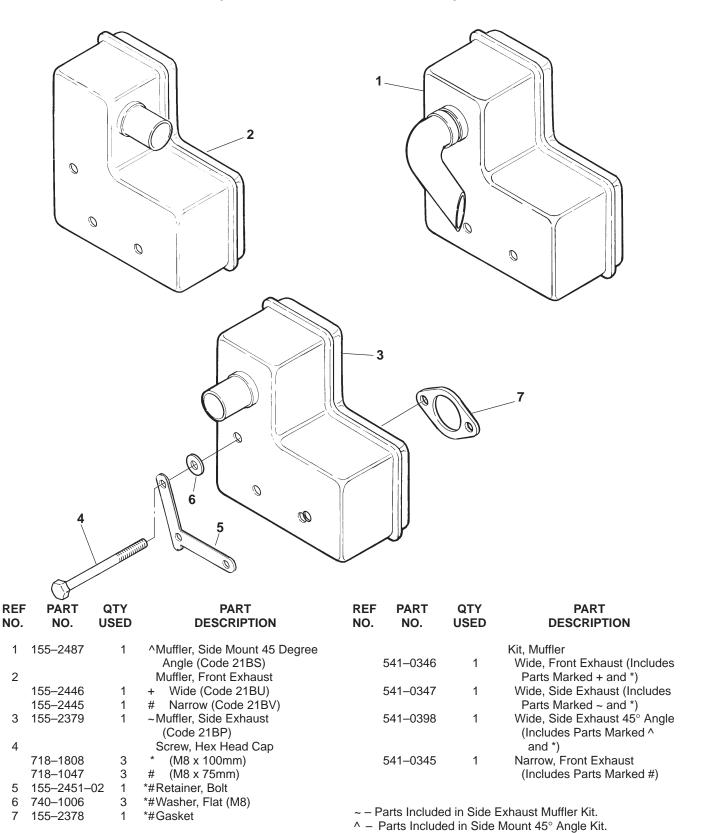
REF NO.	PART NO.	Q1 US		PART DESCRIPTION	REF NO.	PA No		QTY JSED	PART DESCRIPTION
1	134-4742-	50	1	Housing, Air Cylinder	6	134–4	1978–02	1	Deflector, Air (Spec 11531)
2	740-1004		3	Washer, Flat (M6)	7	815–0	709–01	1	Screw, Hex Washer Cap
3	718–1017		3	Screw, Hex Head Cap (M6 x 10mm)					(M8 x 1.25 x 16mm) (Spec 11531)
4	740-1006		5	Washer, Flat (M8)					
5	718–1032		5	Screw, Hex Head Cap (M8 x 1.25 x 10mm)					

# **Exhaust Elbow**



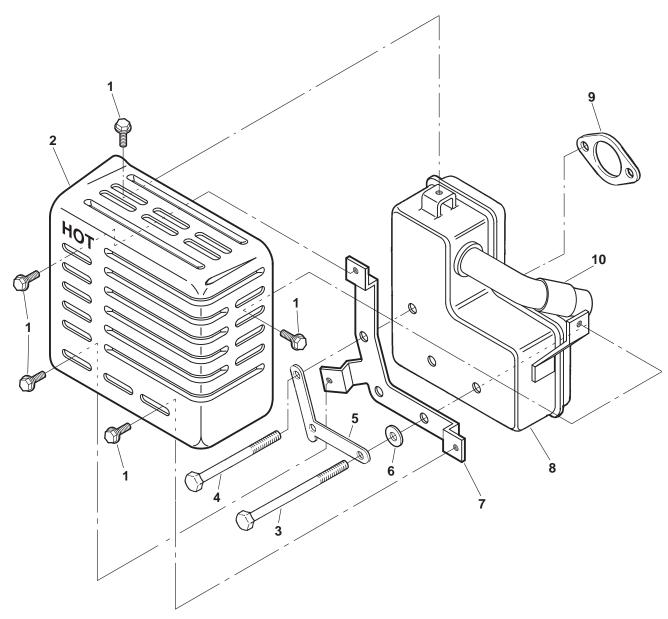
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1 2	155–2378	2	Gasket Elbow, Exhaust	4	718–1041	2	Screw, Hex Head Cap (M8 x 1.25 x 45mm)
	155-3160-0	01 1	Spec 11531	5	148-1076	1	Sensor, Oxygen
	155-3160-0	02 1	All Specs Except 11531	6	725-1051	2	Screw, Socket Head Cap
3	740-1006	4	Washer, Flat (M8)				

Muffler (Code 21BP, 21BS, 21BU, 21BV)



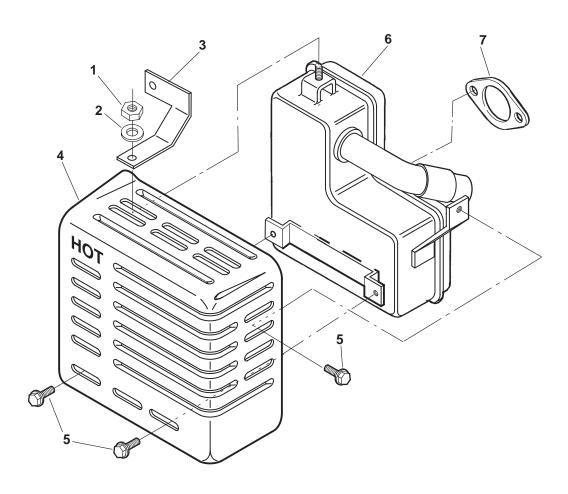
+ - Parts Included in Wide Front Exhaust Muffler Kit.
\* - Mounting Hardware Included in Various Muffler Kits.
# - Parts Included in Narrow Front Exhaust Muffler Kit.

Muffler (Code 21CG)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.		TY SED	PART DESCRIPTION
	541-0478	1	*Kit, Muffler	5	155–2451–	-02	1	Retainer, Bolt
1	815-0340	5	Screw, Hex Washer Head	6	740-1006		3	Washer, Flat (M8)
			Thread Forming	7	155-2858-	-02	1	Bracket, Muffler Guard
			(#10-32 x 3/8")	8	155-2787		1	Muffler
2	155-2857-0	)2 1	Guard, Muffler	9	155-2378		1	Gasket
3	718–1804	2	Screw, Hex Head Cap (M8 x 110mm)	10	155–2429–	-01	1	Arrester, Spark
4	718–1808	1	Screw, Hex Head Cap (M8 x 100mm)	* -	Includes all	Parts	s Exce	ept Spark Arrestor.

Muffler (Code 21CJ)



REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1 2	750–1006 740–1006	1 1	Nut, Hex (M8 x 1.25") Washer, Flat (M8)	5	815–0340	3	Screw, Hex Washer Head (10–32 x 3/8")
3	155–3080–		Bracket, Muffler Guard	6	155–3002	1	Muffler, Catalytic
4	155–3005–		Guard, Muffler	7	155–2378	1	Gasket

# Labels, Miscellaneous

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	
			Label, Model Identification		509-0269	1	#Seal, Oil Fill Tube
			E125 (Blower Housing)		509-0255	1	#Seal, Governor Shaft
	098-5975-01	1	Spec B, C		509-0142	1	#O'Ring
	098–6378–01	1	Begin Spec D				Set, Engine Gasket
			E125 (Air Cleaner) Cover		102–1433	1	<ul> <li>* Spec B–E (Includes Parts Marked +)</li> </ul>
	098-5975-02	1	Spec B, C		102-1462	1	# Begin Spec F (Includes Parts
	098-6378-02	1	Begin Spec D				Marked @)
	098–7520	1	Label, Warning (Safe Engine				Gasket, Oil Base
			Operation)		110-3588	1	+ Spec B–E
					110–3829	1	@ Begin Spec F
	541-0471-01	1	Kit, Extension Cord (Includes				Gasket, Cylinder Head Cover
			Extension Cord)		110–3598	1	+ Spec B–E
	335–0176	1	Cord, Outdoor Extension (10')		110–3830	1	@ Begin Spec F
							Gasket, Intake Manifold
	541–0313	1	Kit, Field Conversion (To		146–0484	1	+ Spec B–E
			Electric Starter) (Includes		146–0584	1	@ Begin Spec F
			Voltage Regulator, Starter and		4.40.0000		Gasket, Air Cleaner Adapter
			Mounting Hardware)		140–2329	1	+ Spec B–E
	400 0577	4	Mranch Oil Filter		140–2771–02	! 1	@ Begin Spec F
	420–0577	1	Wrench, Oil Filter		1.10 0.100	_	Gasket, Insulator
	FOF 0200 02	4	Daint Diagle Corner (42 am )		146-0486	2	+ Spec B–E
	525-0308-02	1	Paint, Black Spray (13 oz.)		146-0571-02 146-0571-01		<ul><li>@ Begin Spec F</li><li>@ Gasket, Carburetor (Begin</li></ul>
			Set, Complete Engine Gasket		140-0371-01	'	Spec F)
	168–0186		Spec B–E (Includes Parts  Marked *)				Эрес г)
	168–0220	1	Begin Spec F (Includes Parts Marked #)		(Spec B-E).		nplete Engine Gasket Set
	110-3586	1	#*Seal, Valve Stem	# —	Parts Included	in Com	nplete Engine Gasket Set
	110-3591		#*Gasket, Cylinder Head		(Beginning S		
	155-2378		#*Gasket, Exhaust Manifold				ine Gasket Set (Spec B-E).
	509-0253	1	#*O'Ring	@-	Parts Included	in Engi	ne Gasket Set (Beginning Spec F).
	509-0258		#*Seal, Oil				

#### **SALES OPTION CODE DEFINITIONS**

11AU 13BN 13BN	N 3600 High Idle	21CJ 23DC 23DJ	Muffler, With Catalyst Pressure Cooled Housing and Wheel No Rotating Screen
13B\		23DN	Stationary Guard (No PTO-Plastic) - Onan Logo
13B2		23EG	Wheel, Blower
13CI	<b>3</b>	23EM	Cooling, Air Precleaner & Support
13Cl	•	31AY	Electronic Ignition
13D0	· · · · · · · · · · · · · · · · · · ·	31AZ	Alternator, 12V/20A
	Variable Speed	31BP	Alternator, 12V/5A without Regulator
13DI	,	31BS	Alternator, 8A, Rectifier, Unregulated
15B0		33AT	Starter Solenoid Shift (Side) Standard
15B0	·	33AY	Recoil Starter
15Cl	Control, Throttle-Dual	33BC	Starter, 110V
15C\		33BD	Delete Recoil Starter
15C)		35AH	Low Oil Pressure Switch (1 Terminal Normally Open)
15D0		35AU	Low Oil Pressure Switch (1 Terminal Normally
15DI			Closed)
15D0	G Carburetor, Manifold LP Regulator, Floorcare	35AV	Low Oil Pressure Switch (2 Terminal Normally Open)
15DI	H LP Fuel Pressure Regulator, Floorcare	35BM	Harness, 1 Wire
17B\	V Oil Base, Standard Capacity with Side Drain Only	35BW	Low Oil Pressure Switch (2 Terminal, Normally
17Cl	Oil Fill Tube & Indicator – Outer Extension		Open-Normally Closed, Internal Ground)
17DI	Oil Fill and Indicator (Short)	35CS	Harness, 5 Pin
17DI	P Filter, Oil (2.9" Filter Length)	35CU	Harness, 3 Wire/Single Connector
17D	Base, Oil, Standard – Side Drain, With Valve	45DW	Crankshaft 1.00 Diameter St Shaft
19A\	V Air Intake System, Standard Capacity	47AR	Finishing List
21A	/I Elbow, 90 Degree Exhaust	47BJ	Labels
21BF	Muffler, Side Outlet (Wide)	47BK	Floorcare Special & Mounting Hardware
21C	Muffler, Front Outlet (Wide)		

# **Sales Option Code Table**

SALES OPTION CODE NUMBERS	11217 11AU 13BV 13CM 13DC 15BG 15CW 17DD 17DP 17DT 19AW 21AM 21CG 23DC 23EG 23EM 31AY 31BS 33AY 33BC 35AU 35CU 45DW 47AR 47BJ 47BK	11294 11AU 13BV 13CP 15BG 15CW 17DD 17DP 17DT 19AW 21AM 21CG 23DC 23EG 23EM 31AY 31AZ 33AT 35AU 35CU 45DW 47AR 47BJ 47BK	11315 11AU 13BV 13CP 15BG 17DD 17DP 17DT 19AW 21AM 21CG 23DC 23EG 23EM 31AY 31AZ 33AT 35AH 35BM 45DW 47AR 47BJ 47BK	11326 11AU 13BV 13CM 13DC 15BG 15CW 15CX 17CF 17DP 17DT 19AW 21AM 21CG 23DC 23EG 23EM 31AY 31BP 33AY 33BC 35AU 35CU 45DW 47AR 47BK	11330 11AU 13BN 13BY 13CP 15BC 15CF 15CW 17BW 17DD 17DP 19AW 21AM 21BP 23DC 23DJ 23DN 23EG 31AY 31AZ 33AT 35BM 45DW 47AR	11474 11AU 13BV 13CM 13CM 15CW 15CX 17CF 17DP 17DT 19AW 21AM 21CG 23DC 23EG 23EM 31AY 33AY 33AY 35CU 45DW 47BK	11531 11AU 13BZ 13CM 13CP 15DC 15DF 15DG 15DH 17CF 17DP 17DT 19AW 21AM 21CJ 23DC 23BJ 23EG 23EM 31AZ 33AT 33BD 35AV 35CS 45DW 47AR 47BJ	11536 11AU 13BZ 13CM 13DH 15BG 17CF 17DP 17DT 19AW 21AM 21CG 23DC 23EG 23EM 31AY 31BP 33AY 33BC 35AU 35CU 45DW 47AR 47BJ 47BK	11537 11AU 13BZ 13CM 13DH 15BG 17CF 17DP 17DT 19AW 21AM 21CG 23DC 23EG 23EM 31AY 35AU 35BM 45DW 47AR 47BJ 47BK
				II BIX		17 510	47BJ 47BK		

#### **Numerical Index**

Part No.	<u>Page</u>	Part No.	<u>Page</u>	Part No.	<u>Page</u>	Part No.	<u>Page</u>
098–5975–01	42	110–3579, <b>11</b>		115–0429, <b>11</b>		140–2748–0	1 <b>19</b>
098–5975–02		110–3580, <b>11</b>		115–0473, <b>11</b>		140–2761, <b>1</b>	
098–6378–01		110–3581, <b>11</b>		115–0496, <b>11</b>		140–2771–0	
098–6378–02		110–3586, <b>42</b>		120–0140, <b>13</b>		140–2810, <b>3</b>	
098–7520, <b>42</b>		110–3587, <b>11</b>		120–1217, <b>13</b>			2, <b>28</b> , <b>31</b> , <b>33</b>
102–1433, <b>42</b>		110–3588, <b>13</b> ,	42	120–1236, <b>13</b>		140-2825-0	
102–1462, <b>19</b>		110–3591, <b>11</b> ,		120–1237, <b>13</b>		140-2825-0	
102–1465–01		110–3593, <b>11</b>		120-1299-02		140-2853-0	2, <b>28</b> , <b>31</b> , <b>33</b>
102-1465-02	2, 13	110–3594, <b>11</b>		122–0737, <b>13</b>	}	140-2941-0	2, <b>19</b>
102-1465-03	3, 13	110–3595, <b>11</b>		122–0770, <b>13</b>	}	140–3010, <b>1</b>	9
104–1717, <b>7</b>		110–3596, <b>11</b>		123–1836, <b>11</b>		140–3111, <b>1</b>	7
104–1718, <b>7</b>		110–3598, <b>11</b> ,	42	123-1873-02	2, 34	145–0694, <b>1</b>	9
104–1719, <b>7</b>		110–3693, <b>11</b>		123–1874, <b>35</b>	;	145–0706, <b>1</b>	6
104–1720, <b>7</b>		110–3694, <b>11</b>		123-1874-01	, <b>35</b>	146–0484, <b>1</b>	6, 42
104–1721–01	, 7	110–3822, <b>11</b>		123–1875, <b>34</b>	ļ	146–0485, <b>1</b>	6
104–1721–02	2, 7	110–3825, <b>11</b>		123–1876, <b>34</b>	ļ	146–0486, <b>1</b>	6, 42
104-1721-03	3, 7	110–3826, <b>11</b>		123-1915-50	, 35	146–0567, <b>1</b>	9
104-1721-05	5, 7	110–3827, <b>11</b>		123–2043, <b>19</b>	)	146-0571-0	1, <b>19</b> , <b>42</b>
104–1721–07	<b>7</b> , <b>7</b>	110–3829, <b>13</b> ,	42	123–2105, <b>35</b>	;	146-0571-0	2, <b>19</b> , <b>42</b>
104–1721–08	3, 7	110–3830, <b>11</b> ,	42	134–4738, <b>29</b>	, 31, 33	146–0584, <b>1</b>	9, 42
104–1726–01	, 7	110-3863-03,	11	134–4739–50	), <b>28</b> , <b>29</b> , <b>31</b>	146–0590, <b>2</b>	4
104–1726–02	2, 7	110–3892, <b>5</b> , 1	11	134–4739–56	5, 33	146–0618, <b>1</b>	6
104–1726–03	3, 7	110–3911, <b>11</b>		134-4742-50	), 37	146–0675, <b>1</b>	9
104–1726–04	l, <b>7</b>	110–3912, <b>11</b>		134–4743–50	), 36	148–0992, <b>2</b>	1
104–1726–06	5, 7	112–0244, <b>8</b>		134–4773, <b>9</b>		148-0992-0	1, <b>22</b>
104–1726–07	7, 7	112–0245, <b>8</b>		134–4899, <b>9</b>		148–0993–0	2, <b>21</b>
104–1827–01	, 7	112–0276, <b>8</b>		134–4899–01	, <b>9</b>	148-0995-0	2, <b>21</b>
104–1827–02	2, 7	112–0276–01,	8	134–4978–02	2, 37	148–1003–0	3, <b>36</b>
104–1896–05	5, 7	112–0276–02,	8	134–5067–01	, <b>9</b>	148–1008–0	2, <b>22</b>
105–0649–01		113–0330, <b>8</b>		140–2329, <b>17</b>	, <b>42</b>	148–1061–0	2, <b>22</b>
105–0649–02	2, 6	113–0330–01,	8	140–2335–01	, <b>17</b>	148–1071, <b>2</b>	3
105–0649–03	B, <b>6</b>	113–0330–02,	8	140–2383, <b>17</b>	,	148–1072, <b>2</b>	
105–0649–04	ł, <b>6</b>	114–0355, <b>8</b>		140–2527–01	, <b>17</b>	148–1073, <b>2</b>	3
105–0649–05	5, 6	114–0356, <b>8</b>		140–2533, <b>17</b>	,	148–1074, <b>2</b>	3
105–0649–06	5, 6	114–0357, <b>8</b>		140–2534, <b>17</b>		148–1075, <b>2</b>	
105–0657, <b>6</b>		114–0357–01,	8	140–2536–04		148–1076, <b>3</b>	
105–0693–02	2, 6	115–0423, <b>11</b>		140–2584–50		148–1077, <b>3</b>	
105–0712, <b>6</b>		115–0424, <b>11</b>		140–2674–01		149–2299, <b>2</b>	
110–2752, <b>11</b>		115–0426, <b>11</b>		140–2675, <b>19</b>		150–1269, <b>1</b>	
110–3578, <b>11</b>		115–0427, <b>11</b>		140–2676, <b>19</b>		150–2272, <b>1</b>	3

#### **Numerical Index**

Part No. Page	Part No. Page	Part No. Page	Part No. Page
150–2287, <b>6</b>	166–0837, <b>5</b>	191–2207, <b>33</b>	503–0769, <b>13</b> , <b>17</b>
150–2290, <b>15</b>	167–0263–02, <b>11</b>	191–2208, <b>16</b>	503–1232, <b>24</b>
150–2302, <b>6</b>	167–1621, <b>11</b>	192–0433, <b>27</b>	503–1252–01, <b>24</b>
150–2303, <b>6</b>	168–0186, <b>42</b>	192–0442, <b>27</b>	503–1274, <b>13</b>
150–2304, <b>6</b>	168–0220, <b>42</b>	305–0718, <b>16</b>	503–1396, <b>17</b>
150–2305, <b>6</b>	185–2334, <b>26</b>	309–0606, <b>13</b>	503–1420, <b>22</b>
150–2338, <b>15</b>	185–2367, <b>26</b>	309–0640, <b>13</b>	503–1442, <b>24</b>
150–2351, <b>15</b>	185–2627, <b>8</b>	309–0646–06, <b>13</b>	503–1445–04, <b>19</b>
150–2515, <b>15</b>	185–2656, <b>26</b>	309–0646–09, <b>13</b>	503–2081, <b>19</b>
150–2529, <b>6</b>	185–2657, <b>26</b>	313–0038, <b>15</b>	504–0186, <b>13</b>
150–2548, <b>15</b>	185–2658, <b>26</b>	313–0039, <b>15</b>	505–0061, <b>23</b>
152–0319, <b>15</b>	185–2659, <b>26</b>	321–0162, <b>20</b>	505–0110, <b>13</b>
152–0330, <b>15</b>	185–2660, <b>26</b>	321–0362, <b>20</b>	505–1426, <b>5</b>
152–0343, <b>15</b> , <b>19</b>	185–2661, <b>26</b>	323–0987, <b>20</b>	505–1515–02, <b>13</b>
152–0350, <b>15</b>	185–2662, <b>26</b>	323–1585, <b>20</b>	505–1516–02, <b>13</b>
153–0621, <b>15</b>	185–2663, <b>26</b>	332–0527, <b>15</b>	508–0012, <b>17</b>
153–0630, <b>15</b>	185–2664, <b>26</b>	332–0819, <b>20</b>	508–1083–04, <b>28</b>
153–0632, <b>15</b>	185–2707, <b>26</b>	332–0942, <b>16</b>	509–0142, <b>34</b> , <b>35</b> , <b>42</b>
153–0633–01, <b>15</b>	185–2713, <b>26</b>	332–1356, <b>5</b>	509–0253, <b>13</b> , <b>42</b>
153–0650, <b>15</b>	185–2717, <b>27</b>	332–3225, <b>20</b>	509–0255, <b>6</b> , <b>42</b>
154–2792, <b>16</b>	185–2718, <b>27</b>	335–0176, <b>42</b>	509–0258, <b>5</b> , <b>13</b> , <b>42</b>
154–2908, <b>19</b>	185–2719, <b>27</b>	338–2527, <b>16</b>	509–0269, <b>34</b> , <b>35</b> , <b>42</b>
155–2378, <b>38</b> , <b>39</b> , <b>40</b> , <b>41</b> ,	185–2722, <b>27</b>	338–3044, <b>16</b>	509–0289, <b>11</b>
42	185–2767, <b>27</b>	338–3646, <b>23</b>	509–0304, <b>35</b>
155–2379, <b>39</b>	185–2768, <b>27</b>	338–3651, <b>19</b> , <b>20</b>	509–0330, <b>11</b>
155–2429–01, <b>40</b>	185–2889, <b>27</b>	357–0030, <b>20</b>	510–0043, <b>13</b>
155–2445, <b>39</b>	185–2942, <b>27</b>	370–4057, <b>15</b>	510–0160, <b>5</b>
155–2446, <b>39</b>	185–2965, <b>26</b>	420–0577, <b>42</b>	510–0162, <b>5</b>
155–2451–02, <b>39</b> , <b>40</b>	185–3681, <b>27</b>	502–0056, <b>22</b>	510–0163, <b>5</b> , <b>13</b>
155–2487, <b>39</b>	185–5289, <b>27</b>	502–0313, <b>5</b> , <b>17</b> , <b>22</b>	510–0182, <b>13</b>
155–2787, <b>40</b>	185–6386, <b>26</b>	502–0590, <b>23</b>	515–0293, <b>7</b>
155–2857–02, <b>40</b>	185–6957, <b>26</b>	502–1222, <b>24</b>	515–0294, <b>6</b>
155–2858–02, <b>40</b>	191–1456–02, <b>9</b>	502–1258, <b>22</b>	515–0295, <b>9</b>
155–3002, <b>41</b>	191–1456–03, <b>9</b>	502–1285–03, <b>13</b>	516–0059, <b>15</b>
155–3005–02, <b>41</b>	191–1906, <b>5</b> , <b>26</b>	502–1286–02, <b>13</b>	516–2004, <b>11</b>
155–3080–02, <b>41</b>	191–1967, <b>9</b>	503–0170, <b>17</b>	517–0067, <b>13</b>
155–3160–01, <b>38</b>	191–2127, <b>5</b> , <b>25</b>	503–0183, <b>16</b>	518–0515, <b>13</b> , <b>24</b>
155–3160–02, <b>38</b>	191–2130, <b>9</b>	503–0301, <b>24</b>	518–0533, <b>11</b>
166–0799, <b>5</b>	191–2152, <b>25</b>	503–0707, <b>16</b> , <b>24</b>	518–0560, <b>13</b>
166–0832, <b>5</b>	191–2153, <b>25</b>	503–0731, <b>24</b>	518–0566, <b>11</b>

#### **Numerical Index**

Part No. Page	Part No. Page	Part No. Page	Part No. Page
518–0576, <b>6</b>	775–0074, <b>5</b>	870–2055, <b>36</b>	
518–0594, <b>15</b>	800–0051, <b>22</b>	870–2060, <b>9</b>	
520–2033, <b>16</b>	800–2062, <b>15</b>		
520–2212, <b>15</b>	800–2063, <b>16</b> , <b>19</b>		
525–0308–02, <b>42</b>	800–3026, <b>11</b>		
526–0026, <b>22</b>	800–4072, <b>15</b>		
526–0115, <b>16</b> , <b>19</b>	813–0103, <b>16</b>		
526–0122, <b>13</b>	815–0005, <b>21</b>		
526–0140, <b>15</b>	815–0340, <b>28</b> , <b>31</b> , <b>33</b> , <b>40</b> ,		
526–0405, <b>9</b>	41		
541–0313, <b>42</b>	815–0359, <b>15</b>		
541–0345, <b>39</b>	815–0474, <b>19</b> , <b>33</b>		
541–0346, <b>39</b>	815–0576, <b>34</b>		
541–0347, <b>39</b>	815–0638–01, <b>9</b>		
541–0398, <b>39</b>	815–0659, <b>33</b>		
541–0439, <b>29</b>	815–0709–01, <b>13</b> , <b>36</b> , <b>37</b>		
541–0471–01, <b>42</b>	815–0709–02, <b>36</b>		
541–0478, <b>40</b>	815–0753, <b>9</b> , <b>33</b>		
541–0488, <b>27</b>	815–0754, <b>5</b>		
541–0489, <b>5</b>	815–0756, <b>28</b> , <b>29</b> , <b>31</b>		
541–0508, <b>13</b>	815–0759, <b>13</b>		
718–1017, <b>37</b>	815–0773, <b>27</b> , <b>28</b> 815–0775, <b>24</b>		
718–1032, <b>36</b> , <b>37</b>	815–0776, <b>15</b>		
718–1036, <b>36</b>	815–0816–01, <b>19</b>		
718–1041, <b>38</b>	815–0829–02, <b>13</b>		
718–1047, <b>39</b>	815–0833, <b>15</b>		
718–1055, <b>21</b>	821–0010, <b>21</b> , <b>22</b>		
718–1804, <b>40</b>	821–0011, <b>16</b>		
718–1808, <b>17</b> , <b>39</b> , <b>40</b>	821–2033, <b>33</b>		
718–1814, <b>5</b>	821–2045, <b>27</b>		
718–1816, <b>17</b>	823–0003–05, <b>13</b>		
725–1029, <b>11</b>	823–0003–07, <b>5</b>		
725–1051, <b>38</b>	823–1003, <b>29</b> , <b>31</b> , <b>33</b>		
740–1004, <b>11</b> , <b>15</b> , <b>19</b> , <b>33</b> , <b>37</b>	853–0016, <b>15</b>		
740–1006, <b>6</b> , <b>15</b> , <b>17</b> , <b>36</b> ,	870–0131, <b>16</b>		
37, 38, 39, 40, 41	870–0410, <b>34</b>		
740–1008, <b>11</b> , <b>21</b>	870–0465, <b>26</b>		
750–1004, <b>15</b>	870–0506, <b>6</b>		
750–1006, <b>15</b> , <b>34</b> , <b>41</b>	870–0528, <b>15</b>		
775–0061, <b>9</b>			



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